

# Evaluation of Dissolution Profile Similarity for Bioequivalence Assessment

2022 FDA-CRCG workshop:

**Best Practices for Utilizing Modeling Approaches to Support Generic Product Development**

**Session 4:** *Development of Quantitative Comparative Approaches to Support Complex Generic Drug Development*

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Division of Quantitative Methods and Modeling | Office of Research and Standards |  
Office of Generic Drugs | CDER | U.S. FDA

# Disclaimer

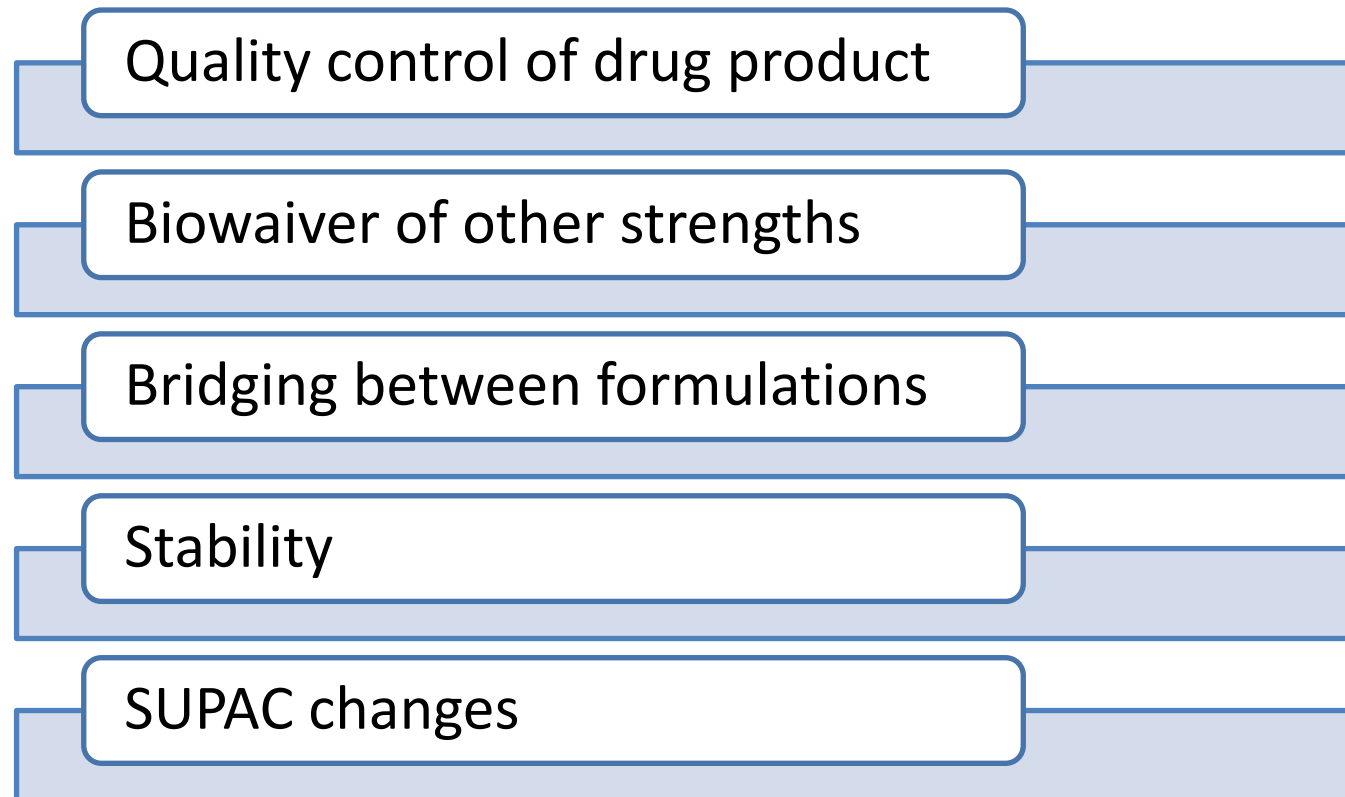


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# Regulatory Application of Dissolution Similarity Assessment



Comparison of in vitro dissolution profiles is used to demonstrate similarity between reference and test product in different regulatory applications, for example:



# Dissolution Similarity Assessment Methods



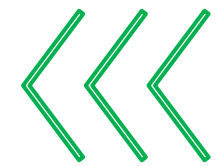
## Model-Independent Approaches

- Similarity factor-f2
- Multivariate Confidence Region Procedure
- F2-bootstrapping (not listed in the guidance)



