



Evaluation of Level A *In Vitro In Vivo* Correlations (IVIVC) for Nicotine and Fentanyl Transdermal Delivery Systems (TDS) with Transient Heat Exposure by Using Multiple Approaches

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IVIVC

- Definition by the U.S. FDA
 - “a predictive mathematical model describing the relationship between an in-vitro property of a dosage form and an in-vivo response”
- Level A: a point-to-point correlation between in vitro and in vivo profiles
- Level B: comparison between in vitro dissolution time and in vivo residence time
- Level C: a single point correlation between in vitro and in vivo parameters (e.g. J_{\max} vs. C_{\max})

Level A is most informative and useful



IVIVC con't

- Value of IVIVC

- Facilitate testing of drug candidates and optimization of formulation
- Assist in quality control
- Serve as a surrogate for bioequivalence studies, scale-up and postapproval changes

→ Minimize/Reduce in vivo clinical studies (Save  & )

- Currently, no formal guidance for developing IVIVC for TDS exists.
- IVIVC for TDS is not accepted by regulatory agencies to support biowaiver claims.



Why is **Heat** on Drug Delivery from TDS of Interest?

- Many sources of heat:
 - Heating pads
 - Saunas
 - Hot tubs
 - Sunbathing
 - Prolonged activity under direct sunlight
 - Multiple **life-threatening** incidents when TDS was exposed to **heat**
 - FDA required labeling change for Duragesic[®] fentanyl TDS (RLD) with a warning against heat
- ⇒ Same labeling change was required for generic fentanyl TDS



Objectives

1. Can *in vitro* permeation test (IVPT) predict the performance of TDS and heat effects on drug delivery and absorption *in vivo*?
2. Does heat affect drug delivery/absorption from TDS differently on products with different inactive ingredients (i.e. RLD vs. Generic)?
3. Does heat exposure at different TDS wear periods (early vs late) results in different effects?

Model Drugs: Nicotine & Fentanyl



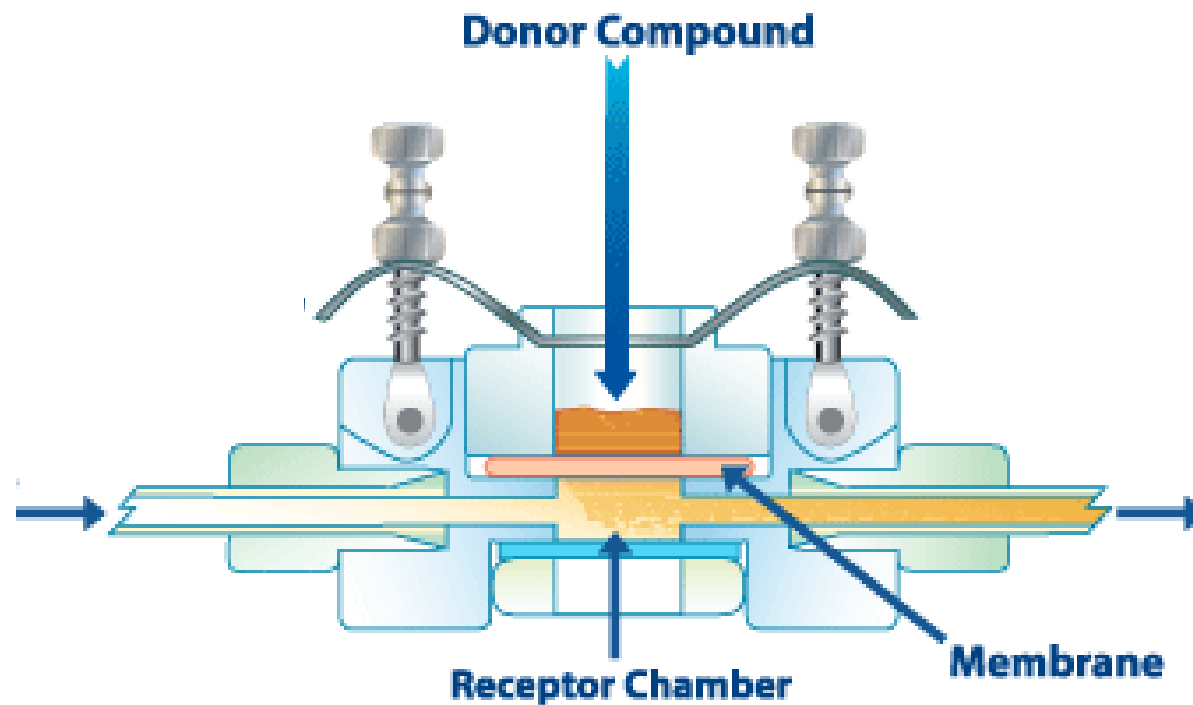
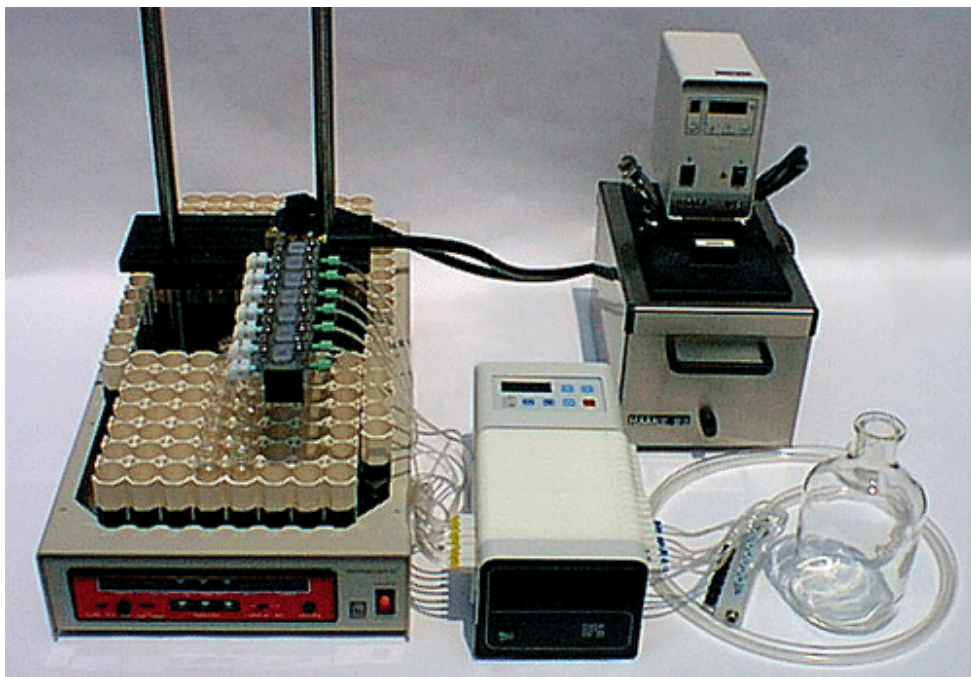
Approach

- I. Harmonized *in vitro* and *in vivo* study designs
- II. *In vitro*: IVPT studies using dermatomed human skin
- III. *In vivo*: pharmacokinetics (PK) study in healthy human subjects
- IV. Evaluation of *in vitro* and *in vivo* correlations (IVIVC) for TDS



IVPT Setup

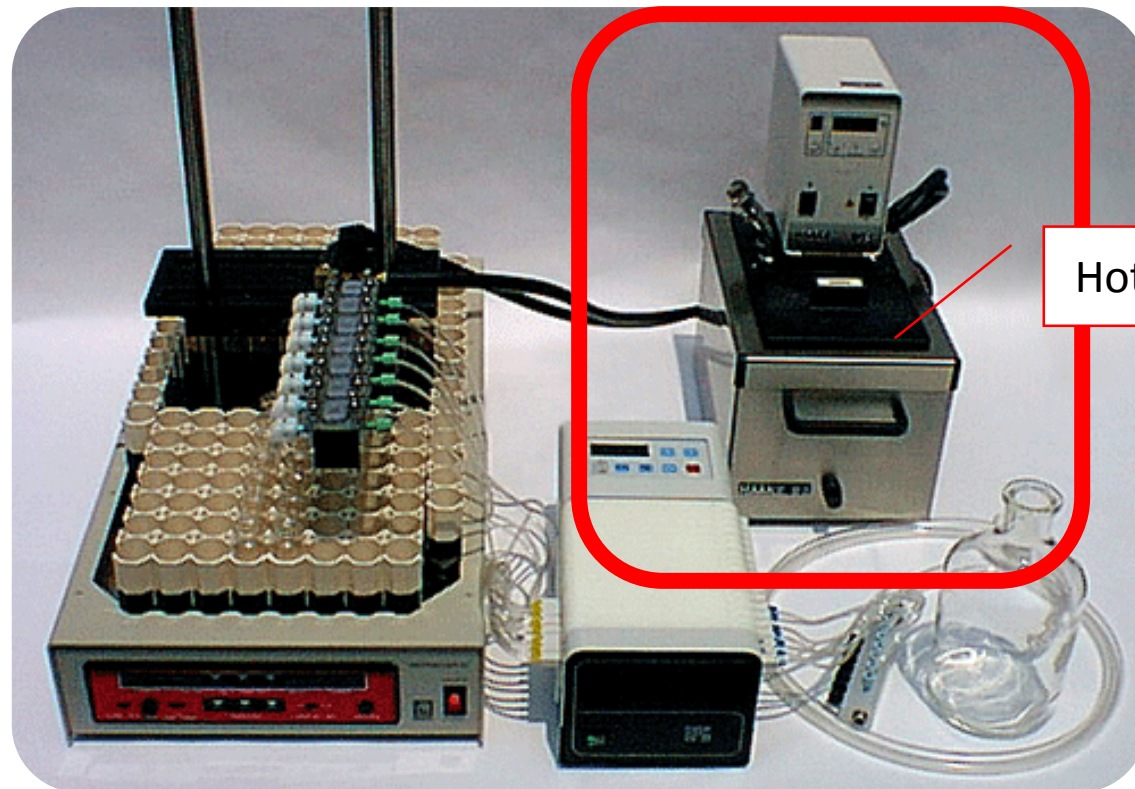
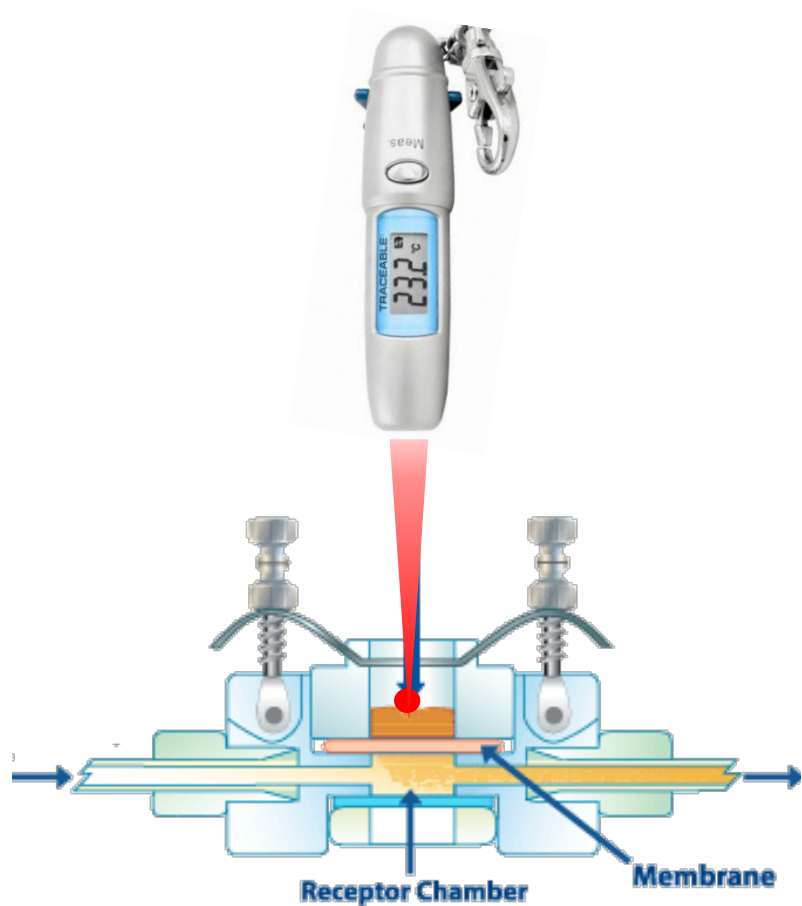
- Dermatomed Human Skin (~250 microns)
- In-line flow-through diffusion system
- Permeation area of 0.95 cm²





Temperature Monitoring & Heat Application *In Vitro*

Infrared Thermometer





Temperature Monitoring & Heat Application *In Vivo*



- Kevlar sleeve with an opening to expose TDS, while protecting skin outside the dosing area
- Thermometer probe adjacent to TDS

