

IVRT Method Development, Validation, and Transfer Theoretical Principles and Practical Challenges

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Apparatus Selection



- Apparatus to be compatible with the conceptual design in USP General Chapter <1724>:
 - Vertical diffusion cell
 - Immersion cell
 - A flow-through cell used with USP Apparatus 4
- Considerations related to the dosage form

Apparatus Qualification



- Sampling
- Stirring rate
- Temperature control
- Donor and receptor chambers diameters
- Receptor volume
- Satisfactory performance verification

Receptor Solution



- Qualification:
 - Maintaining sink conditions (adequate solubility)
 - Drug stability
 - Acceptable release profile
- Considerations when using volatile solvents
- Two drugs in the formulation

Membrane



- Membrane Inertness with respect to the drug, dosage form, receptor solution, and analytical method
- Porosity (e.g., 0.45 μm)
- Objective criteria for method parameter selection
- Equilibration duration
- Membrane reproducibility and quality control (QC) between different lots, and availability

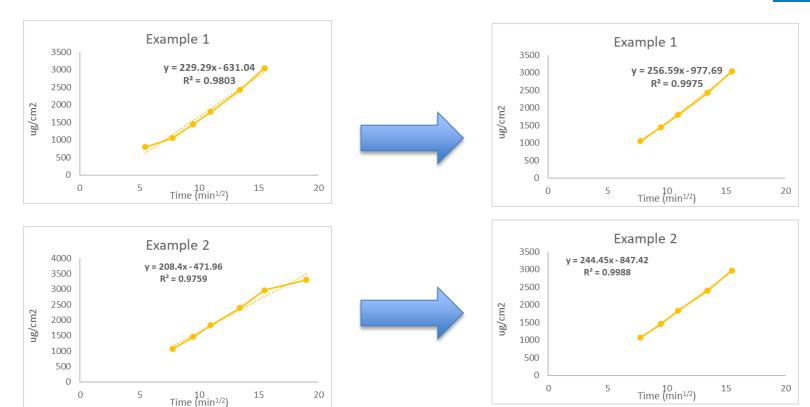
IVRT Design: Duration and Linearity



- Suitably linear steady state release: r² value ≥ 0.97
- Recommended IVRT study duration of 4–6 hours
- Dose depletion and loss of steady state
- Sampling time points

IVRT Design: Duration and Linearity





IVRT Design: Dosing



- Dose amount
- Dosing procedure for a selected apparatus
 - Dosing inside or outside the apparatus?
 - Dosing technique and accuracy

IVRT Design: Sampling

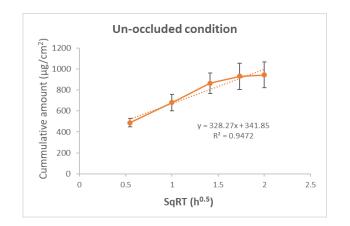


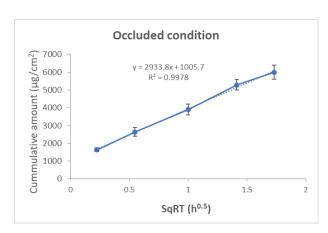
- Sampling method qualification
- Selection of the sampling tool
- Sampling calibration
- Sampling frequency

IVRT Methodology



- Temperature control
- Back-diffusion
- Stirring rate
- Occlusion





IVRT Validation



- IVRT reproducibility and precision
 - % CV
- IVRT sensitivity
 - Alerted strengths (50% and 150% strengths)
 - Bench vs. GMP batches
 - Challenges with preparation of 150% strength with some drug products

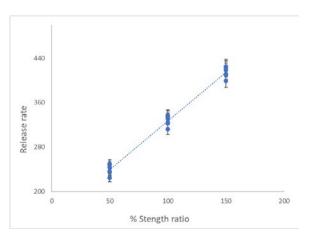
IVRT Validation

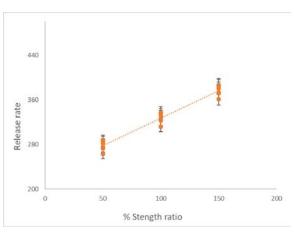


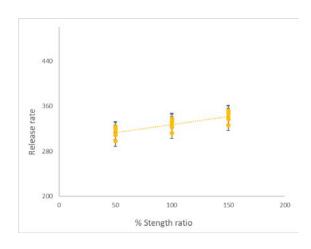
- Selectivity vs supplemental selectivity
 - Demonstrated by statistical analysis
 - Challenges with demonstrating supplemental selectivity with an "altered" formulation
- Specificity

IVRT Validation









Choosing Test or Reference products for validation studies?

IVRT Sample Analysis



- Analytical method validation
 - Compared to bioanalytical method validation guideline
 - Compared to ICH Guideline
- Interference of excipients
- Is it analogous to dissolution method standards?
- Would single point calibration curve be acceptable?

Additional Considerations



- IVRT validation vs development
 - Validated analytical method
- Batch to batch performance of the drug product
- Age of the drug product
- Failing first stage of IVRT analysis
- IVRT method transfer
- IVRT for post-approval changes vs bioequivalence assessment

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