

# Scientific Considerations in Submitting Synthetic Peptide Drug Products as ANDAs Referencing Peptide Drug Products of rDNA Origin

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## Disclaimer

This presentation reflects the views of the author and should not be construed to represent FDA's views or policies

## Scope

**For rDNA-sourced peptide drug products, currently FDA considers any polymer composed of 40 or fewer amino acids to be a peptide, thus they are regulated as drugs rather than biologics**

## Why Now?

- With the advancement of SPPS, chemical synthesis of therapeutic peptides becomes one of the most mature technology available
- Development of analytical technology makes detailed characterizations of the APIs and impurities possible
- Exclusivity coverage on rDNA-sourced peptide drugs has either expired or is approaching expiration

# Outline

- Key regulatory requirements for submitting ANDA
- Active ingredient sameness for peptide drug products
- Control of impurities
- Evaluation of immunogenicity risk
- Summary

# Key Requirements for Submitting Abbreviated New Drug Application (ANDA)

## Demonstrating Therapeutic Equivalence of Test Product to Reference Listed Drug (RLD)

- **Pharmaceutical Equivalence (PE)**
  - Same active ingredient(s)
  - Same dosage form and route of administration
  - Identical in strength or concentration
  - May differ in characteristics such as shape, excipients, packaging, etc.
- **Bioequivalence (BE)**
  - Same rate and extent of absorption when administered at the same molar dose under similar experimental conditions

# Regulatory Requirements for Parenteral Solution Injection Products

- Pharmaceutical Equivalence (PE)
  - Same active ingredient(s)
  - Same dosage form and route of administration
  - Identical in strength or concentration
  - Same inactive ingredients and in the same concentration (CFR 314.94(a)(9))
  - May differ in preservative, buffer, or antioxidant
    - Needs to demonstrate the differences do NOT affect the safety and efficacy of the proposed drug product
- Bioequivalence (BE)
  - In vivo BE may be self-evident when the product contains the same active and inactive ingredients in the same concentration as the RLD. In vivo BE waiver can be requested. (CFR 320.22(b)(1))

# Sameness of Active Ingredient

Recommended characterizations for generic peptides:\*

- Primary sequence including amino acid composition, optical purity and physicochemical properties
- Secondary structure
- Oligomers and aggregation states (including under stress and stability conditions)
- Biological activity

\* Comparative testing should be performed on generic and RLD products, as applicable

# Control of Impurities

## Impurities in Peptide Drug Products

- Product-related impurities
  - Degradation products of active ingredient
  - Independent of manufacturing method
  
- Process-related impurities
  - Process-dependent peptide-related impurities
  - Host-cell related impurities (in peptides of rDNA origin)
  - Residual chemicals (FDA and ICH guidelines)



# Peptide-related Impurities

- Amino acid sequences related to, but different from the active ingredient:
  - Insertion
  - Deletion
  - D-Amino acid
  - Acylation
  - Oxidation
  - Deamidation
  - Glycosylation

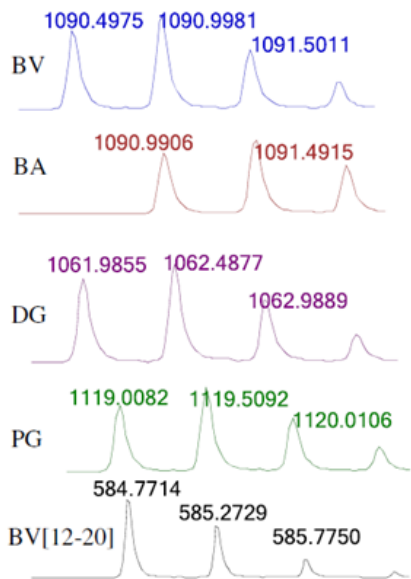
# Peptide-related Impurities

- Specified impurities
  - Characterized and quantified with LC/MS/MS and other analytical technologies
- Unspecified impurities
  - Low level peptide impurities whose **identity** and **amount** may change from batch to batch
  - Acceptance limit is set for the largest amount of such an impurity
  - Total amount is controlled by “Total peptide-related impurities”

# Example: Analysis of Peptide Impurities

Bivalirudin: 20 amino acid (aa) peptide (BV)

D-Phe-Pro-Arg-Pro-Gly<sup>5</sup>-Gly-Gly-Gly-Asn-Gly<sup>10</sup>-Asp-Phe-Glu-Glu-Ile<sup>15</sup>-Pro-Glu-Glu-Tyr-Leu<sup>20</sup>



