

# **Effect of Excipients on the In vitro Permeation of Drugs from Topical Products**

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# Session Description and Objectives

- The objective of the presentation is to discuss the influence of inactive ingredients in the formulation on the in vitro permeation of therapeutic agents.
- To understand the importance of physicochemical characteristics of inactive ingredients on the performance of topical products.

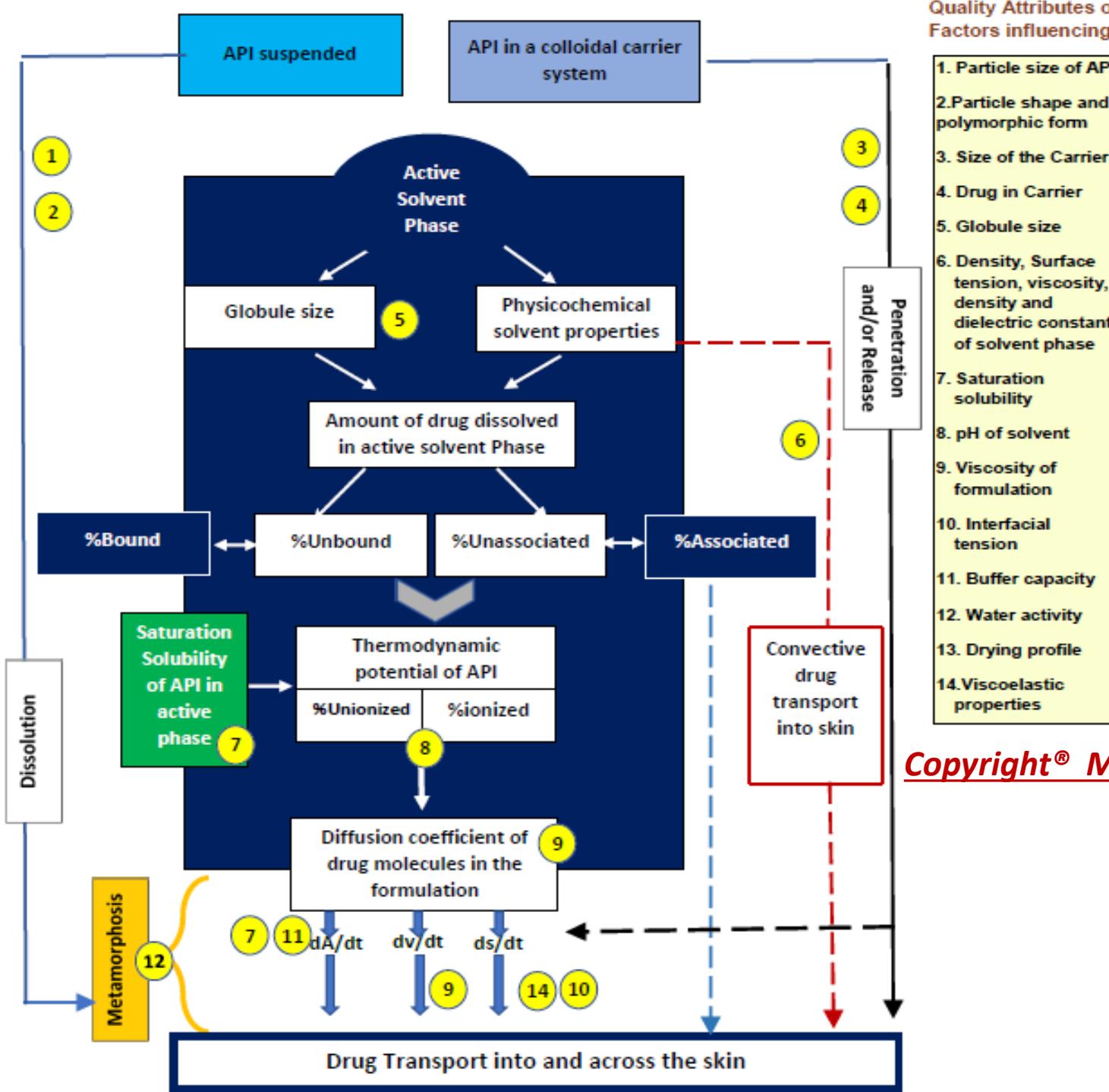
# Biography and Contact Information

- **Area of Research:** Topical and Transdermal Drug Delivery, Intranasal Drug Delivery, Trans-ungual drug delivery
- **Publications:** Over 100 research papers, Two books, 15 review papers.
- **Grants and Funding:** NIH, USFDA, DOD, Pharma Industry
- **Contact information:**

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# In Vitro Permeation Testing



**Finite Dose:** 5-15 mg/ cm<sup>2</sup> (Not occluded)

**Infinite dose:** >15mg/cm<sup>2</sup>



## Receiver compartment

Buffer or surfactant solution that satisfies the criteria for sink condition.

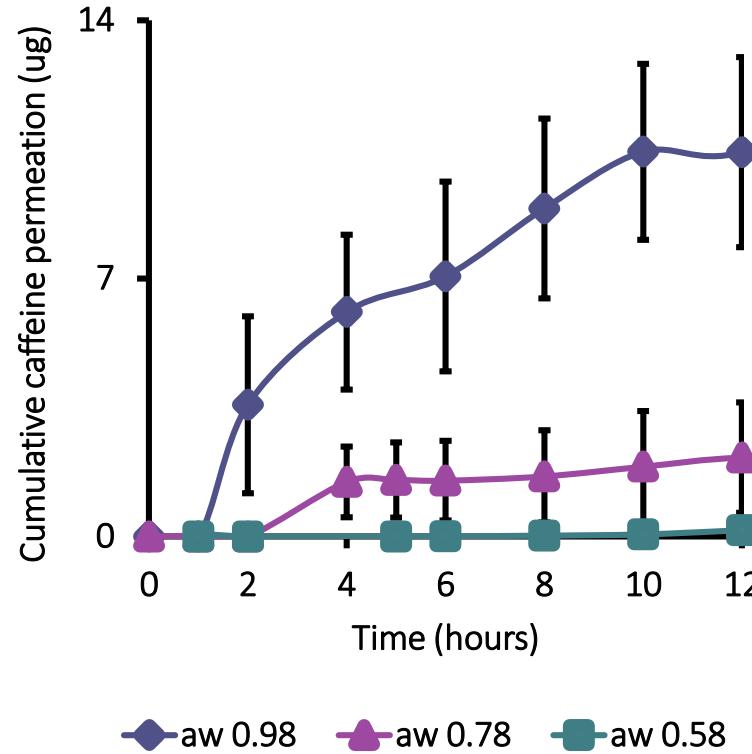
**Human Skin:** Cadaver or abdominoplasty  
200-500 um thickness.

**Integrity testing:** TEWL or ER

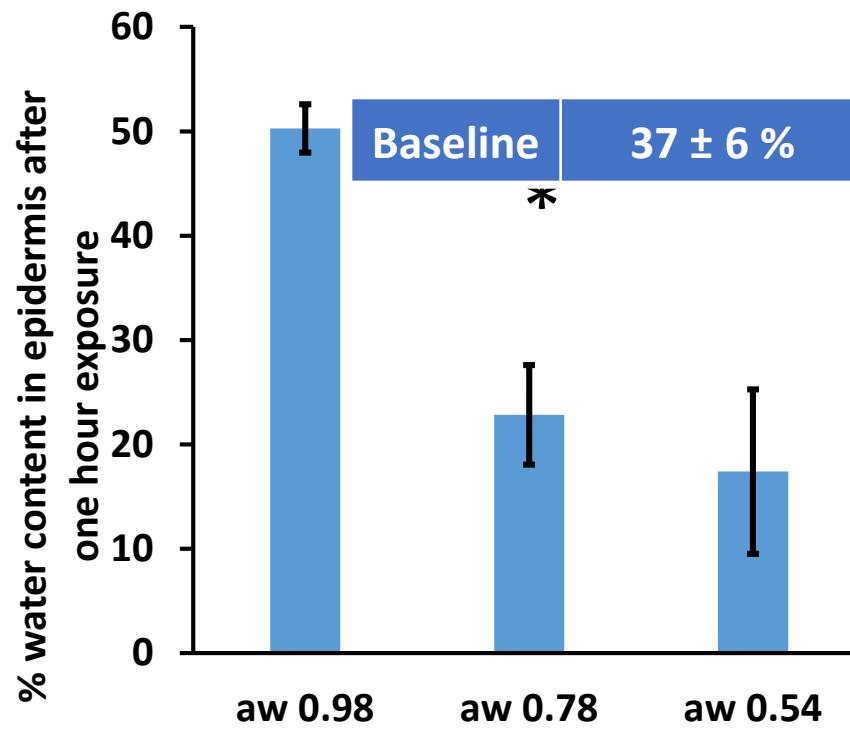
**Sampling:** Partial or complete.

