



## Bioequivalence of Polymeric Long Acting Drugs

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# Disclaimer

This presentation reflects the views of the author and should not be construed to represent FDA's views or policies

# Outline



- Background
  - Examples of common polymeric long acting (LA) drugs
- Bioequivalence (BE) approaches for polymeric long-acting drugs
  - Regulatory and scientific challenges and approaches
  - Generic Drug User Fee Amendments (GDUFA) regulatory science program
  - Future direction
- Summary

# Long Acting Drugs

## Advantages

- Achieve more continuous extended drug release from days to years, compared to other formulations
- Improve patient compliance with a better therapeutic option

Route of Administration	Dosage Form/Formulation	Release Rate Controlling Polymeric Excipient(s)
Subcutaneous (SC)	<ul style="list-style-type: none"> <li>• Suspension</li> <li>• <b>Implant</b></li> <li>• Pellet</li> <li>• <b>In-situ forming gel/implant</b></li> <li>• <b>Multivesicular liposome</b></li> <li>• <b>Microsphere</b></li> </ul>	<ul style="list-style-type: none"> <li>• No</li> <li>• <b>Yes</b></li> <li>• No</li> <li>• <b>Yes</b></li> <li>• <b>Yes</b></li> <li>• <b>Yes</b></li> </ul>
Intramuscular (IM)	<ul style="list-style-type: none"> <li>• <b>Microsphere</b></li> <li>• Oil solution</li> </ul>	<ul style="list-style-type: none"> <li>• <b>Yes</b></li> <li>• No</li> </ul>

# Long Acting Drugs (Cont.)

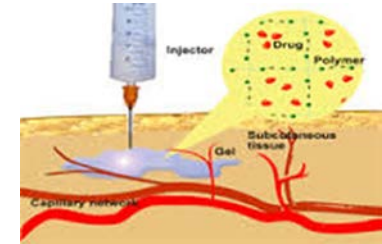
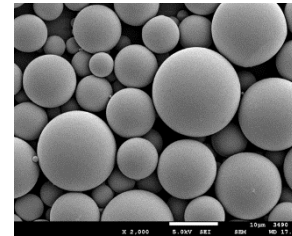
Route of Administration	Dosage Form/Formulation	Release Rate Controlling Polymeric Excipient(s)
Ophthalmic	• <b>Implant</b>	• <b>Yes</b>
Nasal	• <b>Implant</b>	• <b>Yes</b>
Intrauterine	• <b>Intrauterine device</b>	• <b>Yes</b>
Intravaginal	• <b>Ring</b>	• <b>Yes</b>
Periodontal	• <b>Microsphere</b> • <b>Insert</b>	• <b>Yes</b> • <b>Yes</b>

➤ Polymeric long acting (LA) drugs are considered by OGD to be complex drugs<sup>1</sup>

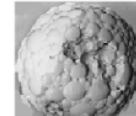
# Examples of Polymeric LA Drugs



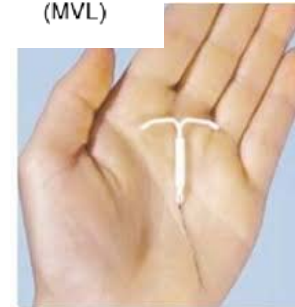
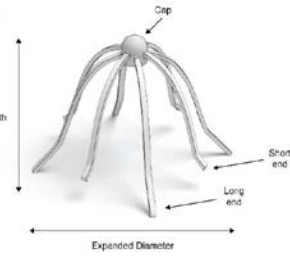
Brand Name	Drug	Route	Dosing frequency	Dosage Form	Local (L) or Systemic (S) action
RISPERDAL CONSTA	Risperidone	IM	2 weeks	Microsphere	S
VIVITROL	Naltrexone	IM	1 month	Microsphere	S
LUPRON DEPOT	Leuprolide	IM	1, 3, 4, 6 months	Microsphere	S
BYDUREON	Exenatide	SC	1 week	Microsphere	S
ZOLADEX	Goserelin	SC	1, 3 months	Implant	S
ELIGARD	Leuprolide acetate	SC	1, 3, 4, 6 months	In-situ gel	S
EXPAREL	Bupivacaine	SC	Single dose	Liposome	L
Mirena	Levonorgestrel	Intrauterine	5 years	Intrauterine device	L
Estring	Estradiol	Intravaginal	90 days	Ring	L
Sinuva	Mometasone furoate	Sinus	90 days	Implant	L