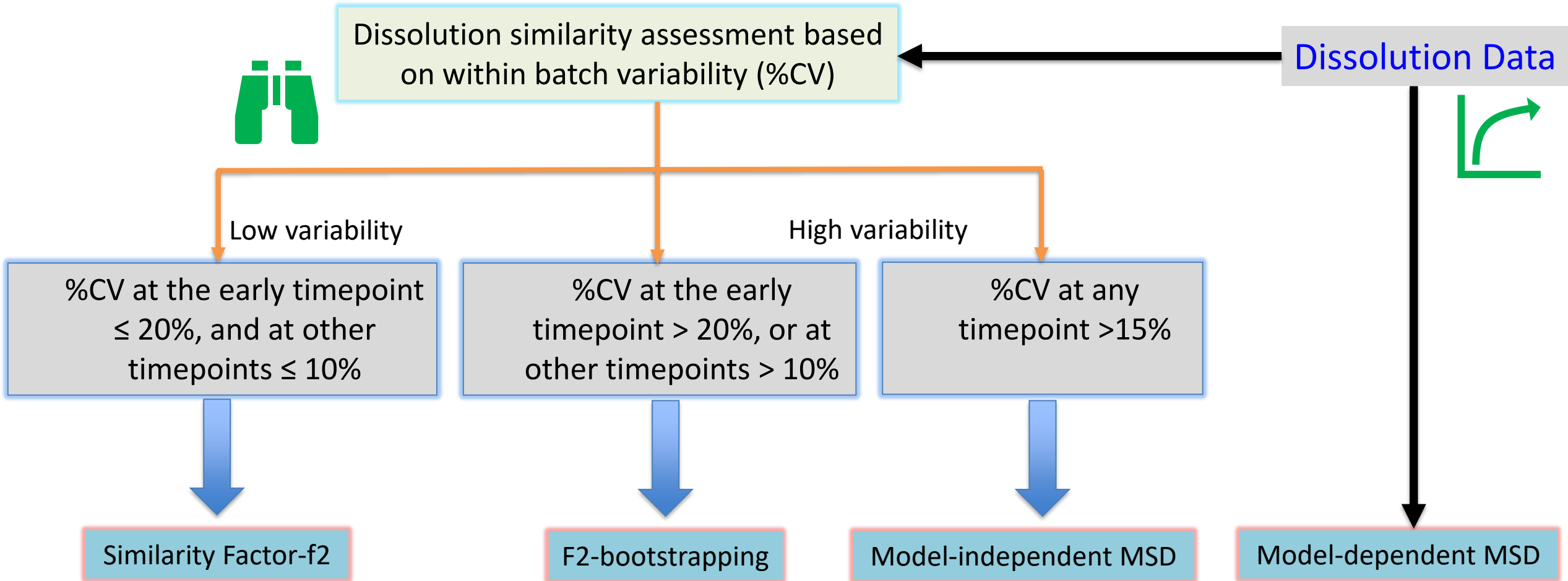
## Model-Dependent Approaches

- Linear
- Quadratic
- Logistic
- Weibull
- Probit



**Guidance for Industry**  
**Dissolution Testing of Immediate Release Solid Oral Dosage Forms**

# Dissolution Similarity Assessment



# Similarity Factor-f2

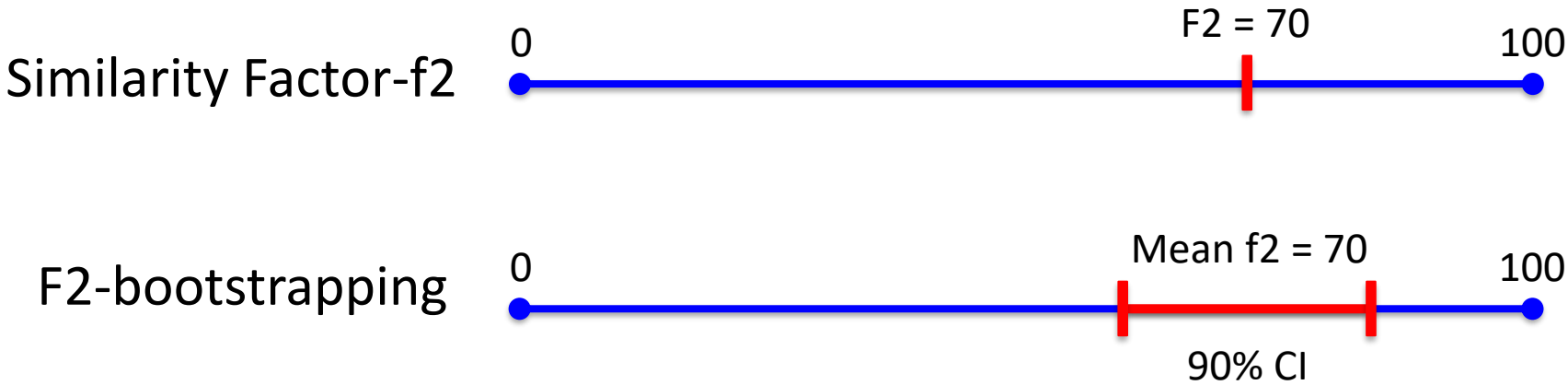
- 1 12 units from each reference and test with same timepoints (minimum of 3 timepoints)
- 2 Only one measurement should be considered after 85% dissolution
- 3 %CV at earlier timepoint should be ≤ 20%, and at other timepoints should be ≤ 10%
- 4 Dissolution conditions should be the same and using recently manufactured batches
- 5 Dissolution similarity is determined when  $f_2 \geq 50$

$$f_2 = 50 \cdot \log \left\{ \left[ 1 + \frac{1}{n} \sum_{t=1}^n (R_t - T_t)^2 \right]^{-0.5} \cdot 100 \right\}$$

where  $n$  is the number of time points,  $R_t$  is the dissolution value of the reference (prechange) batch at time  $t$ , and  $T_t$  is the dissolution value of the test (postchange) batch at time  $t$ .

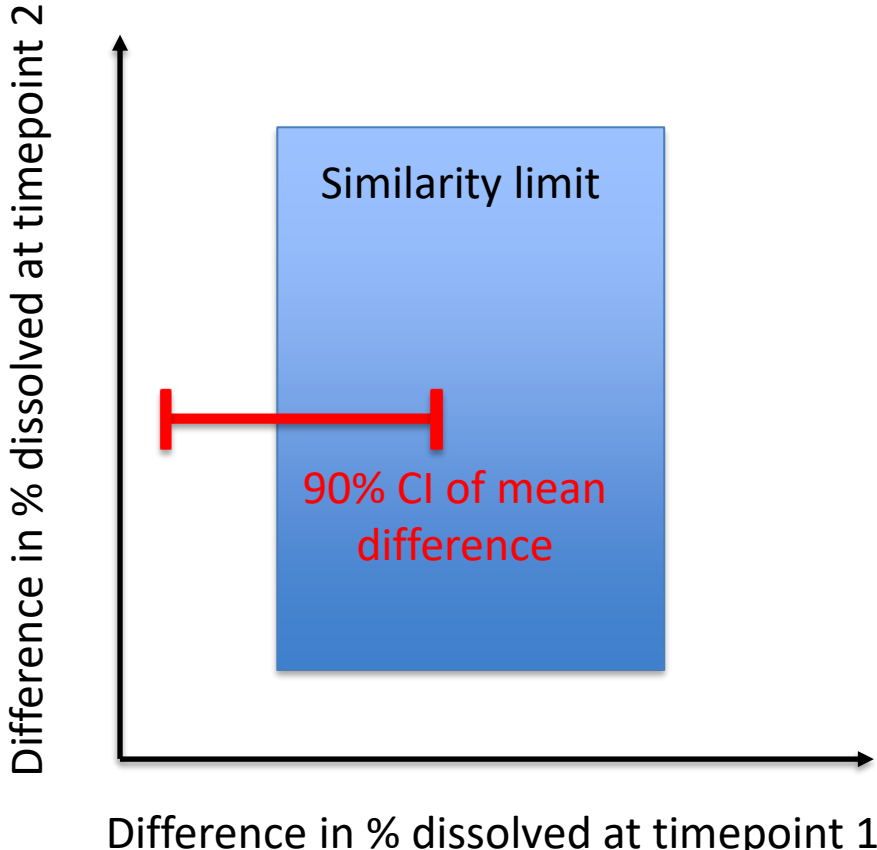
# F2-Bootstrapping

- Sample with replacement from the original reference and test product profiles separately<sup>1</sup>
- Similarity factor-f2 is computed for each bootstrap sample
- Similarity is determined based on f2-bootstrap mean and 5<sup>th</sup> percentile of computed f2

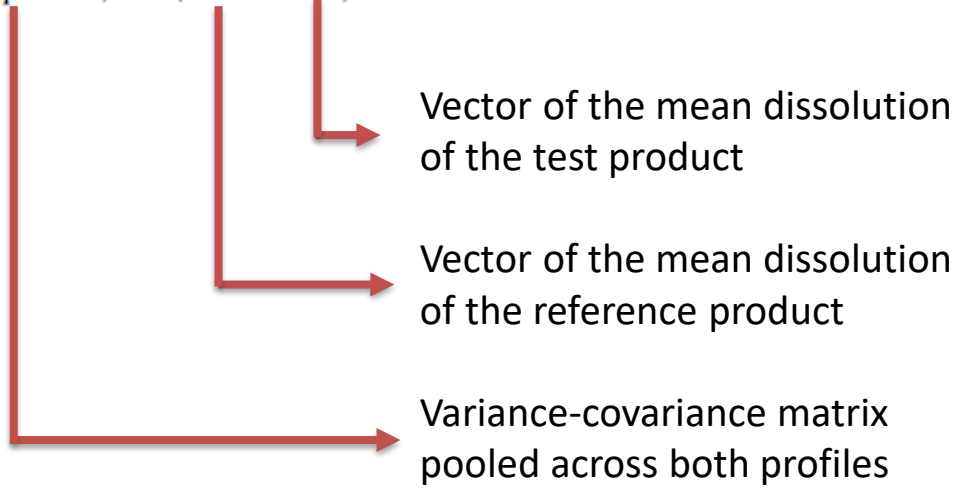


# Model-Independent MSD

The MSD procedure relies on the calculation of the Mahalanobis Distance ( $D_M$ )



$$D_M = \sqrt{(\mathbf{R}_t - \mathbf{T}_t)^T (S_{pooled})^{-1} (\mathbf{R}_t - \mathbf{T}_t)}$$