**Temp:** 32 C

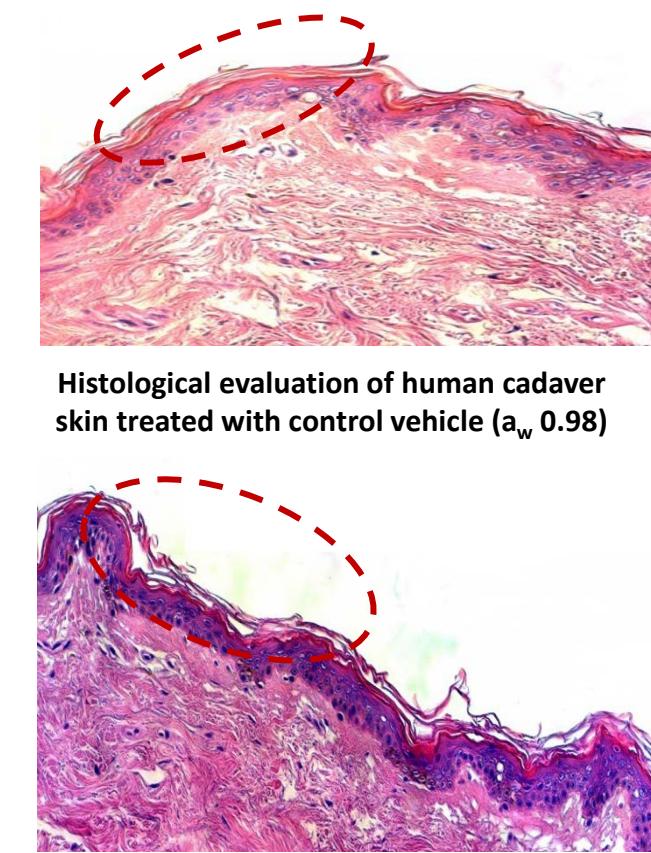
# Effect of Salt Concentration on the Permeation of Drugs



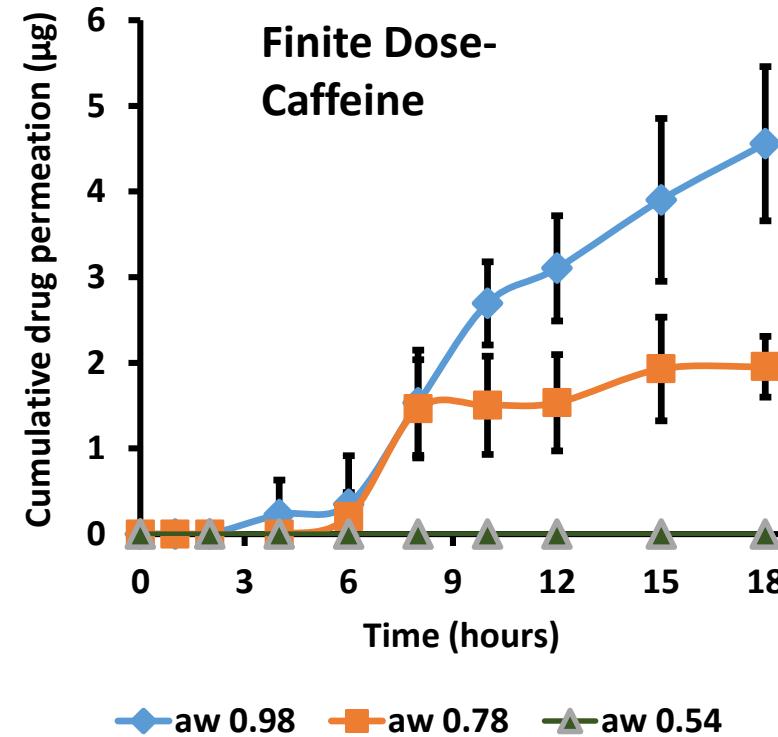
Permeation of caffeine from solutions with different amounts of salt



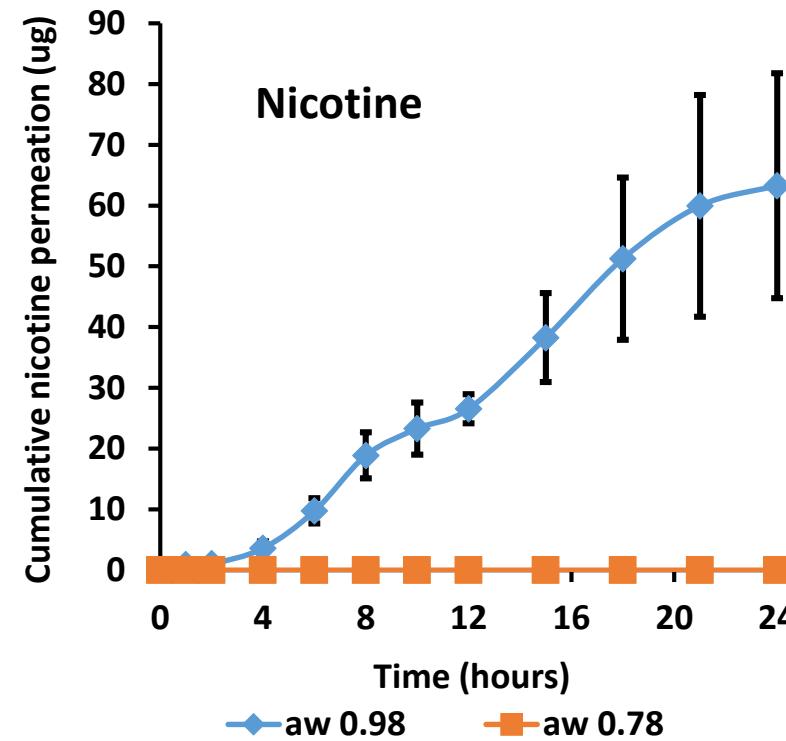
Amount of Moisture in the Epidermis after exposure to salt solutions



