



Exploiting Dual Solid State PBPK Tools to Assess the Bio(in)equivalence of Tacrolimus Amorphous Formulations with Various Degrees of Crystallization Arising During Storage

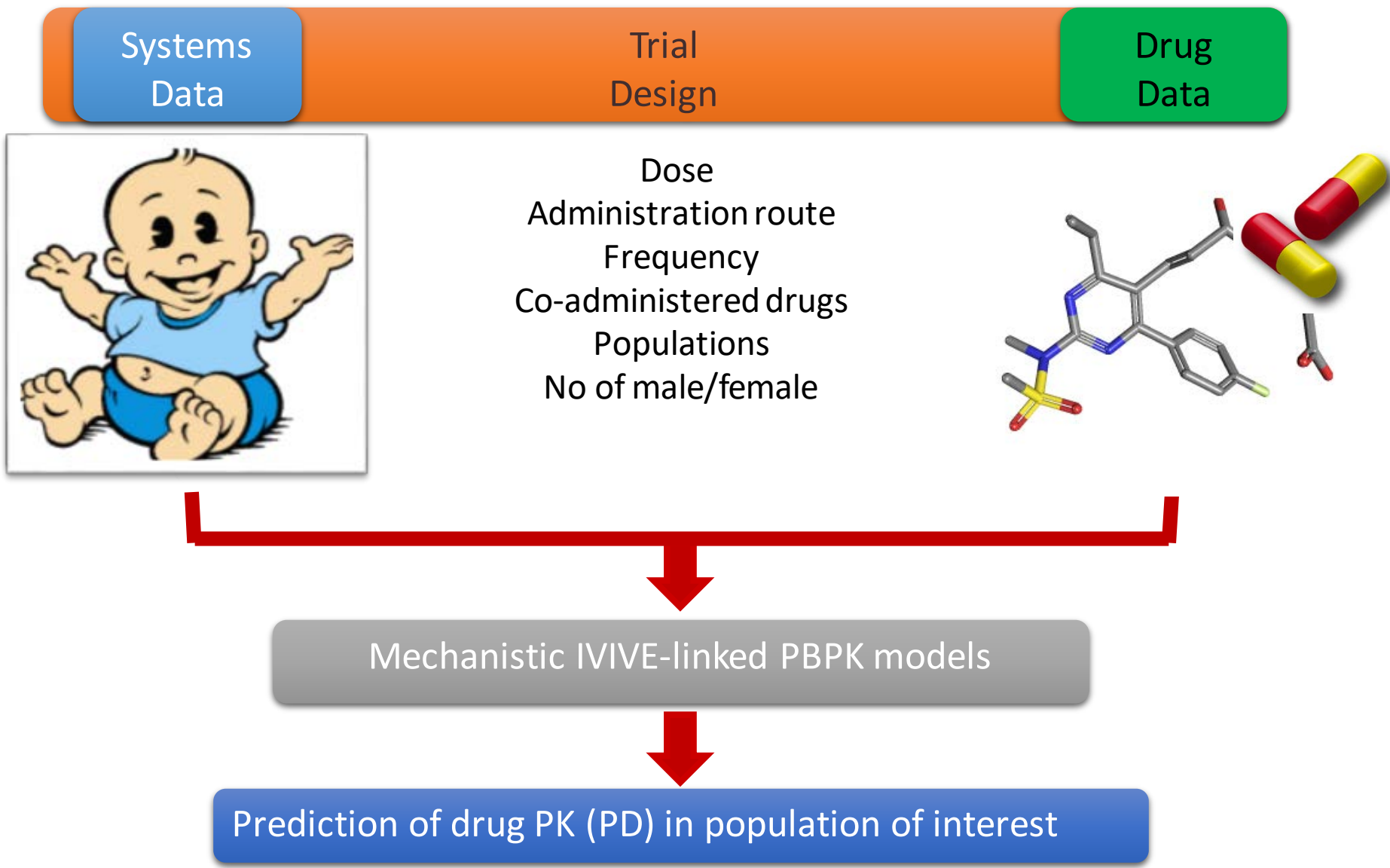
September 11th 2019

David Turner

IAPC-8, Split, Croatia

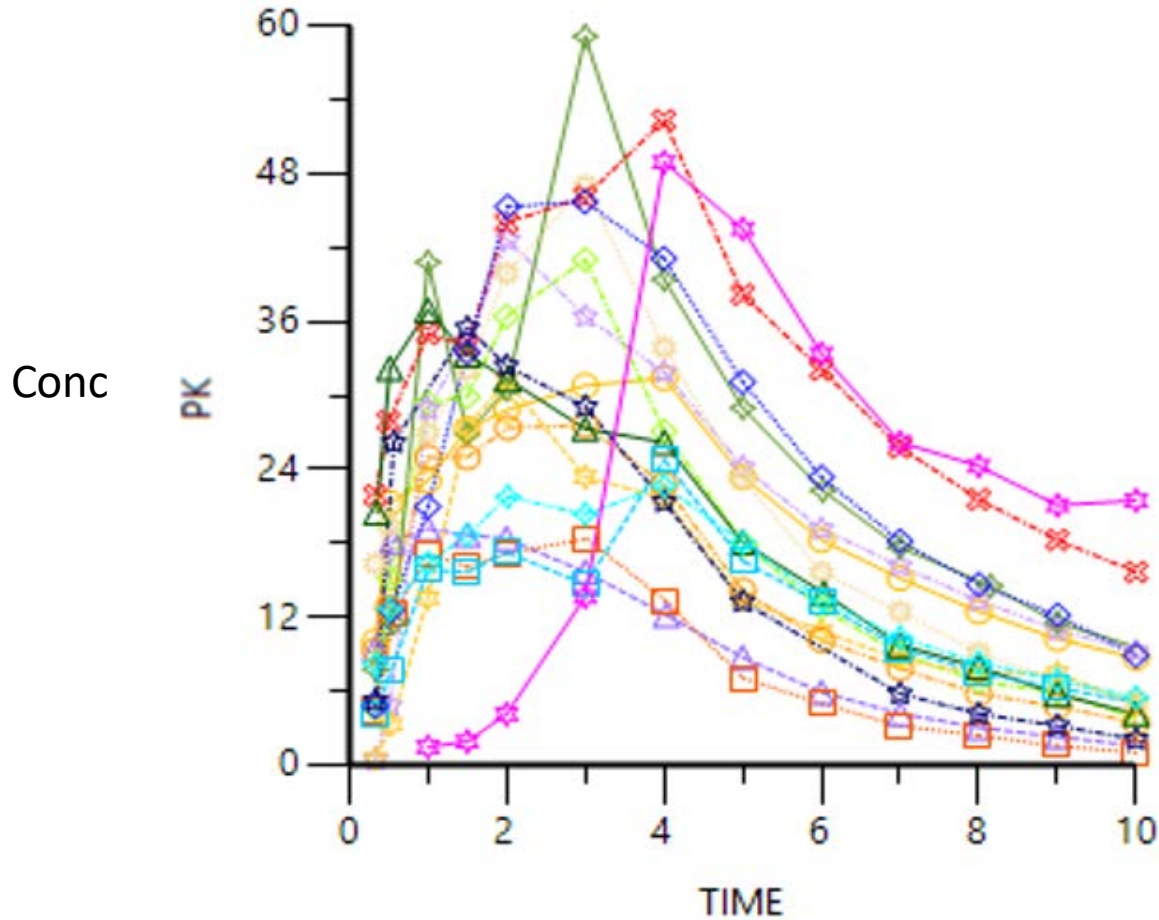
- Introduction
- Population PBPK Modelling / Mechanistic Modelling
- Interpreting & modelling of in vitro experiments
- Tacrolimus case study, towards virtual bioequivalence
- Summary