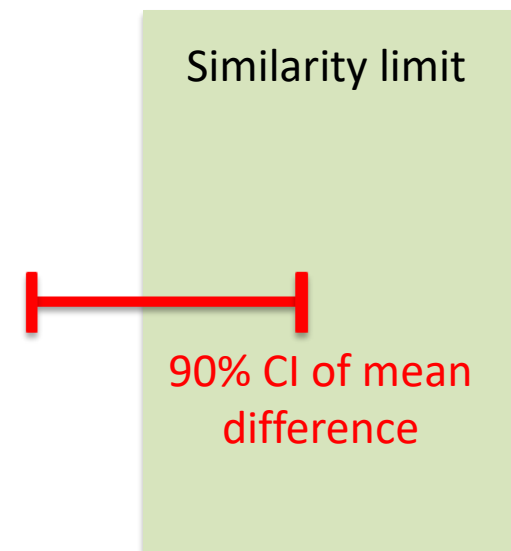


Dissolution similarity is obtained when the upper limit of the 90% CI is  $\leq$  similarity limit



# Model-Dependent MSD

- Fitting a model with no more than three parameters (e.g., Weibull model) to dissolution data
- A similarity region is set based on variation of parameters of the fitted model
- Calculate the MSD in model parameters between test and reference batches.
- Dissolution similarity is obtained when the upper limit of the 90% CI is  $\leq$  similarity limit



# Comparison Between Dissolution Assessment Methods



- Currently, both f2 bootstrapping and Model-independent MSD are frequently used for dissolution profile comparisons when dissolution data have high variability.<sup>1,2</sup>

→ However, the results between these two methods may not be consistent<sup>2</sup>

- F2 bootstrapping test and its 90% CI are more restrictive compared to Model-independent MSD<sup>1,2</sup>

↑ %CV enlarges CI to a point where it is difficult to conclude for similarity between actual similar dissolution profiles<sup>2</sup>

# Objectives



To compare and identify the appropriate method to evaluate similarity between highly variable dissolution profiles by using in silico generated dissolution data



# Specific Aims/Steps



1

Selecting **reference** in vitro dissolution data from products with different release behavior

- **Drug 1**: Immediate release (IR) tablet formulation
- **Drug 2**: Delayed-release (DR) tablet formulation
- **Drug 3**: Extended-release (ER) tablet formulation

2

Simulating **test** dissolution profile at pre-specified theoretical f2 values compared to the reference profile

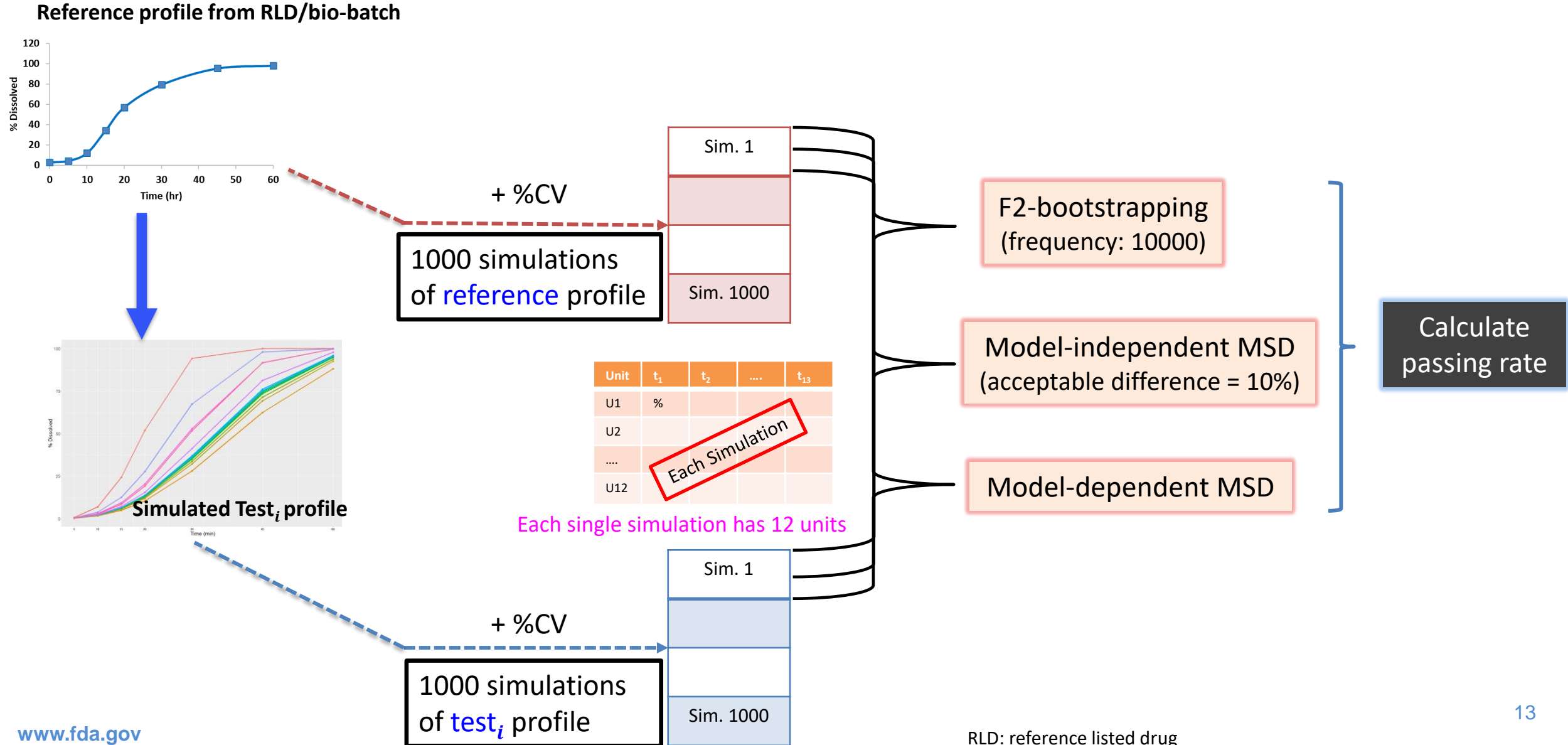
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Simulation of reference and test dissolution profiles

