Craft the Art of Using Quantitative Methods and Modeling for Drug Development

Liang Zhao PhD

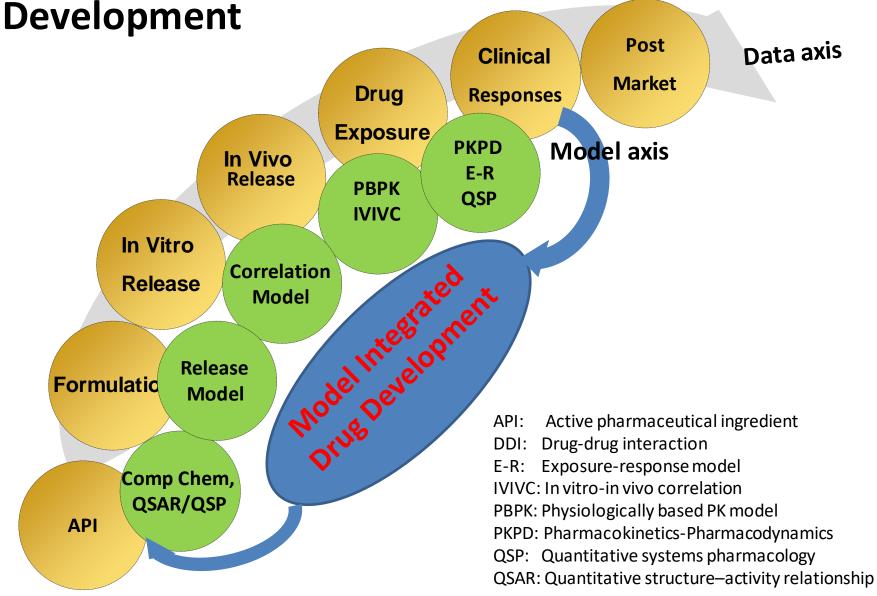
2018 Annual Meeting for Professional Committee of Pharmacometrics, Chinese Pharmacological Society Changsha, China
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Disclaimer: My remarks today do not necessarily reflect the official views of the FDA

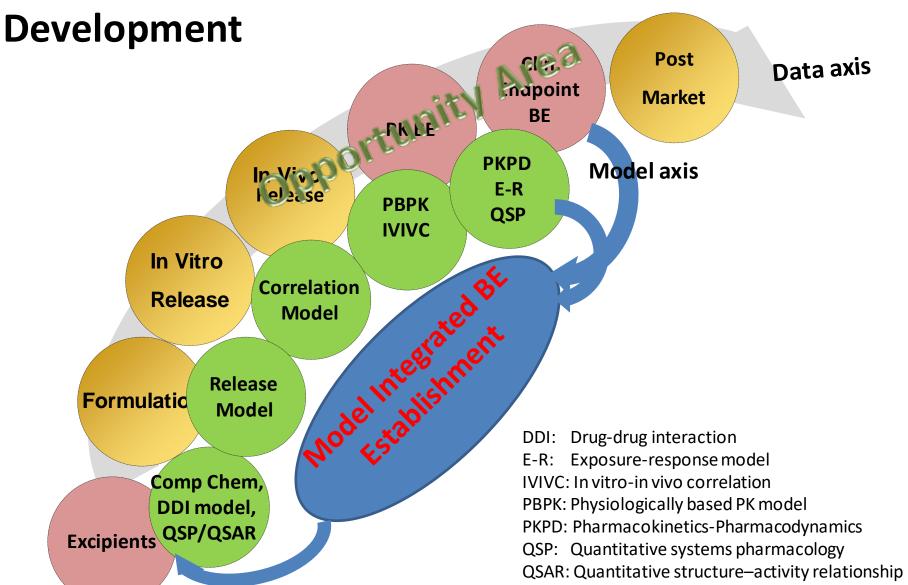
Use of Quantitative Modeling to Make High Quality Medical Products

- Increase speed and quality of drug development
- Reduce attrition rate
- Reduce costly but insensitive in vitro/in vivo studies
- Reduce chance of exposing human subjects to otherwise unnecessary studies
- Ensure timely availability of high quality and affordable generics for patients
- All of the above are especially important for locally acting, complex, and modified release products.