Population PBPK Modelling - Separation of system/drug data

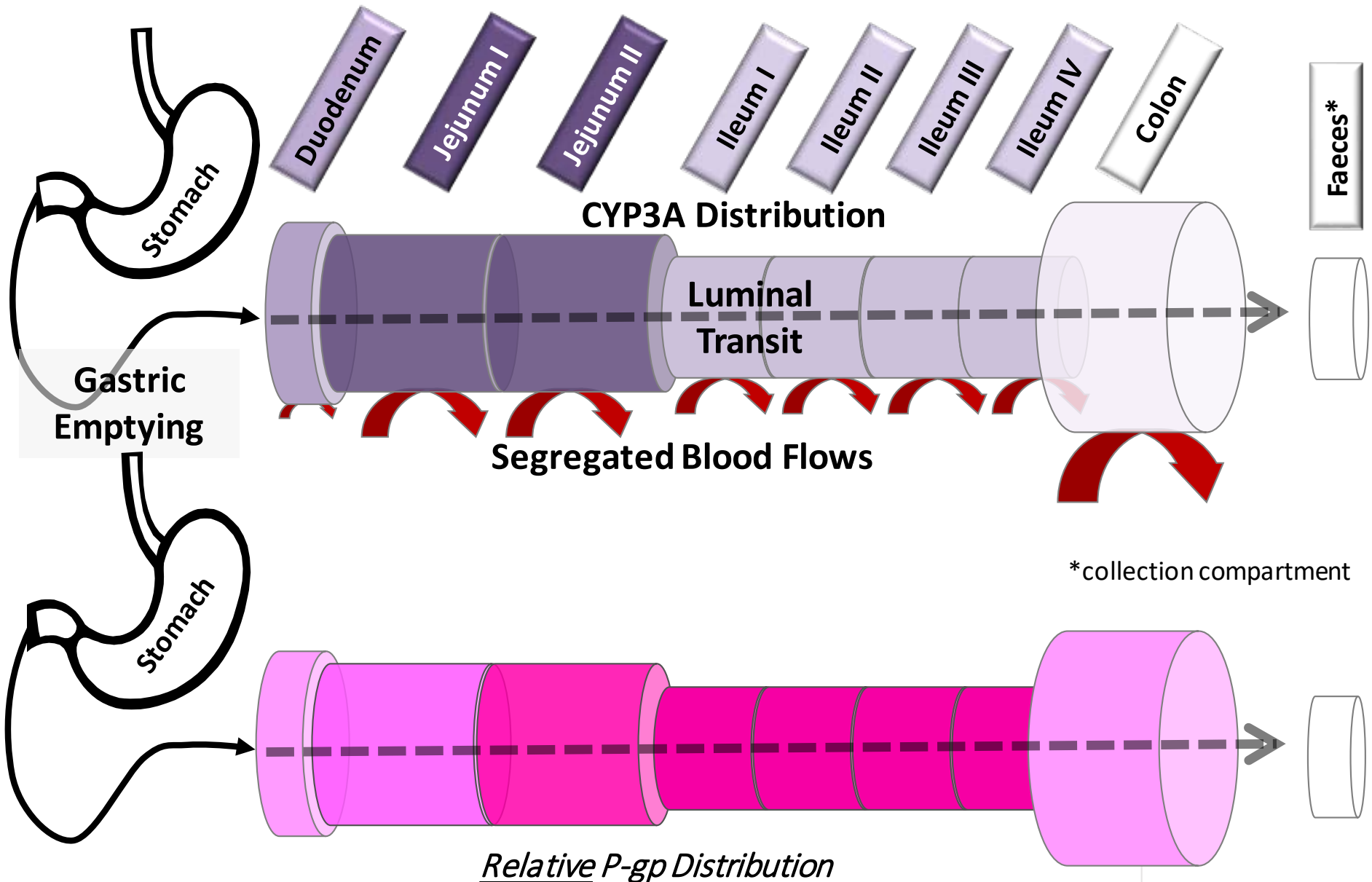


Population Variability: “Average” Subject vs Population Simulation

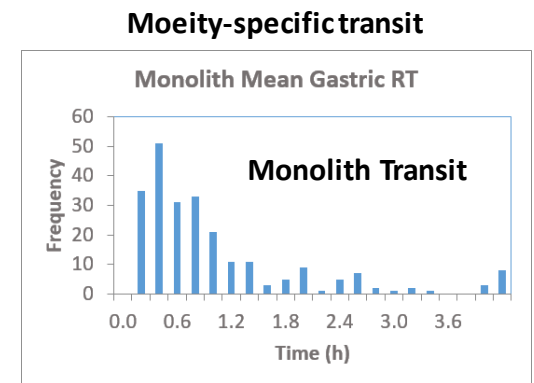
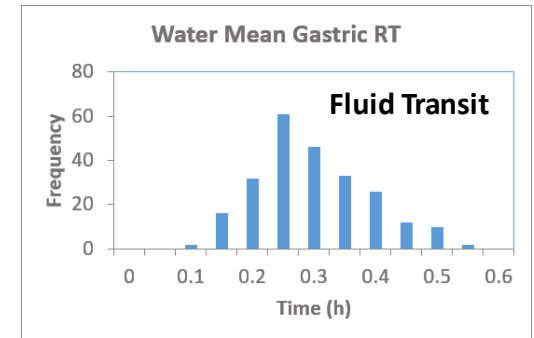
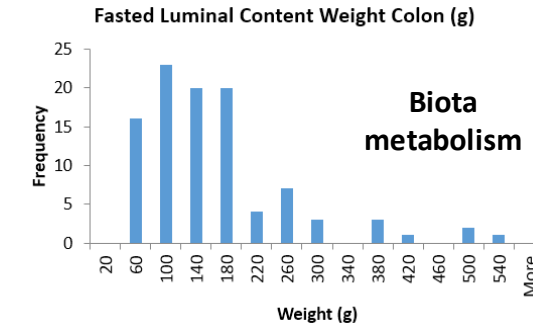
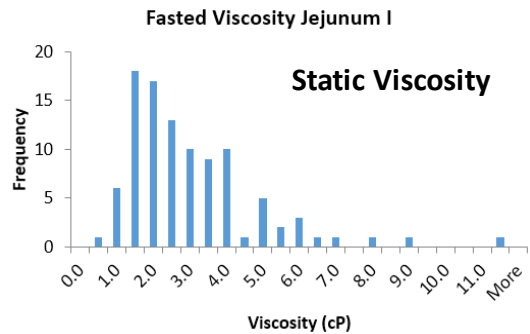
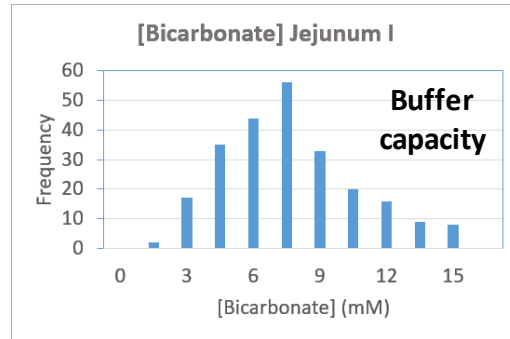
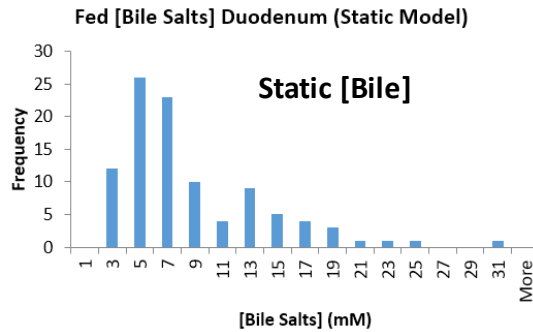
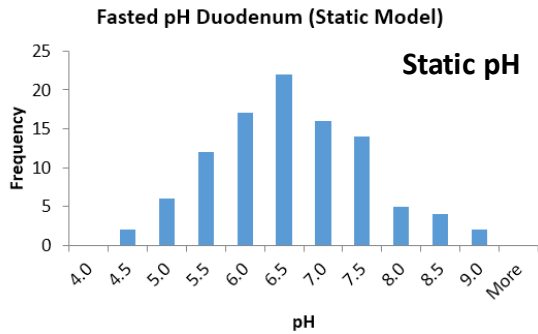
In Vivo Individual Plasma PK Profiles: An Extended Release Formulation



ADAM Model – Dissolution, Gut Wall Enzymes and Transporters



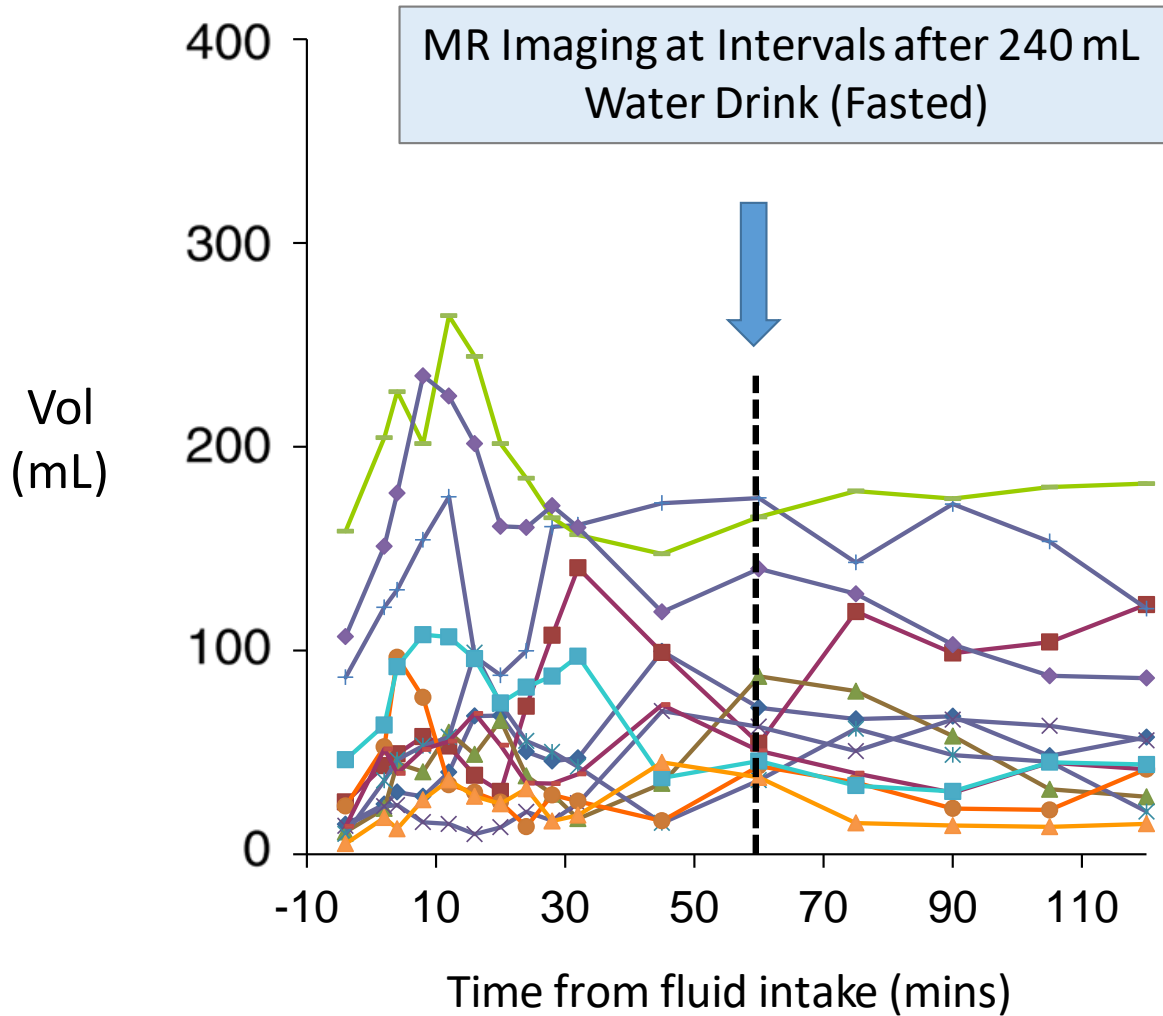
(Some of the) Gut-Related Parameters with BSV in Simcyp



100 simulated HV subjects
 Underlying data based on literature meta-analysis

BSV Between subject variability

Small Intestine: Luminal Water Volumes: Variability



12 subjects

Pop PBPK simulations have dynamic water volume profiles plus between subject variability

* Mudie, Marciani et al. 2014

GIT Variability: Dipyridamole Example



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Journal of Pharmaceutical Sciences

journal homepage: www.jpharmsci.org

Pharmacokinetics, Pharmacodynamics and Drug Transport and Metabolism

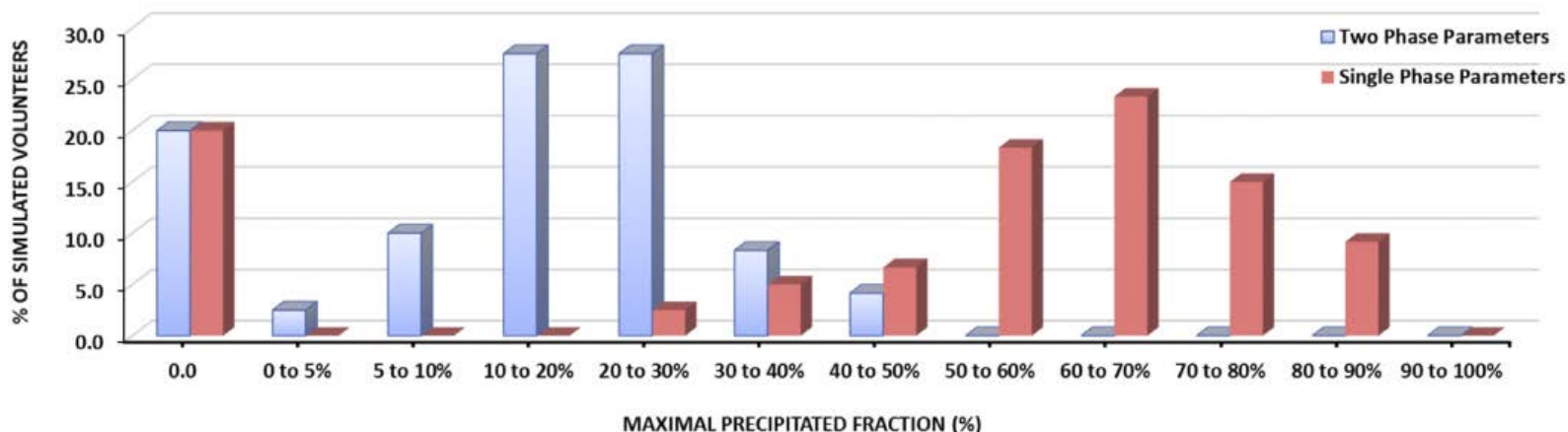
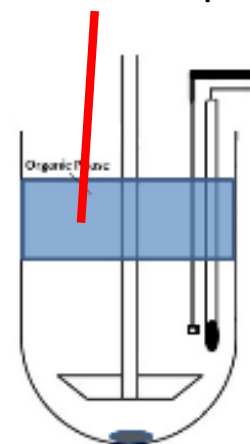
Biopharmaceutic *IVIVE*—Mechanistic Modeling of Single- and Two-Phase *In Vitro* Experiments to Obtain Drug-Specific Parameters for Incorporation Into PBPK Models

Shriram M. Pathak^{1,*}, Kerstin Julia Schaefer², Masoud Jamei¹, David B. Turner¹

¹ Certara UK Limited, Simcyp Division, Level 2-Acero, Sheffield, S1 2BJ, UK

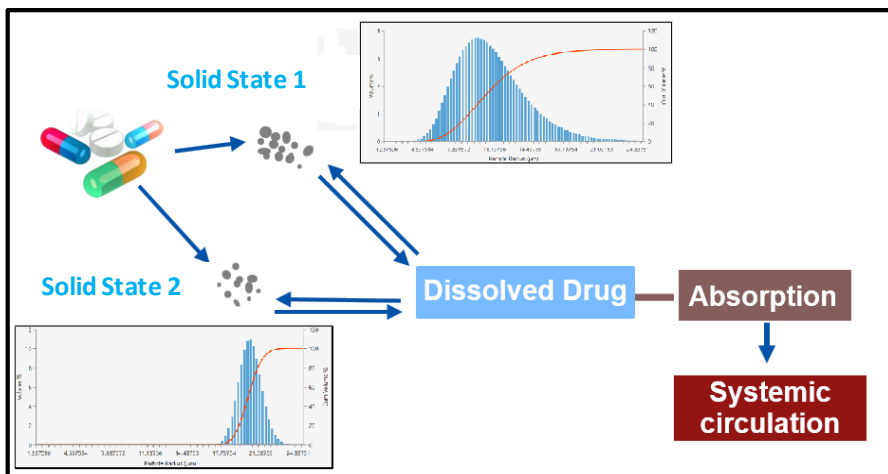
² Pharmaceutical Development, Boehringer-Ingelheim Pharma GmbH & Co. KG, Germany

Octanol phase

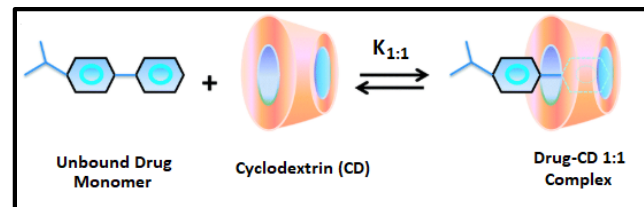
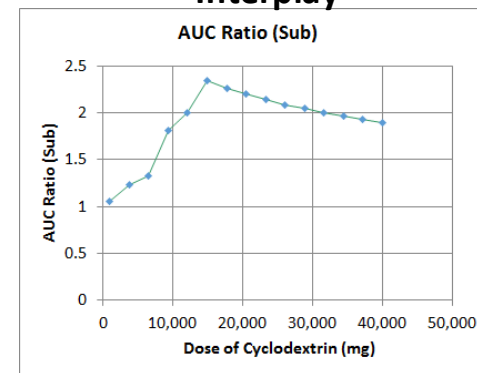