4

Dissolution similarity assessment and comparison between different methods

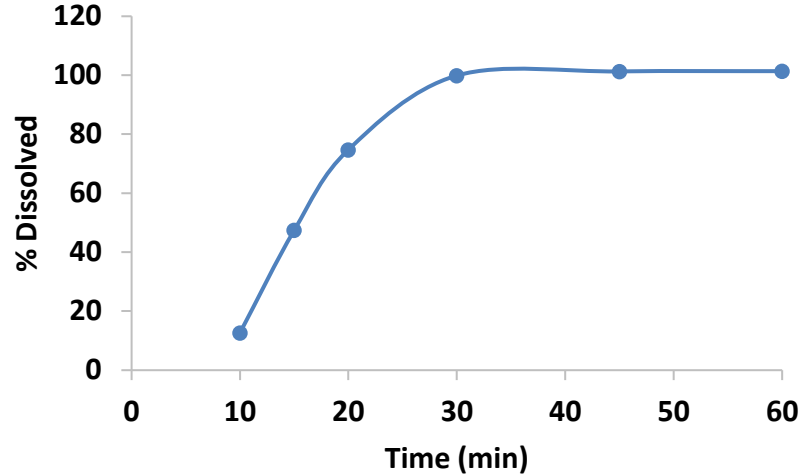
# Simulation and Analysis Approach



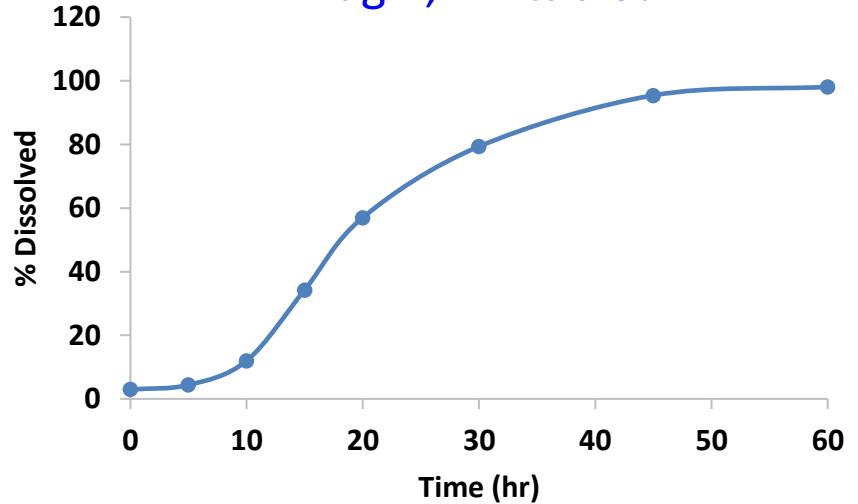
# Selecting Reference in Vitro Dissolution Profiles



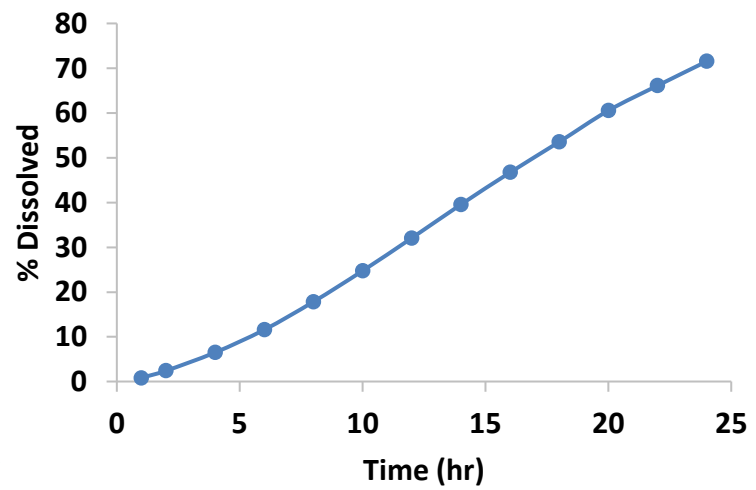
Drug 1, IR tablet



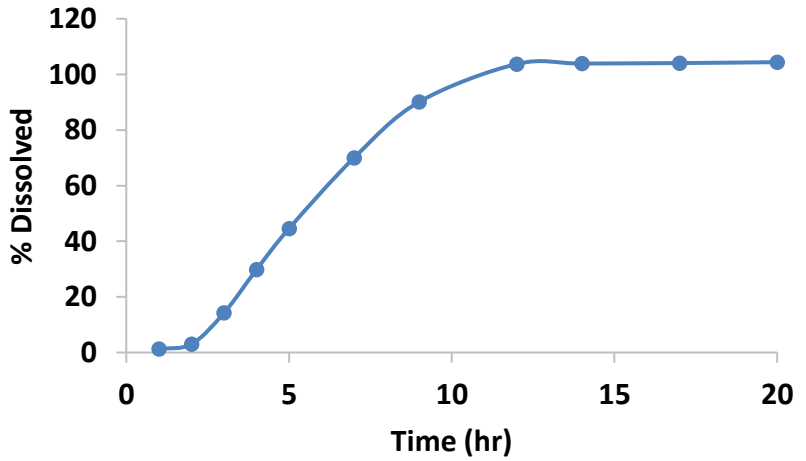
Drug 2, DR tablet



Drug 3, ER tablet, pH 4.5



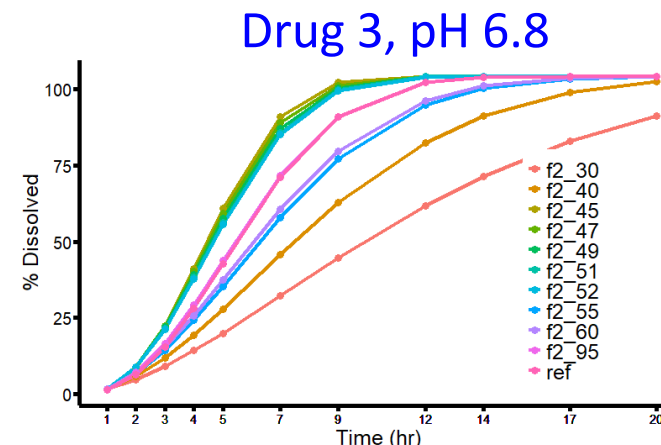
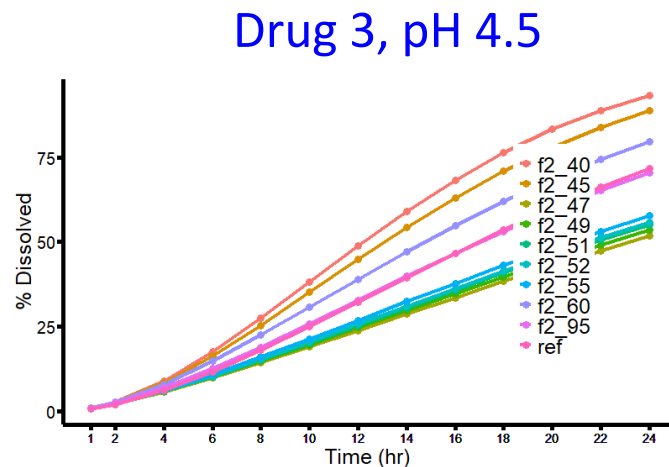
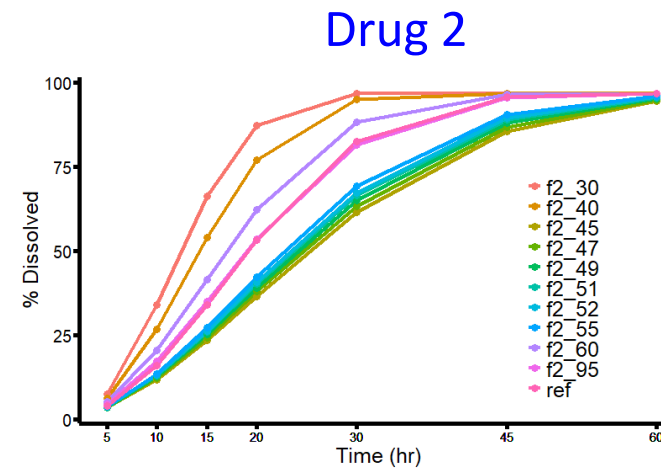
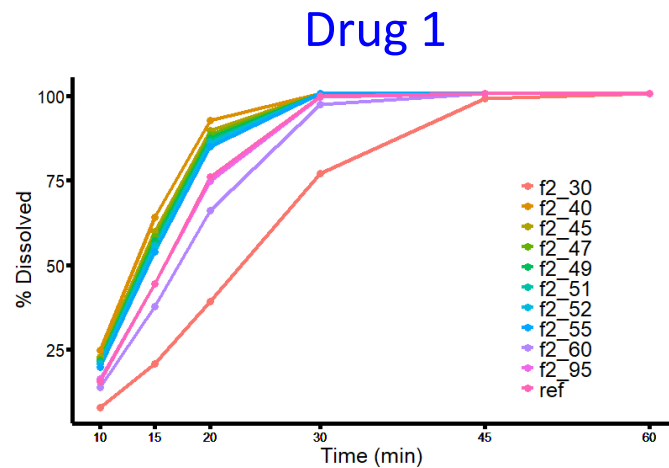
Drug 3, ER tablet, pH 6.8