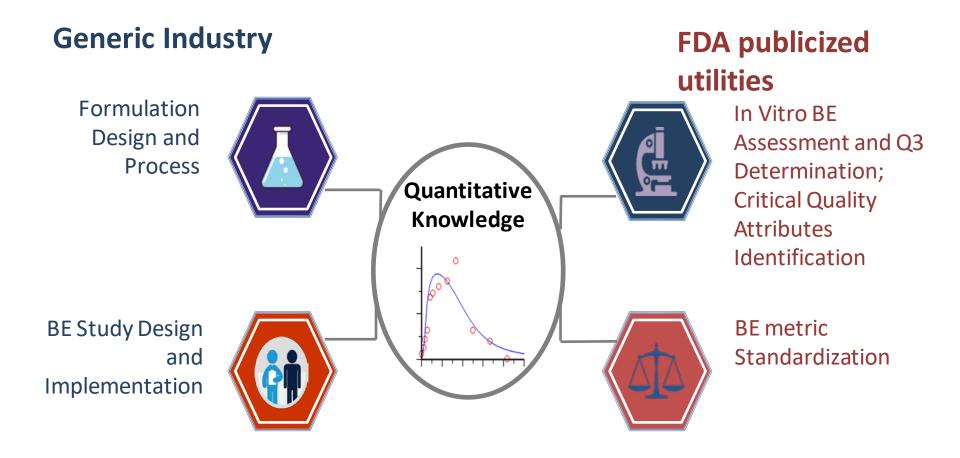
An Integrated Modeling System for New Drug



Integrated Modeling System for Generic Drug

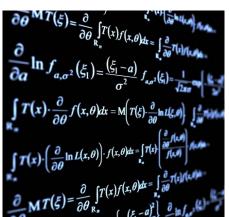


Role of Quantitative Methods and Modeling in Generic Drug Development



Core Tool Sets

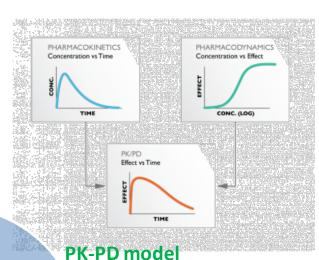




- -Machine learning toolsets
- -Analytics for complex mixtures
- -Systems pharmacology
- -Risk-based models
- -Business process models-

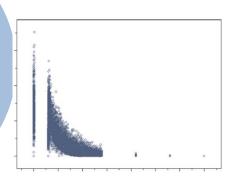


Release/ Absorption/ PBPK Models



Big Data

QCP Models



Population based model

PBPK: Physiologically based PK; QCP: Quantitative clinical pharmacology

Physiologically Based Pharmacokinetic (PBPK) TOOLKIT

- Oral absorption models are established and commercially available and are useful to agency and the generic drug industry.
- Non-oral absorption models are at an earlier stage of development yet are critical to the industry, especially for sameness assessment of locally acting drugs.
 - Lung, ocular, dermal, intranasal, long-acting injectable, nanoparticle, etc.

What is PBPK Modeling?

Definition

- A mathematical modeling technique for predicting the absorption, distribution, metabolism and excretion (ADME) of synthetic or natural chemical substances in humans and other animal species (Wikipedia)
- Systemic drug concentration profile prediction in human blood/serum
 - Based on product information (i.e., API, excipient, and formulation)
 - Based on co-medications: drug-drug interaction
- Local drug concentration profile prediction in interested tissue/organ/site of action
 - Based on local physiological environment and product information
- A modeling system for virtual simulations

PBPK Applications in NDA: Current Status

	Applications	Status	
	Drug as enzyme substrate	Substrate/inhibitor models verified with key clinical data can be used to simulate untested scenarios and support labeling	
Drug-drug Interactions	Drug as enzyme perpetrator	 Use to confirm the lack of enzyme inhibition Additional evidence needed to confirm predictive performance for positive interactions 	
	Transporter-based	 In vitro-in vivo extrapolation not mature Complicated by transporter-enzyme interplay Predictive performance yet to be demonstrated 	
Specific	Organ impairments (hepatic and renal)	 Predictive performance yet to be improved System component needs an update	
populations	Pediatrics	 Allometry is reasonable for PK down to 2 years old Less than 2 years old ontogeny and maturation need to be considered 	
Others with limited experiences	Pregnancy, ethnicity, geriatrics, obesity, disease states Food effect, formulation change, PH effect (including DDIs on gastric PH) Tissue concentration		

High

n Light

Confidence level

Reliance on system knowledge

Low

w Heavy

Modeling Absorption for Generics

Drug substance and product information:

- Dose and dose volume
- Solubility vs. pH profiles
- logP, pKa
- Dissolution: MR: dissolution profiles; IR: particle size and density
- Diffusion coefficient
- Permeability
- Metabolic kinetics

PK parameters

- Clearance, Vd
- Tissue/organ parameters for physiologically based distribution and elimination models