Recently Added Tools/Models

Particle Population Balance Model

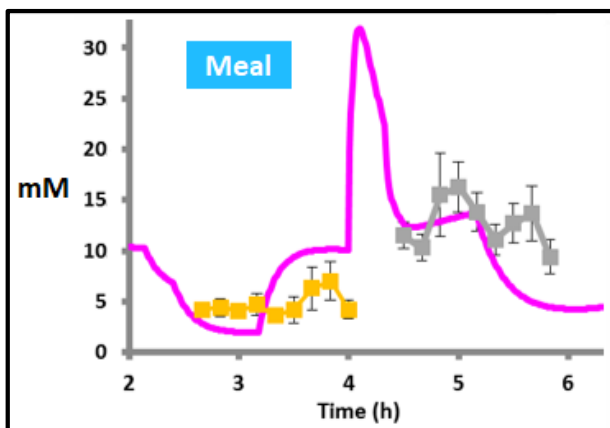


HPβCD Solubilisation-Permeability Interplay



Excipient Binding

Duodenum (Total Bile Salt vs time)



Solubility is not static

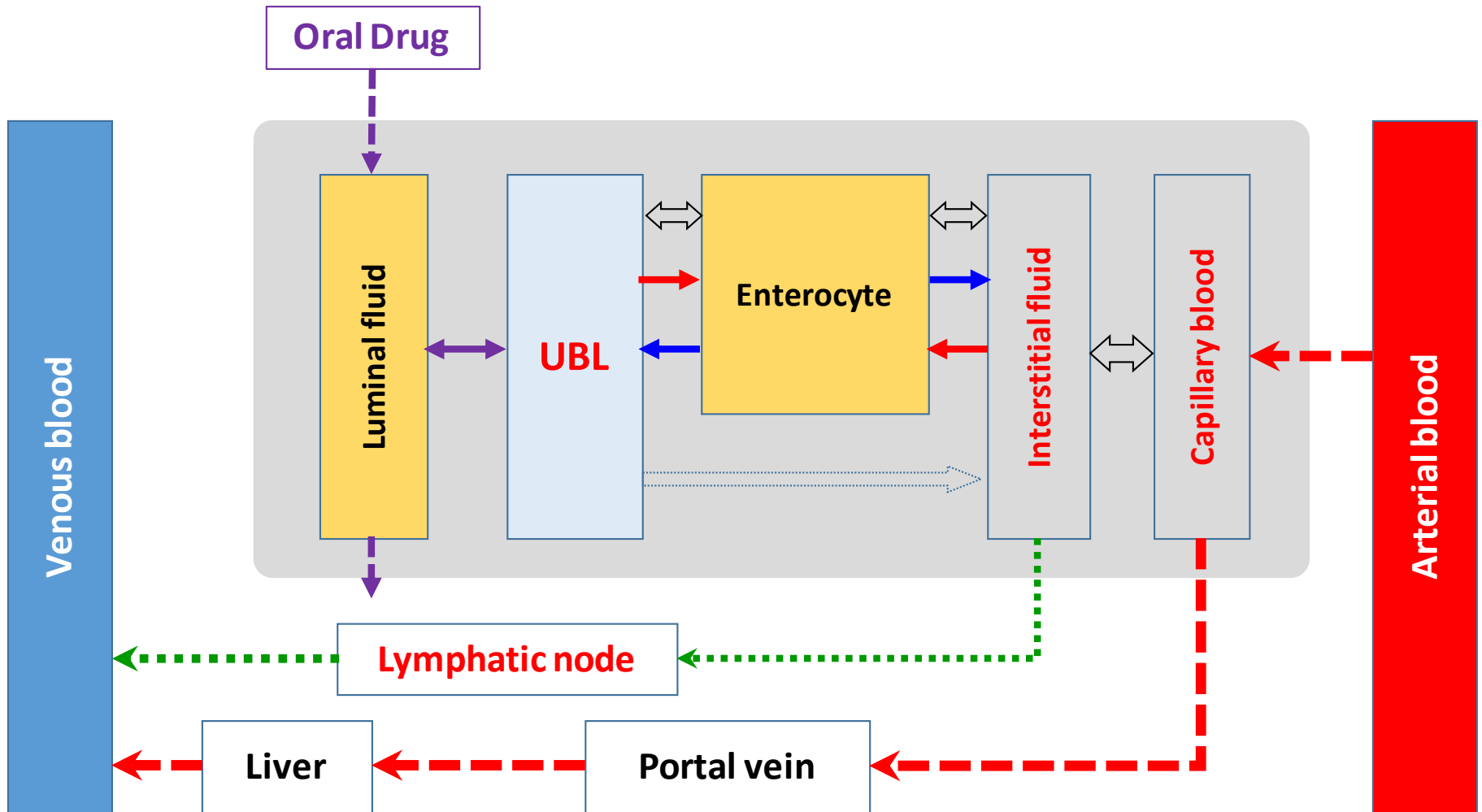
Dynamic Bile Salt Model
(requires accurate luminal fluid volumes)

$$J(t) = Z(t) \cdot f^* \cdot C^*(t)$$

Nucleation Rate (1/s/m³)

Nucleation Model

Multi-compartment Gut Wall ADAM (M-ADAM) Model



- Diffusion
- Passive permeability
- Uptake transport
- Blood flow
- Oral dose
- Para-cellular transport
- Efflux transport
- Lymph flow

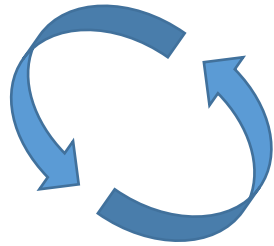
Handling Dissolution with PBPK Models

Either

Model Inputs: Particle size(s), solubility, pKa, fluid vols. etc.

$$DR(t) = -NS \frac{D_{eff}}{h_{eff}(t)} 4 \pi a(t) (a(t) + h_{eff}(t))(S_{surf}(t) - C_b(t))$$

In vivo physiology
pH, fluid volumes
etc. with variability



Modelling of *In Vitro*
Dissolution
(Estimate/Confirm)

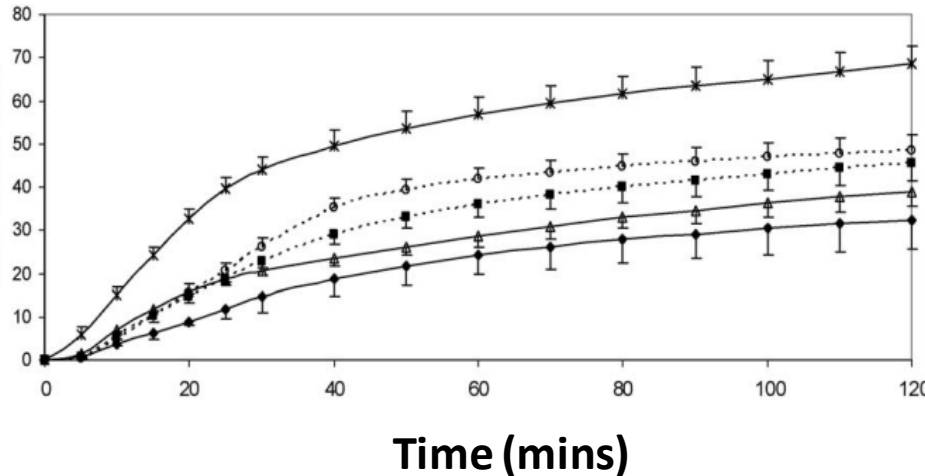
Mechanistic model informed
by in vitro experiment

In vivo
dissolution
rate

Or

Model Input(s): In vitro dissolution profile

In Vitro %
dissolved



In vivo physiology
pH, fluid volumes
etc. ~~with variability~~

Predicting Oral Drug Absorption of Drug Products: Current Status

Sensitivity to physiological regional differences and BSV or WSV.*

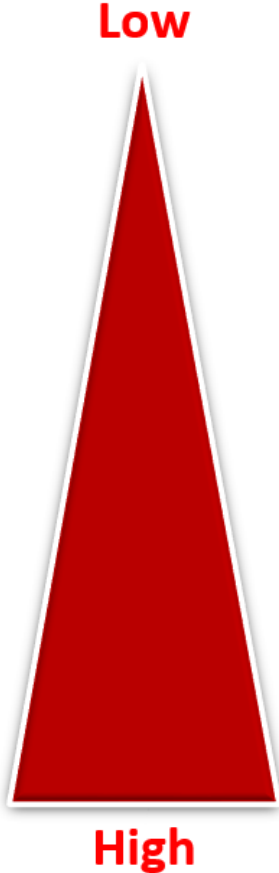
Applicability to complex formulations within the current models



Semi-mechanistic dissolution models; e.g., Noyes-Whitney or the extended Wang-Flanagan .

Semi-mechanistic dissolution models: lumped parameters / models; e.g., Z-factor.

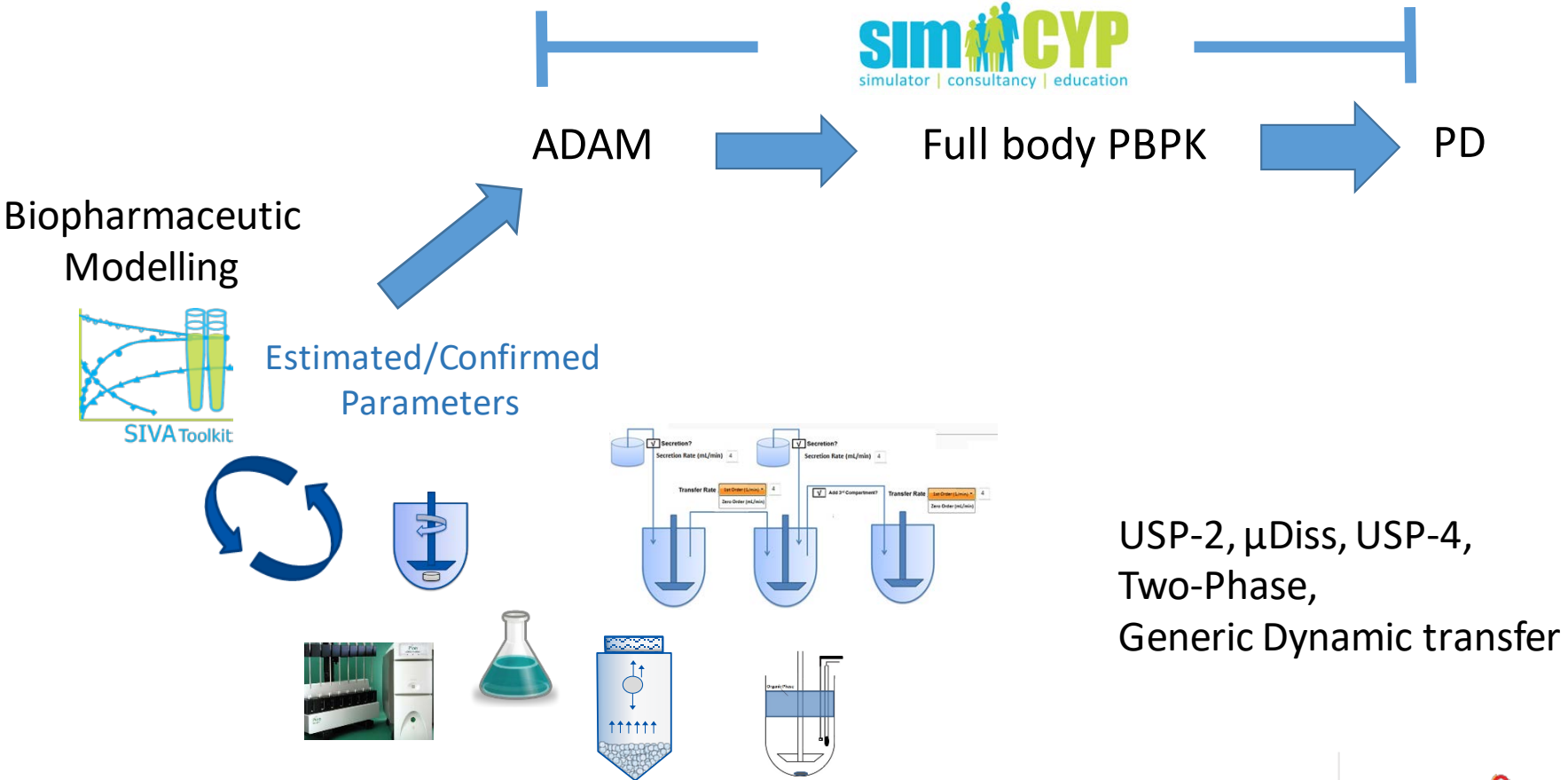
Empirical models; e.g., Weibull function.