# Generation of Test Dissolution Profiles



Test dissolution profiles were generated from the reference profile at pre-specified theoretical f2-values for each formulation



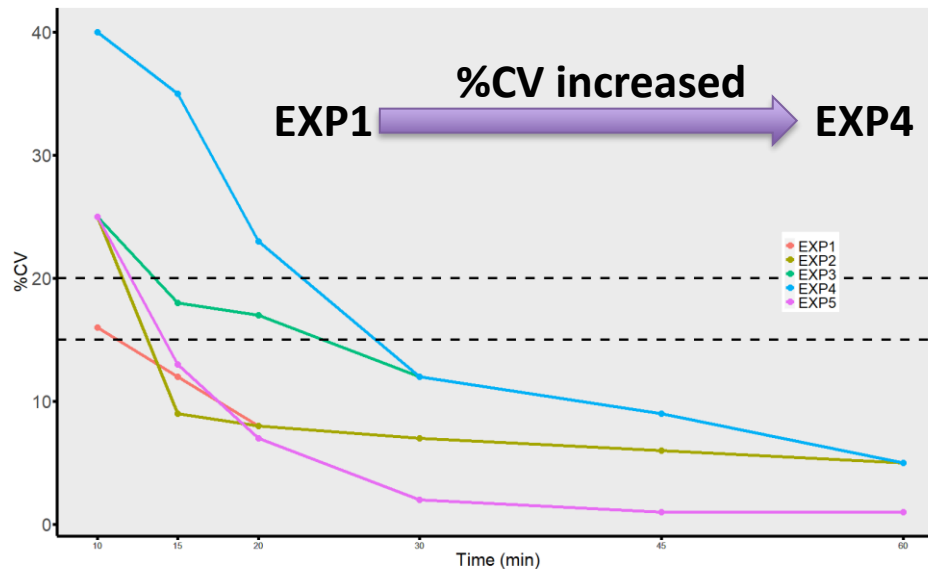
# Simulation of Dissolution Profiles



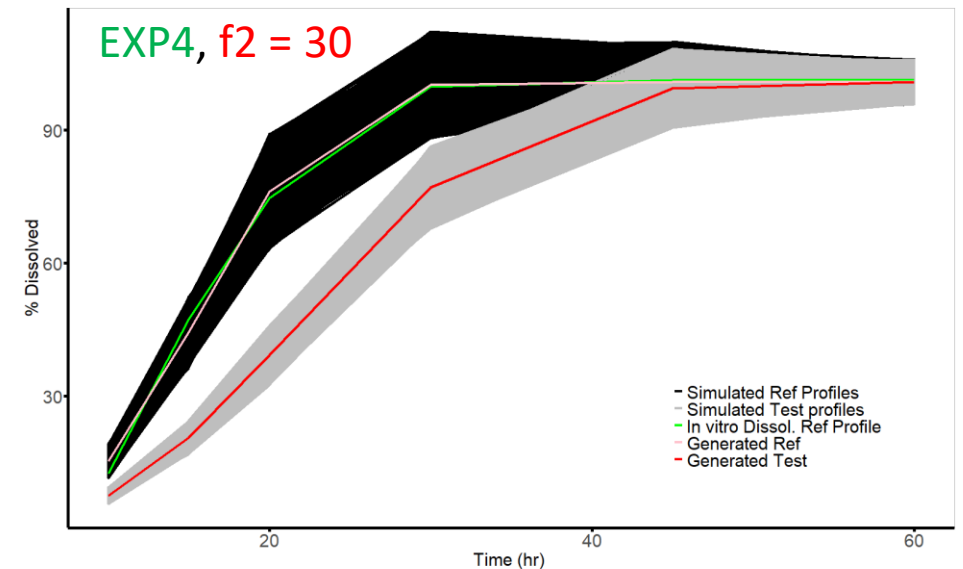
- Different levels of within batch variability (%CV) were introduced at each timepoint during simulation for both reference and test dissolution profiles
- All simulated dissolution profiles have high %CV; therefore, similarity limit (conventional f2) is not applicable