5-50 μm



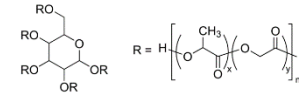
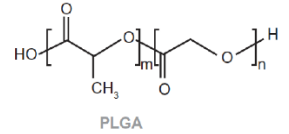
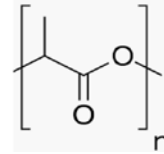
Multivesicular Liposome (MVL)



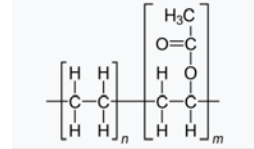
# Rate Controlling Polymeric Excipients

## ➤ Poly esters

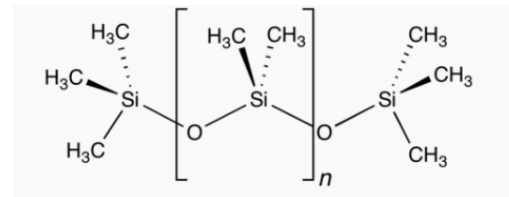
- Poly(D,L-lactic and glycolic acid) (PLGA) copolymers
- Poly(D,L-lactic acid) (PLA) copolymers



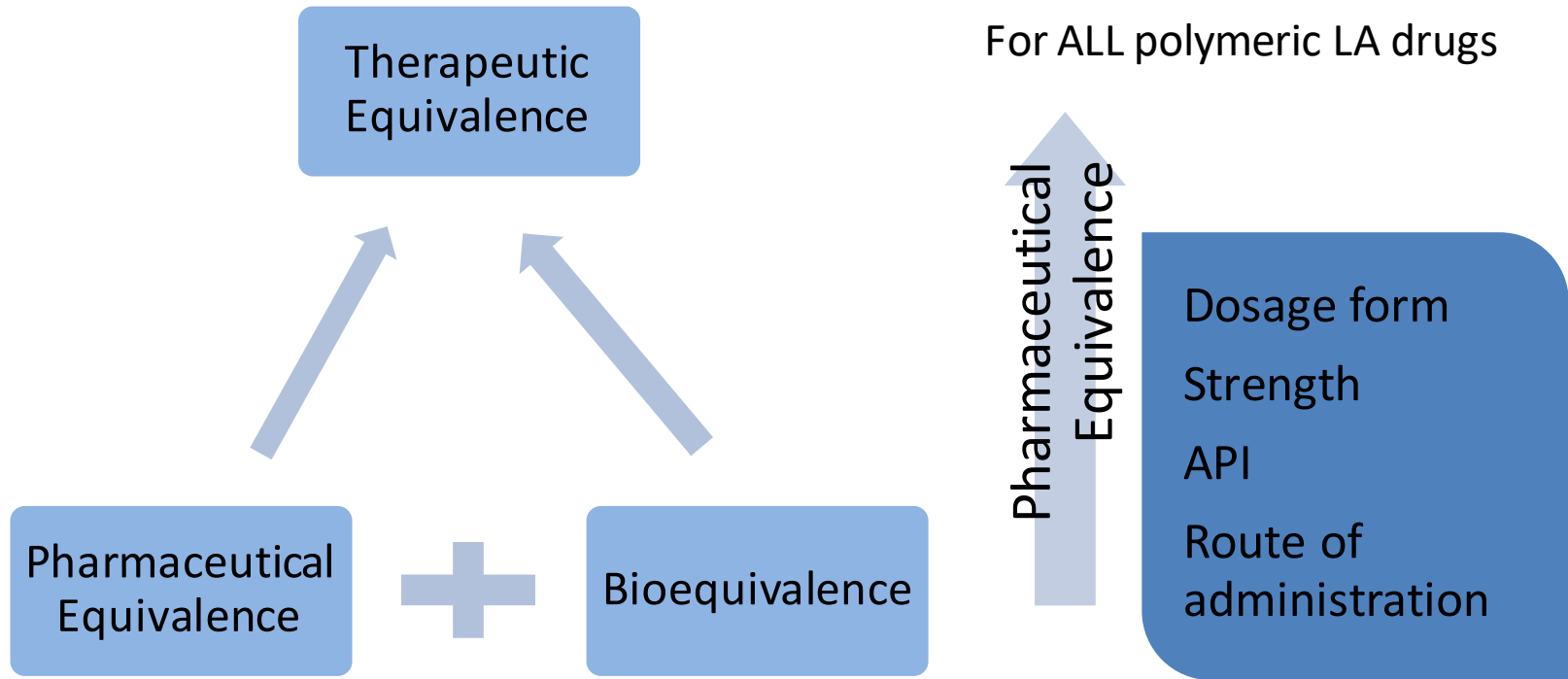
## ➤ Poly (ethylene-vinyl acetate) (EVA)