*BSV, WSV – Between, Within Subject Variability

Running Theme

- PBPK Absorption modelling
 - Informed by *in vitro* experiments
 - Informed by modelling of *in vitro* experiments



Accounting for Hydrodynamics: Effective Diffusion Layer Thickness, h_{eff}

$$DR(t) = \sum_{NBINs}^{i=1} -N_i S_{DR} \frac{D_{eff}(t)}{h_{eff,i}(t)} 4\pi a_i(t) (a_i(t) + h_{eff,i}(t)) (S_{surface}(t) - C_{bulk}(t))$$

Fluid Dynamics h_{eff} Equations

✓ Apply viscosity models?

radius viscosity

$$Re_{total} = \frac{\rho_f 2a(t)}{\mu_f} |\vec{U}_f - \vec{U}_p|$$

$$Sc = \frac{v}{D_{eff}} = \frac{\mu_f}{\rho_f D_{eff}}$$

$$Sh = 2 + 0.6 \cdot Re^{1/2} \cdot Sc^{1/3}$$

$$h_{eff} = 2a(t) / Sh$$

D'Arcy 2011 JPS 100 1102

shear ~~X~~

$$D_{eff} = f_{aq,N} \cdot D_{mono,N} + f_{aq,ion} \cdot D_{mono,ion} + f_{micelle} \cdot D_{micelle}$$

Effective Diffusion Coefficients

✓ Apply viscosity models?

Relative Velocity Terms?

Complex CFD Modelling



Representative Velocities (USP2, μ Diss) (axial and tangential)

CFD models: USP 2: Bai et al. 2007 μ Diss: Johansson et al. 2017

Examples of Application of PBPK Modelling to Supersaturating Drugs

molecular
pharmaceutics

Article

pubs.acs.org/molecularpharmaceutics

Model-Based Analysis of Biopharmaceutic Experiments To Improve Mechanistic Oral Absorption Modeling: An Integrated *In Vitro* *In Vivo* Extrapolation Perspective Using Ketoconazole as a Model Drug

Shriram M. Pathak,^{*,†} Aaron Ruff,[‡] Edmund S. Kostewicz,[‡] Nikunj Kumar Patel,[†] David B. Turner,[†] and Masoud Jamei[†]

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Pharmacokinetics, Pharmacodynamics and Drug Transport and Metabolism

Biopharmaceutic *IVIVE*—Mechanistic Modeling of Single- and Two-Phase *In Vitro* Experiments to Obtain Drug-Specific Parameters for Incorporation Into PBPK Models

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¹ Certara, 11000 North Central Expressway, Dublin, CA 94568, USA

² Pharm

molecular
pharmaceutics

Article

In Silico Modeling Approach for the Evaluation of Gastrointestinal Dissolution, Supersaturation and Precipitation of Posaconazole

Bart Hens, Shriram M. Pathak, Amitava Mitra, Nikunj Kumar Patel, Bo Liu, Sanjay Kumar Patel, Masoud Jamei, Joachim Brouwers, Patrick Augustijns, and David B Turner

All three PBPK models informed / parameterised from modelling of *in vitro* experiments

Simple precipitation models based on a critical supersaturation ratio and precipitation rate constant(s) *can* be sufficient ...

Aqueous Phase Solubility Modelling

$$S_{pH} = \min (S_o \cdot (1 + 10^{pKa-pH}), S_o \cdot SF)$$



Confirmed S_o , pK_a & Salt Solubility Factors

Biorelevant Solubility Modelling

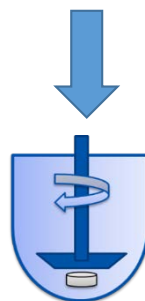
$$S_{(BS)Tot} = \left([BS] \cdot \frac{S_o}{C_{H_2O}} \cdot K_{m:w,unionised} + S_o \right) + \left([BS] \cdot \frac{S_i}{C_{H_2O}} \cdot K_{m:w,ionised} + S_i \right)$$



Confirmed Bile Micelle Partition Coefficients

USP-2 Dissolution Modelling

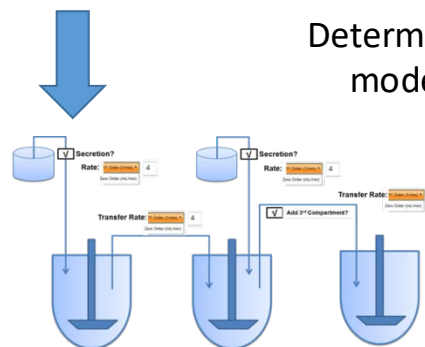
$$DR(t) = -NS \frac{D_{eff}}{h_{eff}(t)} 4\pi a(t) (a(t) + h_{eff}(t)) (S_{surface}(t) - C_{bulk}(t))$$



Confirmed DLM Parameters

Transfer Experiment Modelling

Determine precipitation model parameters



Confirm and/or Estimate Parameters

An Application: Towards Virtual Bioequivalence: Tacrolimus ASD

- Tacrolimus was first approved in 1994 – Innovator Product Prograf® - Astellas Pharma
- Tacrolimus is poorly water-soluble - commercial formulations are Amorphous Solid Dispersions (ASD)

US FDA approved tacrolimus brand and generic products

FDA Application number	Therapeutic equivalence code	Label	Dosage form and route	Strength	Rx	Applicant
Prograf, NDA # 050708	AB	Label Available	Capsule; oral	Equivalent 0.1, 1 and 5 mg base	Prescription	Astellas
Prograf NDA # 050709	AB	Label Available	Injectable; Injection	Equivalent 5mg Base/ml	Prescription	Astellas
ANDA # 065461	AB	Label Available	Capsule; oral	Equivalent 0.1, 1 and 5 mg base	Prescription	Sandoz
ANDA # 090402	AB	Not Available	Capsule; oral	Equivalent 5mg base	Prescription	Watson labs
ANDA # 090509	AB	Not Available	Capsule; oral	Equivalent 0.1, 1 and 5 mg base	Prescription	Dr Reddys Labs Ltd
ANDA # 090596	AB	Not Available	Capsule; oral	Equivalent 0.1, 1 and 5 mg base	Prescription	Mylan
ANDA # 090802	AB	Not Available	Capsule; oral	Equivalent 0.1, 1 and 5 mg base	Prescription	Panacea biotec ltd
ANDA # 091195	AB	Not Available	Capsule; oral	Equivalent 0.1, 1 and 5 mg base	Prescription	Accord Healthcare

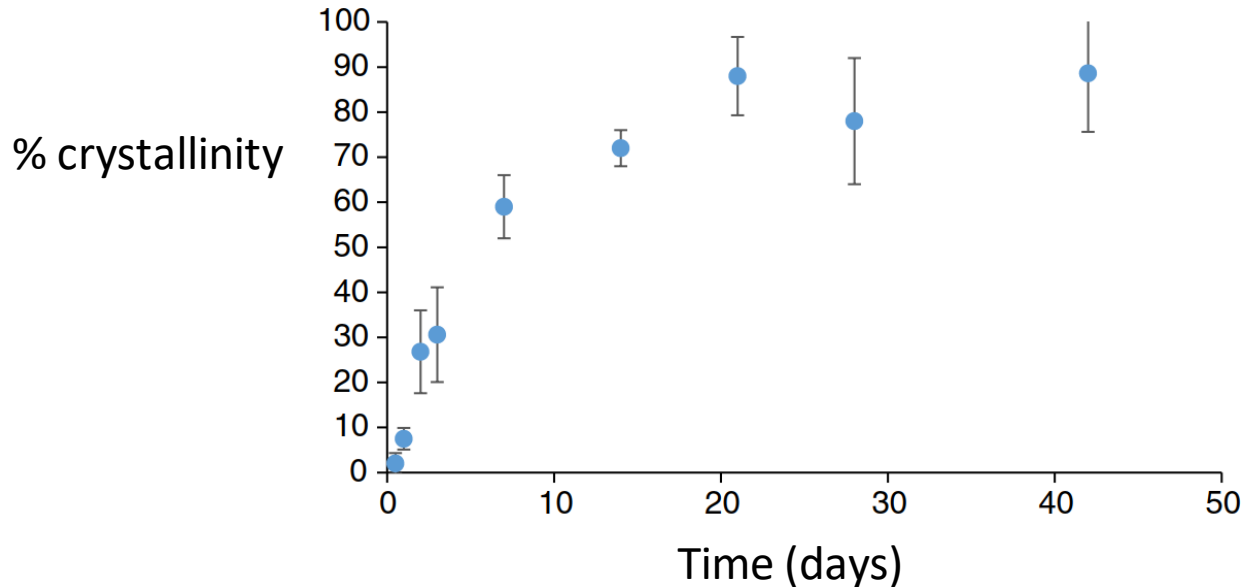
Rahman 2013 Tacrolimus: Effectiveness, Safety and Drug Interactions

Formulation Details

Manufacturer	Powder weight (mg)	Tacrolimus (mg)	HPMC (mg)	Croscarmellose na (mg)	Lactose and other minor excipients (mg)
Astellas	138 (1)	5	5.3(0.6)	5.8	122
Mylan	100(1)	5	4.8 (0.1)	5.5	84
Dr. Reddy's	139(1)	5	5.2(0.8)	8.2	121
Accord	132 (2)	5	5.5(0.1)	21.5	100
Panacea	141 (1)	5	5.4(0.8)	4.1	126
Sandoz	242 (2)	5	4.9(0.4)	6	226

Crystallization of Tacrolimus in Generic Drug Products

Crystallisation Kinetics: Accord Powder after Capsule Storage at 40 C / 75% RH



Trasi et al. Pharm Res
(2017) 34:2142

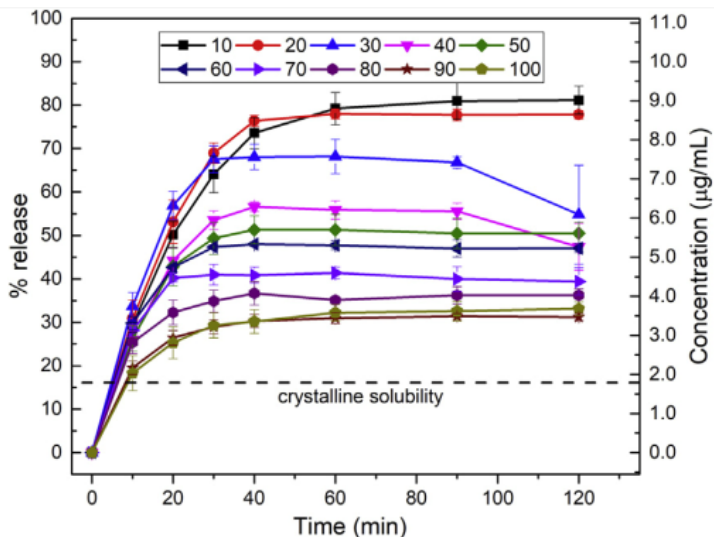
Accord

- Susceptible to crystallization under stress conditions
- Inter-batch differences in the extent of crystallisation

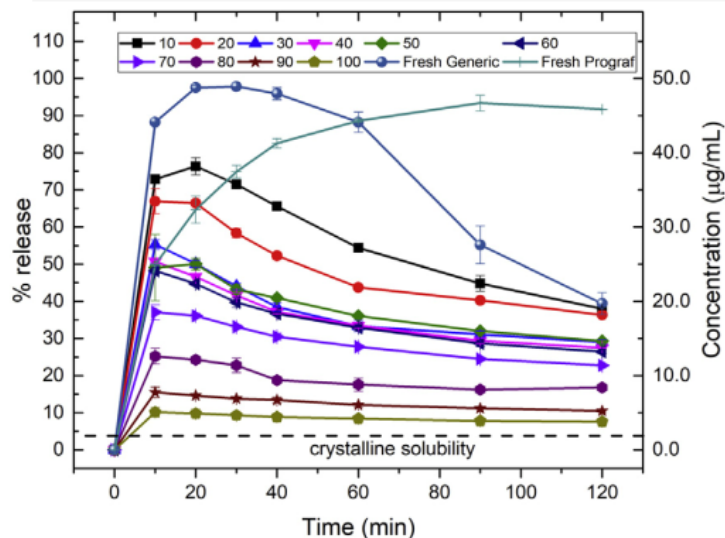
Q: Does (the extent of) crystallisation have implications for Bioequivalence ?