Drug 1

Within batch variability



Simulated profiles



EXP5: %CV from in vitro dissolution data of reference product

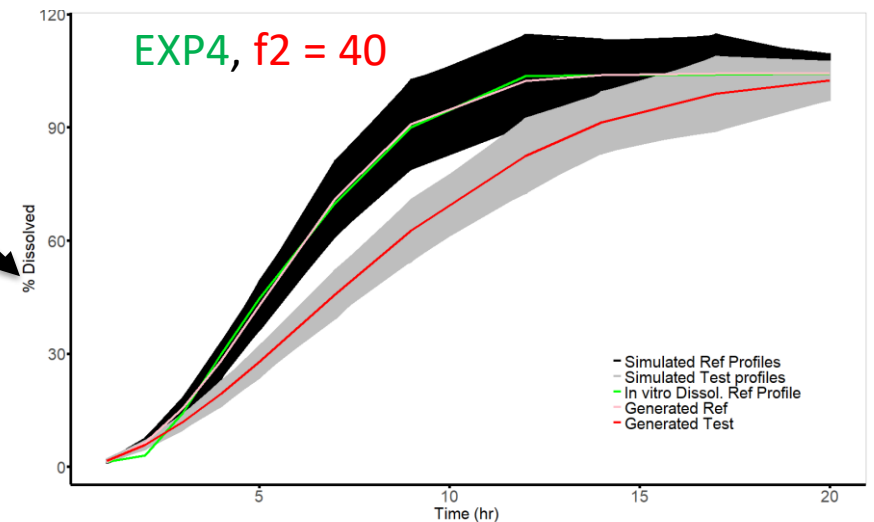
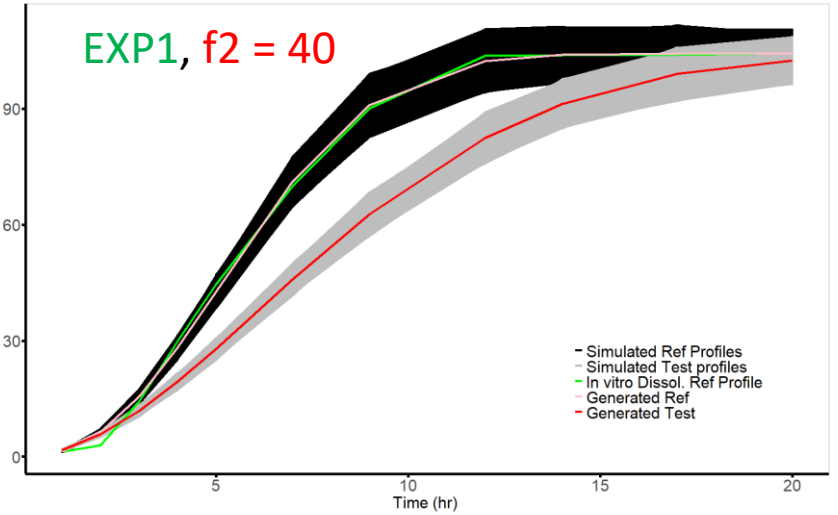
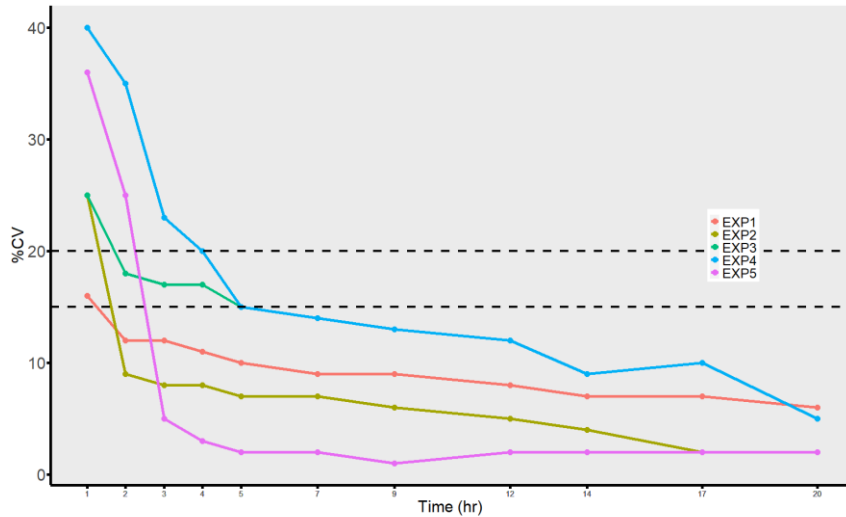


# Simulation of Dissolution Profiles



Within batch variability

Simulation

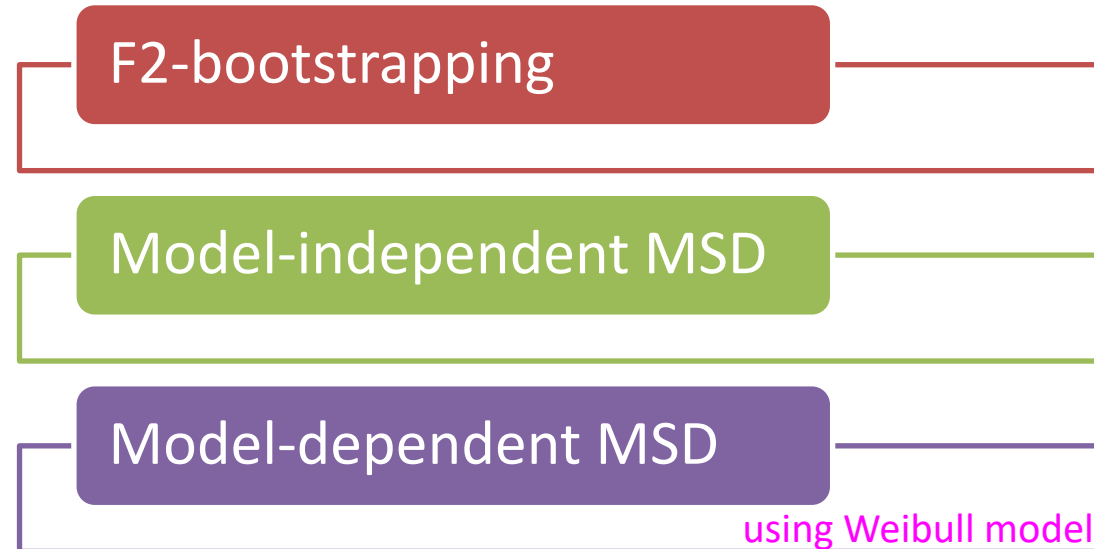


Drug 3, pH 6.8

# Dissolution Similarity Assessment



- Three methods were used to assess dissolution similarity between simulated test and reference profiles:

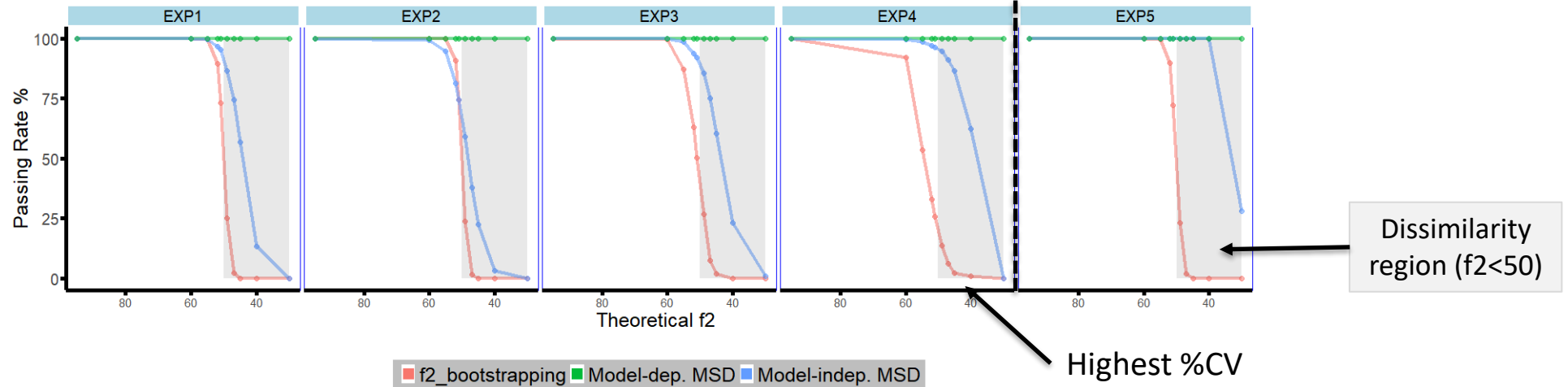


- The passing rate (i.e., showing dissolution similarity) at each theoretical f2 value was compared between the three methods