- Fh, BA
- PK profiles

Metabolite info

Physiological parameters

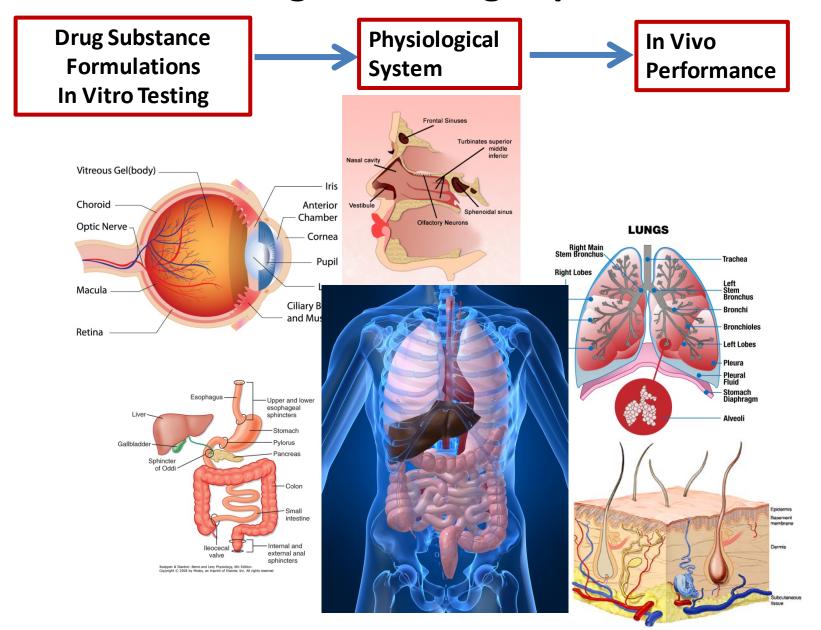
- GI transit time
- Gl geometry
- GI fluid properties
- Enzymes/transporters distribution
- Blood flow

 $,\frac{dy}{dx},+,-,\times,\div,etc.$

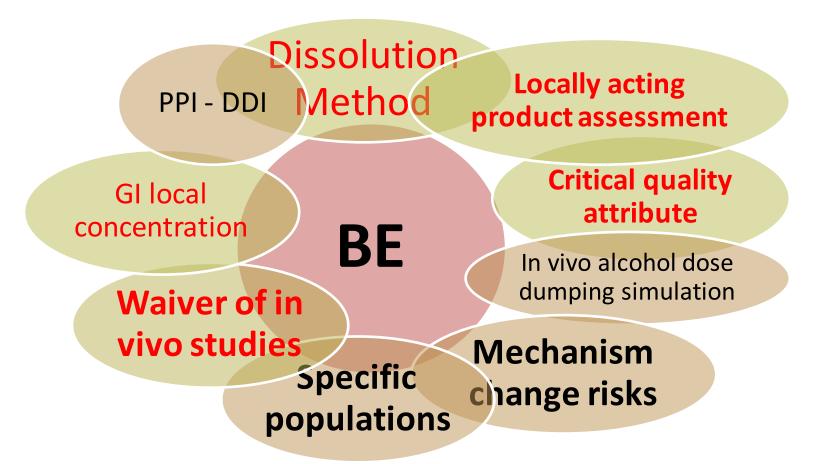
- Fa, Fg
- In vivo dissolution
- Drug in each cmpt

Parent and metabolite PK

Modeling Local Drug Exposure



General PBPK Model Utilities Based on Publicized Sources



Increasing trends in using PBPK models to support regulatory decision making in the realm of generic drug development

Red color: opportunity areas for industry

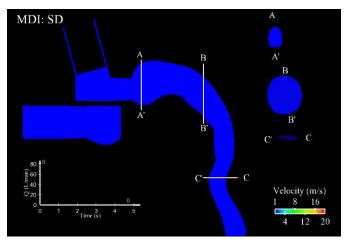
BE: bioequivalence; PPI: proton pump inhibitor; GI: gastrointestinal; DDI: drug-drug interaction

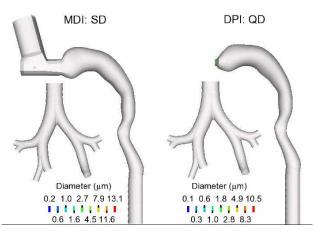
Case: Computational Modeling in Orally Inhaled Product Development