- Pre-heated heating pad
- ACE™ Bandage to ensure good contact between TDS and heating pad

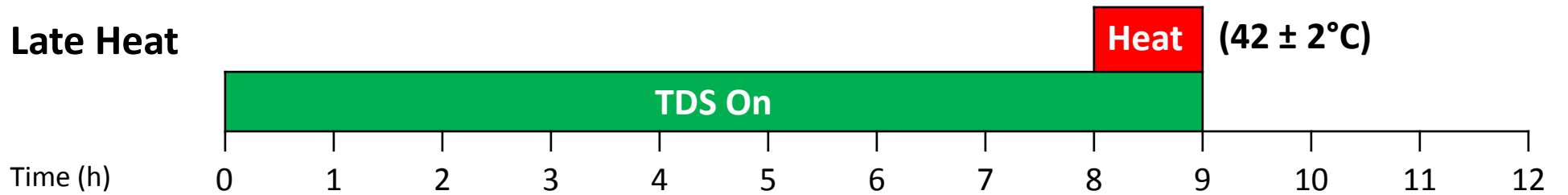
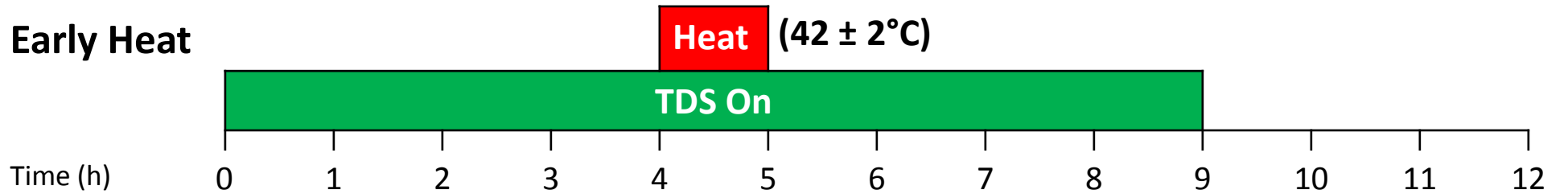


1. Nicotine TDS, 14 mg/24 hr

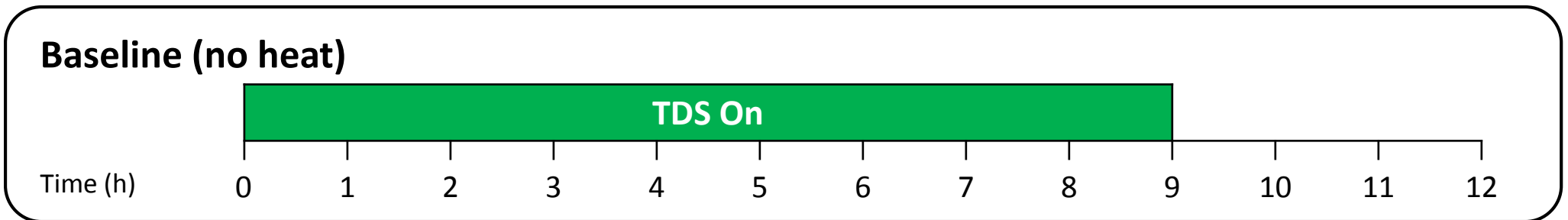
	NicoDerm CQ[®]	Aveva
TDS size (cm²)	15.75	20.12
Drug content (mg)	Not available	Not available
Rate/Area (µg/cm²/h)	37	29
Adhesive	Polyisobutene	Acrylate/Silicone
Other Inactive ingredients	Ethylene vinyl acetate-copolymer, high density polyethylene between clear polyester backing	Polyester



Study Designs – Nicotine TDS

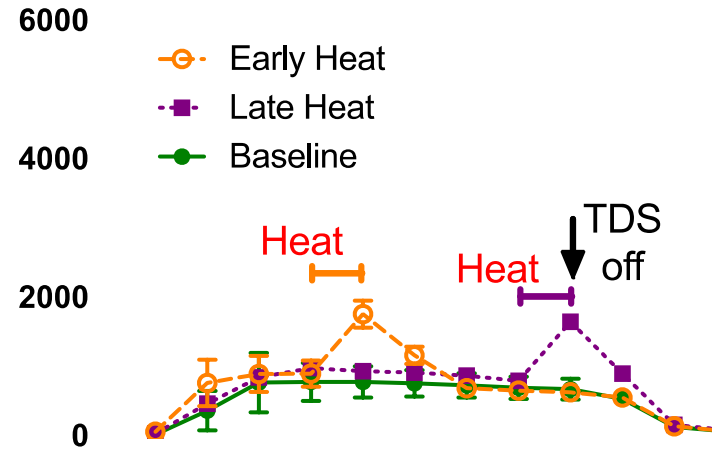
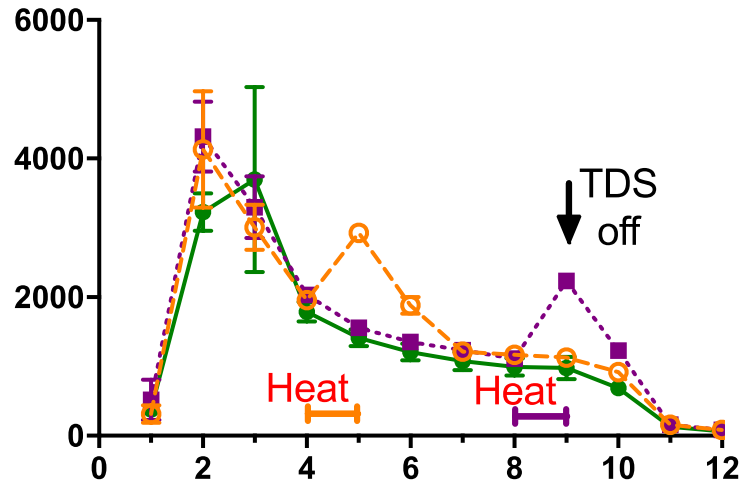


In Vitro Only





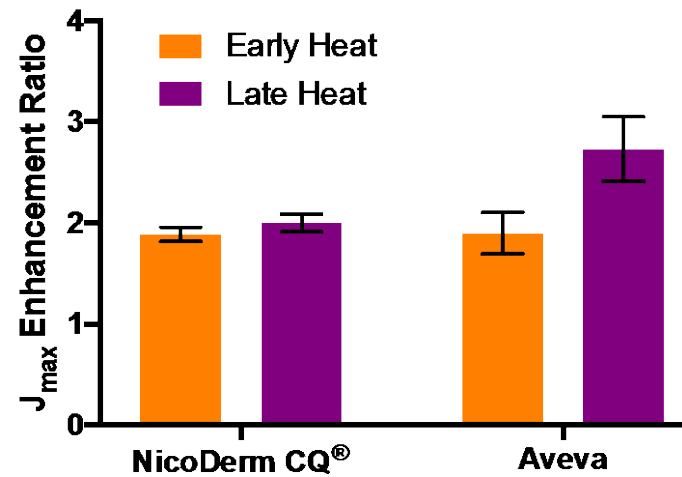
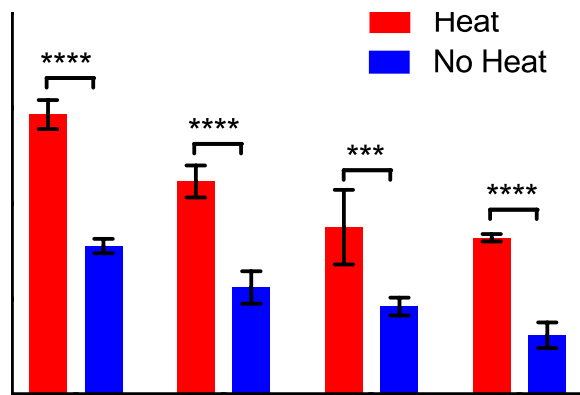
IVPT Results



Human Skin Data



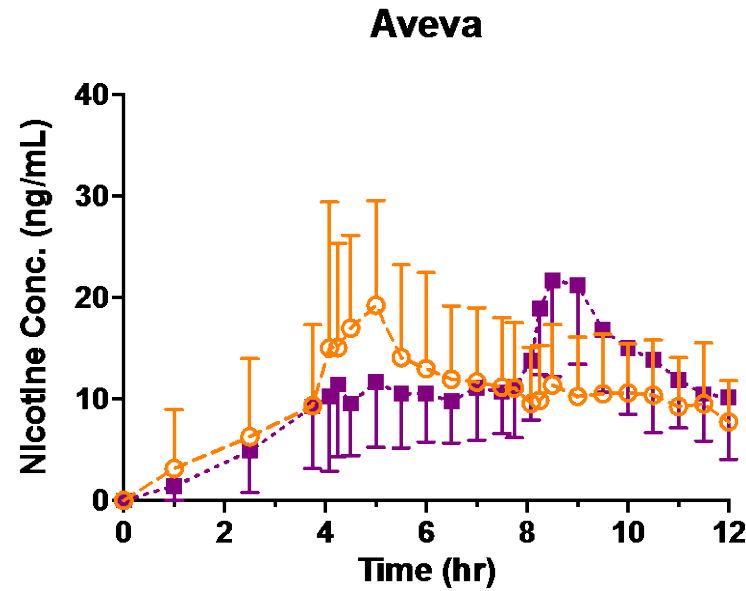
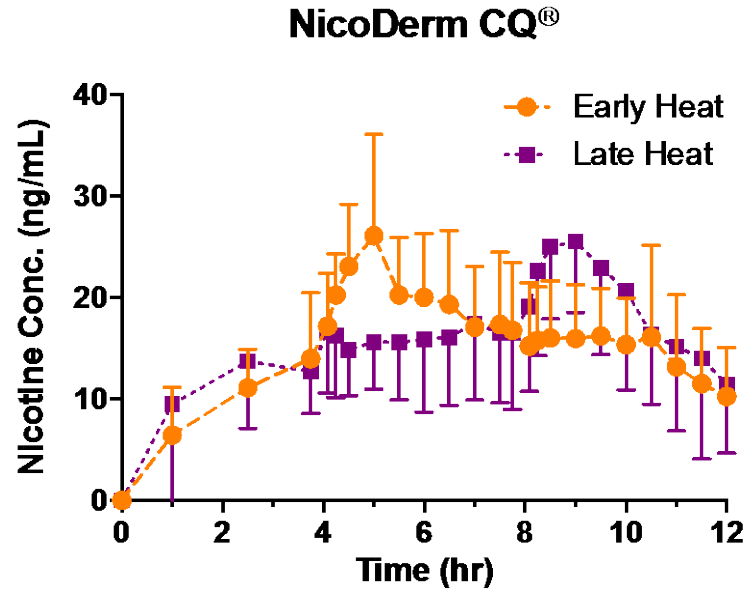
Mean \pm SEM from 4 donors for Early Heat and Late Heat, 2 donors for Baseline with n=4 per donor



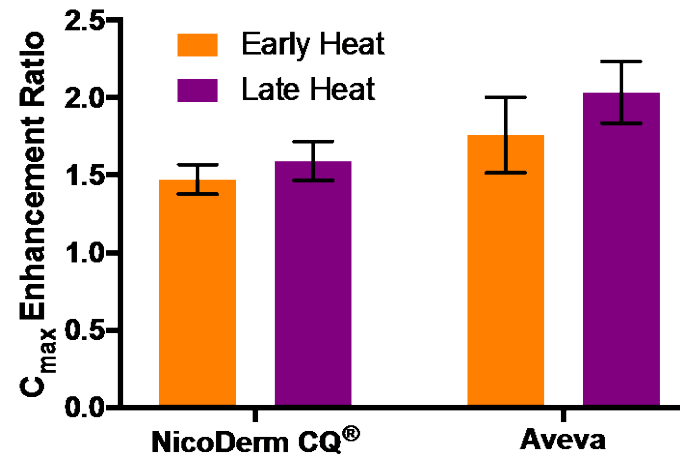
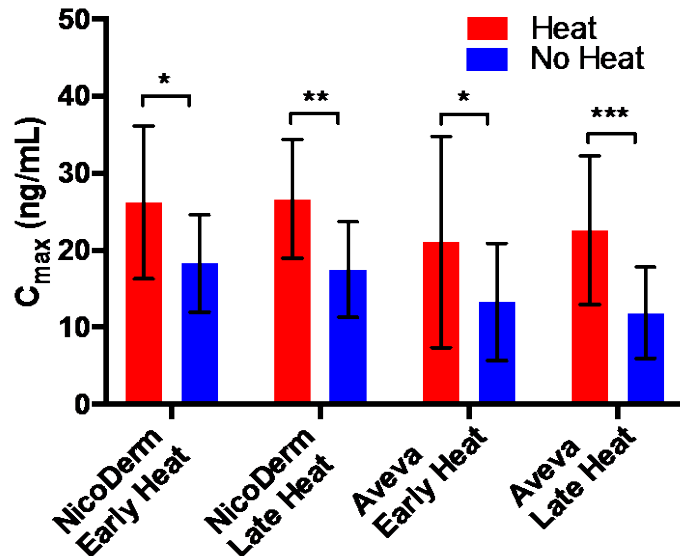
Two-way ANOVA followed by Bonferroni's post-hoc multiple comparisons