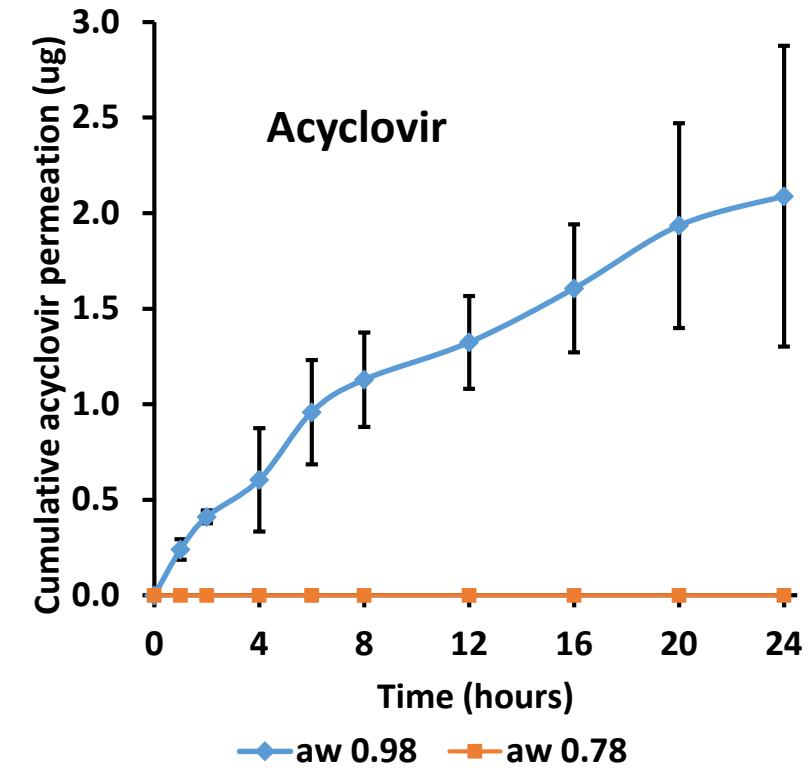
# Effect of Salt Concentration on the Permeation of Drugs



Effect of water activity of topical vehicle on caffeine transport across porcine epidermis (n=6)



Effect of water activity of topical vehicle on nicotine transport across porcine epidermis (n=6)

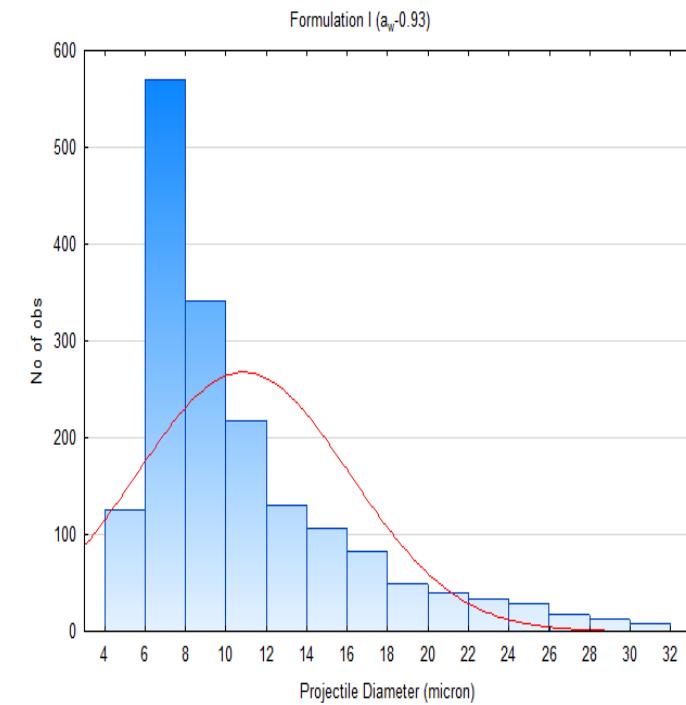
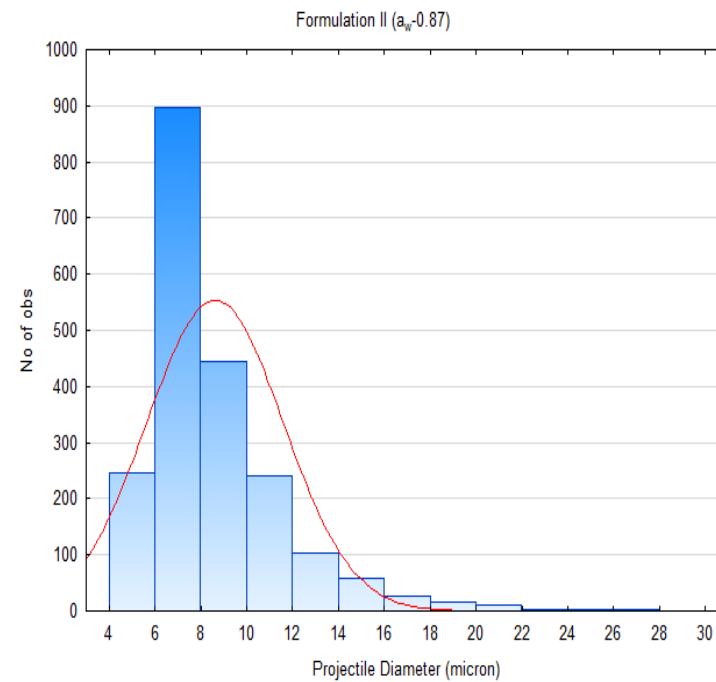


Effect of water activity of topical vehicle on acyclovir transport across porcine epidermis (n=6)

# Q1 & Q2 Identical W/O Creams

Composition of a model w/o type cream formulation.

