



US FDA Perspectives for Bioequivalence (BE) Evaluation of Liposome Drug Products

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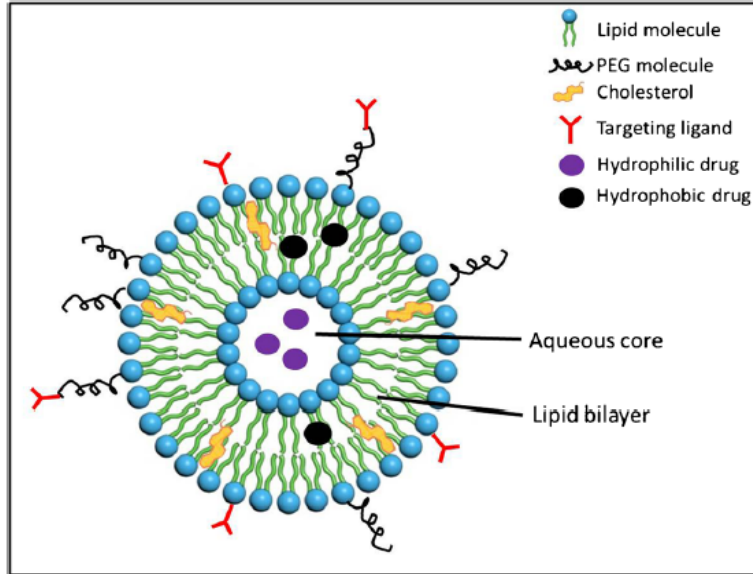
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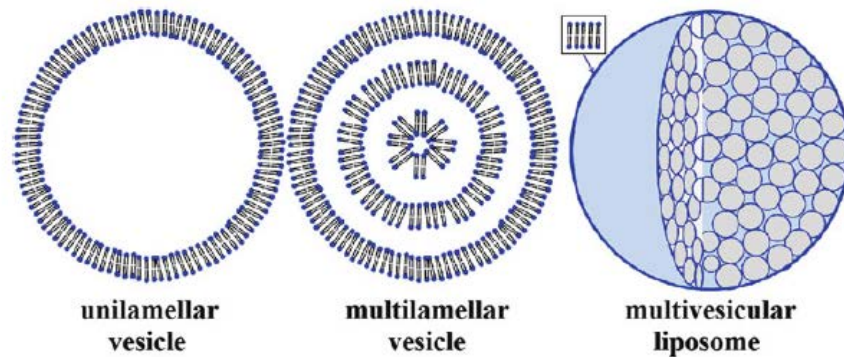
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Liposome and Liposome Drug Products



Liposome

- Microvesicle composed of a bilayer and/or a concentric series of multiple bilayers separated by aqueous compartments formed by amphipathic molecules such as phospholipids that enclose a central aqueous compartment



Liposome Drug Product

- A drug product in which the active pharmaceutical ingredient (API) is contained in liposomes

FDA Approved Liposome Drug Products



Trade name	Active Ingredient	Indication	Route	Initial Approval Date	Market Status Available
DOXIL	Doxorubicin HCl	Ovarian cancer, AIDS-related Kaposi's sarcoma, multiple myeloma	Intravenous	11/17/1995	Yes
DAUNOXOME	Daunorubicin Citrate	Advanced HIV-related Kaposi's sarcoma (relapse)	Intravenous	4/8/1996	Yes
AMBISOME	Amphotericin B	Certain fungal infections	Intravenous	08/11/1997	Yes
DEPOCYT	Cytarabine	Lymphomatous meningitis	Intrathecal	04/01/1999	Discontinued
VISUDYNE	Verteporfin	Photosensitizer for treatment of certain patients	Intravenous	04/12/2000	Yes
DEPODUR	Morphine Sulfate	Opioid local analgesic	Epidural	05/18/2004	Discontinued
EXPAREL	Bupivacaine	Postsurgical analgesia	infiltration into the surgical site	10/28/2011	Yes
MARQIBO	Vincristine Sulfate	Acute lymphoblastic leukemia	Intravenous	08/09/2012	Yes
ONIVYDE	Irinotecan HCl	Metastatic pancreatic cancer	Intravenous	10/22/2015	Yes
VYXEOS	Daunorubicin and Cytarabine	Therapy-related acute myeloid leukemia (t-AML) or AML with myelodysplasia-related changes (AML-MRC)	Intravenous	08/03/2017	Yes