In Vivo Results



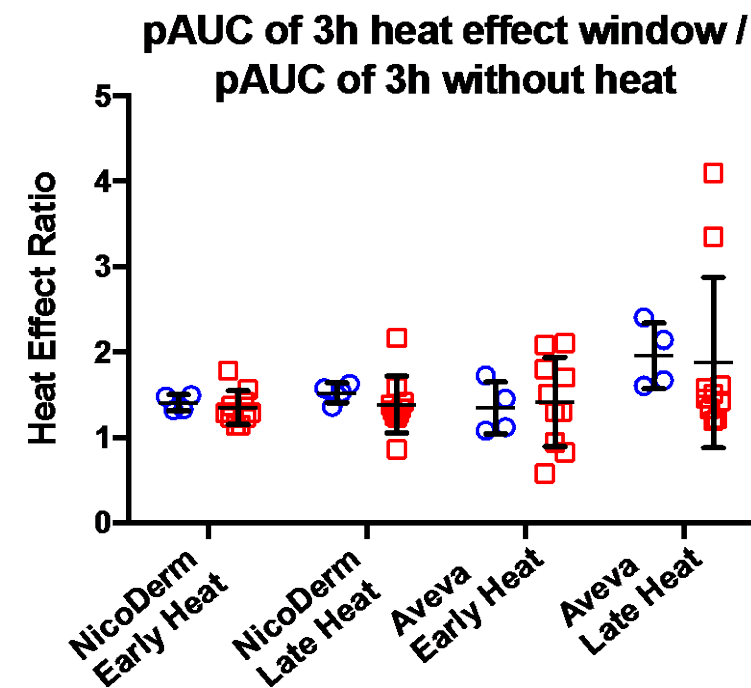
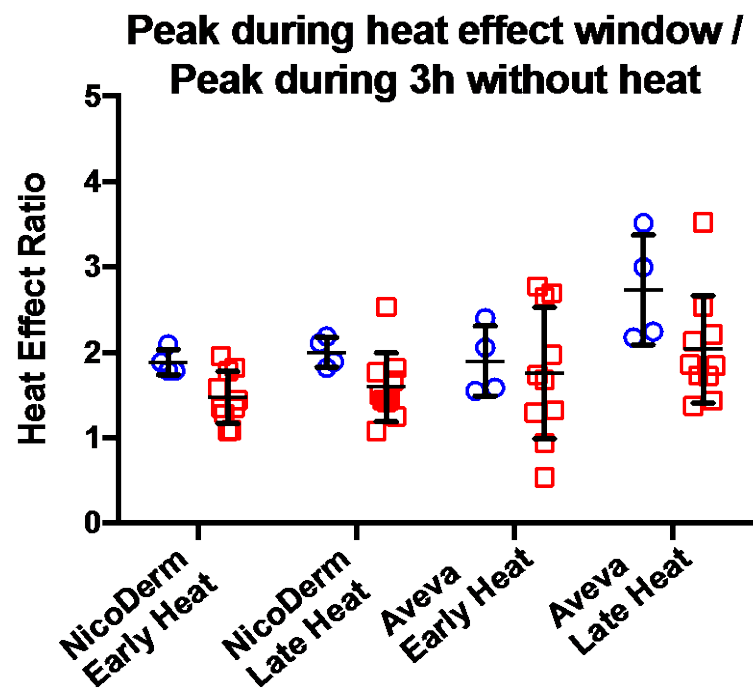
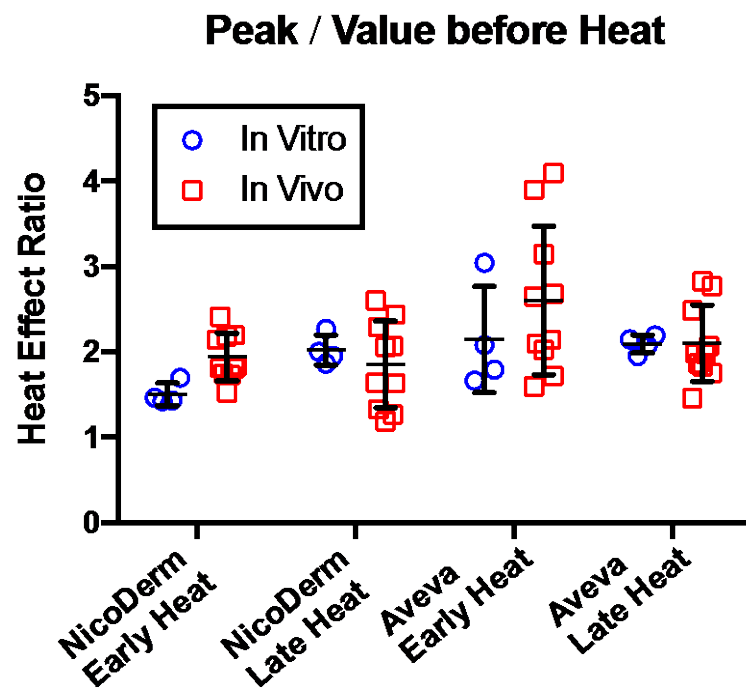
Mean ± SD
from 10 human subjects



Two-way ANOVA followed by Bonferroni's post-hoc multiple comparisons



IVIVC: Heat Effects



No statistically significant difference ($p > 0.05$) between in vitro and in vivo heat effects (Two-way ANOVA, followed by Bonferroni's post-hoc multiple pair comparisons)

- In vitro data from 4 donors with n=4 replicates per donor
- In vivo data from 10 subjects



IVIVC: Level A (Approach I)

1) Prediction while TDS was worn (time points from 0 to 9 h):

$$C_s = \frac{R_{in} \cdot H_i}{CL} \cdot (1 - e^{-kt})$$

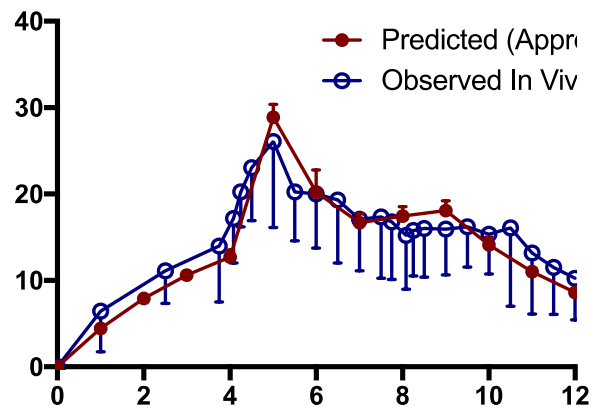
2) Prediction after TDS removal (time points after 9 h until 12 h):

$$C_s = C_0 \cdot e^{-kt}$$

- C_s is the predicted serum concentration
- R_{in} is rate of input obtained from mean flux during steady-state in IVPT experiments
- H_i is the *in vitro* heat factor at the respective time point, a term describing composite heat effect during and after heat application
- CL is the population total body clearance of nicotine
- k is the elimination constant
- t is the time after administration of TDS for Eq.1 and the time after removal of TDS for Eq. 2
- C_0 is the initial concentration after TDS removal (the predicted C_s at 9 h)



IVIVC: Level A (Approach I)



Nicotine Conc. (ng/mL)

Aveva - Late Heat

hr)

Prediction Error (%)

$$= \frac{|Observed - Predicted|}{Observed} \times 100$$

	NicoDerm CQ®	
	Early Heat	Late Heat
Total AUC	4.5	6.4
C_{max}	10.8	8.4

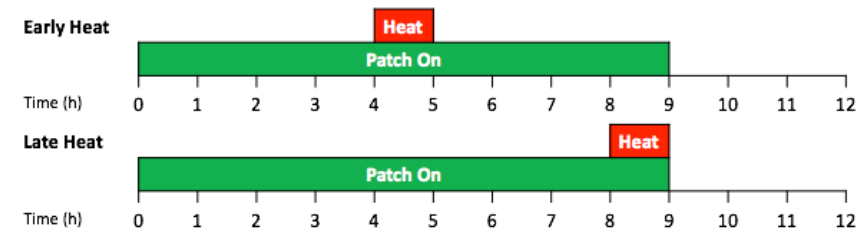
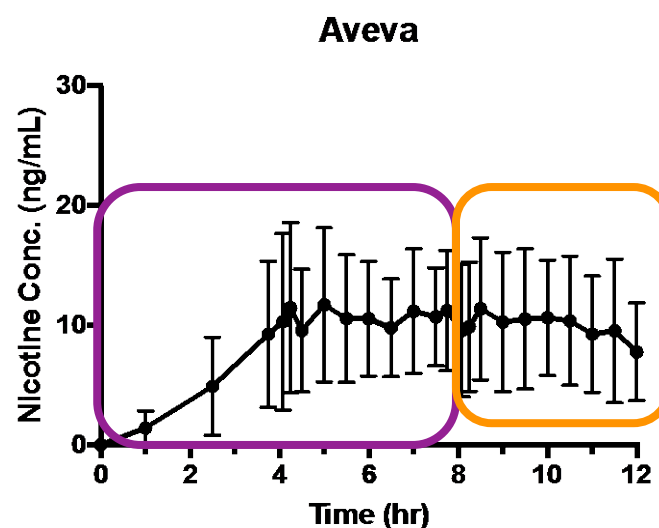
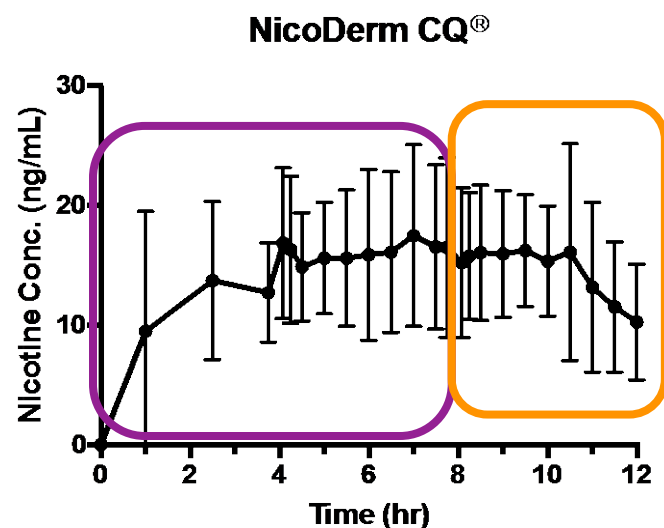
	Aveva	
	Early Heat	Late Heat
Total AUC	31.2	5.5
C_{max}	38.2	6.4



IVIVC: Level A (Approach II/III)

1) Reconstruct the baseline (no heat) *in vivo* profile

- Late Heat data (time 0 to 7.75 hrs) + Early Heat data (time 8.08 to 12 hrs)

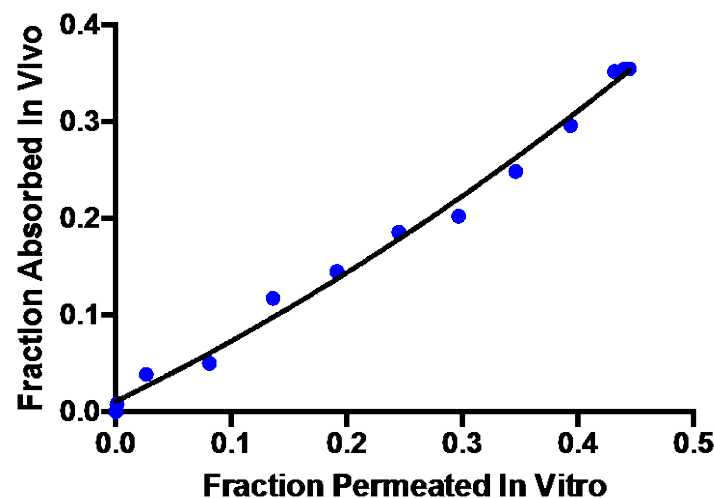


2) Deconvolute *in vivo* profile (Wagner-Nelson method) to obtain *in vivo* fraction of drug absorption



IVIVC: Level A (Approach II/III)