## ➤ Polydimethylsiloxane (PDMS)



# Therapeutic Equivalence of Polymeric LA Drugs





# Therapeutic Equivalence of Polymeric LA Drugs (Cont.)



Regulatory requirements for inactive ingredient(s), as per 21 CFR 314.94(a)(9):

For **parenteral** and **ophthalmic** drugs

Generally, a generic product shall contain the **SAME inactive ingredients** (qualitatively the same – “**Q1**”) and in the same concentration (quantitatively the same – “**Q2**”) as the reference listed drug.

## **Exception excipients:**

For parenteral drugs: preservative, buffer, or antioxidant

For ophthalmic drugs: preservative, buffer, or viscosity/tonicity agent

# Bioequivalence of Polymeric LA Drugs



General considerations, as per 21 CFR 320.24:

Should be the most accurate, sensitive, and reproducible approach for detecting potential formulation difference(s).

For polymeric LA drugs

- In vivo BE study with pharmacokinetic endpoints (systemic/local action)
- In vivo BE study with comparative clinical endpoints (local action)
- In vitro BE studies in combination with in vivo BE study (systemic/local action)

# Generic Polymeric LA Drugs Landscape

## PSG Published

1. Goserelin acetate implant
2. Leuprolide acetate injection
3. Leuprolide implant
4. Leuprolide acetate depot,  
Norethindrone acetate tablet
5. Naltrexone injection
6. Octreotide acetate injection
7. Risperidone injection
8. Triptorelin pamoate injection
9. Naltrexone injection
10. Bupivacaine liposome injection