Versatile Nature of Liposome Drug Products



Sizes

- Nanometer to Micrometer

Administration routes

- Intravenous, intrathecal, and epidural

Indications

- Cancer, certain fungal infections, age-related macular degeneration, and pain

Delivery modes

- Immediate, sustained, and/or targeted delivery

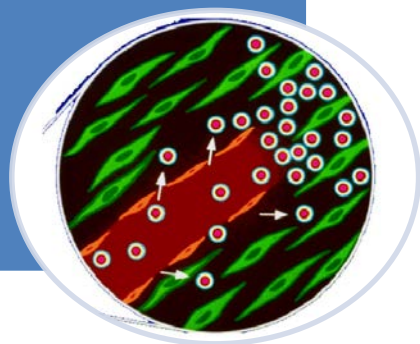
Active pharmaceutical ingredients (APIs)

- Hydrophilic and hydrophobic
- Single or multiple

Complexity of Liposome Drug Product and Class-specific Guidance

- Tissue uptake of the liposome drug product
- API release/leakage from the liposomes
- Clearance of released and unbound API
- Clearance of the liposome drug product
- Clearance of the liposome carrier

In vivo
processes



Liposome Drug Products

Chemistry, Manufacturing, and Controls; Human
Pharmacokinetics and Bioavailability; and Labeling
Documentation

Guidance for Industry

U.S. Department of Health and Human Services
Food and Drug Administration
Center for Drug Evaluation and Research (CDER)

April 2018
Pharmaceutical Quality/CMC

Recommendations for Liposome Drug Bioavailability Studies



For new drug application (NDA) of liposome drug products

- Pharmacokinetic and Mass Balance Studies for Liposome Drug Products
 - Multiple-dose study evaluating the drug pharmacokinetics after administration of the liposome drug product
 - Dose-proportionality study over the expected therapeutic dose range of the liposome drug product
 - Exposure-response studies if available
- Compare liposome drug products to the corresponding approved nonliposome formulation to elucidate differences in absorption, distribution, metabolism, and excretion (ADME)

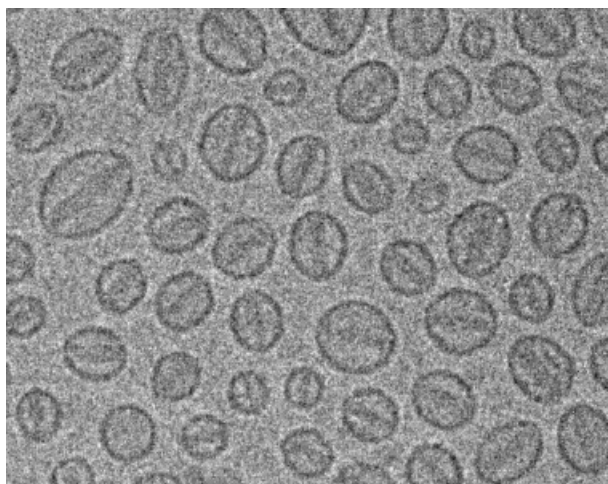
Generic Liposome Drug Products



Approved Generic Liposome Drug Products

Product Specific Guidance Development

	ANDA	Manufacturer	Approval Date
Doxorubicin HCl (liposomal)	203263	Sun Pharma Global	Feb 4, 2013
	208657	Dr Reddys Labs LTD	May 15, 2017



Doxorubicin HCl liposomes

Trade name	Initial Approval Date	Product Specific Guidance Available
Doxil	11/17/1995	Yes
DaunoXome	4/8/1996	Yes
AmBisome	08/11/1997	Yes
DepoCyt*	04/01/1999	No
Visudyne	04/12/2000	Yes
DepoDur*	05/18/2004	No
Exparel	10/28/2011	Yes
Marqibo	08/09/2012	No
Onivyde	10/22/2015	No
Vyxeos	08/03/2017	No