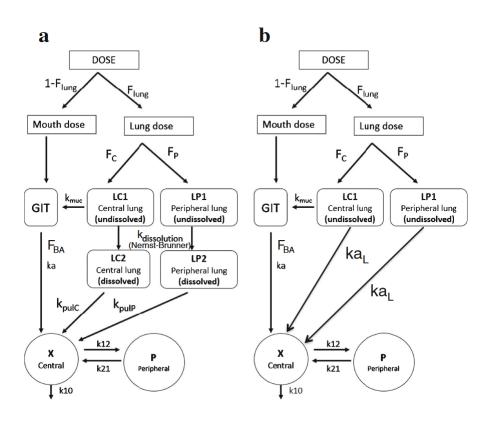
- Bioequivalence assessment of orally inhaled product presents a challenge since systemic (blood) drug exposure may not reflect local drug concentration at site of action.
- Computational modeling provides a connection between in vitro parameters (e.g., spray angle and plume geometry) and lung regional deposition and absorption of orally inhaled aerosols.
- Quantitative methods and modeling can inform regulatory decision-making otherwise difficult to make with available in vitro or in vivo data, by predicting:
 - Regional deposition of aerosolized drug within individual branches/lobes of the airway
 - Local bioavailability and its relationship with systemic pharmacokinetics
- Computational fluid dynamics (CFD) and physiologically based pharmacokinetic (PBPK), in combination, present the next generation modeling toolset that can offer an opportunity to preclude conducting PD endpoint BE studies.

Source: FDA Public Workshop https://www.fda.gov/Drugs/NewsEvents/ucm576064.htm

PBPK Predictions of Orally Inhaled Drug Absorption







Compartmental model schemes for dry powder inhaler drug delivery from Bhagwat et al. (2017)

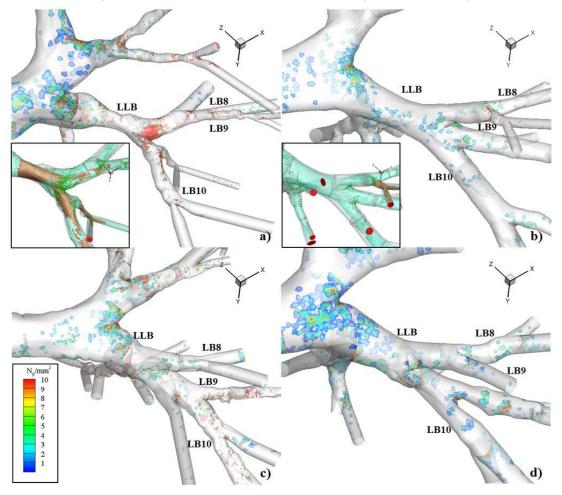
Right: Bhagwat S, Schilling U, Chen MJ, Wei X, Delvadia R, Absar M, Saluja B, Hochhaus G. Predicting Pulmonary Pharmacokinetics from In Vitro Properties of Dry Powder Inhalers. Pharm Res. 2017 Dec;34(12):2541-2556.

Left: Longest, P. W., Tian, G., Walenga, R. L., and Hindle, M. (2012) Comparing MDI and DPI Aerosol Deposition Using in Vitro Experiments and a New Stochastic Individual Path (SIP) Model of the Conducting Airways. Pharmaceutial Research, 29(6), 1670-1688

Potential Modeling Utilities

- CFD model to predict regional deposition of inhaled drug products
 - Models for the droplets produced by solution-based metered dose inhalers (MDIs), droplet evaporation, and/or soft mist inhalers
 - In large and small airways
 - Disease state and inhalation pattern on deposition
 - Eg, CFD predictions of budesonide dry powder inhaler (DPI) drug delivery suggested that the inclusion of cartilaginous rings may have a significant effect of tracheal deposition
 - Quasi-3D CFD model capable of predicting airflow as well as dissolution, absorption, and mucociliary clearance of deposited aerosols
- A lung PBPK model that was to be coupled to a whole-body PBPK model
- Link in vivo drug exposure to in vitro testing measurement
 - Eg, particle image velocimetry and particle size testing

Particle Deposition Density of 4 µm Particles



In the lower left lobe of the a) cluster 4, b) healthy male, c) cluster 2, and d) cluster 3 models. The inserts in parts a) and b) show air flow speed of 2.5 (green) and 5 (brown m/s)

Adapted from Choi J, LeBlanc LJ, Choi S, Haghighi B, Hoffman EA, O'Shaughnessy P, Wenzel SE, Castro M, Fain S, Jarjour N, Schiebler ML, Denlinger L, Lin C-L. Characteristics of inhaled particle deposition in the lungs of imaging-based asthma clusters: A numerical study. American Thoracic Society (ATS) 2018 (May 18-23, 2018), San Diego, California, United States.

PBPK Predictions of Orally Inhaled Drug Absorption

- Compartmental modeling approach used to predict dissolution and absorption of deposited drug particles
- Combination of CFD and PBPK can predict local and systemic absorption
- Useful for determining the extent that in vitro testing is indicative of local and systemic delivery, and for identifying appropriate bioequivalence limits on in vitro parameters

What is Quantitative Clinical Pharmacology?