In Vitro Dissolution of Tacrolimus with Various Degrees of Crystallisation

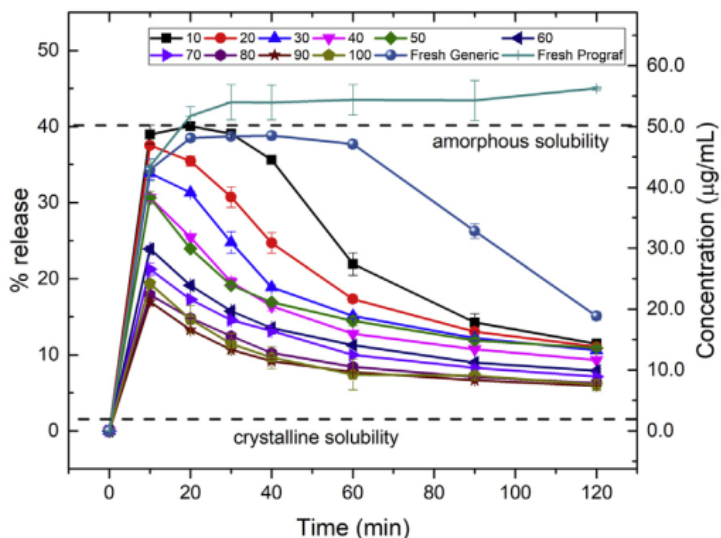
V = 450 mL



V = 100 mL



V = 40 mL



USP test medium I
50 mg/mL HPC
pH 4.5 (phosphoric acid) - Non-micellar

HPMC in formulation
(5.5 mg)

V (mL)	HPMC Conc (ug/mL)
40	138
100	55
450	12

Purohit et al, J Pharm Sci 107 (2018) 1330

Virtual Bioequivalence Analysis: Previous 3rd Party Study

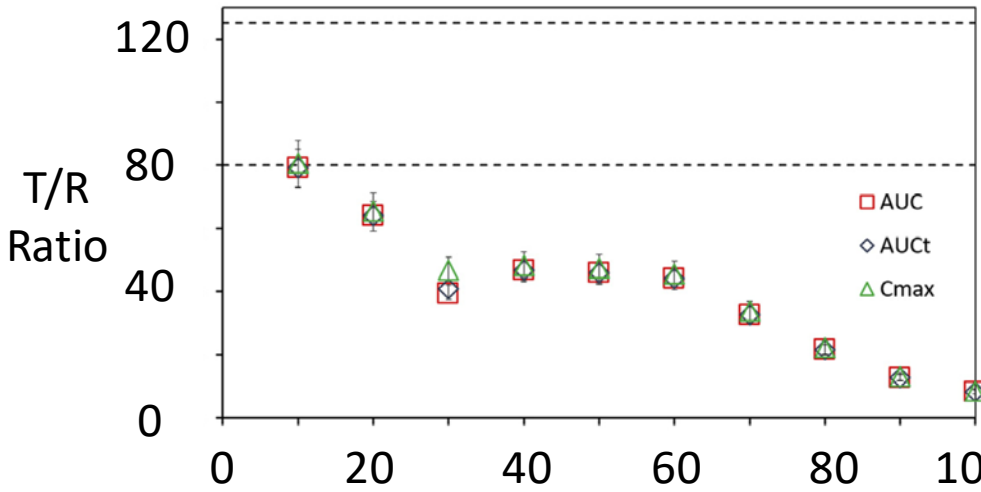
Direct Input of In Vitro Dissolution Profiles into a PBPK Model

Purohit et al, J Pharm Sci 107 (2018) 1330

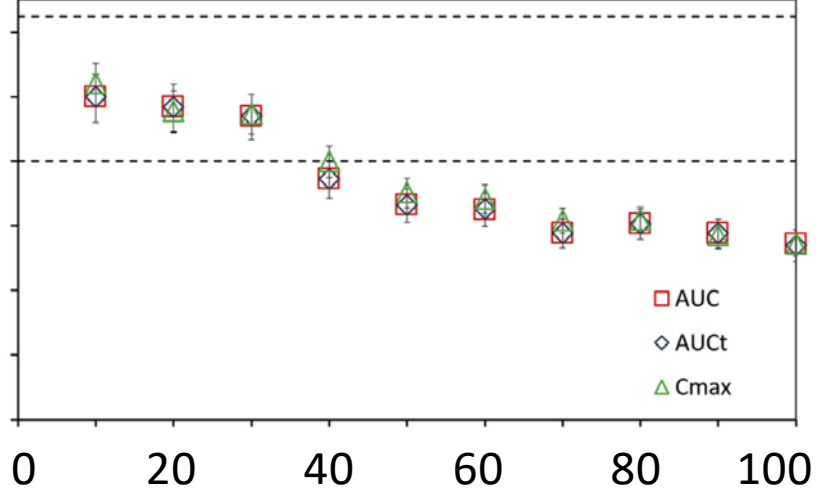
There is no absorptive phase / route in the in vitro experiments

Run the PBPK simulation,
Compare “Test” (partially crystallised) to fully amorphous “Reference” via simulated Cmax and AUC (Two-way crossover)

VBE based on 100 mL Dissolution Profiles

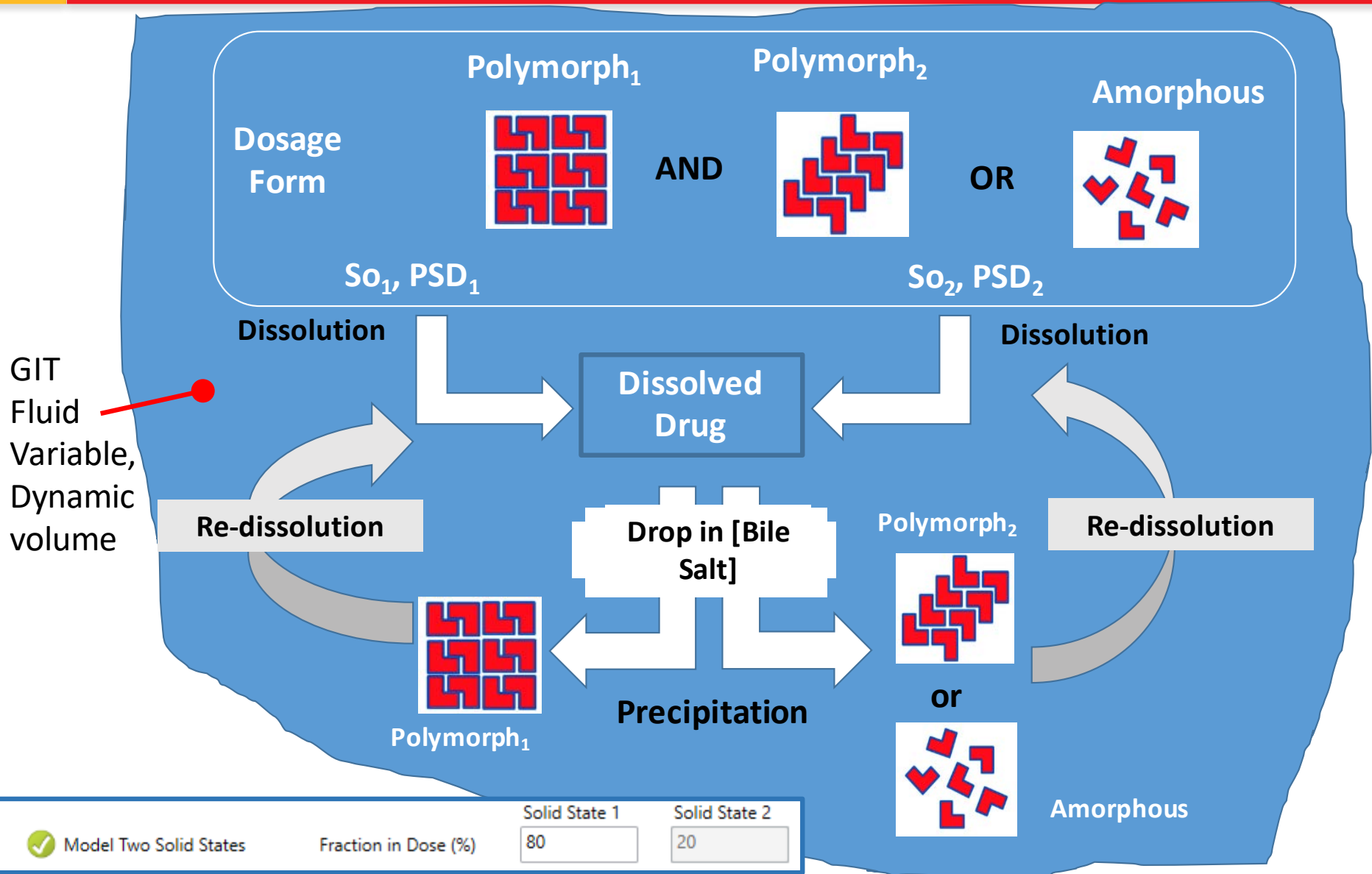


VBE based on 900 mL Dissolution Profiles



“Test” Product % Crystallinity

A More Mechanistic Approach: Simulation Tools for Handling Two Solid States



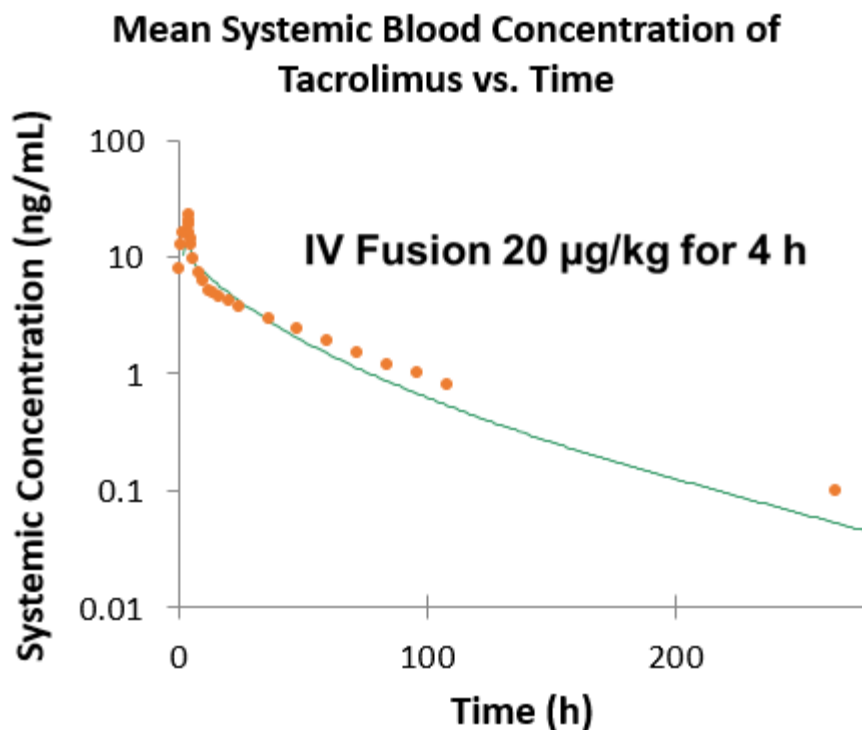
PBPK Simulations: Input Parameters

MWt 804 g/mol; logPow 3.3; Neutral

Plasma fu 0.013 (main binding protein HSA)

BP Ratio: Conc. dependent 5 - 80

Vss (L/kg) (Minimal PBPK)	17.1
Volume [Vsac] (L/kg)	1.43
SAC kin (1/h)	0.314
SAC kout (1/h)	0.048



Renal Clearance 0.048 L/h

CYP3A4/3A5 substrate with Vmax and Km for two pathways

High first pass GUT metabolism

Fg ~ 0.4

PBPK Simulations: Gut Parameters

$P_{\text{eff,man}} (10^{-4} \text{ cm/s})$

6.33

Formulation

Immediate Release

Dissolution Model

Diffusion Layer (DLM, W&F)

Particle Handling Model

Particle Population Balance

Intrinsic Solubility – Amorphous
(Solid State 1)

50 $\mu\text{g/mL}$

Intrinsic Solubility – Crystalline
(Solid State 2)

1.8 $\mu\text{g/mL}$

Particle radius (μm)

10 (sensitivity analysis)

Oral dosing (5 mg) simulations

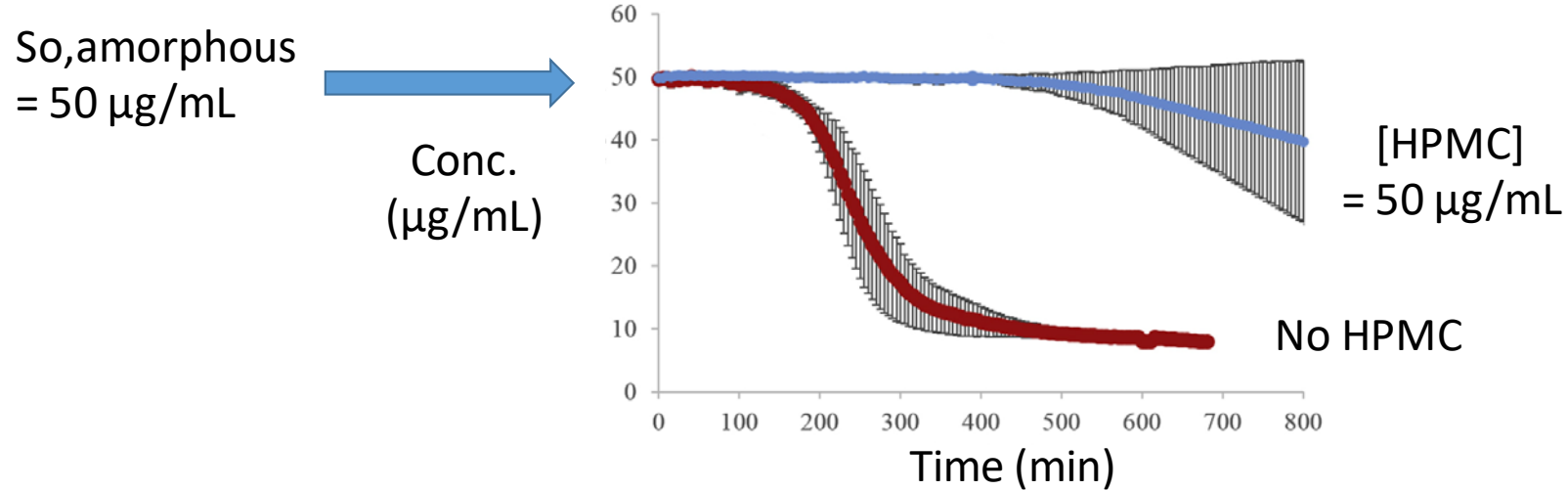
- No precipitation to crystalline form (initial assumption)
- Amorphous solubility limit cannot be exceeded