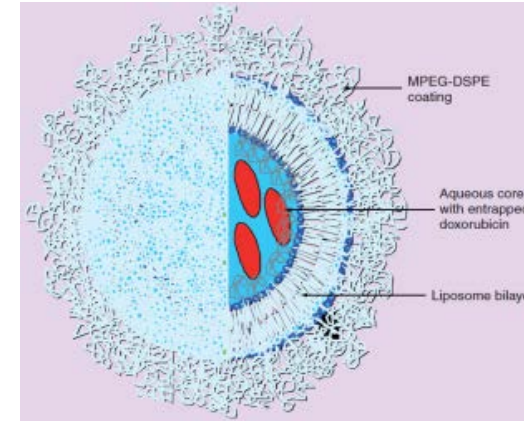
<https://www.fda.gov/Drugs/GuidanceComplianceRegulatoryInformation/Guidances/ucm075207.htm>

* Product discontinued

Challenges in Demonstrating Therapeutic Equivalence of Liposome Drug Products



**Pharmaceutical Equivalence + Bioequivalence
=
Therapeutic Equivalence**



Qualitative (Q1)/Quantitative (Q2) sameness cannot ensure supramolecular structure sameness

Conventional plasma pharmacokinetics may not fully reflect rate and extent of drug available at target sites