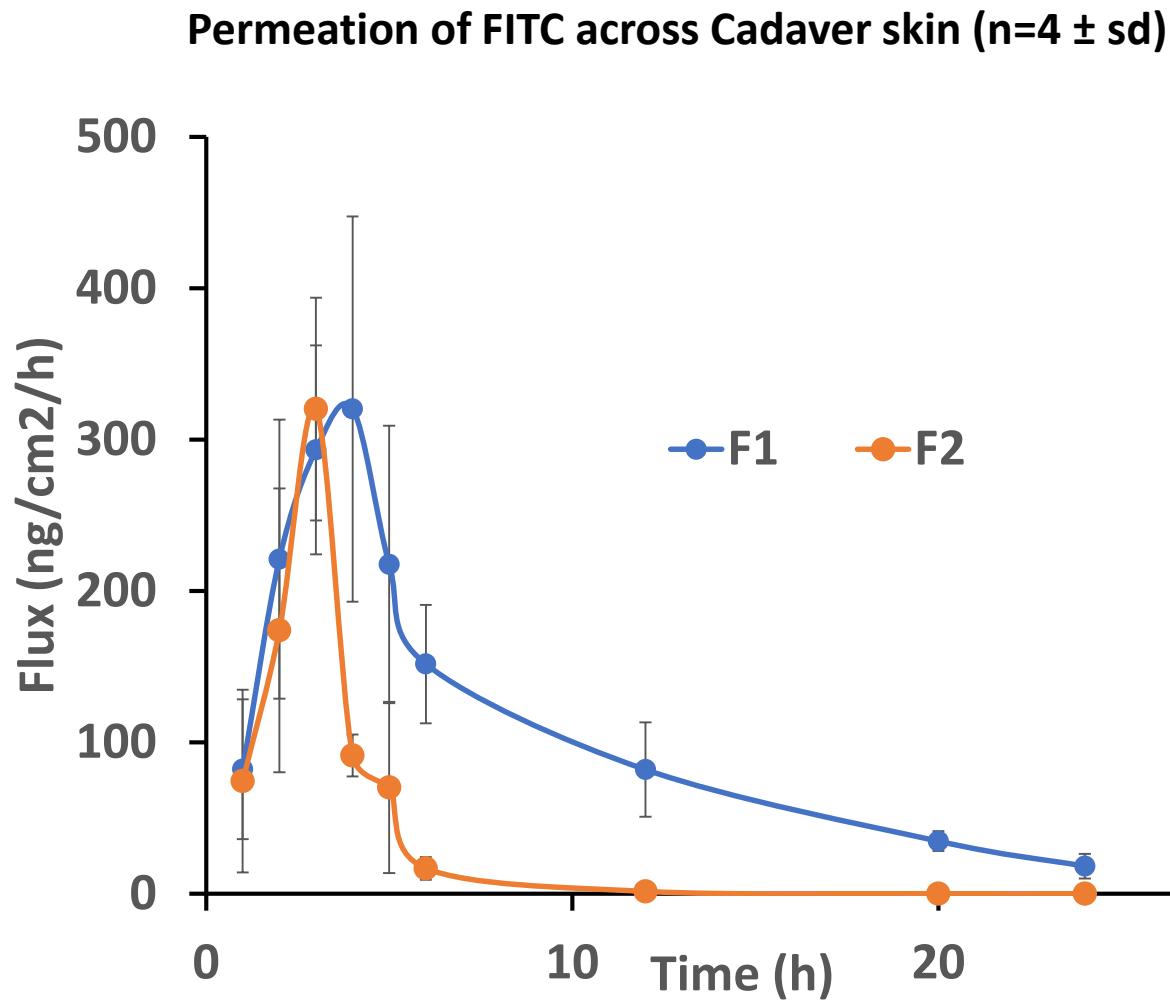
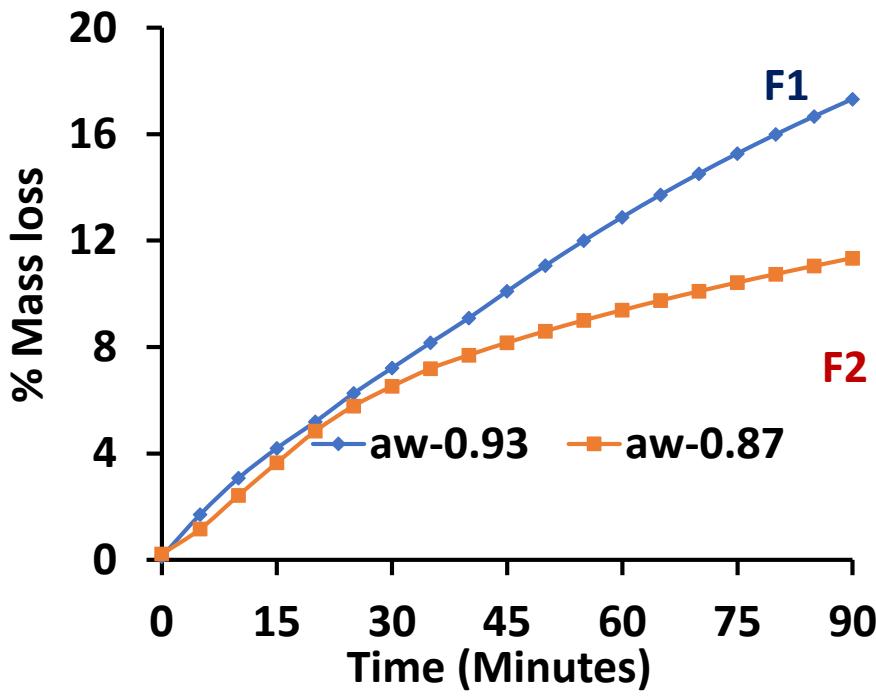
Ingredients (W/O)	Quantity (%)	
Cetostearyl Alcohol	12.5	
White Wax	12	
Mineral Oil	56	
Sodium Borate	0.5	
Water	19	
Total	100	
Code	Homogenization Speed (RPM)	Duration (minutes)
F1	3500	15
F2	7000	45



Formulation Code	Loss on Drying(%)	Water Content(%)
F1	$84.32 \pm 1.15$	~15-16
F2	$83.75 \pm 1.39$	~15-16

# Q1 & Q2 Identical W/O Creams

Formulation Code	Water Activity (aw)	% Mass loss at 90min
F1	0.93	16.67%
F2	0.87	11.34%

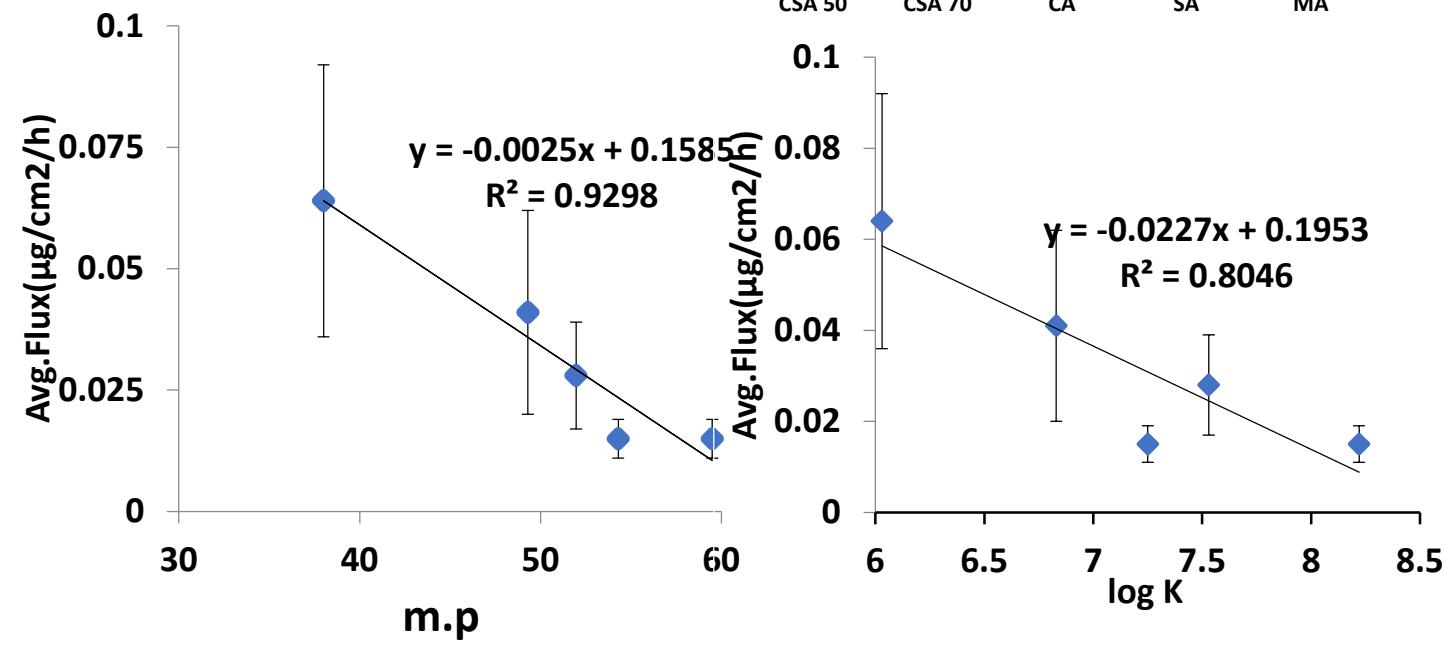
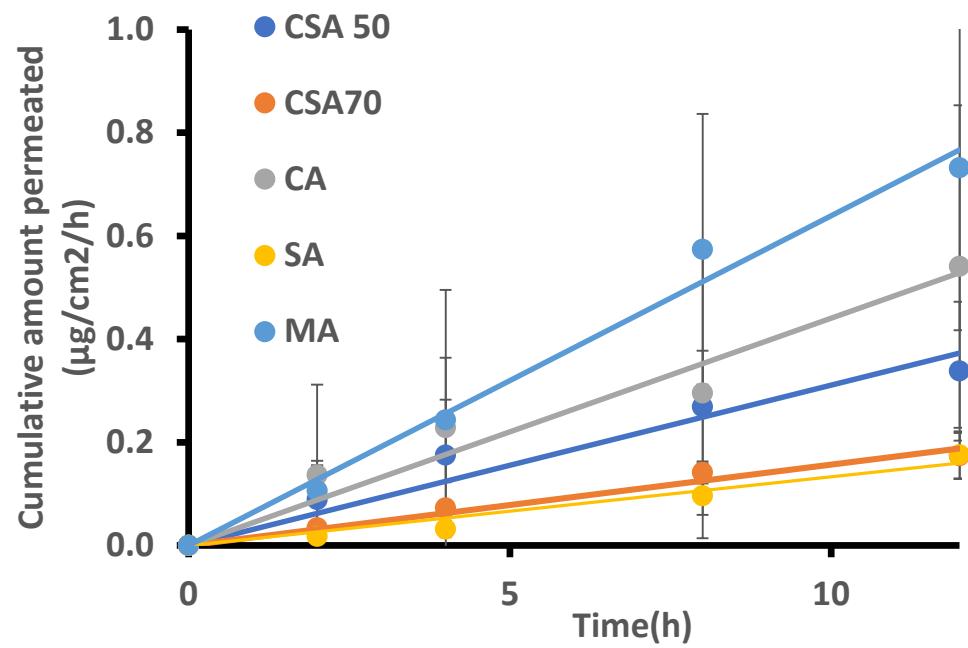
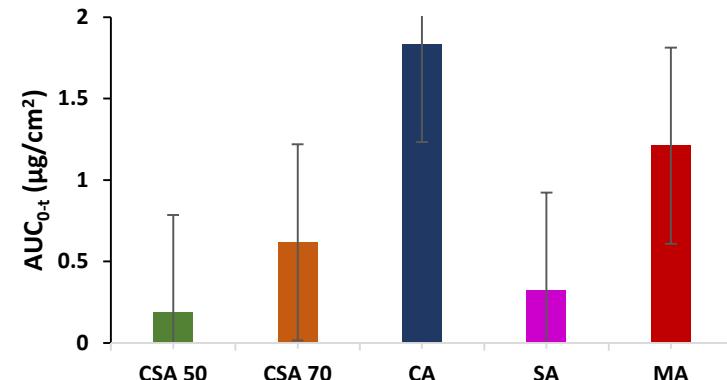