- Clinical pharmacology aims to investigate various observable human drug responses and elucidate mechanisms of drug actions and sources of their variability.
- Quantitative clinical pharmacology adds measureable, numerical meaning to the mass, volume, concentration and time dimensions of drug disposition, as well as quantifiable metrics for pharmacodynamic (PD) effects:
 - Patterns/time profiles of PK and PD/clinical responses
 - PK-PD/clinical response relationships
 - Dose optimization for desired clinical responses

Quantitative Clinical Pharmacology TOOLKIT

NEW DRUGS

- PK-PD modeling
- Exposure-response analysis
- Clinical trial simulation
- Population PK

GENERIC DRUGS

- Same core of BE assessment
- Narrow Therapeutic Index
- Virtual BE study/alternative design
- Model-based BE assessment for drugs with sparse PK

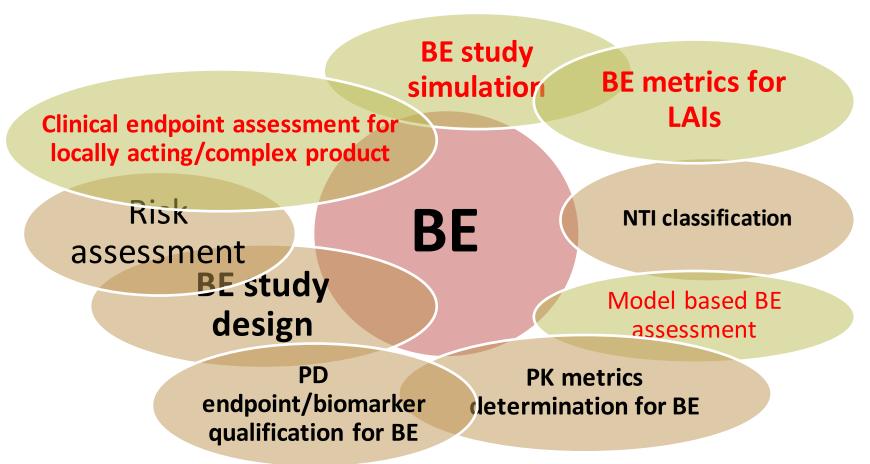


What is a Virtual BE Study?

- Use of model to compare test and reference formulations
- Model must have a formulation variable that can be adjusted to represent the difference between T and R
- Model generates a population for BE study, compares T and R in that population
 - Simulate many studies to estimate probability of success or failure

BE: bioequivalence; T: test product; R: reference product

General QCP Model Applications for Generics



Increasing trends to use QCP models to support generic drug development

Red color: opportunity areas for industry

QCP: quantitative clinical pharmacology

What is Big Data Analytics?

- Big data analytics examines large amounts of data to uncover hidden patterns, correlations and other insights (SAS.com).
- iPhone face recognition: It does not use a PBPK or QCP model of your face but directly processes data into a prediction.



Big Data TOOLKIT

- Big data methods to reform conventional Pharmacometrics toolsets
 - Machine learning for survival analysis
- Post market product performance evaluation
 - Sentinel database and analytics



Take Home Messages

- Quantitative Modeling is modernizing generic drug assessment especially for locally acting, complex, and/or modified release products.
- Emerging tools like big data analysis aid product development, post-marketing evaluation, and workload management.
- Global stakeholder engagement with quantitative modeling can greatly benefit the global generic enterprise as a whole.

Backups

Modeling and Simulation Impact Various Regulatory Activities in OGD (FY2017)

Туре	No.	Examples
ANDA Assessments & Citizen Petitions	37	 Assessment of clinically relevant pharmacokinetics metrics for BE evaluation (e.g., pAUCs) EMD profile analysis of particle size distribution Impact of dissolution profile deviations
Pre-ANDA Interactions (including CC)	15	 Trial simulations for alternative BE study designs Evaluate drug deposition and absorption for solution-based metered dose inhalers
BE Guidances	15	Q3 parameters for in vitro only BE assessmentNTI assessment for NMEs
Regulatory Research Studies	32	 Evaluation of post-marketing switching patterns Model-based BE assessment; Meta-analysis for opioid products with abuse deterrence properties Physiologically based pharmacokinetics platform development for non-oral routes

ANDA: abbreviated new drug application; BE: bioequivalence; CC: controlled correspondence; HVD: highly variable drugs; NTI: narrow therapeutic index; EMD: earth mover's distance; pAUC: partial area-under-curve; NME: new molecular entity Source: Leveraging Quantitative Methods and Modeling to Modernize Generic Drug Development and Review; FDA Public Workshop, October 2 - 3, 2017