Total drug alone insufficient to demonstrate bioequivalence

Difficulty in determining the amount of various forms of API

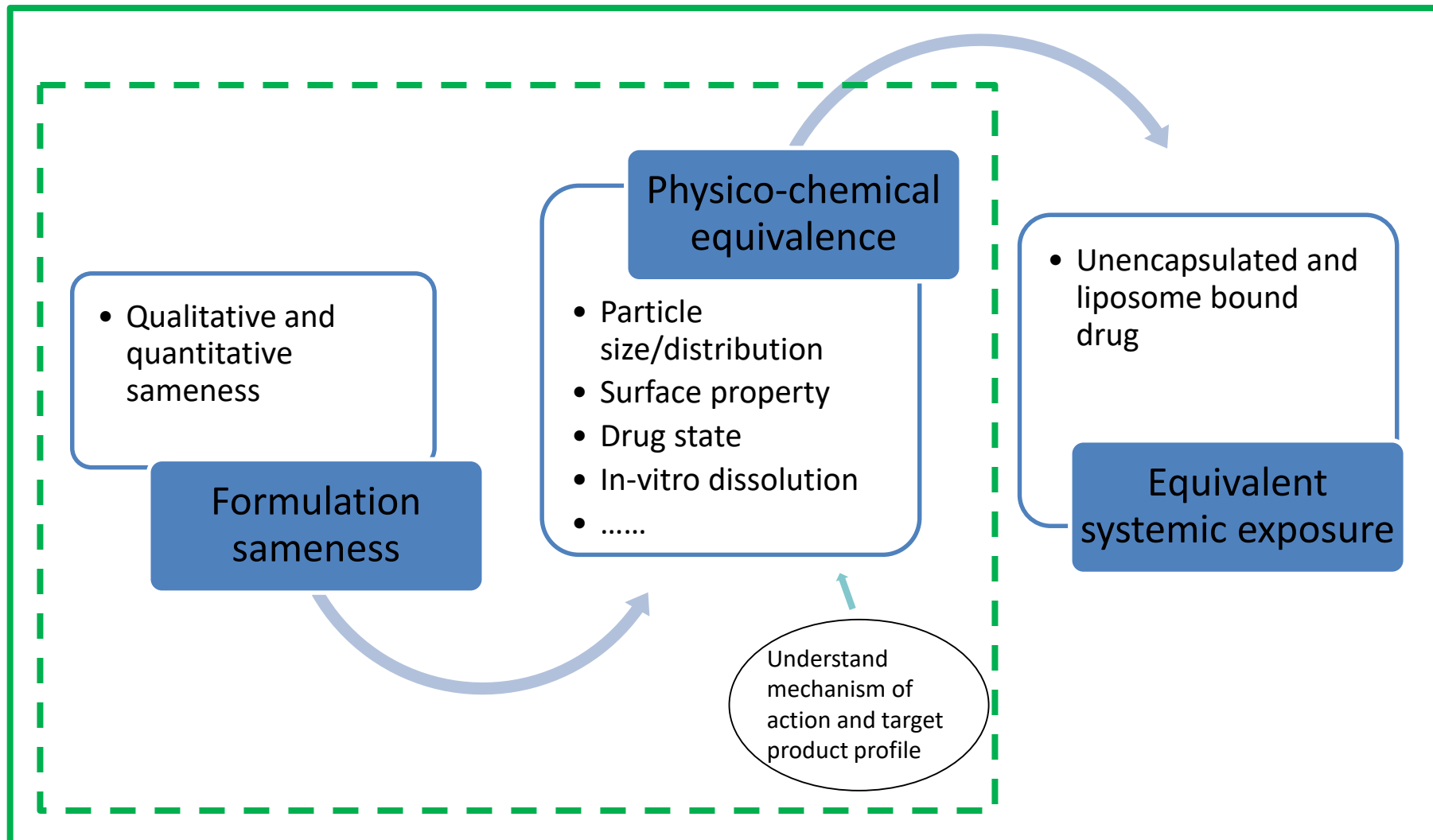
Limited number of patients for BE study

Intensive sampling not feasible for certain sites

Versatile properties

General Paradigm for Equivalence

Recommendation of Liposome Drug Products



Doxorubicin HCl Liposomes

Proprietary Name: DOXIL[®]

Generic Name:

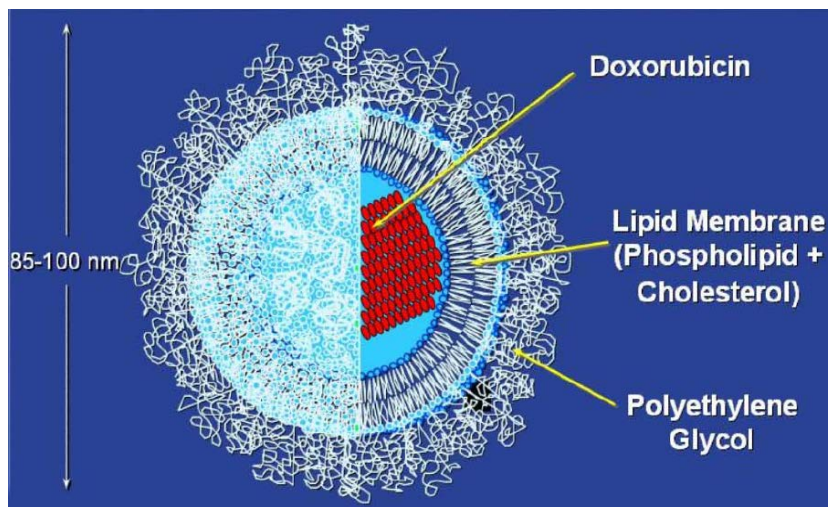
Doxorubicin HCl liposome injection

Indication and Regimen:

Aids-related Kaposi's Sarcoma

Ovarian cancer

Multiple myeloma with bortezomib



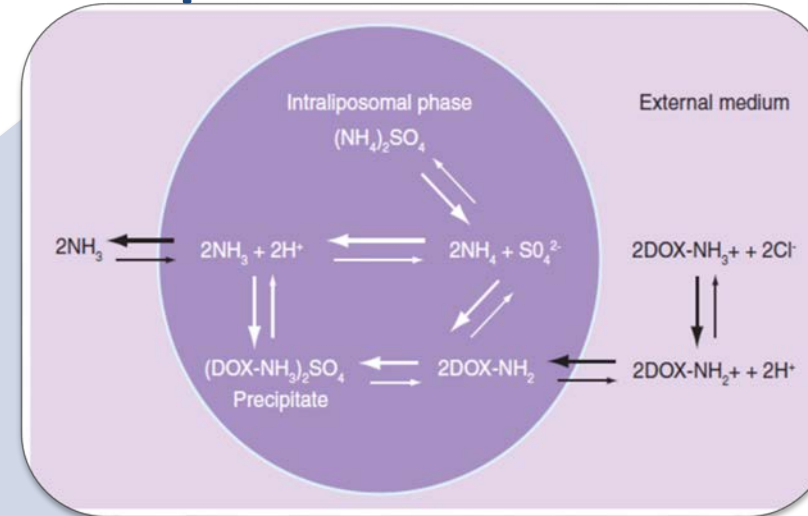
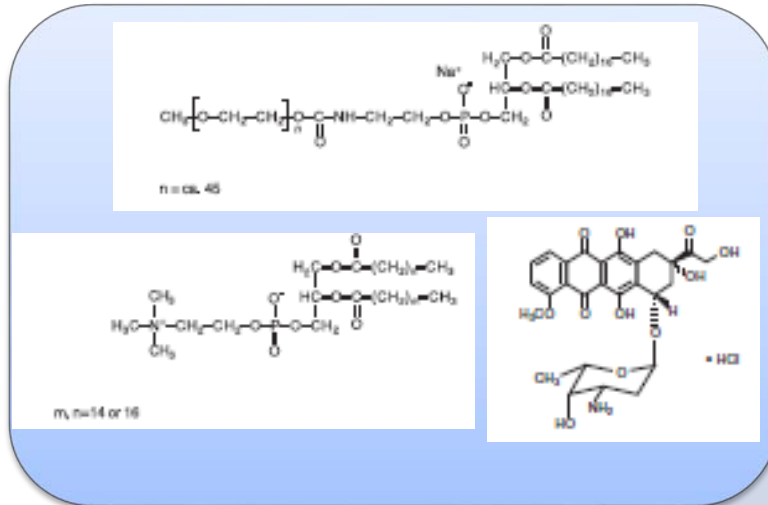
Mechanism of Action