IF $C_{\text{bulk,unbound}} > S_{\text{o,amorphous}}$ THEN

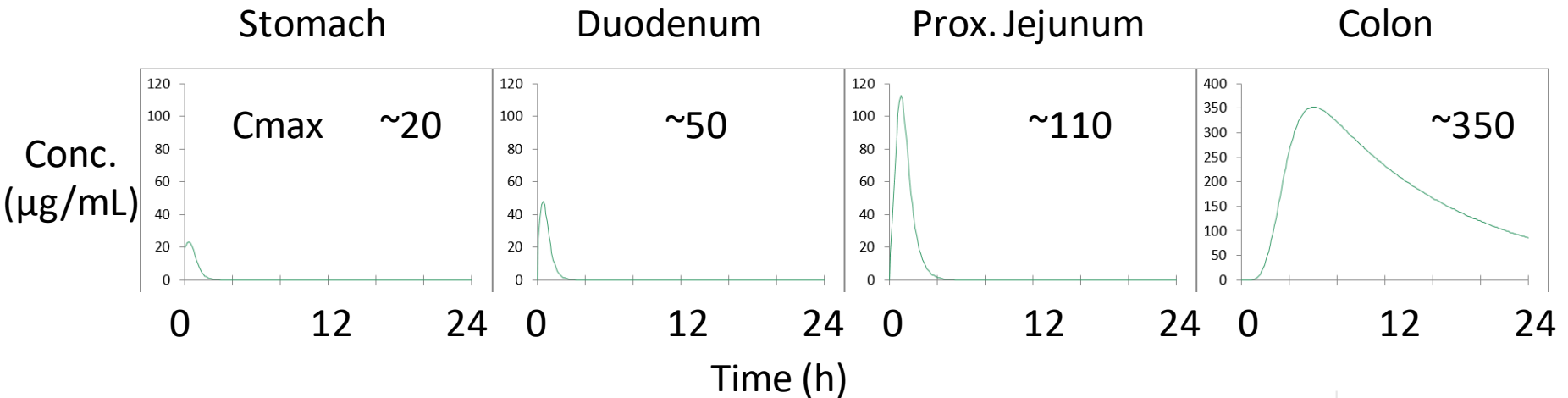
➡ Immediate, rapid precipitation to amorphous material (solid? LLPS droplets?)

HPMC Impact and Anticipated HPMC In Vivo Concentrations

Induction Time for Tacrolimus Crystallisation

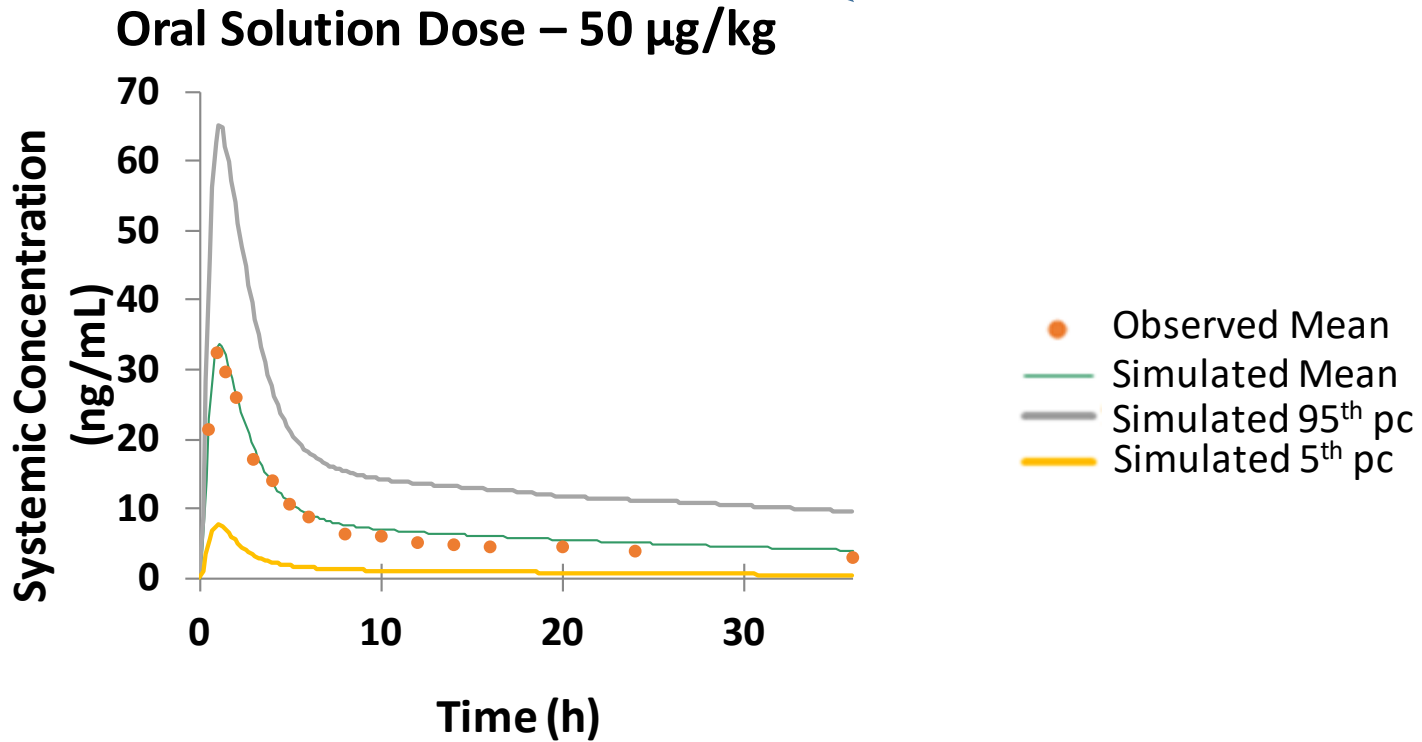


PBPK Simulated In Vivo **HPMC** Concentrations – 5.5 mg HPMC, 240 mL drink



Initial Verification of the Tacrolimus File – Moller et al 1998

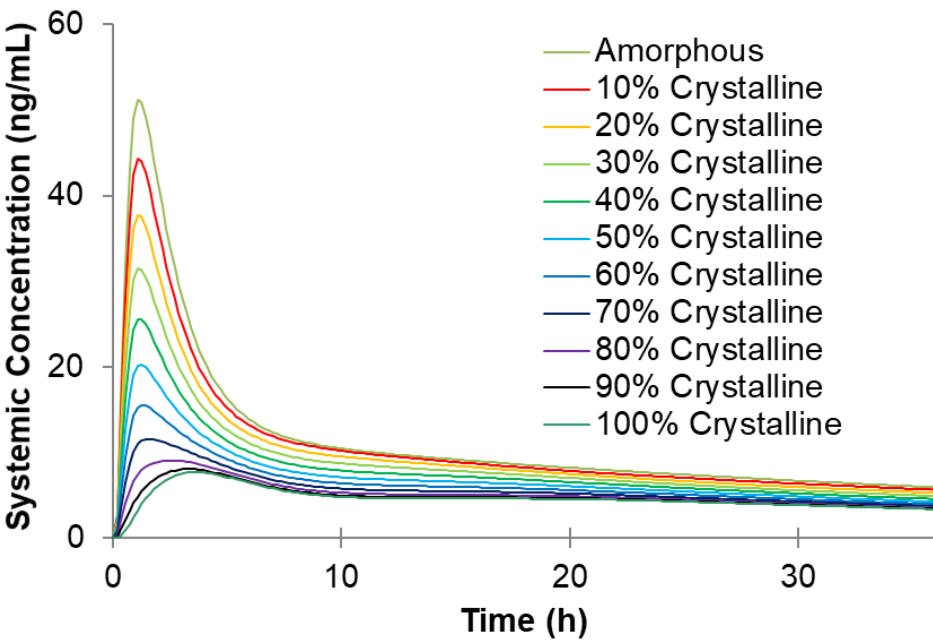
~ 4 mg for an 81 kg man



Implication of Crystallization of Tacrolimus in Generic Drug Products on BE

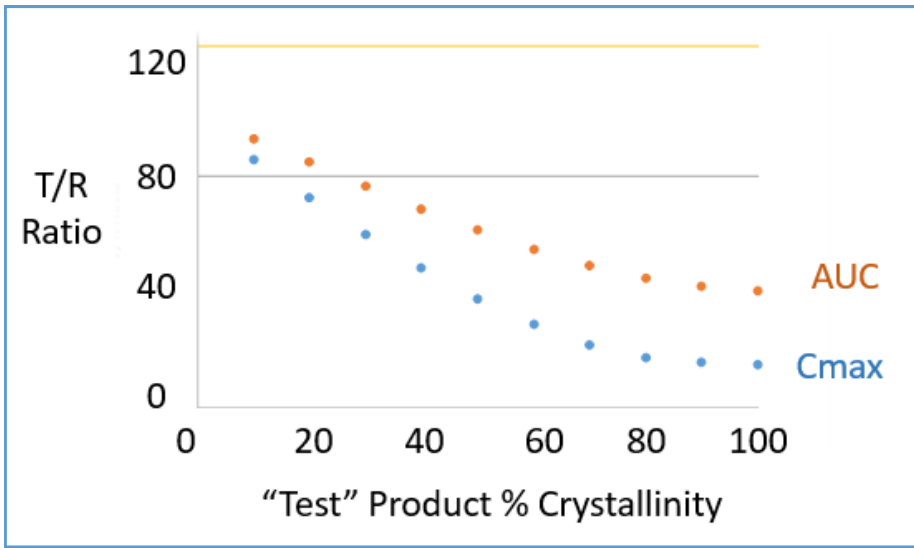
2-way Crossover VBE evaluating the PK metrics C_{max} and AUC_{0-t} of 50 Healthy Volunteers

(A) Mean Values of Systemic concentration in blood of RV-Tacrolimus over Time



Mean Profiles for 50 simulated subjects

(B) Test/Reference (T/R) Ratios



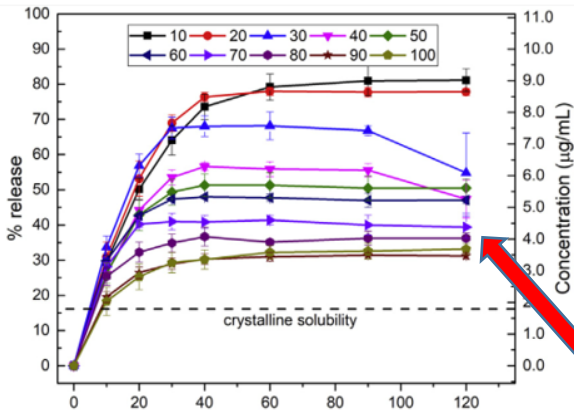
“Test” - partially crystallised in “dose”
“Reference” - fully amorphous

Note – Intra-occasion (within subject) variability was not included in the current BE assessment (future work)