- 3) Construct IVIVC model between *in vitro* fraction of drug permeation and *in vivo* fraction of drug absorption
- 4) Examine and find the model with the best fit → Obtain regression coefficients



Quadratic Polynomial model

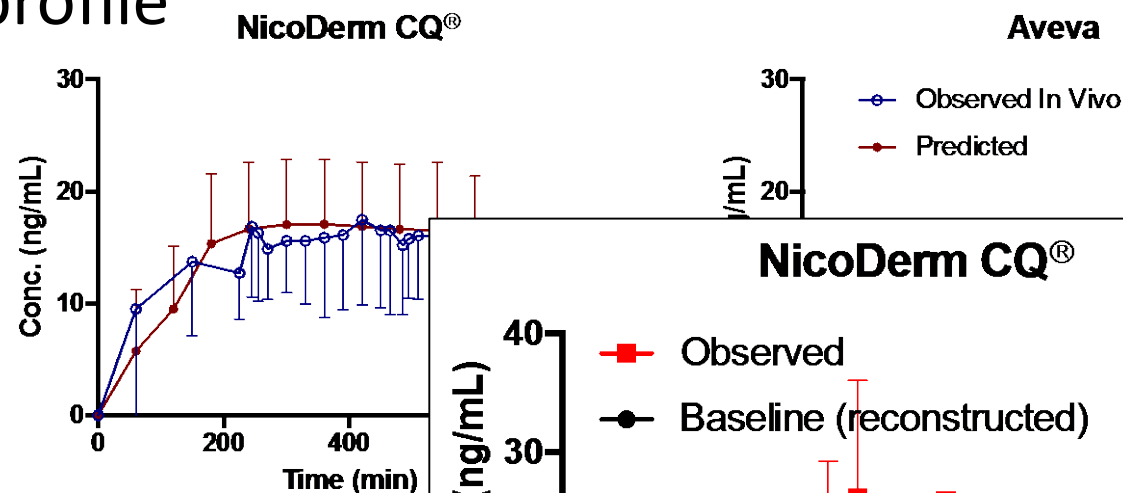
- 5) Predict the *in vivo* fraction of drug absorption using the **regression coefficients** obtained from the IVIVC model

$$F_{in\ vivo(predicted)} = B_0 + B_1 F_{in\ vitro(observed)} + B_2 F_{in\ vitro(observed)}$$



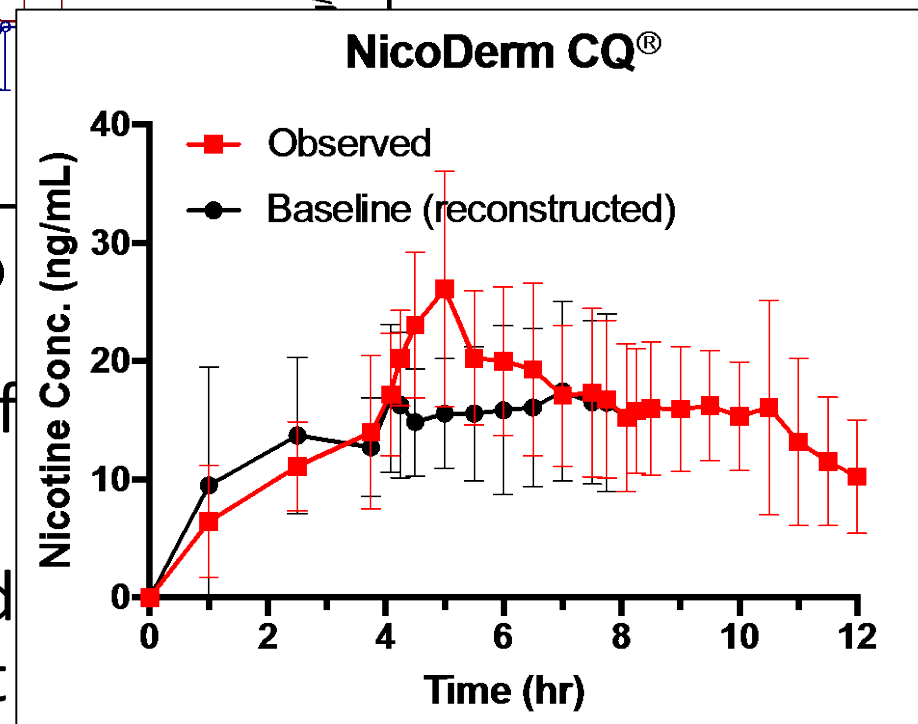
IVIVC: Level A (Approach II/III)

6) Convolute the predicted fraction of drug absorption vs time profile to obtain conc. vs time profile



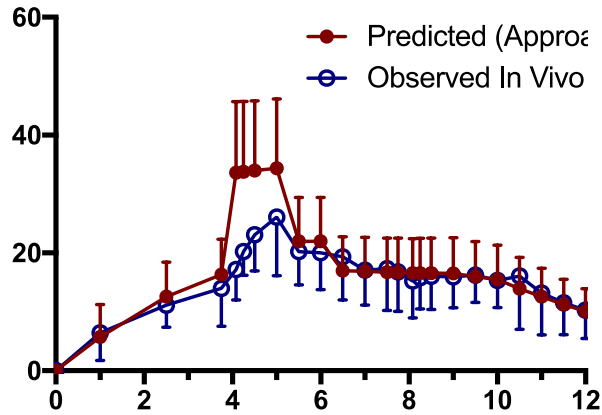
7) Calculate *in vivo* heat factor (H_{ij}): ratio the reconstructed *in vivo* baseline prof exposure

8) Apply heat factor (H_i or H_{ij}) to the pred complete the prediction with the heat





IVIVC: Level A (Approach II, H_i (in vitro))

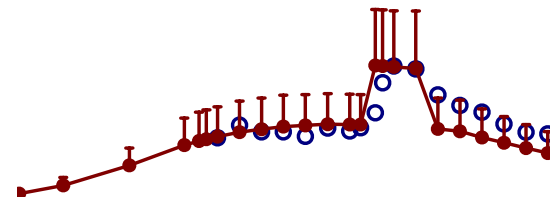


Prediction Error (%)

$$= \frac{|Observed - Predicted|}{Observed} \times 100$$

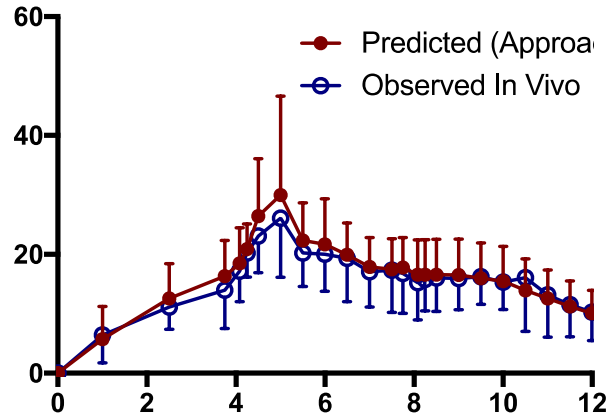
	NicoDerm CQ®	
	Early Heat	Late Heat
Total AUC	10.2	4.6
C_{max}	31.8	0.4

	Aveva	
	Early Heat	Late Heat
Total AUC	0.5	6.7
C_{max}	7.6	0.4





IVIVC: Level A (Approach III, H_{ij} (*in vivo*))

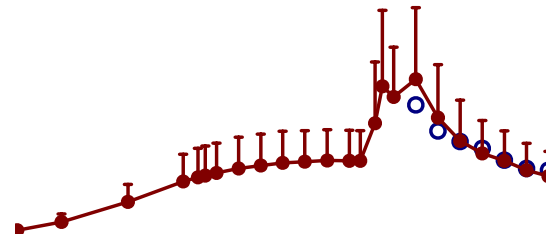


Prediction Error (%)

$$= \frac{|Observed - Predicted|}{Observed} \times 100$$

	NicoDerm CQ®	
	Early Heat	Late Heat
Total AUC	5.1	1.2
C _{max}	15.0	5.8

	Aveva	
	Early Heat	Late Heat
Total AUC	1.1	4.5
C _{max}	8.9	17.7




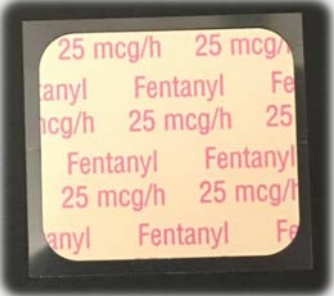



Conclusions – Nicotine

- Early vs. Late Heat effect comparable both *in vitro* and *in vivo*
- Heat effect on two differently formulated TDS comparable both *in vitro* and *in vivo*
- *In vitro* and *in vivo* heat effect ratios were comparable
- Strong IVIVCs between IVPT and clinical human PK studies under the matched study designs

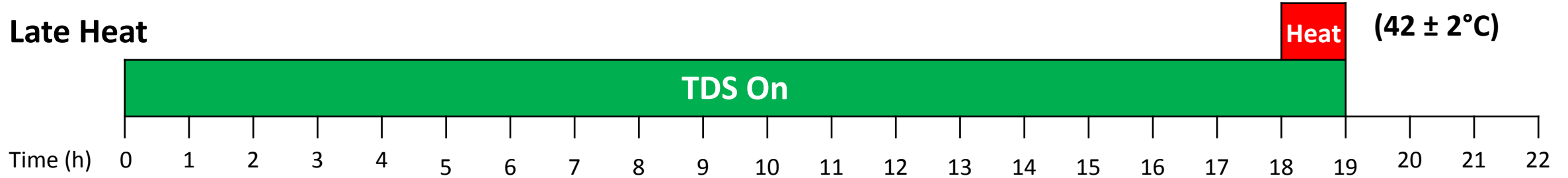
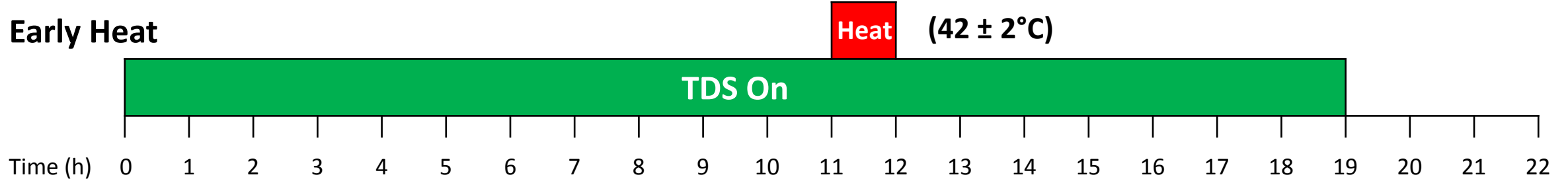


2. Fentanyl TDS, 25 $\mu\text{g/hr}$

	Duragesic®	Apotex	Mylan
Drug Load (mg)	4.20	2.76	2.55
Size (cm ²)	10.50	10.70	6.25
Thickness (μm)	110	200	190
Adhesive	Polyacrylate	Polyisobutene	Silicone
Other Inactive Ingredients	Polyester/ ethyl vinyl acetate backing film, copovidone	Isopropoyl myristate, octyldodecanol, polybutene, polyethylene/ aluminum/ polyester film backing	Dimethicone NF, polyolefin film backing
Appearance			