- Passively targets tumor sites due to its small size and persistence in the circulation (Enhanced Permeation and Retention (EPR) effect)
- Free doxorubicin HCl becomes available at the tumor cell. The exact mechanism of release is not understood.
- Doxorubicin HCl binds DNA and inhibits nucleic acid synthesis.

Equivalence Recommendation for Doxorubicin HCl Liposomes



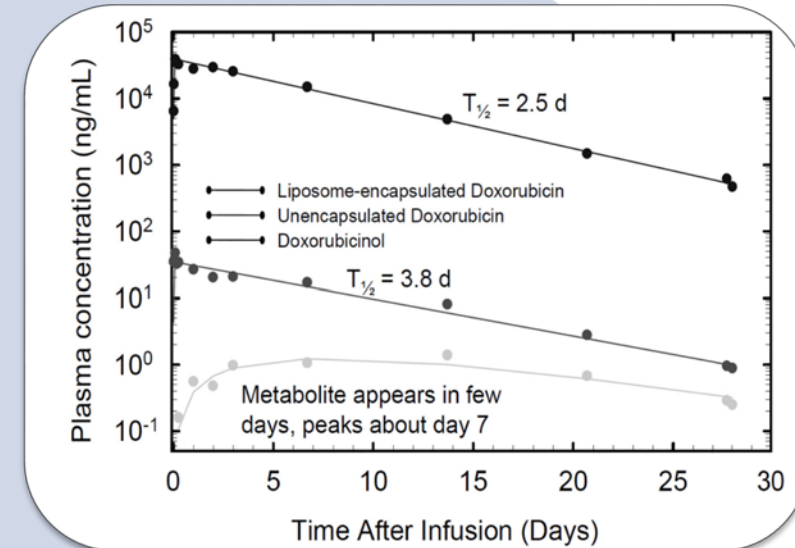
Qualitative (Q1) and Quantitative (Q2) sameness



Same remote loading manufacturing process

Equivalent physico-chemical characteristics

Characteristics	Analytical methods
Lipid composition (e.g., lipid quantities, free and encapsulated drug, internal and total sulfate conc., histidine and sucrose conc., drug to lipid ratio)	HPLC
State of encapsulated drug	Cryo TEM, XRD
Internal environment (e.g., pH, volume)	NMR, ESR, and others
Liposome morphology & number of lamella	TEM, Cryo-TEM, AFM
Lipid bilayer phase transition	DSC
Liposome size distribution	DLS, EM
Grafted PEG at the liposome surface	NMR
Surface charge	Zeta potential measurement
In vitro drug leakage	Multiple release conditions



Equivalent free and liposome associated drug exposure

Metabolite measurement not recommended

Recommended In Vivo Pharmacokinetic Studies for Doxorubicin HCl Liposomes



In Vivo Bioequivalence Study:

1. Type of study: Fasting*

Design: Single-dose, two-way crossover in vivo

Strength: 50 mg/vial or 20 mg/vial₂

Dose: 50 mg/m²

Subjects: Ovarian cancer patients whose disease has progressed or recurred after platinum-based chemotherapy and who are already receiving or scheduled to start therapy with the reference listed drug (RLD) or the reference standard product.