In Vivo vs. In Vitro Concentrations

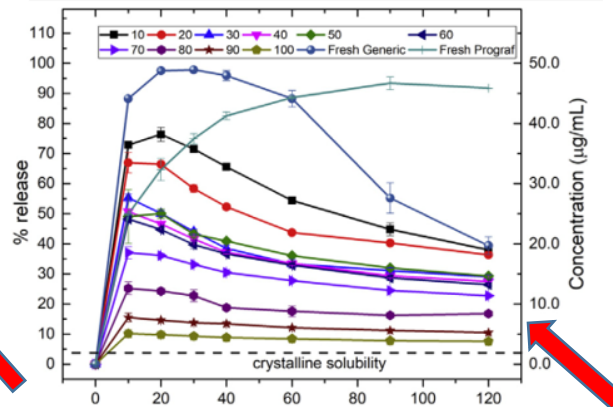
In Vitro Data

V = 450 mL



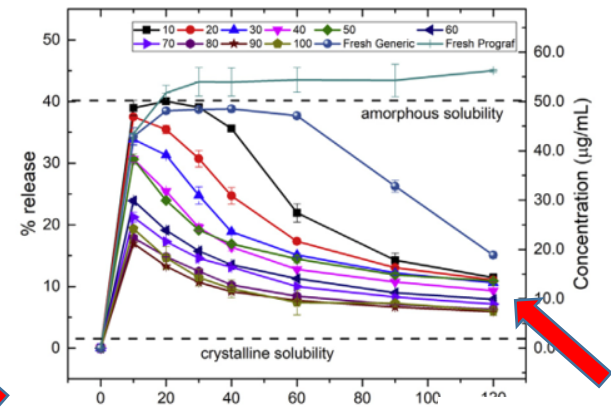
Final metastable concs 3 – 9 µg/mL

V = 100 mL



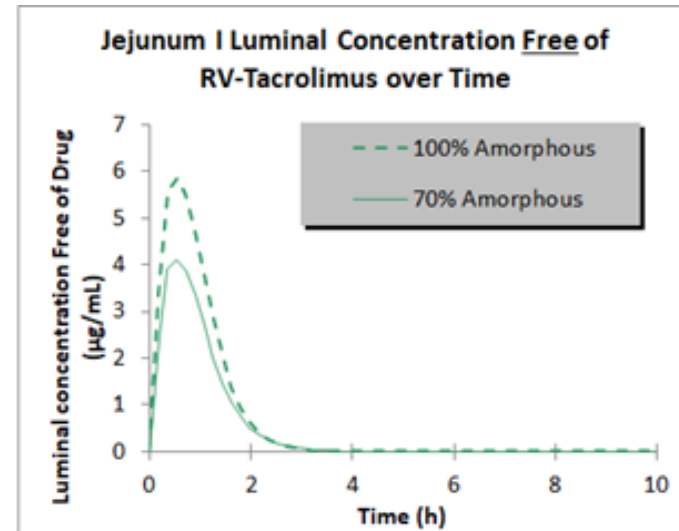
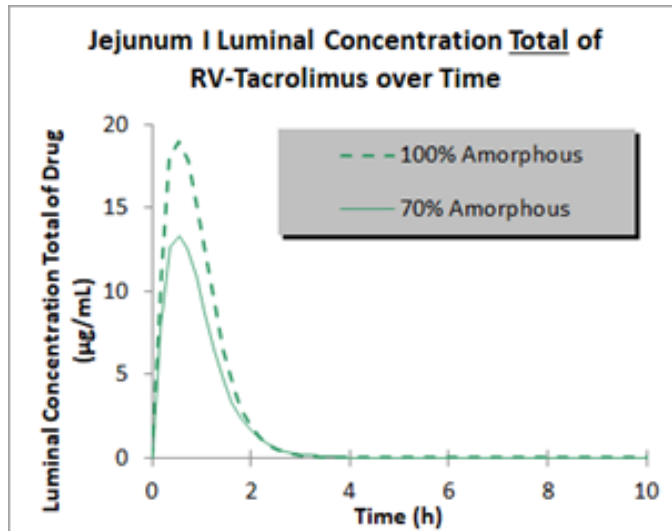
3 – 20 µg/mL

V = 40 mL



8 – 15 µg/mL

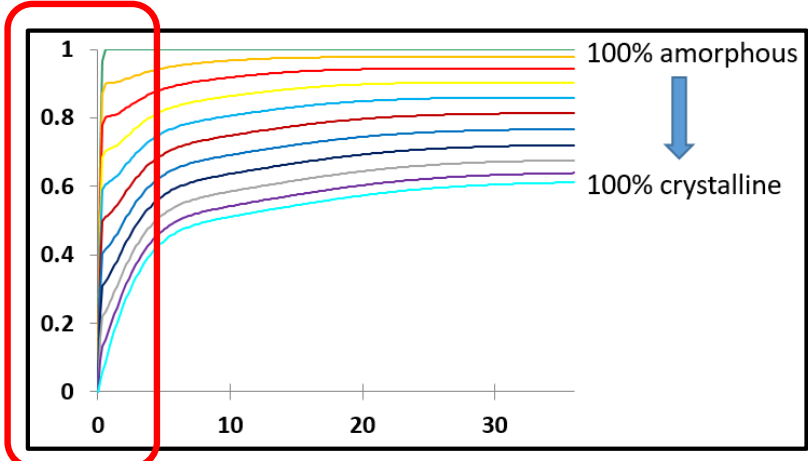
Jejunum I is Region with Maximum Luminal Fluid Concentration of Tacrolimus



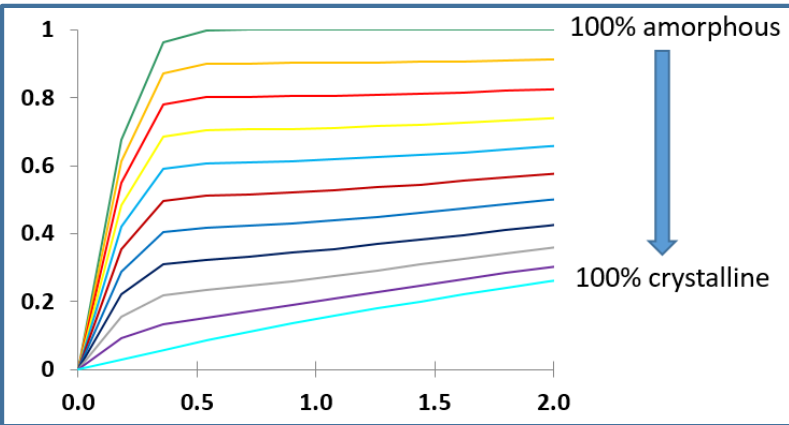
In silico Dissolution profiles vs Experimental Dissolution Profiles

Simulated In Vivo Dissolution

Cumulative Fraction of Dose Dissolved



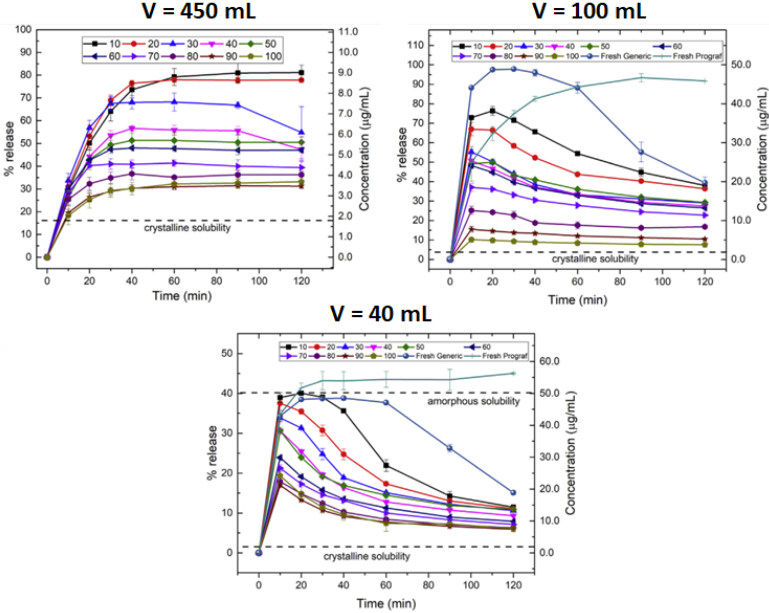
First 2 hours



Time (h) from Dose Event

In Vitro Dissolution

Cumulative % of Dose Dissolved

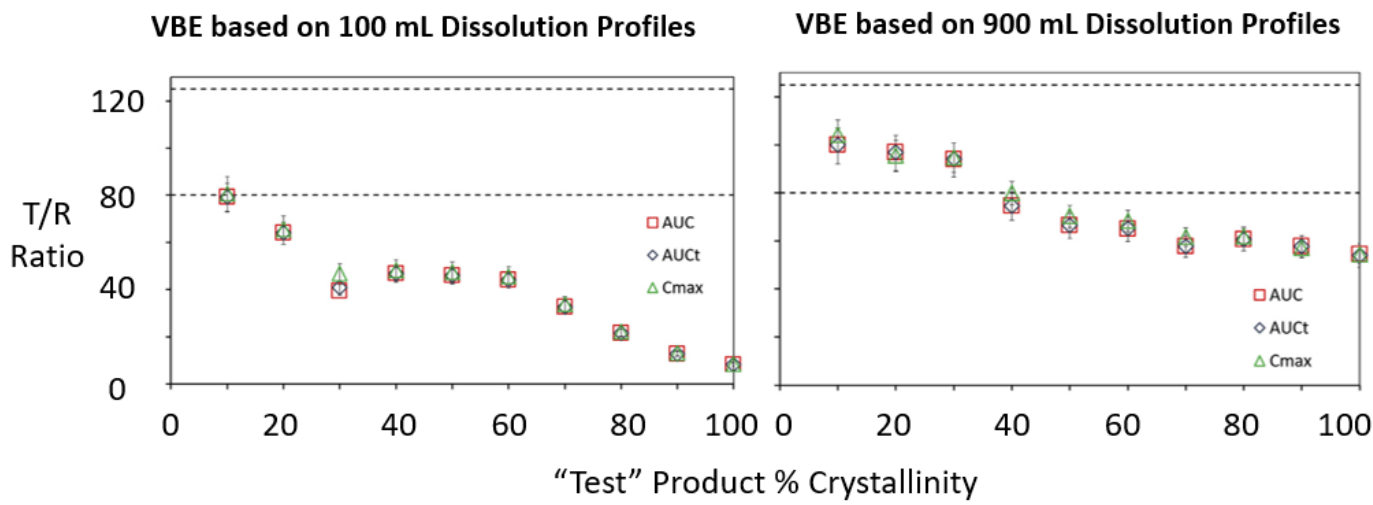


Concentration (ug/mL)

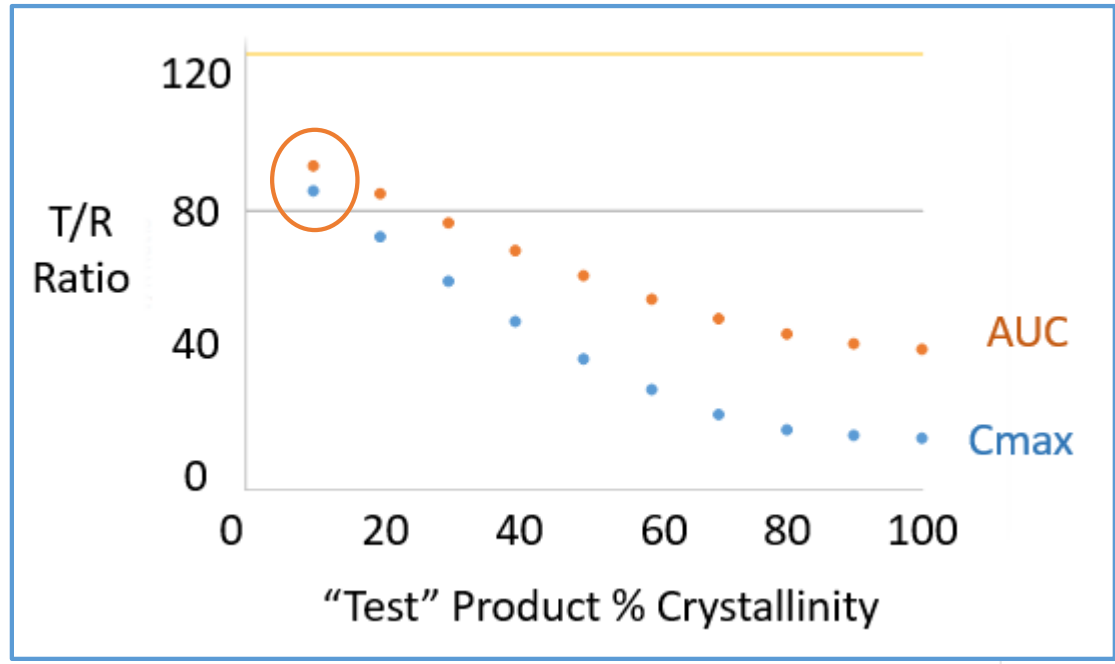
Time (minutes)

BE Comparison – Mechanistic DLM vs. Input Dissolution Profile

Direct input of In Vitro Dissolution Profiles (3rd party study)



Mechanistic Dissolution Model with two solid states



Exploration of Co-variates – CYP3A4/5 Jejunal Abundance

Simulation – Reference – Amorphous (100%)

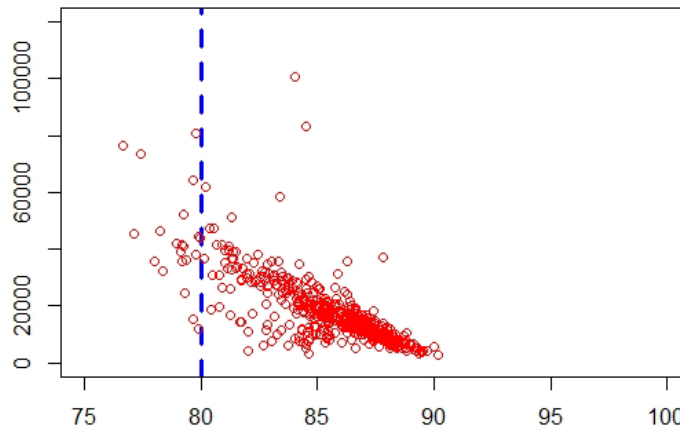
– Test

– Amorphous (90%) + Crystalline (10%)