## Generic Competition

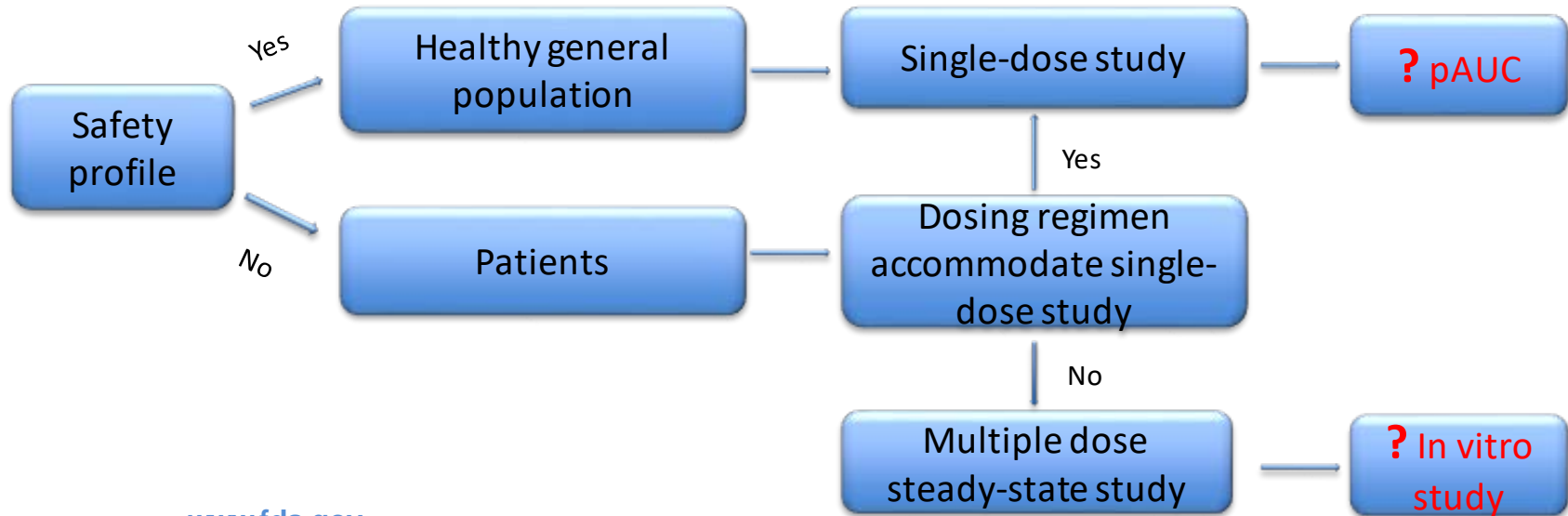


FDA's Product Specific Guidances (PSG) for Generic Drug Development available at <https://www.accessdata.fda.gov/scripts/cder/psg/index.cfm>

# Bioequivalence Considerations for Systemically Acting LA Drugs



- In vivo BE study with pharmacokinetic endpoints
  - Subjects: healthy subjects vs. patients
  - Study design: single-dose vs. steady-state



# In Vivo BE Study with PK Endpoints (pAUC)



➤ Example product: **Vivitrol** (Naltrexone PLGA (75/25) microspheres)

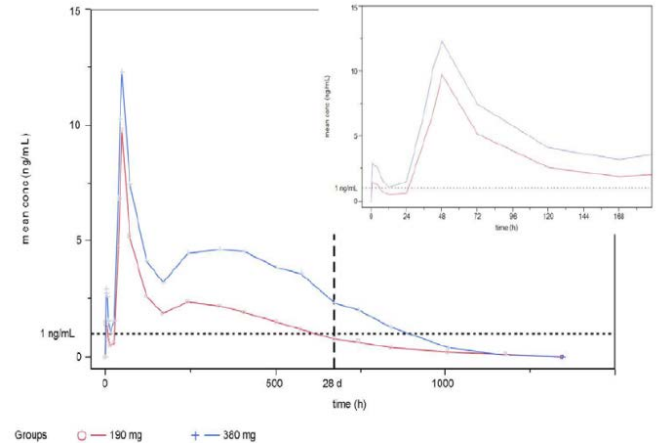
- Indicated for alcohol dependence
- Every **4 weeks or once a month** intramuscularly
- Therapeutic plasma concentration: **>1 ng/ml**
- Variability in C<sub>max</sub>
- Multi-phasic in vitro and in vivo release profiles

**Active Ingredient:** Naltrexone

**Dosage Form; Route:** Extended-release suspension; intramuscular

**Recommended Studies:** One study

1. Type of study: In vivo **single-dose** fasting  
Design: Parallel  
Strength: 380 mg/vial (dose: 380 mg)  
Subjects: **Healthy** males and nonpregnant females, general population  
Additional comments: The 90% confidence intervals of the geometric mean test/reference (T/R) ratios for the metrics (C<sub>max</sub>, **AUC<sub>1-10</sub>**, **AUC<sub>10-28</sub>**, and AUC<sub>0-∞</sub>) should fall within the limits of 80-125%



The inclusion of AUC<sub>1-10</sub> and AUC<sub>10-28</sub> reduces false positive rate and the partial AUCs have less inter-subject variability than C<sub>max</sub>.