Additional comments:

- Doxorubicin is a cytotoxic drug. Therefore, a Bio-IND is required for bioequivalence studies of a doxorubicin liposome injection to ensure the safety of human test subjects.
- The two arms of the crossover study are to be conducted on two of the days when the patients are scheduled to receive their usual therapy so that the treatment regimen is not altered or delayed.
- The standard of care treatment regimen should not be altered except to randomize the patients to the test or reference therapy on the specified dosing days.
- Given that the dosage is every 4 weeks, two consecutive treatment cycles should be used for the two treatment periods.
- Any concomitant medications must be exactly the same in both periods of the study.
- Due to concerns about cardiac toxicity, cardiac status should be documented at baseline.
- Any patient whose weight changes during the study requiring a $\pm 5\%$ dose adjustment must be discontinued from the study and excluded from the analysis.

Verteporfin Liposome Injection

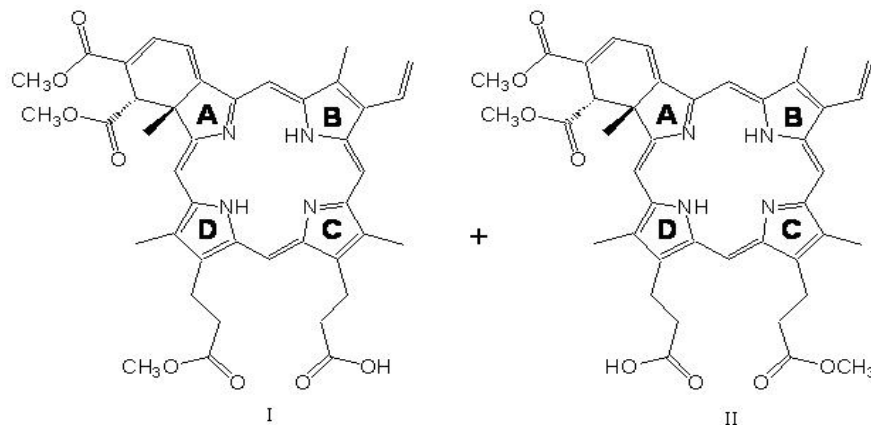
Proprietary Name: VISUDYNE

Generic Name:

Verteporfin liposome injection

Indication and Regimen:

Age-related macular degeneration in patients with predominantly classic subfoveal choroidal neovascularization.



Mechanism of Action

- Verteporfin is transported in the plasma primarily by lipoproteins.
- Once verteporfin is activated by light in the presence of oxygen, highly reactive, short-lived singlet oxygen and reactive oxygen radicals are generated.
- Light activation of verteporfin results in local damage to neovascular endothelium, resulting in vessel occlusion

Rationales for In Vitro Option

In vitro release studies

- Immediate and complete transfer of verteporfin from liposomes to plasma proteins and lipid vesicles.

Clinical pharmacokinetic study

- Relatively large volume of distribution of liposomal verteporfin (0.6 L/kg) and a high plasma protein binding (90%), indicating an extensive extravascular distribution of released verteporfin.

Preclinical tissue distribution study

- Liposome formulation of Visudyne did not cause accumulation of verteporfin in mouse liver, lung and spleen
- Negligible reticulo-endothelial system (RES) uptake of verteporfin after i.v. administration of Visudyne when compared with DMSO solubilized verteporfin



No drug retention in liposomes after intravenous administration

Equivalence Recommendation for Verteporfin Liposomes



In Vitro Option

- When the test and reference liposome products
 - **have the same drug product composition (qualitatively (Q1) and quantitatively (Q2) the same) and**
 - **have equivalent liposome characteristics** including liposome size, composition, morphology, number of lamellae, electrical surface potential, and in vitro drug leakage under physiologically relevant conditions.
- **In vivo bioequivalence study can be waived.** In vitro characterization should be conducted with at least three lots of both test and reference products.

In Vivo Option

- If a test product is Q1 and Q2 the same as the RLD but has different in vitro liposome characteristics from the RLD, BE should be established by conducting an in vivo study in healthy subjects.

Bupivacaine Liposome Injection



Proprietary Name: EXPAREL

Generic Name:

Bupivacaine liposome injection

Indication and Regimen:

Single-dose infiltration into the surgical site to produce postsurgical analgesia



Scanning electron micrograph of a typical DepoFoam particle

Mechanism of Action

- Local anesthetics blocks the generation and the conduction of nerve impulses
- Local infiltration of EXPAREL results in significant systemic plasma levels of bupivacaine which can persist for 96 hours.