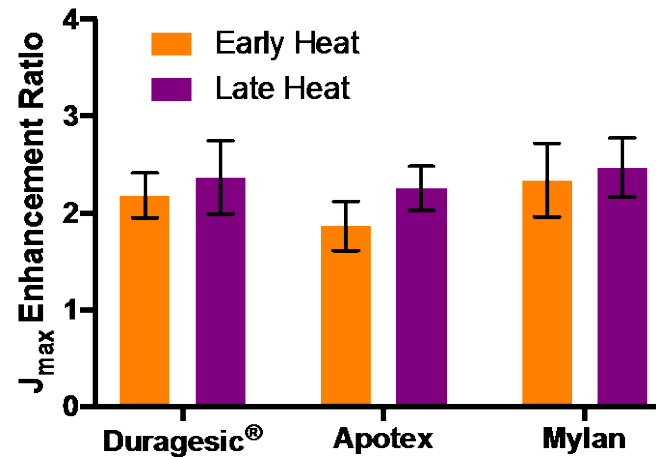
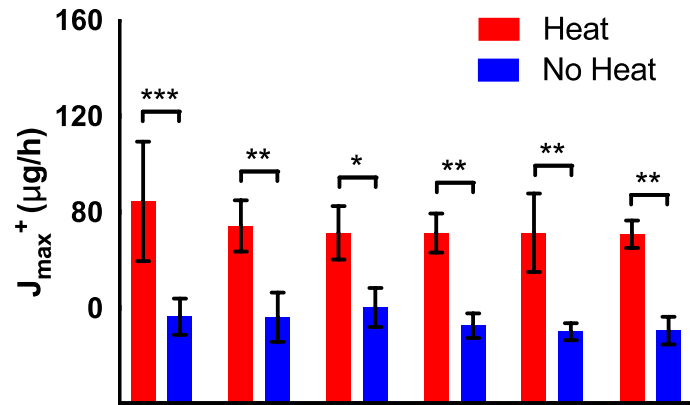
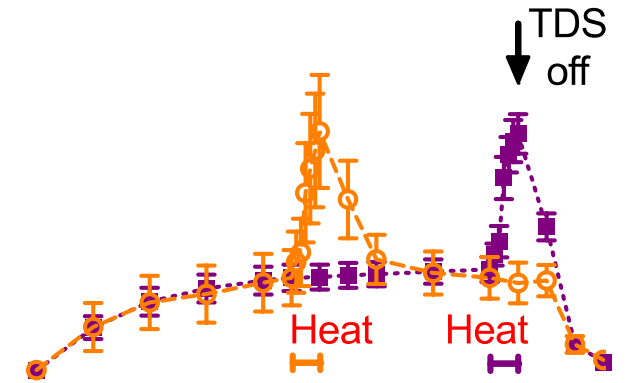
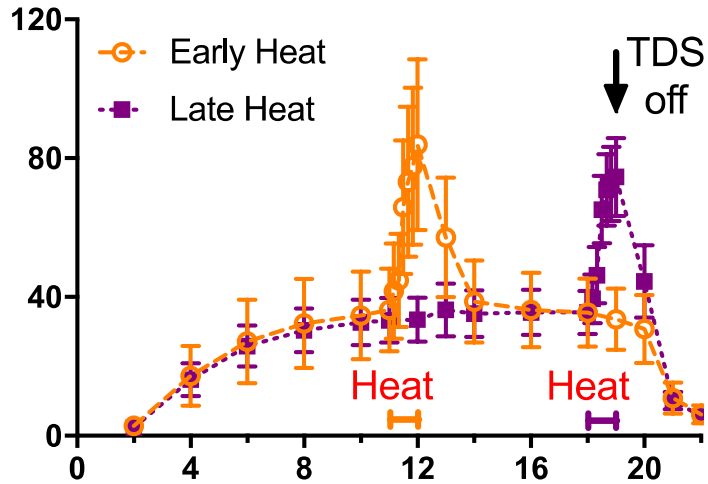


Study Designs – Fentanyl TDS





IVPT Results

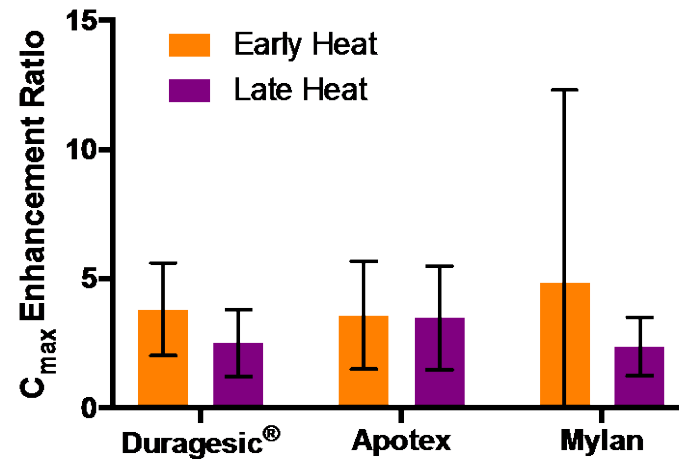
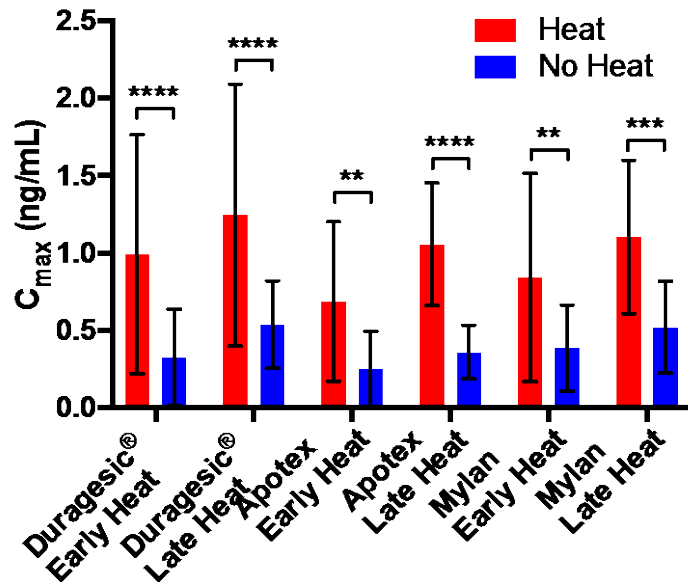
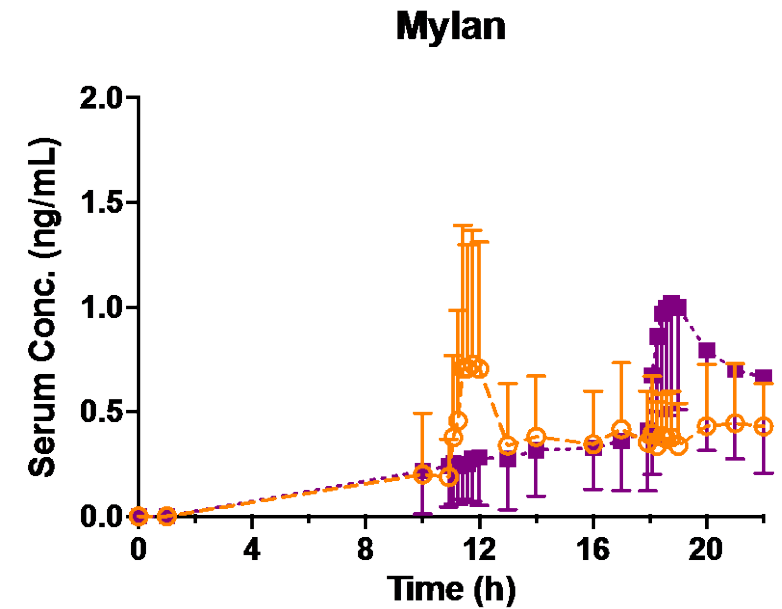
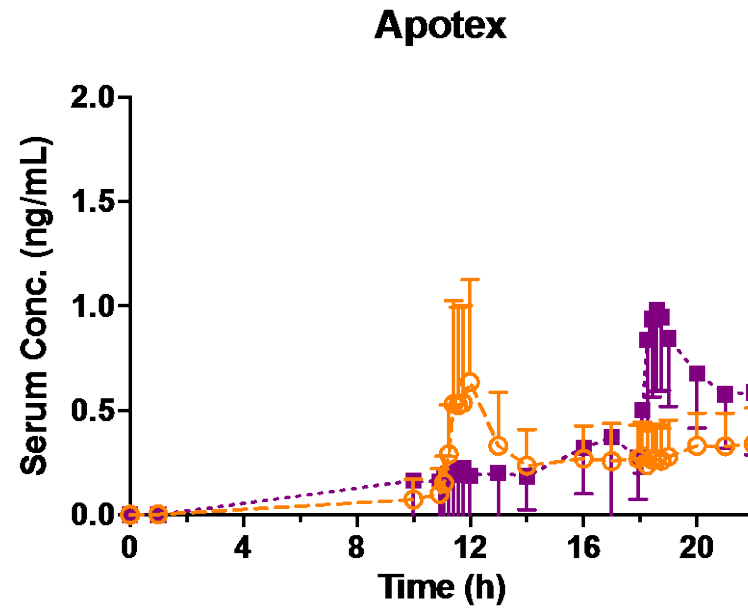
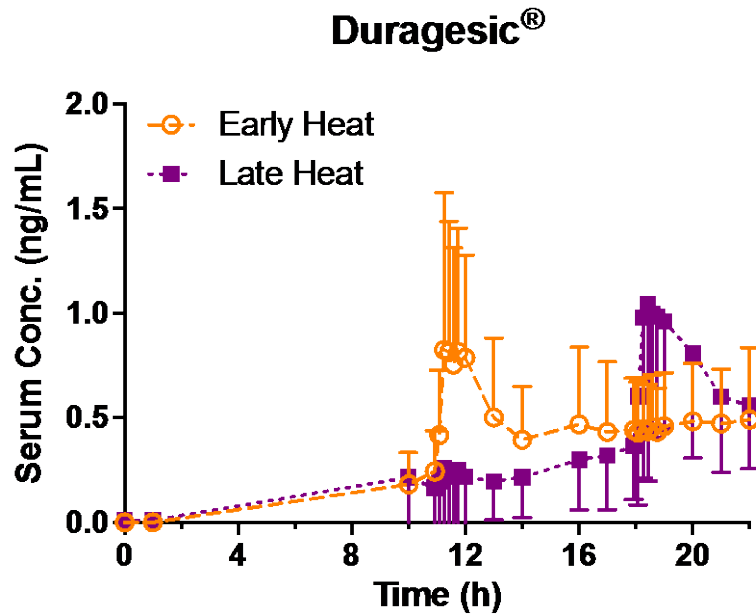


Human Skin Data

Mean \pm SEM from 4 donors
with n=4 per each donor



In Vivo Results

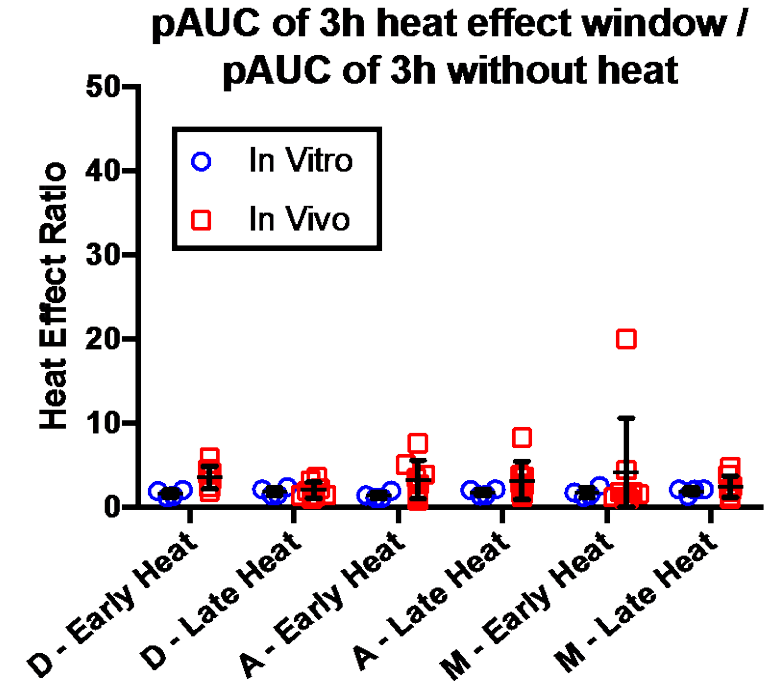
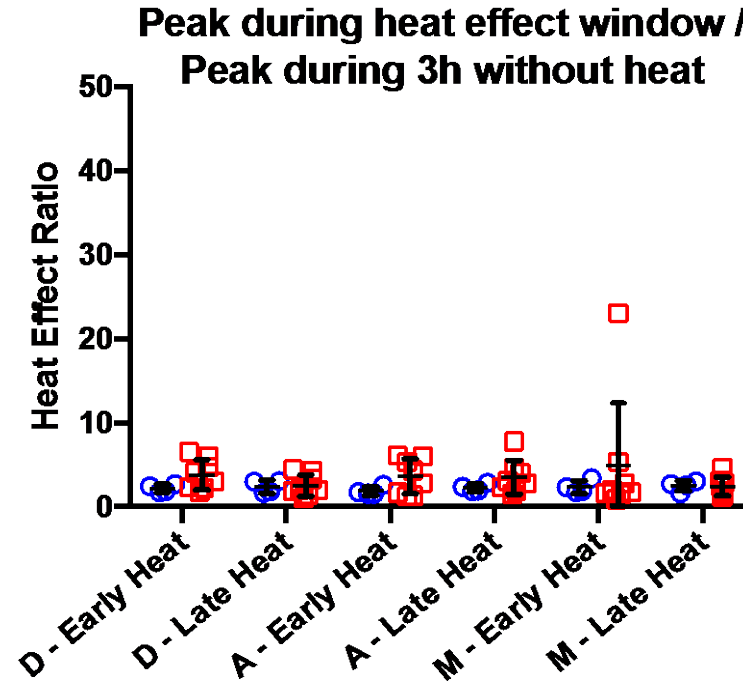
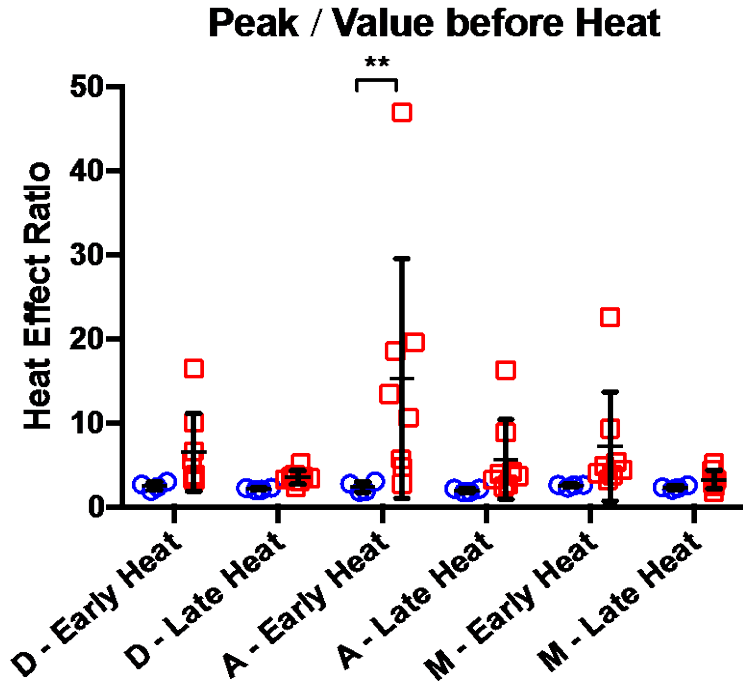