Subjects Within BE Limits

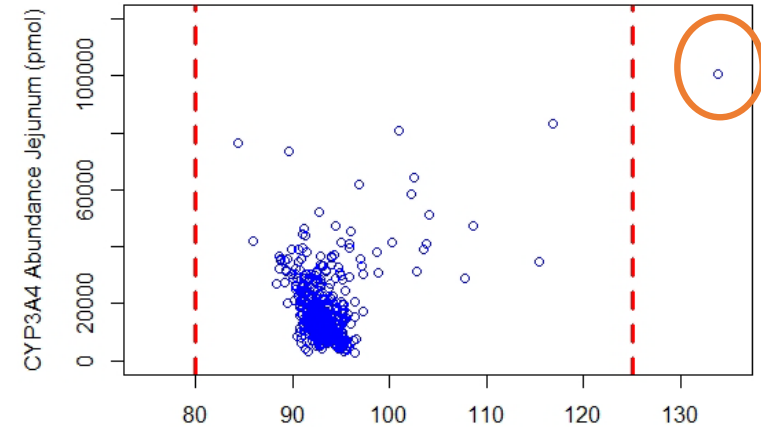


Jejunum
CYP3A4
Abundance
(pmol)



Cmax T/R Ratio

Subjects Within BE Limits

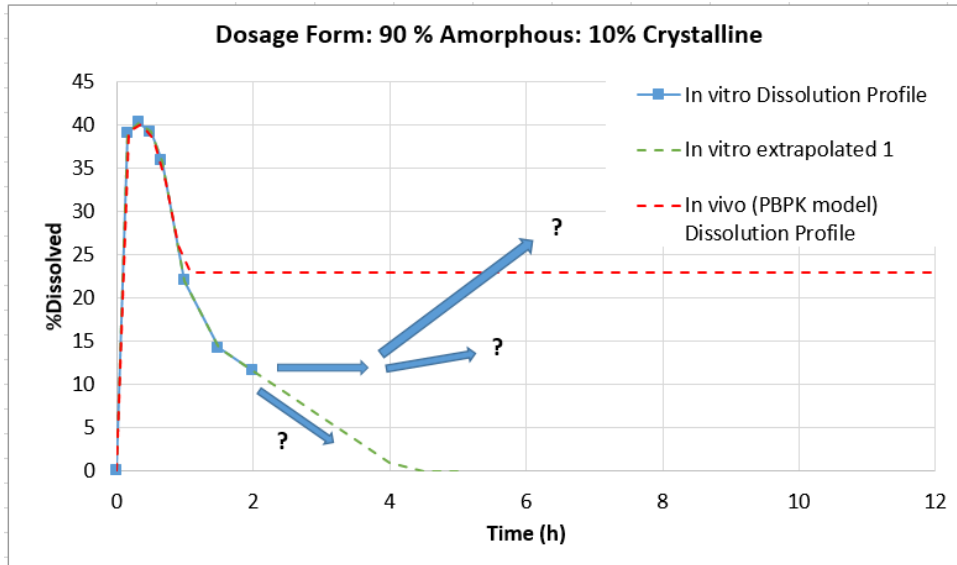


AUC T/R Ratio

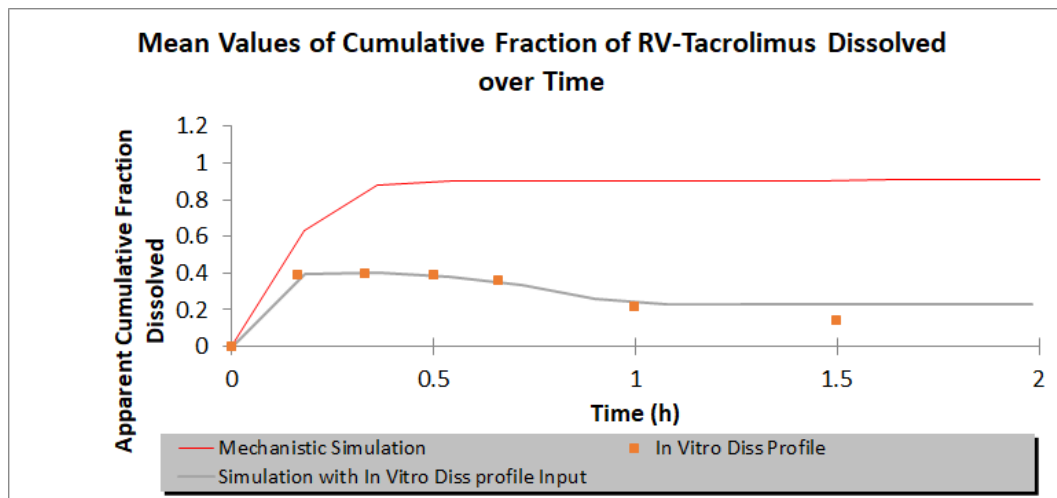
Each marker point relates to a single subject

Residence time in the gut lumen is also a key covariate

Tacrolimus: 90% Amorphous: 10% Crystalline Simulations



fa cannot exceed cumulative fraction dissolved



Summary

Further work tacrolimus

- Metastable concentrations observed in vitro ?
- Add in WSV, further analysis of covariates related to bioinequivalence
- Obtain clinical results to verify

Mechanistic PBPK Models

Can help interpret in vitro data and translate it to in vivo

Can capture regional and inter-individual differences in physiology

Can extrapolate to different physiologies (paediatric, disease, ethnic)

Can be used to define safe spaces for dissolution

Can be used to perform Virtual Bioequivalence analyses

PBPK modelling has come a long way ...

... and has a long way to go ... formulation, multiple excipients ...

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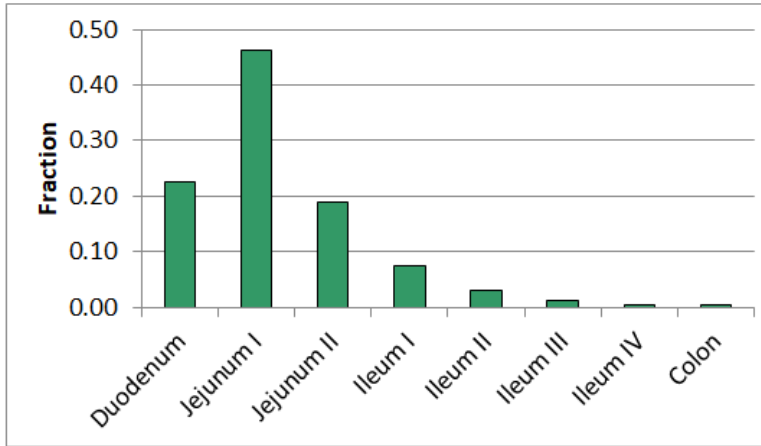


Questions?



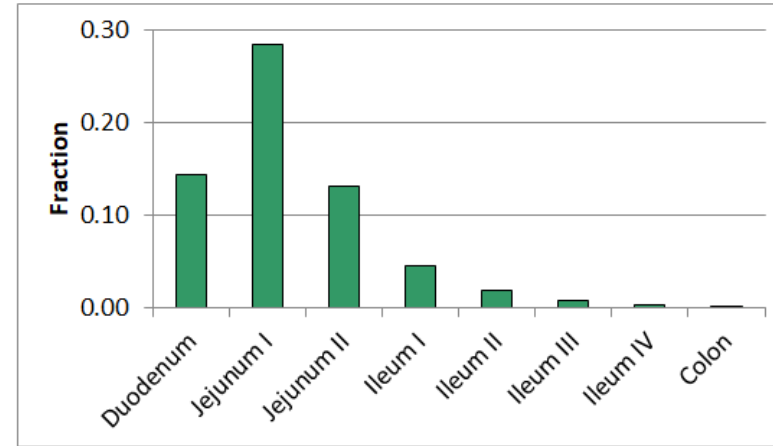
Regional fa and Fraction Metabolised (Population Representative)

Regional fa



Overall fa: 1 (0.99-1)

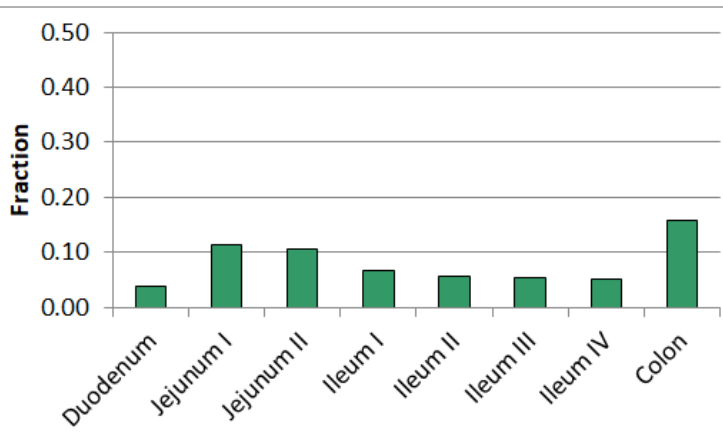
Regional Fraction Metabolised



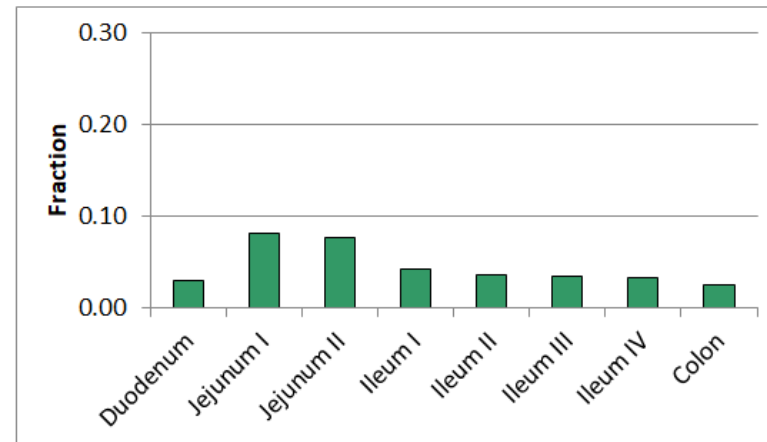
Fg: 0.37 (0.13 – 0.72)

100%
Amorphous

10%
Amorphous /
90% crystalline



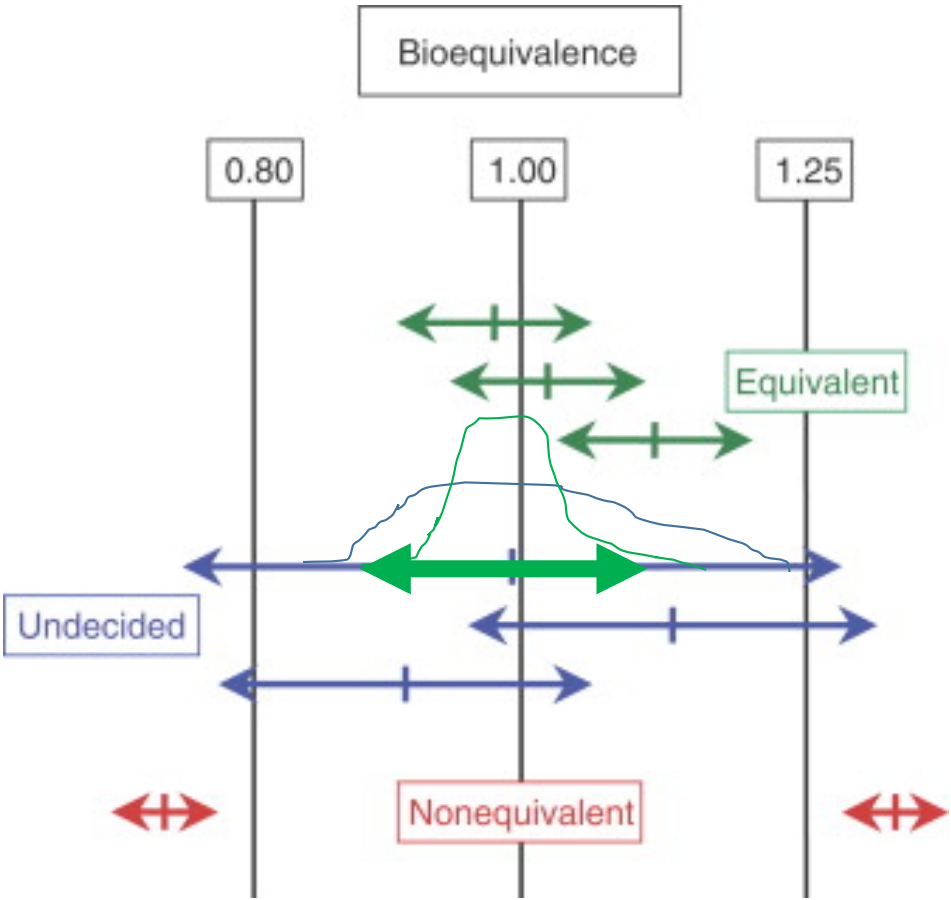
Overall fa: 0.64 (0.39-0.9)



Fg: 0.45 (0.24 – 0.72)

Bioequivalence is Simple ;O)

- Take the ratio between the geometric means of PK parameters for two formulations
- Calculate a 90% confidence interval around the geometric mean
- Does this fall within 0.8 – 1.25?
 - The limit may be scaled for highly variable or narrow therapeutic index drugs
- What if it's undecided?



- As you know, when you increase the sample size, the confidence intervals get smaller
- Sample size calculations can be used to estimate the number needed, for a particular power
- Overpowering a study is frowned upon (“forced bioequivalence”)
- 80% power is typical (note that this means 1 in 5 studies will fail to show bioequivalence just by chance)