# <sup>10</sup>Influence of Fatty alcohols on Permeation of Clotrimazole

Fatty alcohol		Avg. Flux ( $\mu\text{g}/\text{cm}^2/\text{h}$ )	M.P.	$\log K_{\text{o/w}}$
CSA 50	Kolliwax® CSA 50	$0.028 \pm 0.011$	51.97	7.53
CSA 70	Kolliwax® CSA 70	$0.015 \pm 0.004$	54.3	7.25
CA	Kolliwax® CA	$0.041 \pm 0.021$	49.3	6.83
SA	Kolliwax® SA	$0.015 \pm 0.004$	59.5	8.22
MA	Kolliwax® MA	$0.064 \pm 0.028$	38	6.03

AUC
$0.184 \pm 0.132$
$0.618 \pm 0.443$
$1.835 \pm 1.122$
$0.321 \pm 0.176$
$1.211 \pm 0.602$

$\text{AUC}_{0-t}$  – Clotrimazole Cream (Finite Dose)



# Surfactant Concentration and Product Performance

## Cream Formulation

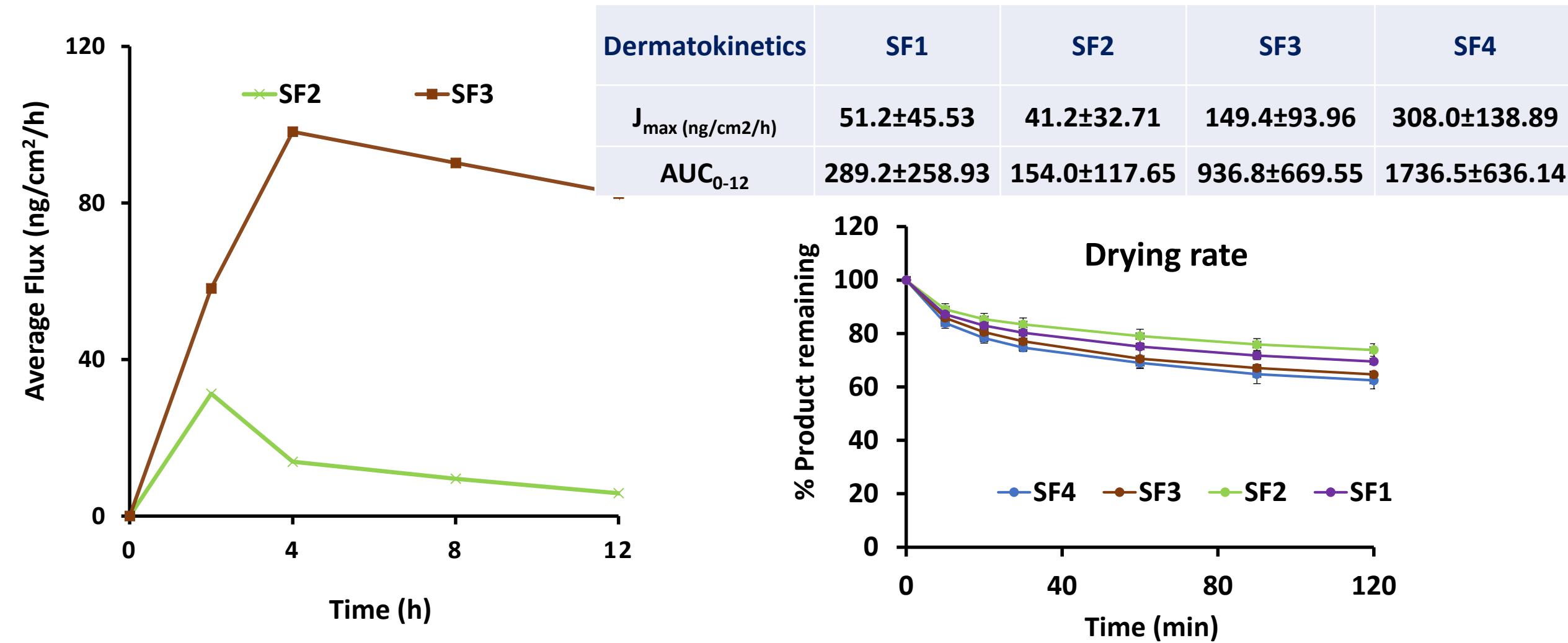


Ingredients	SF1 (% w/w)	SF2 (% w/w)	SF3 (% w/w)	SF4 (% w/w)
Mineral oil	15	15	15	15
Cremophor® A6	1.5	1.5	1.5	1.5
Cremophor® A25	1.5	1.5	1.5	1.5
Cetostearyl alcohol 70	7	7	7	7
Isopropyl myristate	3	3	3	3
Tefose® 63	1	1	1	1
Labrafil® M 1944 CS	1	1	1	1
PEG 400	5	5	5	5
TPGS	1.2	1.2	1.2	1.2
Tween 80	1.21	1.27	1.33	1.40
Span 60	2	2	2	2
Propylene glycol	10	10	10	10
Drug (Metronidazole)	0.75	0.75	0.75	0.75
Water (q.s.to 100%)	49.84	49.78	49.72	49.65