Mean ± SD
from 8 human subjects

Two-way ANOVA followed by Bonferroni's post-hoc multiple comparisons



IVIVC: Heat Effects



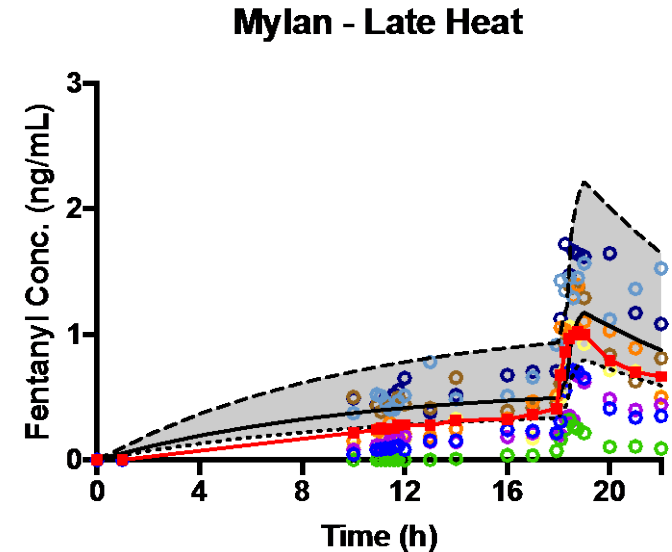
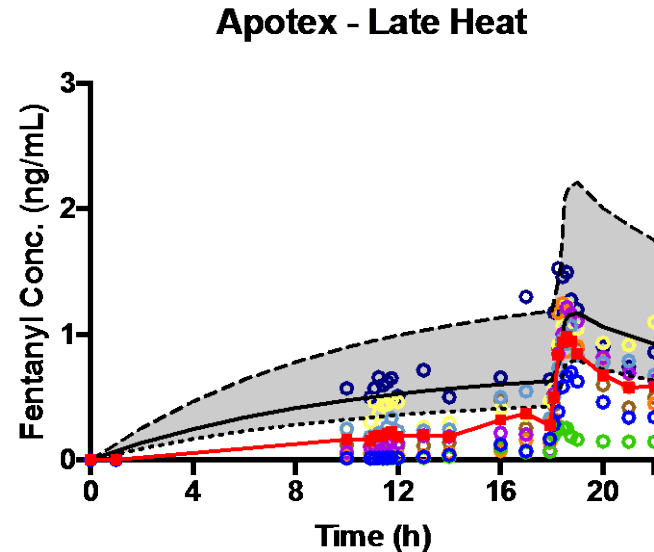
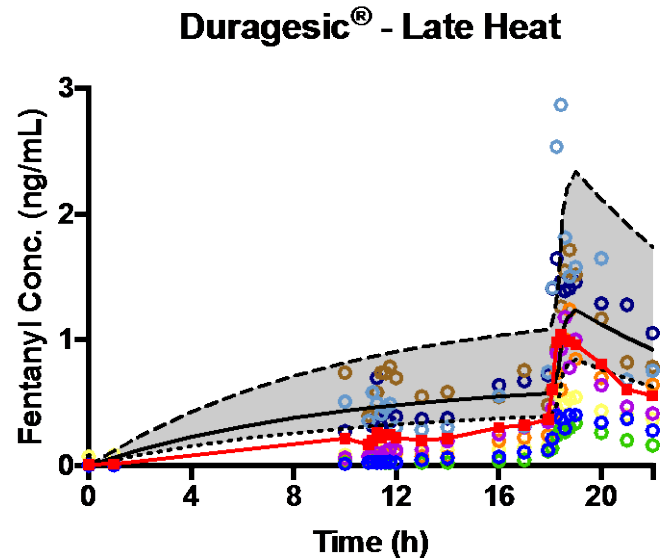
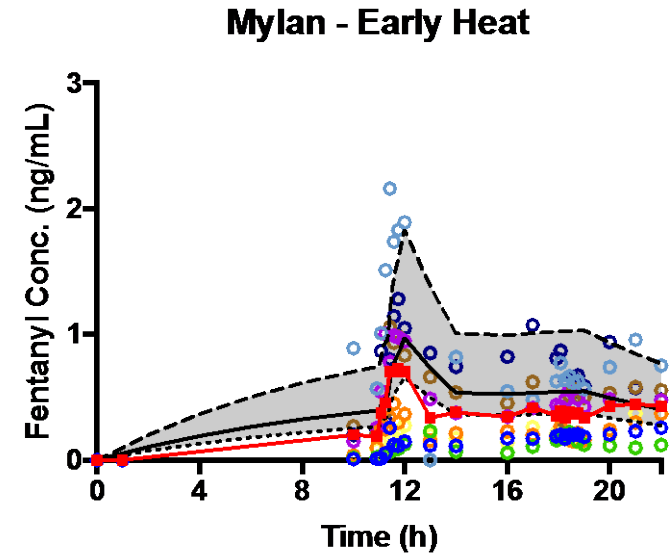
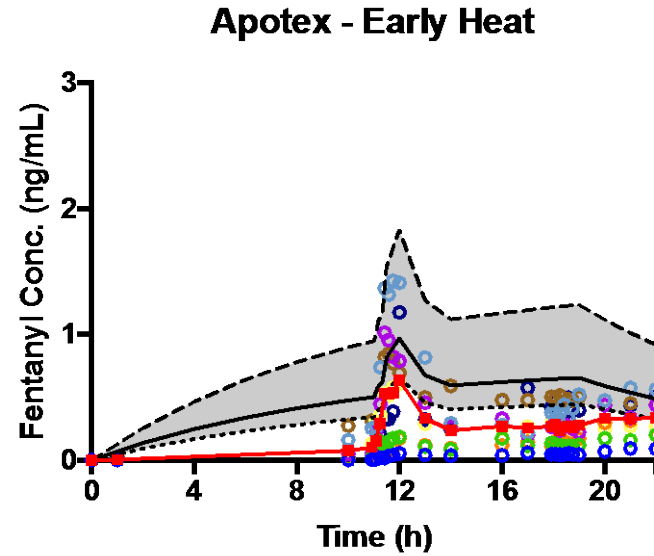
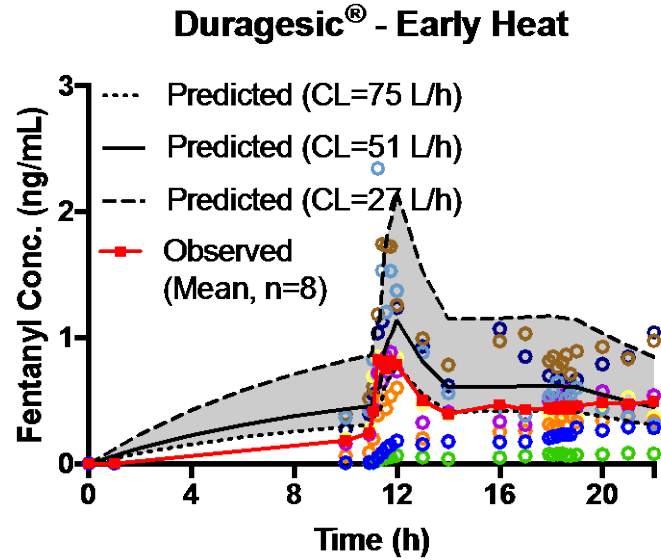
D: Duragesic®
A: Apotex
M: Mylan

In vivo heat effect is greater than in vitro, with higher variability
(Two-way ANOVA followed by Bonferroni's post-hoc multiple pair comparisons)

- In vitro data from 4 donors with n=4 replicates per donor
- In vivo data from 8 subjects

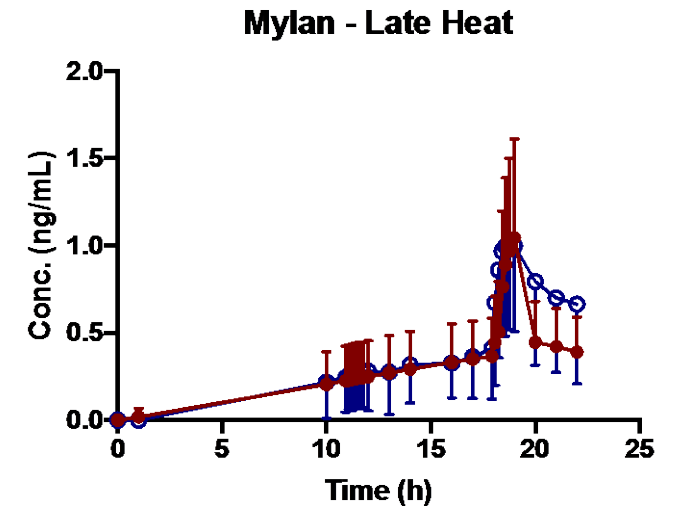
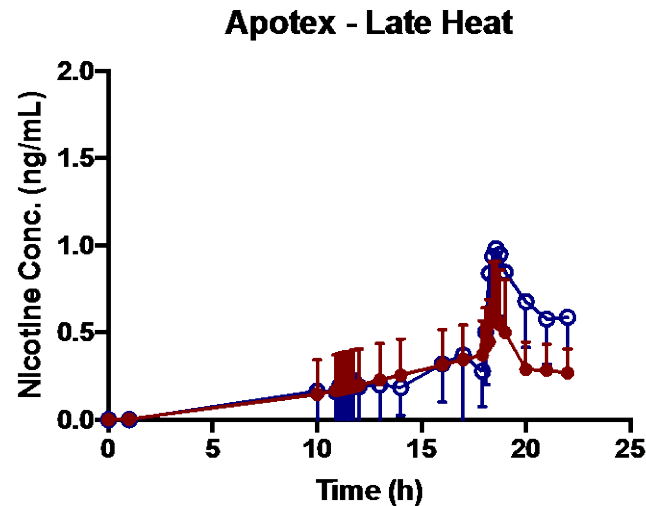
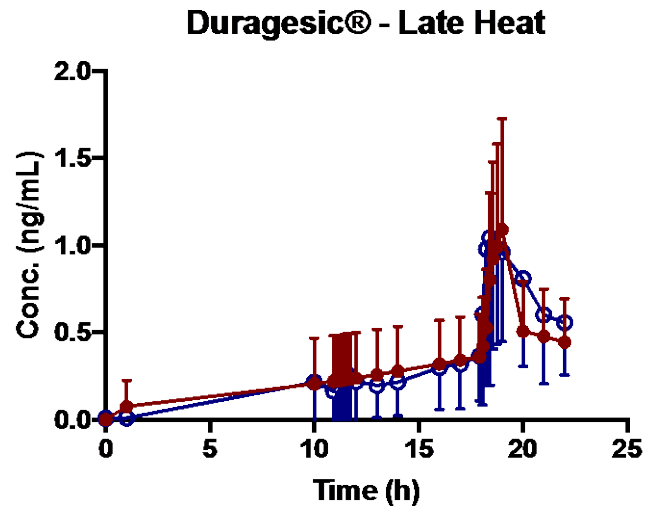
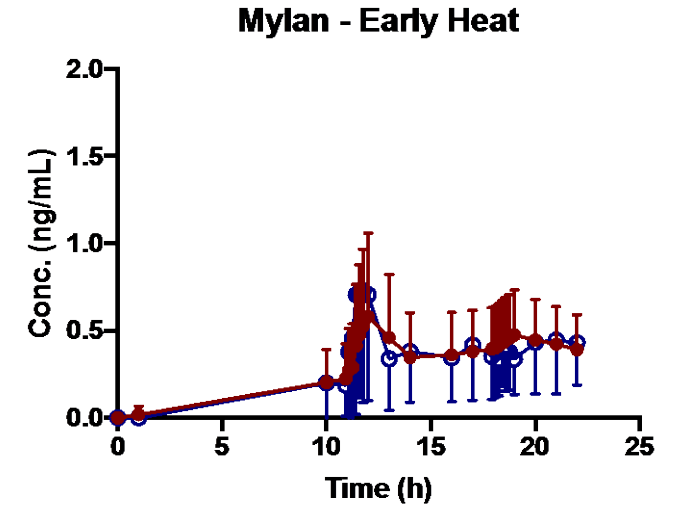
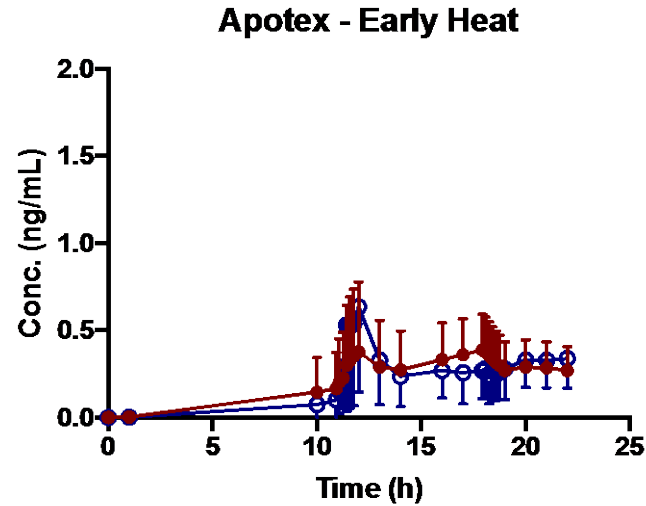
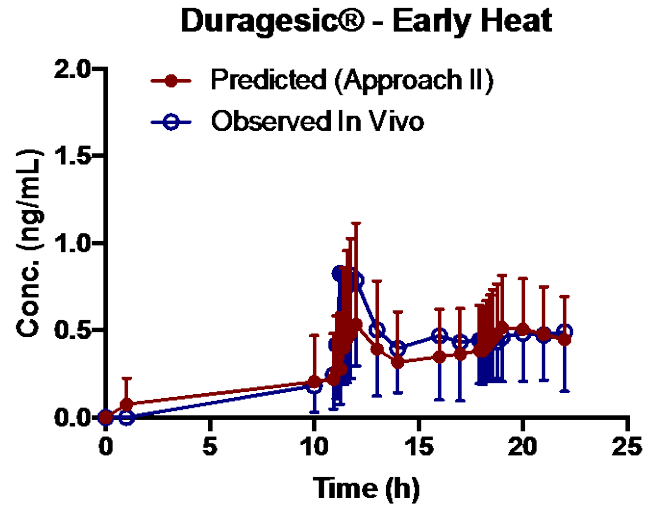