# In Vivo BE Study with PK Endpoints in Combination with In Vitro Study



- Example product: **Risperdal® Consta®** (Risperidone PLGA microspheres)
  - Indicated for schizophrenia, bipolar I disorder
  - Every **2 weeks** via IM
  - Multi-phasic in vitro and in vivo release profiles

Active Ingredient: Risperidone  
Dosage Form; Route: Injectable; intramuscular  
Recommended Studies: Two studies: in vitro and in vivo

- Type of study: **In vitro drug release**  
Strength: 25 mg/vial  
Medium: Dissolution medium (pH 7.4) prepared as indicated below  
Volume: 400 mL (200 mL for each temperature)  
Apparatus: Cylinder bottle  
Temperature: **37 °C** and **45 °C** (water bath)  
Sampling Times: Day 1 and Day 21 for 37 °C  
Multiple time points from Days 0 to 8 for 45 °C. Two sampling time points, that bracket  $T_{50\%}$  (which is defined as the time of 50% drug release), are to be linearly interpolated to determine  $T_{50\%}$ .
- Type of study: In vivo, two-period, crossover **steady-state**  
Strength: 12.5 mg/vial, 25 mg/vial, 37.5 mg/vial, 50 mg/vial  
Subjects: Male and nonpregnant female **patients** with schizophrenia or bipolar I disorder who are already receiving a stable regimen of risperidone long-acting injection via the intramuscular route. Patients who are receiving any dosage regimen of risperidone long-acting injection every two weeks would be eligible to participate in the study by continuing their **established maintenance dose**.  
Additional comments: FDA recommends that studies **not** be conducted using **healthy subjects** or **patients on a different antipsychotic treatment**. All strengths of the test product need to be from the same bulk in order for all strengths of the Test to be administered in the PK BE study.

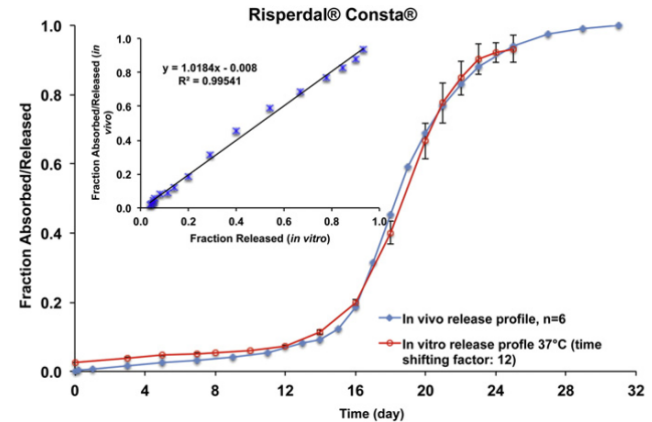


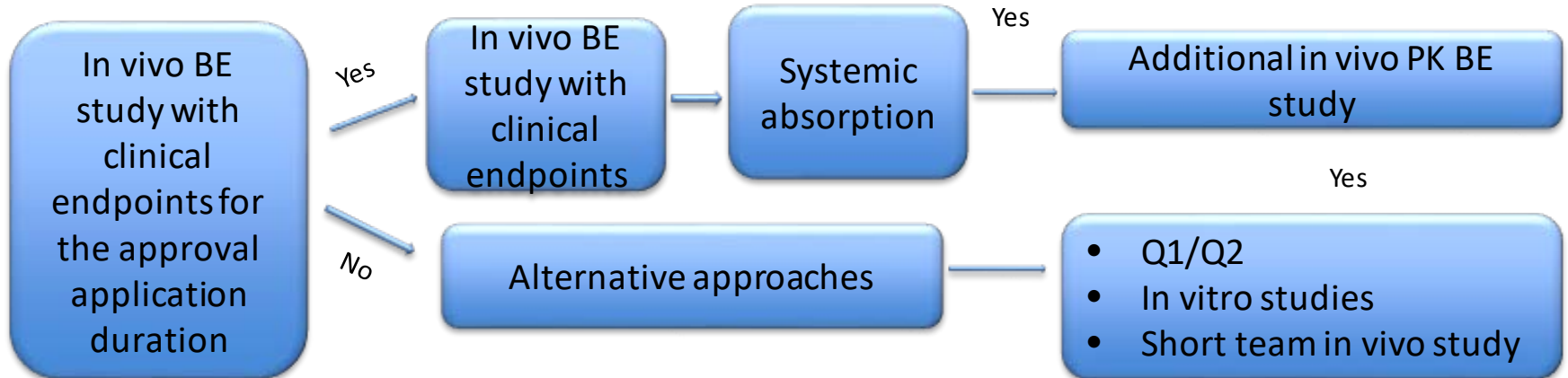
Fig. 6. In vivo absorption/release and in vitro release (time shifting factor: 12) profiles in 10 mM PBS (pH 7.4) at 37 °C of Risperdal® Consta®. Inserted figure shows linear correlation between fractions released in vitro (37 °C) and fraction absorbed/released in vivo.