# Comparison Between Dissolution Similarity Assessment Methods



Drug 1

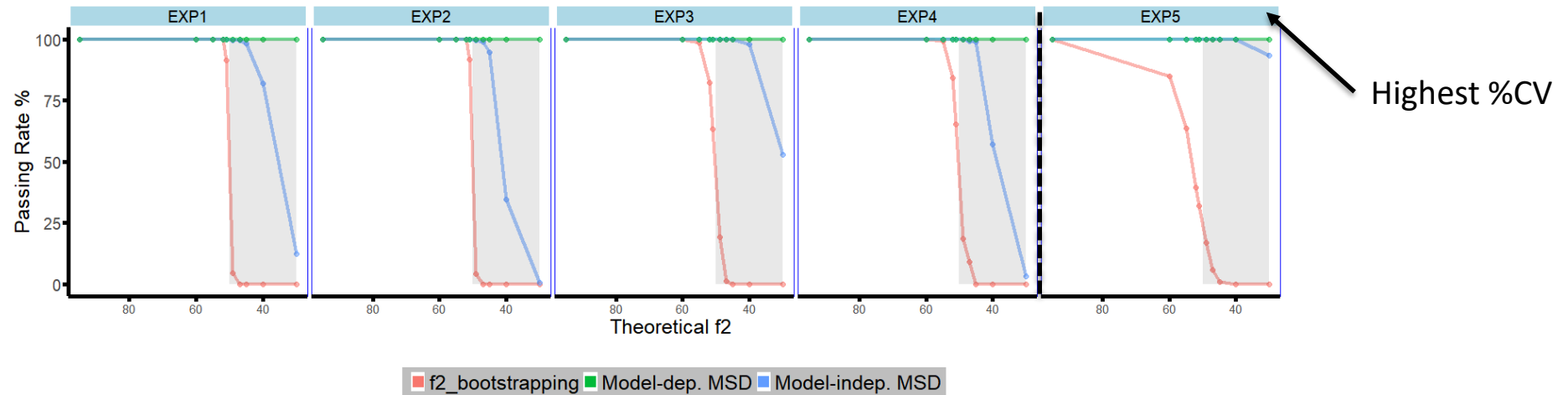


- F2-bootstrap successfully identified dissimilar dissolution profiles in EXP1-5
- F2 bootstrap is more conservative compared to model-dependent and model-independent MSD approaches
- With increased %CV (EXP4), f2-bootstrap partially (25-54%) identified similar dissolution profiles (at f2=51-55)

# Comparison Between Dissolution Similarity Assessment Methods



Drug 2

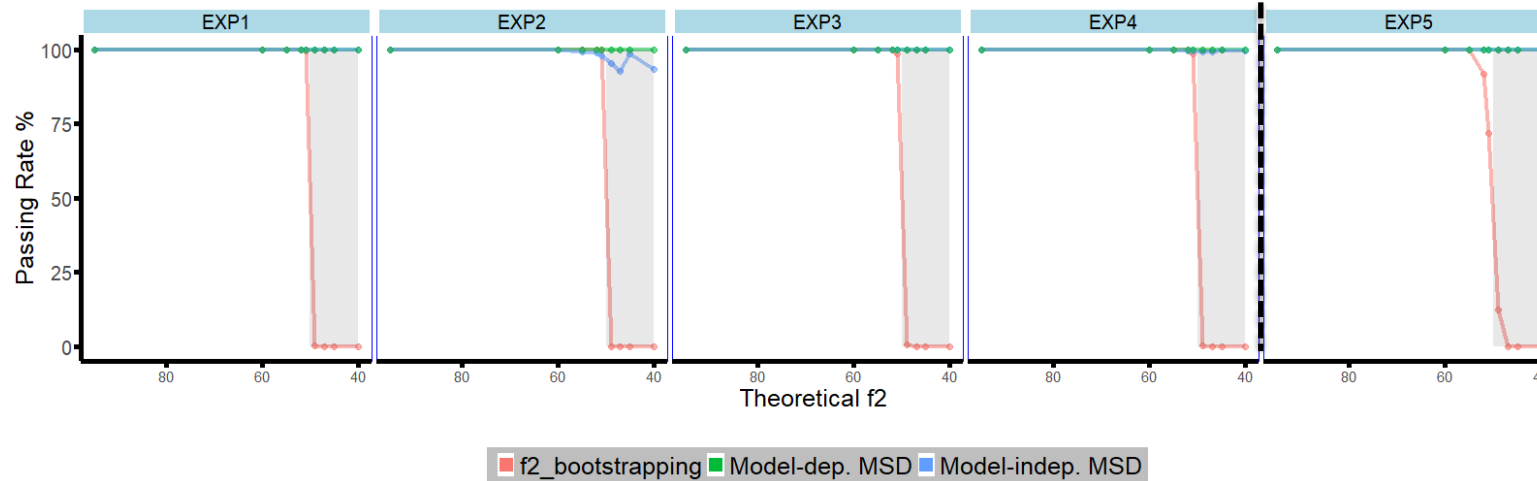


- F2-bootstrapping successfully identified dissimilar dissolution profiles in EXP1-5
- F2 bootstrap is more conservative compared to model-dependent and model-independent MSD approaches
- With increased %CV (EXP5), f2-bootstrap partially (32-64%) identified similar dissolution profiles (at f2=51-55)
- Model-independent MSD approach showed inconsistent conclusion

# Comparison Between Dissolution Similarity Assessment Methods



Drug 3, pH 4.5

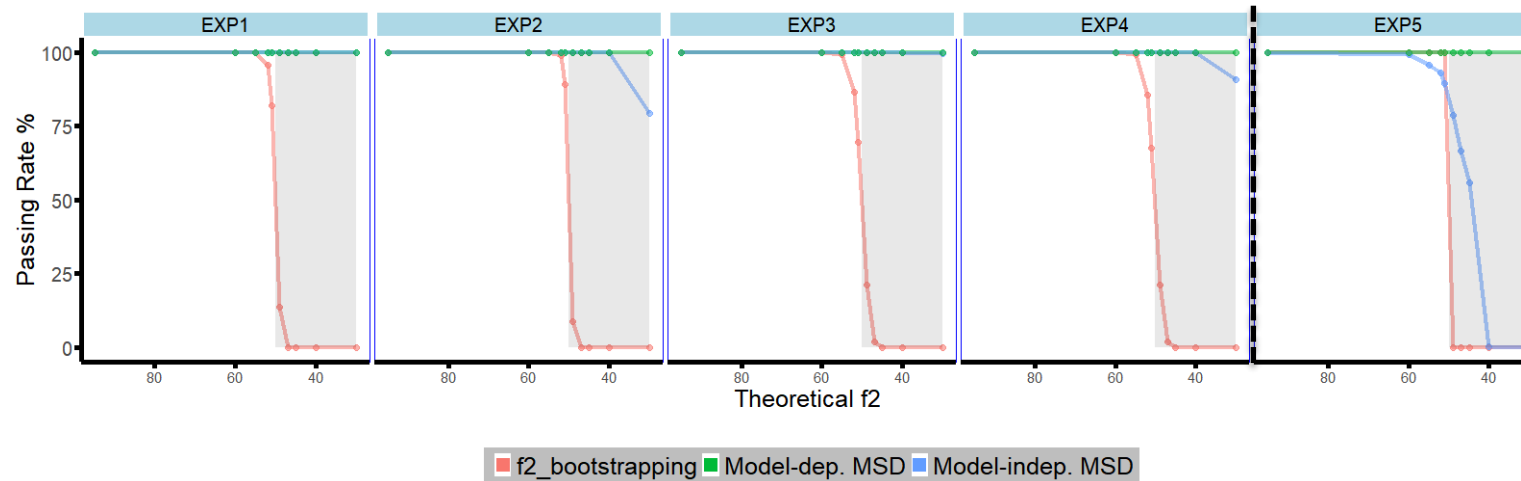


- F2 bootstrap is more conservative compared to model-dependent and model-independent MSD approaches