IVIVC: Level A (Approach I)





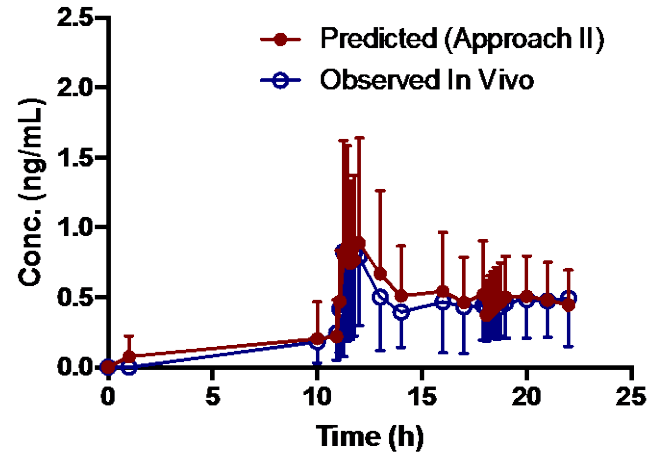
IVIVC: Level A (Approach II, H_i (*in vitro*))



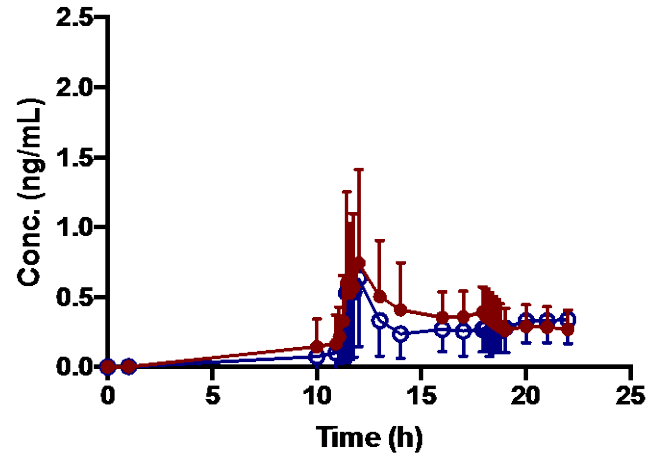


IVIVC: Level A (Approach III, H_{ii} (*in vivo*))

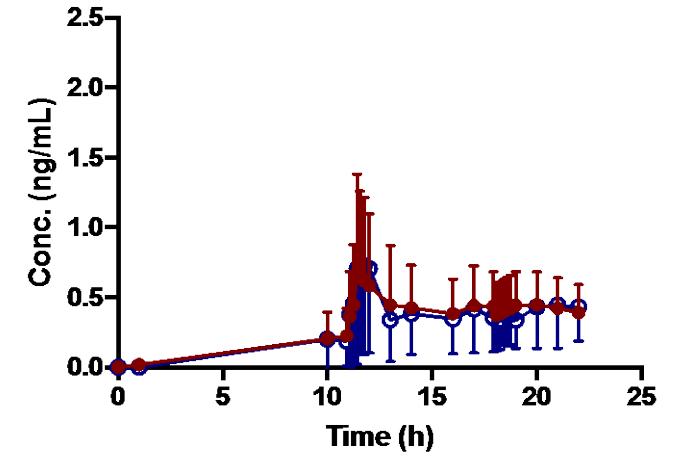
Duragesic® - Early Heat



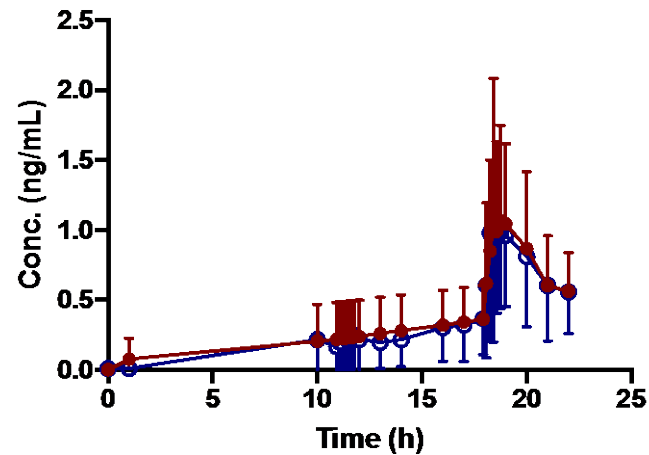
Apotex - Early Heat



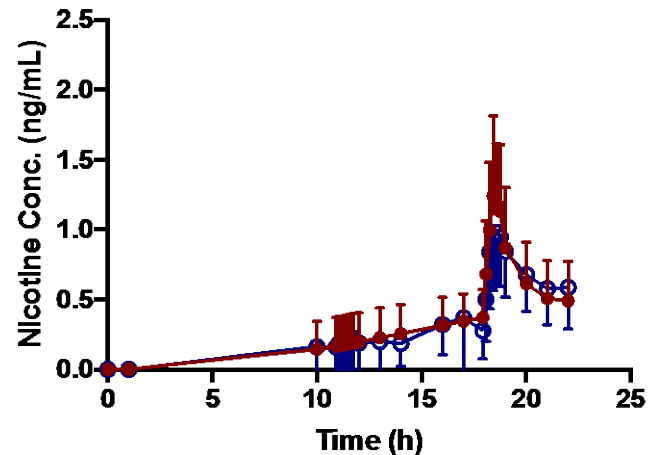
Mylan - Early Heat



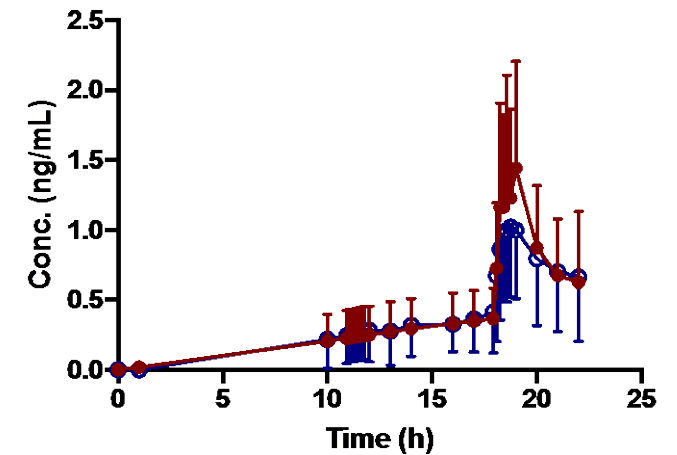
Duragesic® - Late Heat



Apotex - Late Heat



Mylan - Late Heat





% Prediction Errors

Fentanyl TDS		Duragesic®		Apotex		Mylan	
		Early Heat	Late Heat	Early Heat	Late Heat	Early Heat	Late Heat
Approach I							
Total AUC	CL = 75 L/h	5.6	19.4	48.8	40.5	4.9	1.9
	CL = 51 L/h	55.3	75.6	163.0	106.6	54.3	44.3
	CL = 27 L/h	193.3	231.5	396.8	290.3	191.3	172.6
C _{max}	CL = 75 L/h	5.8	19.3	3.6	18.7	9.2	21.7
	CL = 51 L/h	38.5	18.8	52.4	19.6	33.6	15.2
	CL = 27 L/h	161.7	124.2	187.8	125.9	152.3	117.6
Approach II (H_j)							
Total AUC		7.0	0.8	8.4	23.3	1.2	14.7
C _{max}		35.2	4.5	39.1	40.4	20.3	2.6
Approach III (H_{ij})							
Total AUC		16.5	10.1	29.3	1.4	6.5	6.0
C _{max}		7.8	2.0	16.9	26.7	8.6	41.3



Conclusions – Fentanyl

- Early vs. Late Heat effect comparable both *in vitro* and *in vivo*
- Heat effect on three differently formulated TDS comparable both *in vitro* and *in vivo*
- However, *in vivo* heat effect seemed to be higher compared to the *in vitro* heat effect
- IVIVCs between IVPT and clinical human PK studies under the matched study designs
 - ⇒ Less strong compared to nicotine...

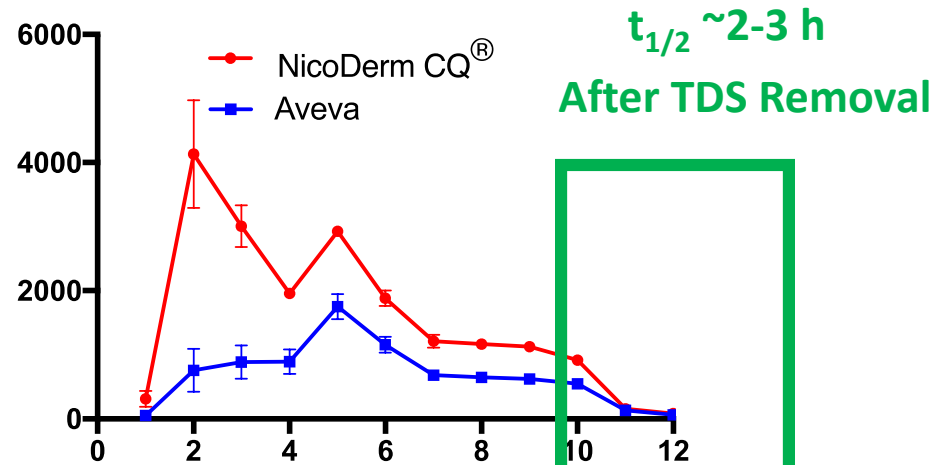


Why??