# Critical Quality Attributes

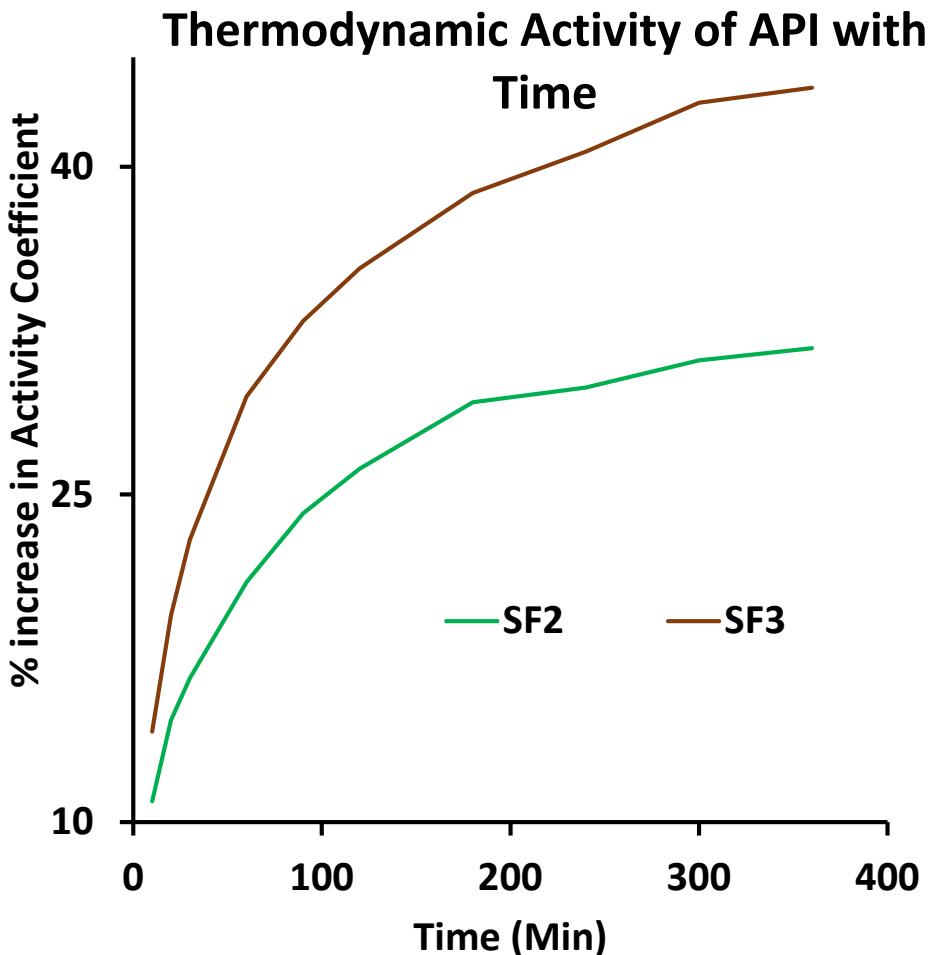
Code	Amount of surfactant (% w/w)	Average globule size ( $\mu\text{m}$ )	Cream pH	Amount in Aqueous phase (mg/g)	Water activity ( $a_w$ )	IVRT slope (ug/cm <sup>2</sup> /h)	Work of adhesion (g.sec)	Viscosity (Pa.s) at Shear rate 100 1/s	Yield stress (Pa)
SF1	1.21	20.7± 16.54	5.60± 0.15	5.17	0.894± 0.025	245.2± 36.3	214.4± 14.45	3.37	190
SF2	1.27	19.3± 14.81	5.49± 0.08	5.54	0.890± 0.008	258.1± 32.9	217.1± 13.03	3.40	132
SF3	1.33	19.1± 16.79	5.54± 0.04	6.09	0.894± 0.003	266.1± 40.9	221.8± 13.90	2.95	132
SF4	1.40	14.4± 10.98	5.57± 0.04	4.42	0.917± 0.007	233.8± 27.4	244.3± 26.48	3.56	122

# Surfactant Concentration and Product Performance



# Surfactant Concentration and Product Performance

CQA	SF1	SF2	SF3	SF4
Amount of Drug in the Aqueous phase (ug/ml)	5173	5548	6099	5592
Saturation solubility of drug in the aqueous phase	6053	5650	10479	9189
Initial Thermodynamic activity	0.8542	0.9834	0.6643	0.5592



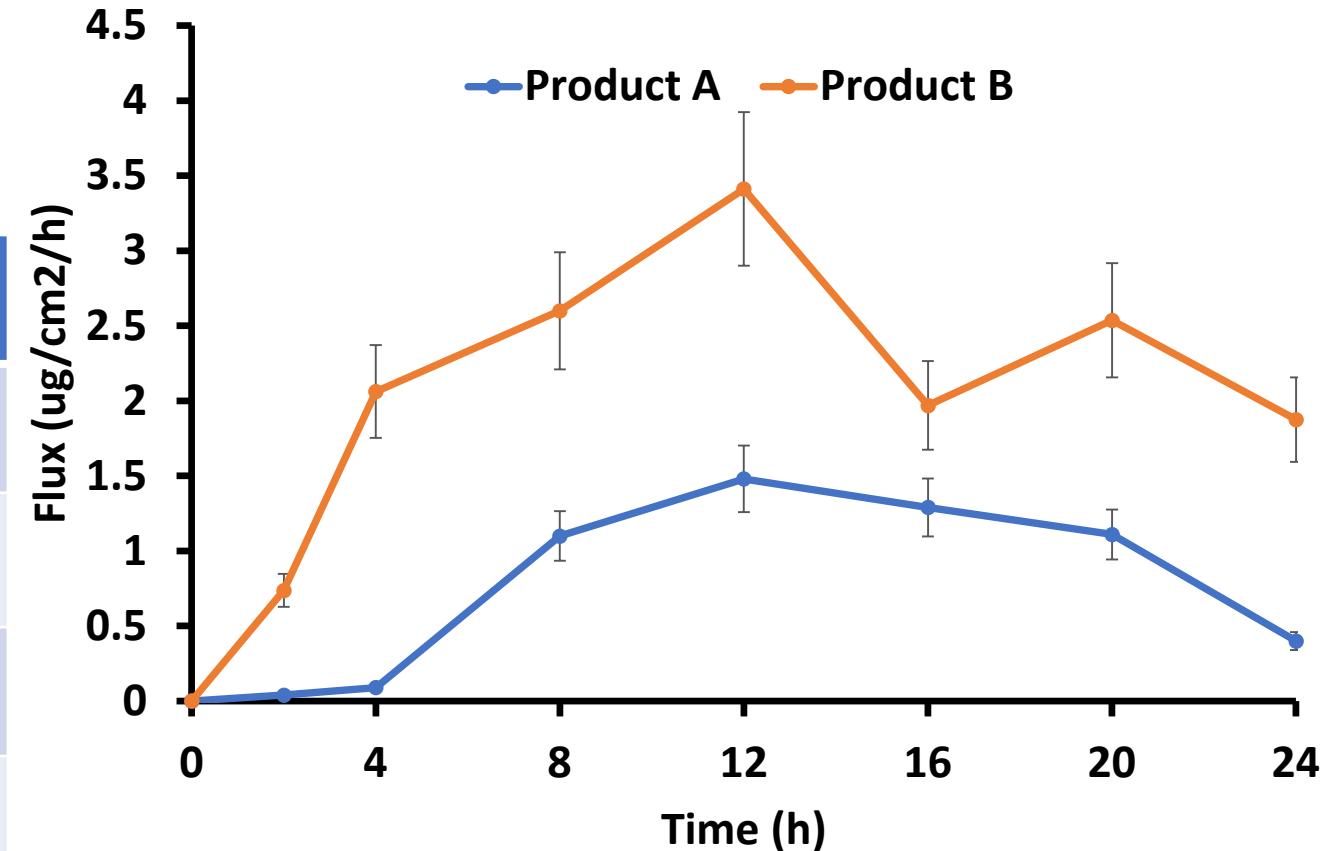
# Permeation profile of Promethazine from Gels

**Product A:** API dissolved in Water (50 mg/ml)+

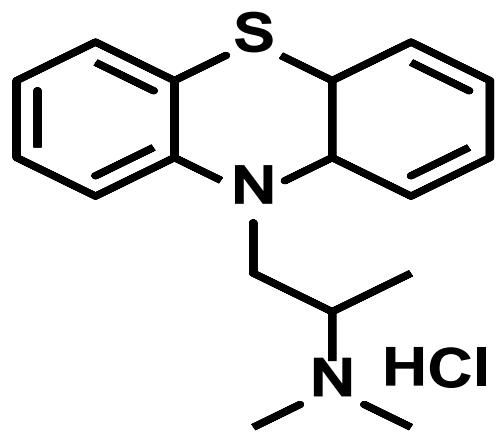
HPMC HV 4%

**Product B:** 2% HPMC in water +API dissolved in water+2% HPMC

Characteristics	Product A	Product B
pH	6.0	6.0
Viscosity (0.0102 1/s)	10230 Pa.s	10,141Pa.s
Water activity	0.9976	0.9971
Drying rate (t50%)	11 min	10.5 min