↑  
 + Gly: **PG**

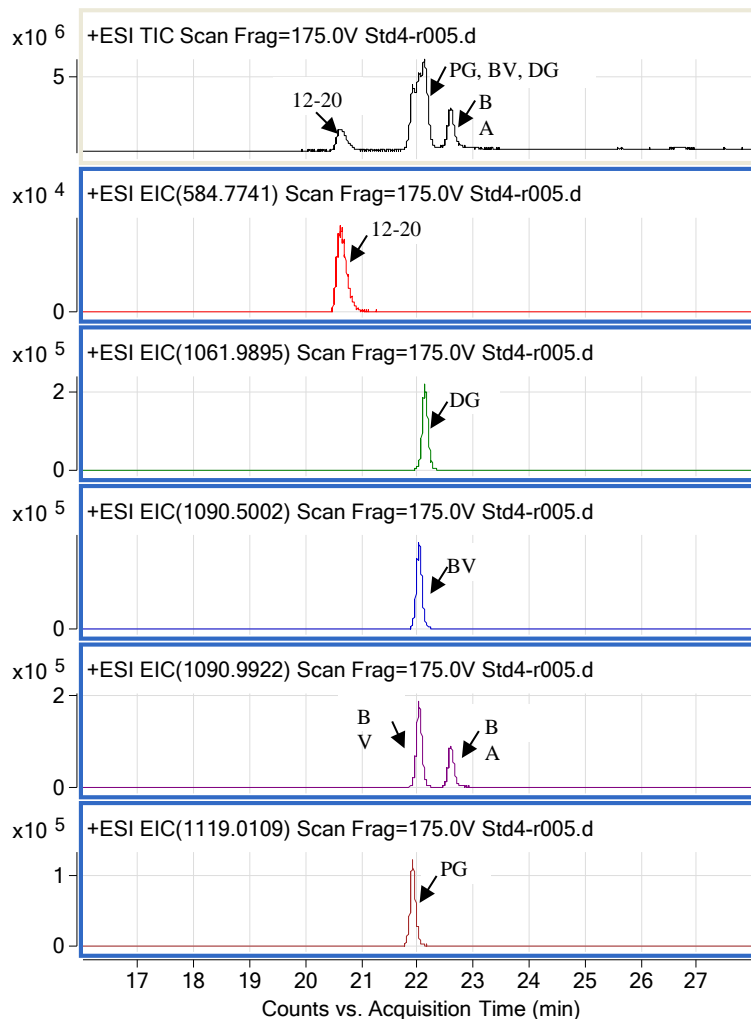
↑  
 β-Asp: **BA**

↑  
**BV [12-20]**

↑  
 - Gly: **DG**

High resolution mass spectra (+2 charge states) of BV and related impurities

# Example: Analysis of Peptide Impurities



- Baseline separation in total ion chromatogram (TIC) for BV[12-20] and BA, but BV, DG and PG co-eluted
- LC-HRMS extracted ion chromatogram (EIC) allows for baseline separation of all components

# Control of Impurities

- Better control of manufacturing and purification process
- Orthogonal and high-resolution comparative analysis of generic and RLD products
- Justification on new peptide-related impurities
  - Why each of such impurity does not affect the safety and efficacy of the proposed generic synthetic peptide
    - Identity and amount of the impurity
    - Impact on physicochemical properties
    - Impact on biological activities
    - Potential safety concern (e.g., **immunogenicity**)

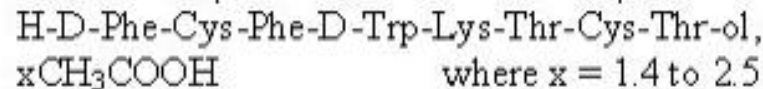
# Immunogenicity

- Immunogenicity is the ability of a particular substance, such as an antigen or epitope, to provoke an immune response in the body of a human or animal
- Immunogenicity is the ability to induce a humoral and/or cell-mediated immune responses.
- Proteins are significantly more immunogenic than polysaccharides
- Host cell proteins (impurities) in rDNA peptides may be immunogenic

# Immunogenicity of Peptides

- Longer chain peptides tend to be more immunogenic, but shorter ones like Octreotide ( 8 aa) also can induce anti-peptide antibody formation in patients

## Octreotide



- NO detection level of antibodies found in 20 patients treated for 6 months
- Antibody titers to octreotide subsequently reported in 3 patients, prolonged duration of action reported in 2 patients
- Patients receiving octreotide reported anaphylactic shock

# Immunogenicity of Peptides

- Teriparatide (34 aa):
  - For osteoporosis at high risk for fracture (postmenopausal women, etc.)
  - Human parathyroid hormone analog (N-terminal 34 aa of the 84 aa hPTH) which increase  $[Ca^{2+}]$  in blood
  - Formation of anti-drug antibody (ADA) observed in 3% women patient (15/541) following 12 months treatment at 20 mcg
  - ADAs had no impacts on serum calcium and bone mineral density



# Immunogenicity of Peptide Products

## Active Ingredient related

- API sequence, API degradation (oxidation, deamidation, etc.)

## Treatment related

- Dose
- Route
- Frequency of administration
- Duration of therapy

## Patient related

- Age
- Gender
- Genetic make-up
- Immune status
- Disease

## Product related

- Impurities (process-related)
- Formulation difference, aggregation state

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# In vitro tools to Mitigate Immunogenicity Risk

- For each new Impurity: T cell epitopes
  - In silico or in vitro tools
  - Peptide-related impurities do not have T cell epitopes
- For drug product:
  - Synthetic peptide does not produce greater stimulation of innate immune activity as compared to the RLD

See: [Guidance for Industry: Immunogenicity Assessment for Therapeutic Protein Products, FDA 2014](#)

# Summary

- Technology advancement opens the possibility for ANDA submission of synthetic peptide products referencing rDNA peptide products
  - Synthesis, purification and analytical technology
- Active ingredient sameness
  - structure analysis (primary, secondary), physicochemical characterization and bioactivity evaluation
- Impurity control and characterization to ensure the impurities will not affect the safety and efficacy of the generic products
  - peptide-related impurities, aggregates
  - immunogenicity evaluation

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