Highlights of PBPK Impacts

Category	Example Drug	Impact on regulatory decision making		
	Celecoxib, Theophylline ER, Metoprolol ER	Impact of dissolution failure on BE		
Product quality/dissolution	Ophthalmic emulsions and suspensions	Impact of quality attributes on ocular bioavailability and tear film breakup time		
	Warfarin	Impact of tablet aging and dissolution on BE		
Mechanism change risks	Venlafaxine ER	Based on dissolution profile and modeling predictions, FDA requested applicant to reformulate the product		
Risk assessment for BE extrapolation	Oxybutynin ER	Risk assessment for not conducting lower strength in vivo study when BE is established with higher strength		
PPI effect	Nifedipine ER, Paliperidone ER, Prasugrel	Risk assessment of changing drug release to a pH-dependent mechanism		
Abuse deterrence	Hydrocodone ER	IVIVC development for chewing deterrence route using artificial chewing apparatus		
Abuse deterrence	Oxycodone ER	Impact of particle size on nasal insufflation utilizing CFD modeling		
Clinical endpoint/PD	Diclofenac (topical)	Assessment of dermal PBPK model in place of a comparative clinical endpoint study		
waiver	Beclomethasone (inhalation)	Assessment of inhalation PBPK and CFD models (droplet composition and deposition pattern) for purpose of waiving PD study		
BCS waivers	BCSIII oral dosage forms	Research into excipients that can affect drug intestinal uptake		
PK metrics determination	Mesalamine solidoral dosage forms	Determination of PK metrics for BE evaluation		

PPI: proton pump inhibitor; ER: extended release

Source: Leveraging Quantitative Methods and Modeling to Modernize Generic Drug Development and Review; FDA Public Workshop, October 2 - 3, 2017; DIA Webinar: Pioneering modeling methodologies in generic drug development. May 17th, 2018.

Highlights of QCP Impact

Category	Example Drug	Impact on regulatory decision making
PK metrics determination	Methylphenidate transdermal systems	Recommendation of pAUC for BE assessment to ensure comparable drug concentrations during clinically relevant time windows
BE Study design and BE methodology development via modeling and virtual	Levonorgestrel-releasing intrauterine device	Recommendation of one-year in vivo BE study (90% CI of the residual drug amount within 95.00 - 105.26%) to ensure that residual drug amount at five year is within 80.00 - 125.00%
simulations	Paliperidone extended- release products	Assessment on alternative BE study designs (single dose versus multiple dose studies) and associated BE metrics/limit
BE on clinical endpoint	Brimonidine topical gel	Pharmacodynamic (PD) simulations were used to predict PD and/or therapeutic equivalence at unstudied time points
In vitro BE	Cyclosporine ophthalmic emulsion	Evaluation on particle size distribution to establish BE
BE methodology enhancement	Albuterol inhalation products	Dose-scale methodology on in vivo PD data processing and statistical algorithms
New BE options	Ivermectin topical cream	Recommend two BE options: in vitro/PK or comparative clinical endpoint studies

QCP: quantitative clinical pharmacology;

Source: Leveraging Quantitative Methods and Modeling to Modernize Generic Drug Development and Review; FDA Public Workshop, October 2 - 3, 2017; DIA Webinar: Pioneering modeling methodologies in generic drug development. May 17th, 2018.

Recent Modeling Activities

- BE evaluations for locally acting, complex, and modified release products:
 - Efficacy extrapolation in the generic drug review
- Support for in vitro only BE assessment:
 - BCSII-IV drugs- past FDA/CERSI workshops
- Big data analytics:
 - Informing generic research prioritization
 - Introduce new toolsets to the community of pharmacometrics

- Post marketing signal evaluation tools
 - Method exploration for noise elimination
 - Signal detection in Sentinel
 - Translating concept of real world study to post market performance evaluation
- Risk based BE standards:
 - Product specific guidance for dabigatran
- In vitro BE methodologies:
 - EMD metric for particle size distribution evaluation

QMM Related GDUFA Funded Grants/Contracts (1)