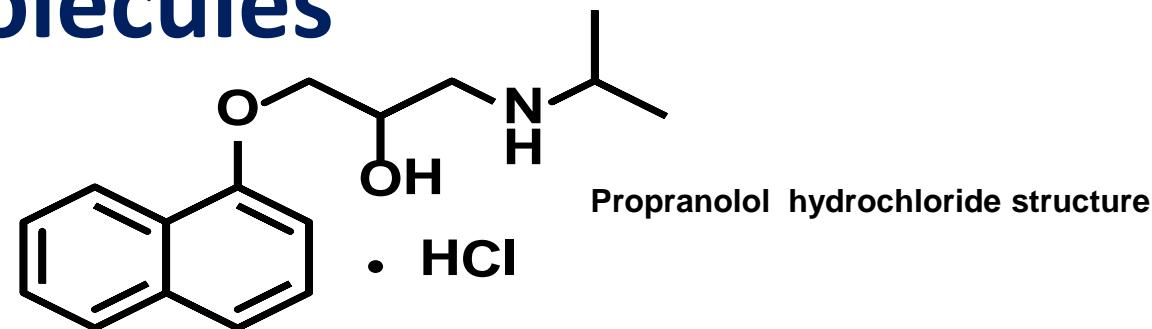
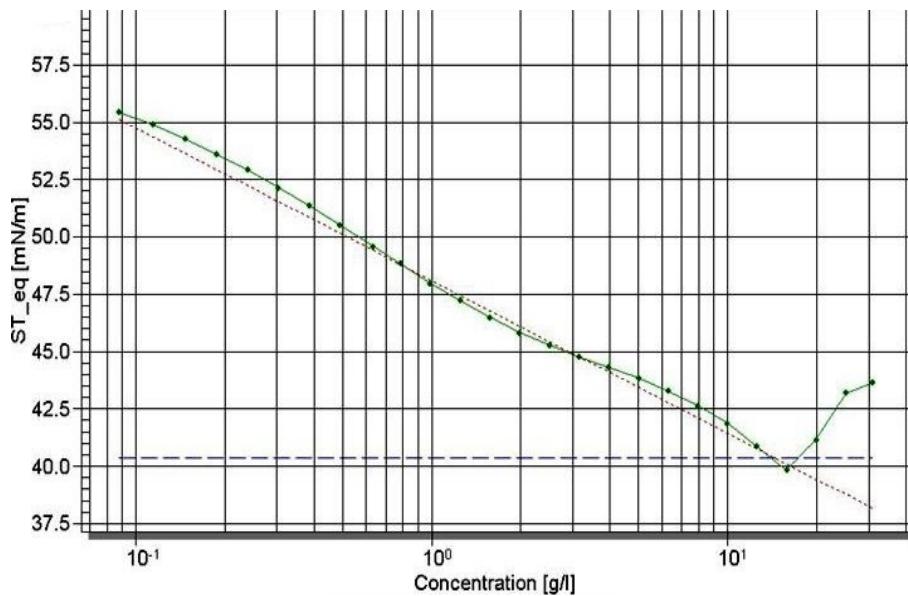


# Molecular Association of Surfactant like Drug Molecules



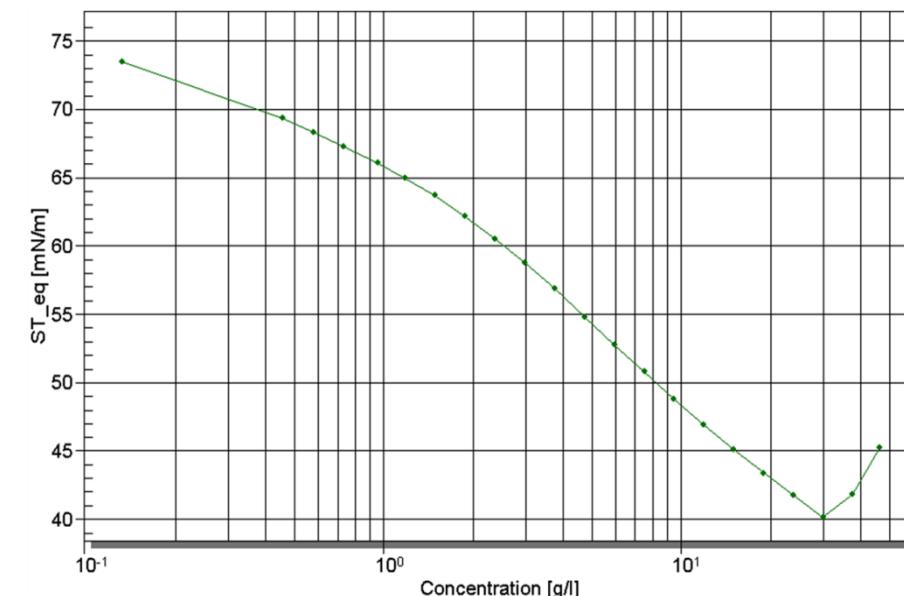
Promethazine hydrochloride structure

CMC = 49.2 mM

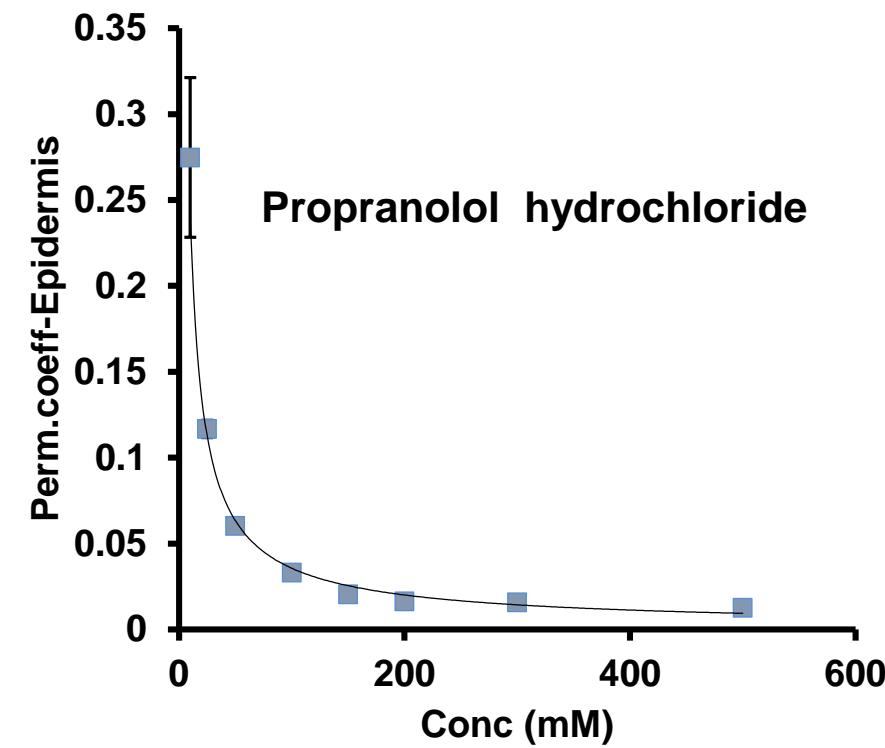
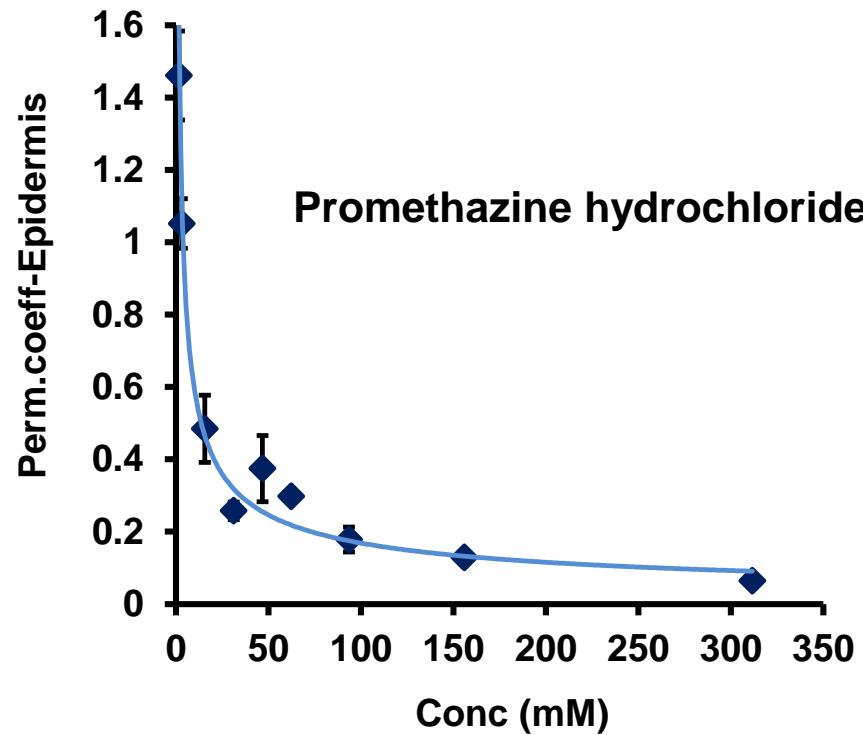