# Comparison Between Dissolution Similarity Assessment Methods



Drug 3, pH 6.8



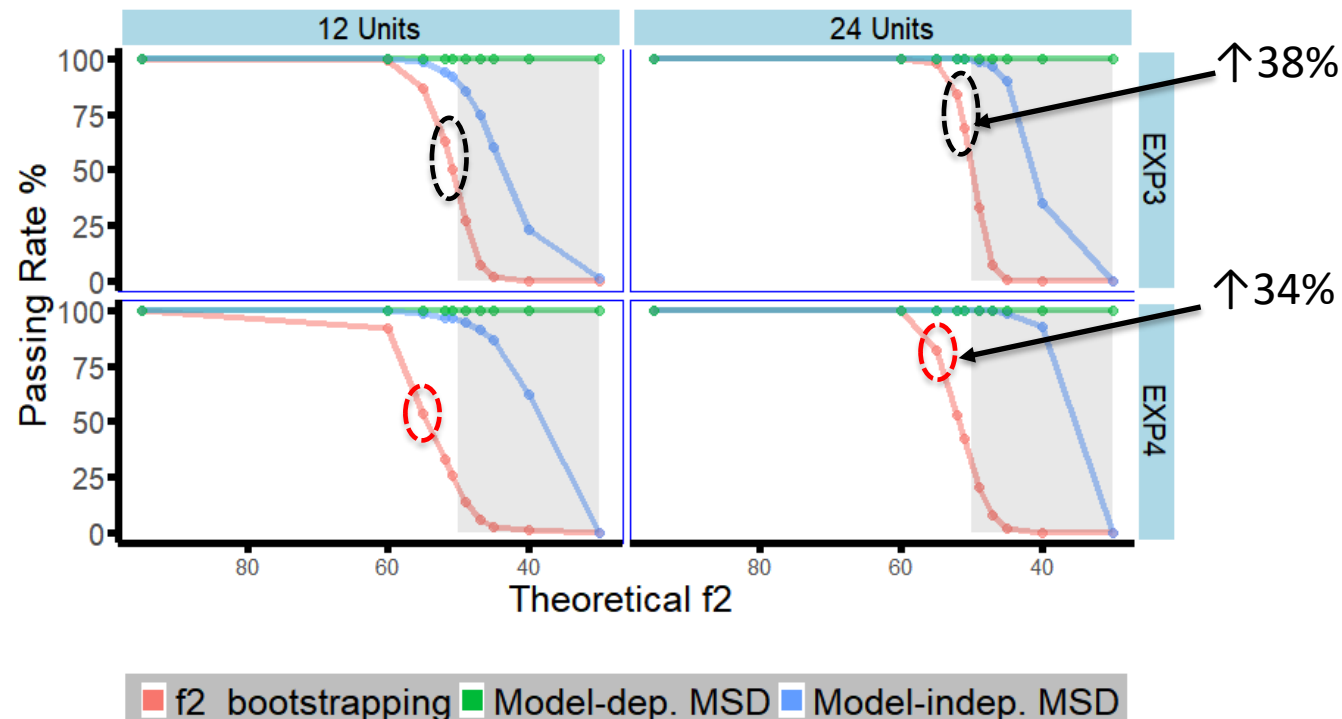
- F2 bootstrap is more conservative compared to model-dependent and model-independent MSD approaches
- Model-independent MSD approach showed inconsistent conclusion

# Increasing the Number of Simulated Units May Change The Sensitivity of Assessment Methods



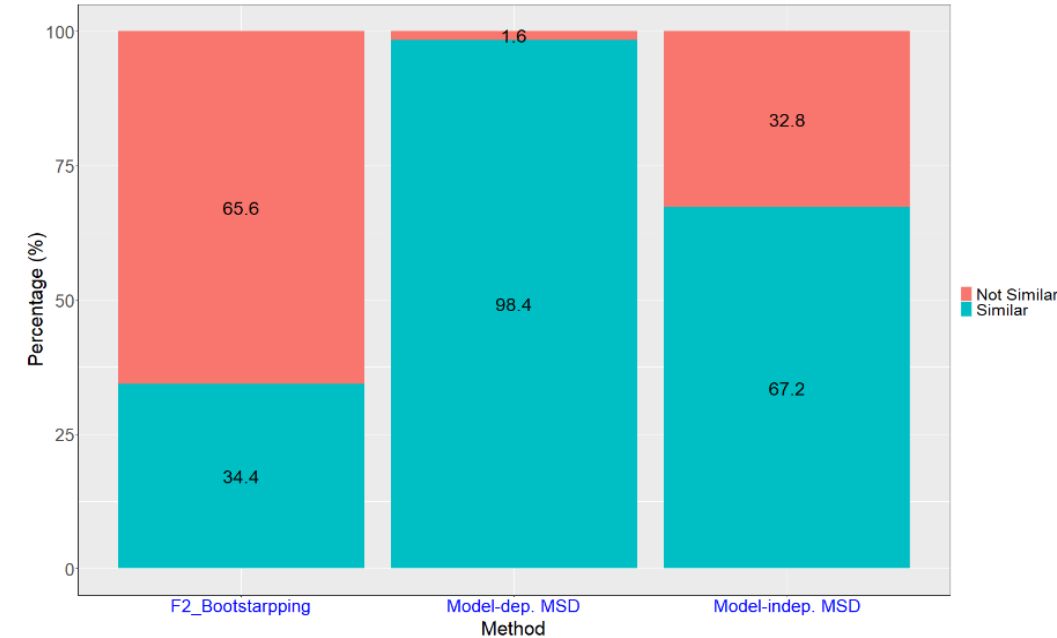
- Exploratory assessment showed that increasing the number of units from 12 to 24 increased the sensitivity of f2-bootstrapping method to identify similar dissolution profiles
- Inconsistent finding observed with model-independent MSD approach

Drug 1



# Analysis of Dissolution Data from ANDA Applications

- Dissolution profiles (128 dataset, each 12 units) were collected from multiple ANDA applications for ER, DR, and IR tablets; IR capsule; and oral powder
- %CV > 20% at earlier sampling timepoint and/or >10% at later sampling timepoints



- ✓ Dissimilar concluded by f2-bootstrapping analysis and similar concluded by model-independent MSD = 48 (37.5%) datasets
- ✓ Dissimilar concluded by model-independent MSD and similar concluded by f2-bootstrapping analysis = 6 (4.1%) datasets



F2-bootstrapping method is more conservative compared to model-dependent and model-independent MSD procedures



# Summary



- In comparison to MSD approaches, the f2-bootstrapping analysis method is more conservative for dissolution profile comparison for highly variable dissolution profiles based on the example cases provided
- Conclusion on the conservativity and restrictiveness of f2-bootstrapping is consistent with previously reported findings<sup>1,2</sup>
- Physiological based pharmacokinetics (PBPK) modeling and/or in vivo in vitro correlation (IVIVC) can be used to assess the risk of dissolution deviation on in vivo performance

# Acknowledgement



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Thank you