	Grants/Contracts	Institute	Start	End	Status
	Wireless Sampling Pill to Measure in Vivo Drug Dissolution in GI Tract and Computational Model To Distinguish Meaningful Product Quality Differences and Ensure Bioequivalence (BE) in Patients	University of Michigan	9/2015	9/2018	Ongoing
	Characterization of epilepsy patients at-risk for adverse outcomes related to switching antiepileptic drug products	University of Maryland	9/2015	9/2018	Ongoing
	Base IDIQ for Postmarket Bioequivalence Study	Biopharma Services USA	5/2016	5/2018	Ongoing
BE	Bioequivalence Study of Lamotrigine Extended Tablets in Healthy Subjects	Vince & Associates Clinical Research	9/2015	9/2017	Completed
investigations	Bioequivalence and Clinical Implications of Generic Bupropion	Washington University	9/2013	8/2017	Completed
	Evaluation of Clinical and Safety Outcomes Associated with Conversion from Brand- Name to Generic Tacrolimus products in high risk Transplant Recipients	University of Cincinnati	9/2013	3/2017	Completed
	Evaluation of invitro release methods for liposomal amphotericin B	ZoneOne Pharma	9/2014	9/2016	Completed
	Assessing Clinical Equivalence for Generic Drugs Approved By Innovative Methods	Brigham & Women's Hospital	9/2013	9/2015	Completed
	Pharmacokinetic Study of Bupropion Hydrochloride Products with Different Release Patterns	University of Michigan	9/2013	11/2015	Completed
	Investigation of inequivalence of bupropion hydrochloride extended release tablets: in vitro metabolism quantification	University of Michigan	9/2013	9/2015	Completed
	Pharmacometric modeling and simulation for evaluation of bioequivalence for leuprolide acetate injection	University of Utah	9/2015	8/2018	Ongoing
New BE	Pharmacokinetics study of opioid drug product following insufflation of milled drug products	Vince & Associates Clinical Research	9/2015	9/2017	Completed
metrics	Pharmacokinetic pharmacodynamic studies of methylphenidate extended release products in pediatric attention deficit hyperactivity disorder	Massachusetts General Hospital	9/2014	8/2017	Completed
	Pharmacometricmodelingofimmun os uppressantforevaluationofbioequivalencecriteria	University of Utah	9/2014	2019	Ongoing
	BE and Characterization of Generic Drugs: Methylphenidate and Warfarin	Vince & Associates Clinical Research	9/2014	12/2016	Completed
	Design, Development, Implementation and Validation of a Mechanistic Physiologically-based Pharmacokinetic (PBPK) Framework for the Prediction of the In Vivo Behavior of Supersaturating Drug Products	Simcyp, Ltd.	9/2016	8/2018	Ongoing
Physiologically	brocker assessment considering population variability	Simcyp, Ltd	9/2014	8/2018	Ongoing
based models	Physiologically based biopharmaceutics and pharmacokinetics of drug products for dermal absorption in humans	University of South Australia	9/2014	8/2018	Ongoing
for systemic	Enhancing the reliability, efficiency, and usability of Bayesian population PBPK modeling	Colorado State University	9/2016	8/2018	Ongoing
and locally	A cluster-based assessment of drug delivery in asthmatic small airways	University of Iowa	9/2016	9/2018	Ongoing
acting		Nanotechnology Characterization Lab	5/2016	4/2018	Ongoing
products	Investigate the sensitivity of pharmacokinetics in detecting differences in physicochemical properties of the active in suspension nasal products for local action	University of Florida	9/2013	11/2017	Ongoing
	An integrated multiscale-multiphysics modeling and simulation of ocular drug delivery with whole-body pharmacokinetic response	CFD Corporation	9/2014	8/2017	Completed
	PBPK modeling and simulation for ocular dosage forms	Simulations Plus	9/2015	8/2017	Completed

Source: Leveraging Quantitative Methods and Modeling to Modernize Generic Drug Development and Review; FDA Public Workshop, October 2 - 3, 2017

QMM Related GDUFA Funded Grants/Contracts (2)