In vitro release testing is included to assess equivalence of the initial release phase and the lag phase.

# Bioequivalence Considerations for Locally Acting LA Drugs



- In vivo BE study with comparative clinical endpoints
- In vivo BE study with comparative clinical endpoints + In vivo BE study with PK endpoints
- Alternative approaches



# In Vivo BE Study with Comparative Clinical Endpoints



- Example product: **Arestin** (Minocycline hydrochloride PLGA microspheres)
  - Dental powder (no Q1Q2 per regulation)
  - No fixed dose nor dosing frequency
  - Local action

**Active Ingredient:** Minocycline hydrochloride (HCl)

**Dosage Form; Route:** Powder, extended-release (ER); dental

**Recommended Studies:** One study

Type of study: Bioequivalence (BE) study with clinical endpoint

Design: Randomized, double-blind, parallel, three-arm, vehicle-controlled in vivo

Strength: Equivalent (EQ) 1 mg base (administered to all initial and new periodontal pockets with mean pocket depth (PD) of  $\geq 5$  mm)

Subjects: Male and nonpregnant female adults with generalized, moderate-to-advanced periodontitis

Additional comments: Specific recommendations are provided below



# Combination Approaches for Local LA Drugs



## ➤ Example product: **Mirena** (Levonorgestrel intrauterine system/device)

**Dosage Form; Route:** Intrauterine Device; intrauterine  
**Strength:** 52 mg  
**Recommended Studies:** Two studies: in vitro and in vivo/ex vivo

To be eligible for the bioequivalence studies recommended in this guidance, the test product should meet the following criteria:

- Qualitatively (Q1) and quantitatively (Q2) the same as the Reference Listed Drug (RLD).
- **Equivalent physicochemical and mechanical characteristics** including 1) particle size and size distribution of the active pharmaceutical ingredient (API); 2) Degree of crosslinking of poly(dimethylsiloxane) elastomer (PDMS) used in the drug reservoir and the drug rate controlling membrane; 3) Mechanical properties of the drug reservoir and the drug rate controlling membrane; 4) Appearance, memory, mechanical properties of the T-body; and 5) Breaking force of the removal thread comparable to the Reference Standard (RS).
- Same dimensions with respect to each component as the RS.

### A. **Comparative in vitro drug release**

Acceptable comparative in vitro drug release of levonorgestrel from the test and RS products throughout the intended period of product use (5 years). Any accelerated dissolution method that correlates to the real-time drug release behavior may be submitted for the Agency's consideration through either a controlled correspondence or as part of a pre-ANDA meeting request.

### B. **In vivo/ex vivo clinical study**

**Type of study:** **In vivo/ex vivo study of residual levonorgestrel** and serum levonorgestrel

**Design:** One year, single-dose, randomized, parallel in vivo study

**Strength:** 52 mg

**Subjects:** Healthy premenopausal, nonpregnant females, ages 18 to 45 years (inclusive), who are not using other hormonal contraceptive. The enrolled population should include a sufficient number of nulliparous women.