Propranolol hydrochloride structure

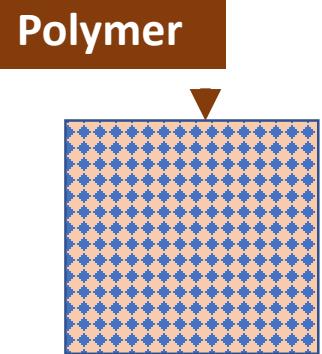
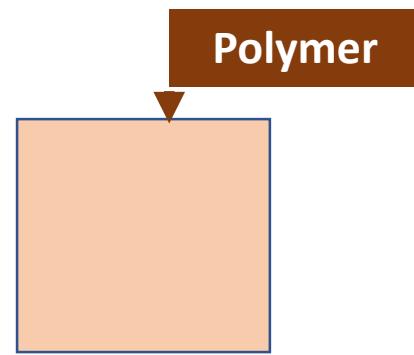
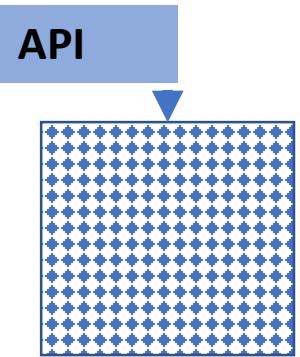
CMC = 98.4 mM



# Permeability Coefficient Changes with Concentration



# Permeation profile of Promethazine from Gels

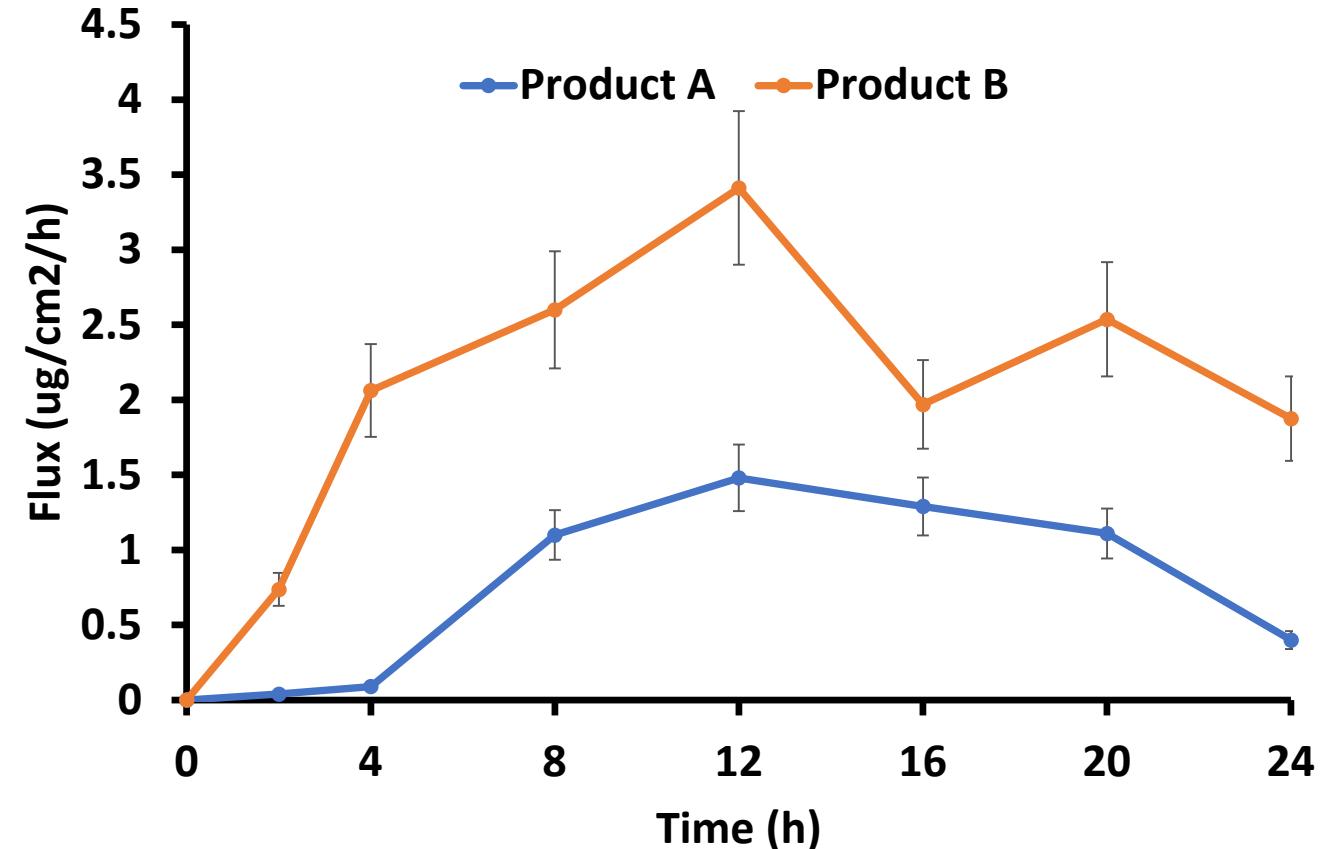


**Product A**

API dissolved in  
Water (50 mg/ml)+  
HPMC HV 4%

**Product B**

2% HPMC in water  
+API dissolved in  
water+2% HPMC



# Conclusions

- The inactive ingredients present in the formulation could influence of the performance of topical products.
- The physicochemical nature of inactive ingredients and interaction between the inactive ingredients in the formulation would determine the net impact on the skin permeability to API.
- The inactive ingredients could change the thermodynamical characteristics of API in the formulation which in turn could influence the performance of the topical product.
- Manufacturing and Process variables of inactive ingredients could influence the microstructure of the product leading to difference in performance between RLD and Generic product (Q1/Q2 identical).

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- Dr. Srinath-Postdoctoral Associate
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- Abhijeet Maurya (Grad. Student)
- Seyedmeysam Hashemnejad (Grad. Student)
- Srinivas Ajjarapu (Grad. Student)

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