Evaluation and development of model-based bioequivalence analysis strategies Evaluation of model-based bioequivalence statistical approaches for sparse design PK studies Data-fusion based platform development of population PKPD modeling and statistical analysis for bioequivalence sassesment of long-acting injectable products Pharmacokinetican dip harmacokynetic vules or dradlovascular drugs Computational drug delivery, leveraging predictive models to develop bioequivalent generic long-acting injectable in PVID Predictive Dissolution (IPD) to Advance Oral Product Bioequivalence (BE) Regulation Prediction of In Vivo Perdormance for Oral Solid Dosage Forms In Vivo Predictive Dissolution (IPD) to Advance Oral Product Bioequivalence (BE) Regulation Prediction of Mesalamine Pharmacokinetics with Local Availability University of Michigan Qrono, Inc. Qro		Grants/Contracts	Institute	Start	End	Status
Model based BE assessment Model based BE assessment Only Paramacokinetic and pharmacodynamic (PK-PD) studies of cardiovascular drugs generic ong-acting injectable products generic long-acting injectable products generic long-acting injectable products generic long-acting injectable products generic long-acting injections In Vivo Predictive Dissolution (IPD) to Advance Oral Product Bioequivalent generic long-acting injections In Vivo Predictive Dissolution (IPD) to Advance Oral Product Bioequivalente generic long-acting injections Prediction of In Vivo Performance for Oral Solid Dosage Forms Correlation of Mesalamine Pharmacokinetics with Local Availability One of Dissolution of Mesalamine Pharmacokinetics with Local Availability Occupantive Surveillance of Generic Drugs by Machine Learning Novel approaches for confounding control in observational studies of generic drugs Base IDIQ for Postmarket Bioequivalence Study Pharmacometic modeling and simulation for generic drugs substitutability evaluation Transplant outcomes using generic and prant dame immunosuppressants: studying medications used by people who have received kidney and liver transplants Postmarket authorized generic evaluation (PA) Assessing the post-market authorized generic drug substitutions NTI Classification Clinical practice data to aid narrow therapeutic index (ruly drugs) Clinical practice data to aid narrow therapeutic index (ruly drugs) Clinical practice data to aid narrow therapeutic index (ruly drugs) Duke University of Maryland Duliversity of Maryland Duliversity of Maryland Population paramacokinetic and pharmacodynamic, dose-toxicity modeling and situation for narrow therapeutic index (ruly drugs) Clinical practice data to aid narrow therapeutic index (ruly drugs) Completed Structured to the data to aid narrow therapeutic index (ruly drugs) Clinical practice data to aid narrow therapeutic index (ruly drugs) Clinical practice data to aid narrow therapeutic index (ruly drugs) Clinical practice data to aid nar		Evaluation and development of model-based bioequivalence analysis strategies	Uppsala University	6/2017	6/2019	Ongoing
Model based BE Assessment		·	University of Paris	9/2016	9/2018	Ongoing
Assessment Computational drug delivery: leveraging predictive models to develop bioequivalent generic long-acting injections In Vivo Predictive Dissolution (IPD) to Advance Oral Product Bioequivalence (BE) Regulation Prediction of In Vivo Performance for Oral Solid Dosage Forms Correlation of Mesalamine Pharmacokinetics with Local Availability Generic drug substitution in special populations Comparative Surveillance of Generic Drugs by Machine Learning Novel approaches for confounding control in observational studies of generic drugs Base IDIQ for Postmarket Bioequivalence Study Pharmacometic modeling and simulation for generic drug substitutability evaluation A model and system based approach to efficacy and safety questions related to generic substitution Transplant outcomes using generic and brand name immunosuppressants: studying medications used by people who have received kidney and liver transplants Post-market authorized generic caval discherations and substitutions Post-marketing Surveillance of Generic Drug Usage and Substitutions NTI Clinical practice data to aid narrow therapeutic index drug classification Divinersity of Maryland Qrono, Inc. Qrono, Inc.			University of Massachusetts	9/2015	8/2018	Ongoing
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Prediction of In Vivo Performance for Oral Solid Dosage Forms Correlation of Mesalamine Pharmacokinetics with Local Availability University of Michigan 9/2013 11/2017 Ongoing Generic drug substitution in special populations Generic drug substitution in special populations Comparative Surveillance of Generic Drugs by Machine Learning Novel approaches for confounding control in observational studies of generic drugs Base IDIQ for Postmarket Bioequivalence Study Pharmacometic modeling and simulation for generic drug substitution and post marketing generic and brand name immunosuppressants: studying medications used by people who have received kidney and liver transplants Post-market authorized generic curg Substitutions Prestmarketing Safety of authorized generic drug products Postmarketing Surveillance of Generic Drug Sugse and Substitution Patterns Population pharmacokinetic and pharmacokynamic, dose-toxicity modeling and simulation for narrow therapeutic index (NIT) drugs Clinical practice data to aid narrow therapeutic index drug classification Regulation University of Michigan University Johnsh Hopkins University 9/2014 8/2017 Completed University of Maryland 9/2014 8/2017 Completed Population pharmacokinetic and pharmacokynamic, dose-toxicity modeling and simulation for narrow therapeutic index (NIT) drugs NTI Classification Clinical practice data to aid narrow therapeutic index drug classification Duke University 9/2013 9/2018 Ongoing Support of Maryland 9/2014 8/2018 Ongoing Completed Clinical practice data to aid narrow therapeutic index drug classification Duke University of Maryland 9/2014 8/2017 Completed Clinical practice data to aid narrow therapeutic index (NIT) drugs Duke University of Maryland 9/2014 8/2018 Ongoing Clinical practice data to aid narrow therapeutic inde	assessment		Qrono, Inc.	9/2015	9/2018	Ongoing
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	classification	Clinical practice data to aid narrow therapeutic index drug classification	Duke University	9/2013	9/2016	Completed
5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020 5/2020		Therapeutic index evaluation for tacrolimus and levetiracetam	Johns Hopkins University	9/2013	3/2015	Completed

Source: Leveraging Quantitative Methods and Modeling to Modernize Generic Drug Development and Review; FDA Public Workshop, October 2 - 3, 2017