Comparative characterization data on PDMS polymers in the FINISHED test and reference products are recommended to support Q1 assessment

# Remaining Scientific BE Challenges for Polymeric LA Drugs

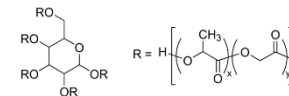
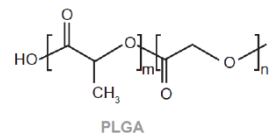


# Q1 Sameness of Polymeric Excipients



## ➤ Poly esters

- Poly(D,L-lactic and glycolic acid) (PLGA) copolymers
- Poly(D,L-lactic acid) (PLA) copolymers



Should provide comparative physicochemical data on PLA/PLGA polymers extracted from the FINISHED Test product and the reference product to support Q1 sameness

- Insufficient to rely solely on the Certificate of Analysis from excipient vendor
- Insufficient to characterize stock excipient polymer used to polymer extracted from the RLD final product
- Polymer characterization should include, but not limited to: Composition (e.g., Lactide/Glycolide ratio), **molecular weight and molecular weight distribution, polymer structure** (e.g., linear or star), inherent viscosity, glass transition temperature, and polymer end-cap chemistry

# Comparative In Vitro Studies



- In vitro drug release testing
  - Discriminative ability with reasonable time frame
  - Accelerated vs Real time in vitro drug release testing
    - Correlation between accelerated and real time in terms of drug release mechanisms
- Physiochemical Characterization
  - Particle size measurement and related data analysis

# Multi-dose Steady-state Study Design



- Appropriate determination of steady-state PK is challenging
  - Statistical methods
  - Exploring model-based approaches for steady-state simulation or other innovative study design

# In Vivo BE Study with Comparative Clinical Endpoints



- High variability and low sensitivity → Large sample size



Are there alternative approaches?

# Considerations for In Vitro Approaches to Demonstrate BE



➤ For local polymeric LA drugs:

Example: Minocycline HCl dental powder

Potential in vitro approach:

- Q1/Q2
- Similar manufacturing procedure
- Comparative physicochemical characterizations
- Comparative in vitro drug release testing

# Considerations for In Vitro Approaches to Demonstrate BE (cont.)



- For systemic drugs polymeric LA drugs
  - Risks:
    - Indication(s): e.g., antipsychotic treatments
    - Long term use for chronic diseases: potential dose accumulation effect
  - In vitro in vivo correlation:
    - Drug release mechanisms in vitro and in vivo
    - Effects of physicochemical characteristics on product in vivo performance
    - Better understanding of impact of manufacturing on product performance



# Future Directions



- Investigating in vitro in vivo correlation to support developing in vitro BE approach for systemic polymeric LA drugs
  - Developing novel in vitro drug release testing methods
  - Exploring new analytical tools for characterizing polymeric excipients and formulations
- Developing new modeling and simulation tools to improve BE study design

# GDUFA Regulatory Science Program



GDUFA-funded research projects focusing on:

- Novel analytical tools for characterizing PLGA polymers
- In vivo in vitro corrections (IVIVCs) for LA drugs
- Impact of raw materials and manufacturing on product performance
- Emerging technologies for formulation characterization
- Modeling tools to facilitate development of generic LA drugs

# Summary



- Polymeric LA drugs have unique complexity and challenges for generic product development and approval
- The BE study design for LA drugs should consider the following:
  - ✓ Local or systemic delivery
  - ✓ Tolerability in healthy subjects
  - ✓ Dosing regimen
  - ✓ In vivo pharmacokinetic profiles
  - ✓ In vitro and in vivo relationship
- Discuss alternative BE approaches and steady-state determination via controlled correspondences or pre-ANDA meeting requests

# Acknowledgements

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- Liping Zhou, DigiM Solution Inc.
- Sam Rothstein, Qrono Inc.

Thank  
you

Any questions?

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