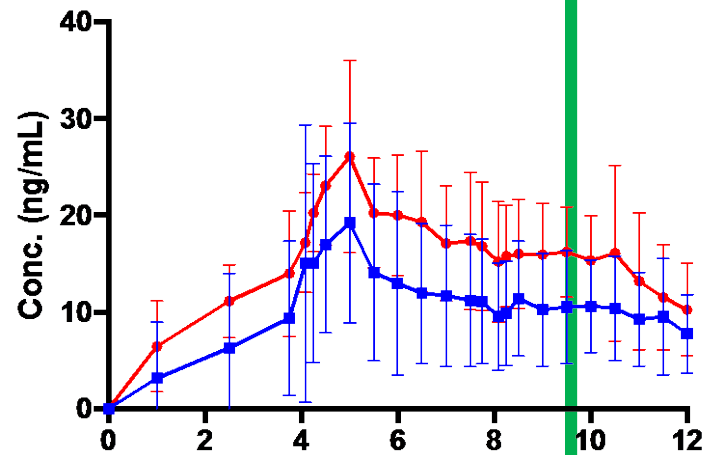


1. Lipophilicity of Fentanyl

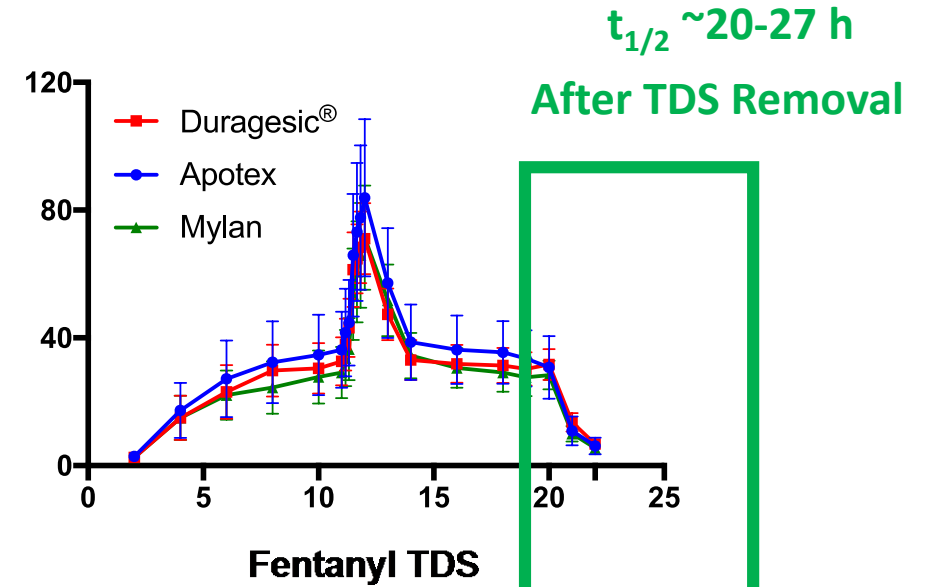
In Vitro



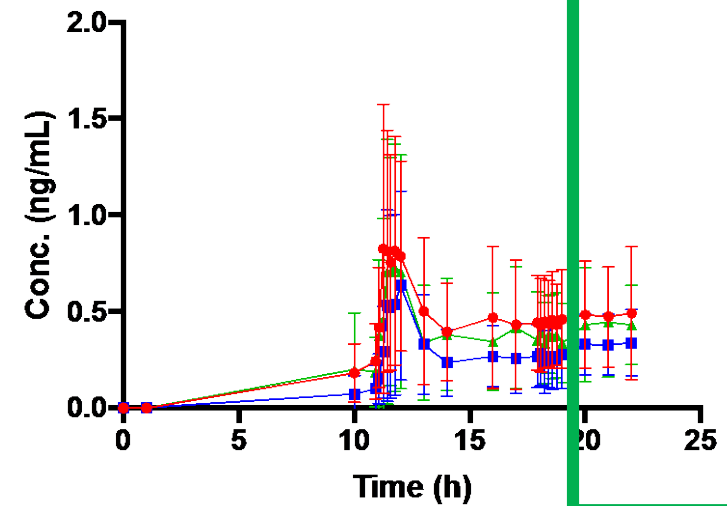
In Vivo



In Vitro



In Vivo



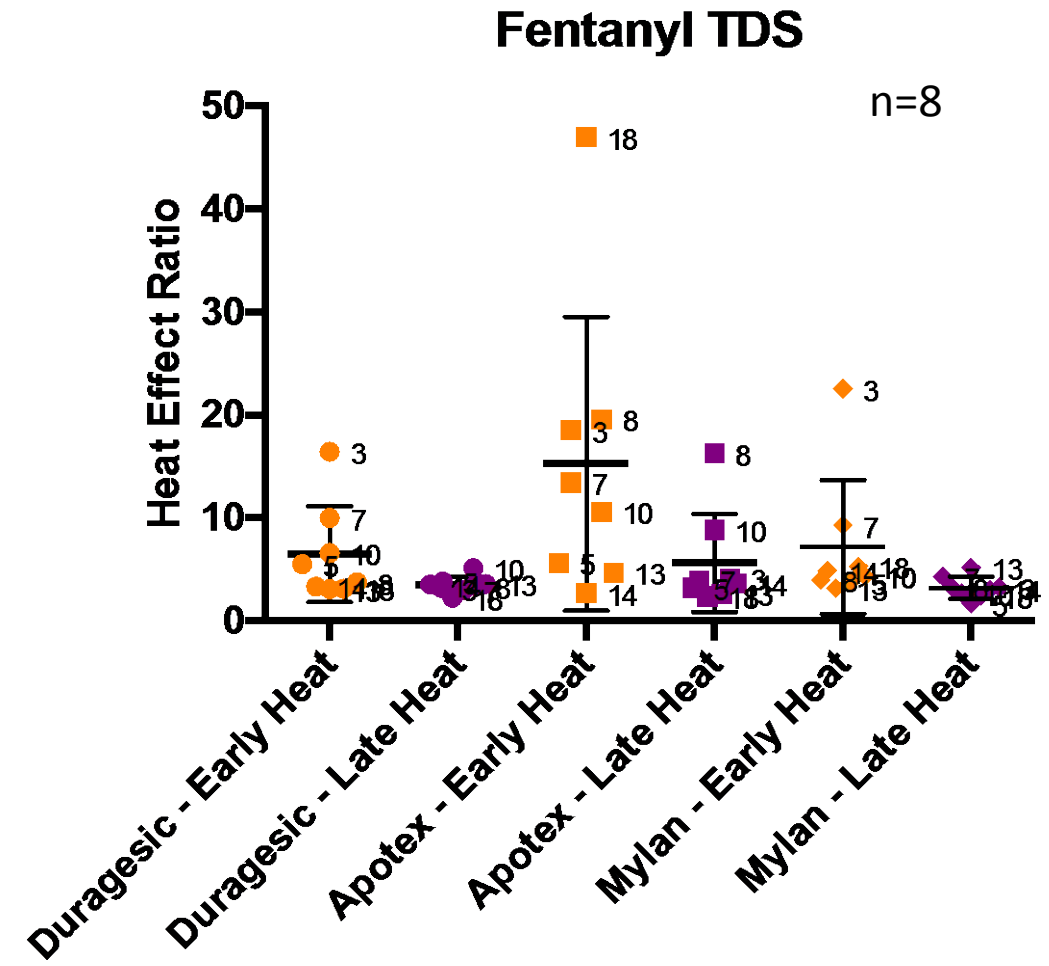
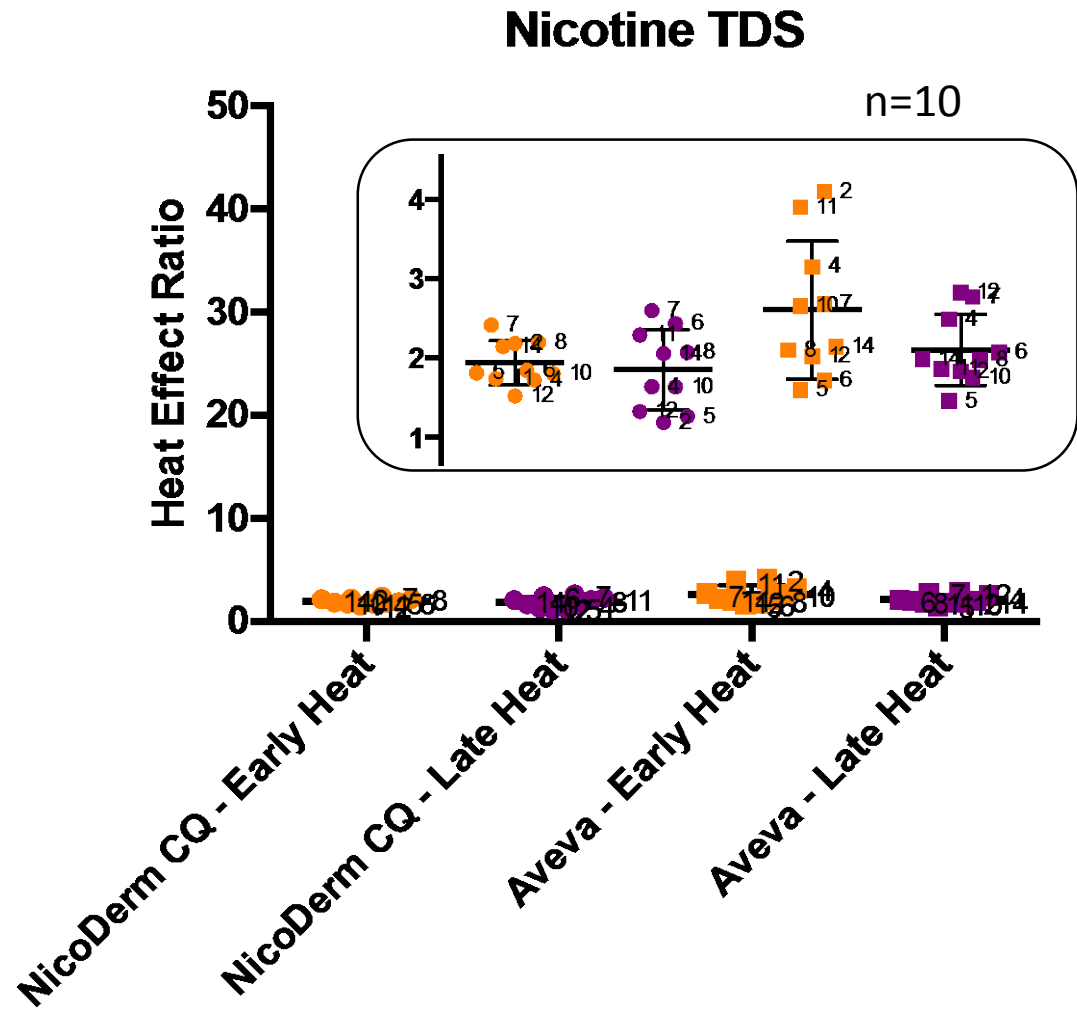


2. High Inter-subject Variability of Fentanyl

Reference	Subject #	Condition	Cl (L/h)
Ariano et al. J Clin Pharmacol 2001	18	Healthy	128
Bower et al. Br J Anaesth 1982	7	Healthy	92
Bentley et al. Anesth Analg 1982	5	Surgical	59
McClain et al. Clin Pharmacol Ther 1980	5	Healthy	57
Varvel et al. Anesthesiology 1989	8	Surgical	46
Shibutani et al. Anesthesiology 2004	16	Surgical	43
Haberer et al. Br J Anaesth 1982	13	Surgical	42
Scott et al. J Pharmaol Exp Ther 1986	15	Healthy	34
Hengstmann et al. Br J Anaesth 1980	5	Surgical	26
Schleimer et al. Clin Pharmacol Ther 1978	6	Surgical	12
Fung et al. J Clin Pharmacol 1980	9	Healthy	10
Univ. of Maryland, Baltimore (ongoing)	13	Healthy	10
Duragesic® Prescribing Information	?	Surgical	27 - 75



3. Higher *in vivo* heat effect for fentanyl





Conclusions - IVIVC

- Three approaches were evaluated to demonstrate Level A IVIVC for TDS
- Strong IVIVC demonstrated for nicotine TDS, including heat effect
- Weaker IVIVC found for fentanyl TDS
 - Limitation of mimicking drug reservoir in skin layers, microcirculation and subcutaneous tissue in vitro
 - High inter-subject variability for fentanyl (+ Lack of reliable PK parameters)



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**Thank You
for your attention!**

Any Questions?