However, systemic plasma levels of bupivacaine following administration of EXPAREL are not correlated with local efficacy.

Equivalence Recommendation for Bupivacaine Liposomes



Formulation Q1 and Q2
sameness

Equivalent physico-
chemical characteristics

- Internal Liposome Environment
- Liposomal Particle Structure, Morphology, and Surface Potential
- Liposome Particle Size and Size Distribution
- In Vitro Bupivacaine Release Profiles

Equivalent systemic
exposure of
bupivacaine in plasma
in healthy subjects

In Vivo Bioequivalence Study

Considerations of Liposome Drug Products



Fasting or Fed

Generally a fasting BE study recommended

If the health conditions of patients prevent fasting,

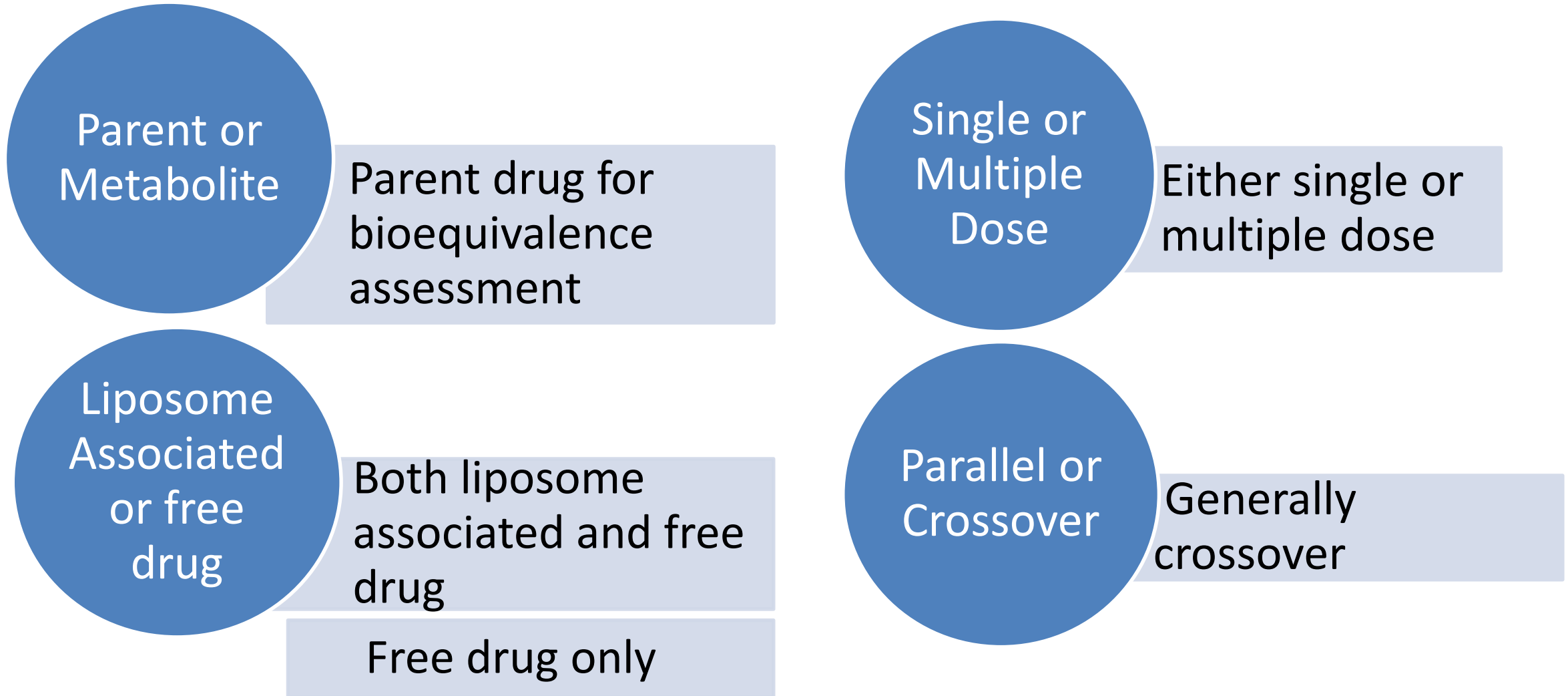
- A non high-fat diet
- The treatment can be initiated 2 hours after a standard (non high-fat) breakfast.

Healthy Subjects or Patients

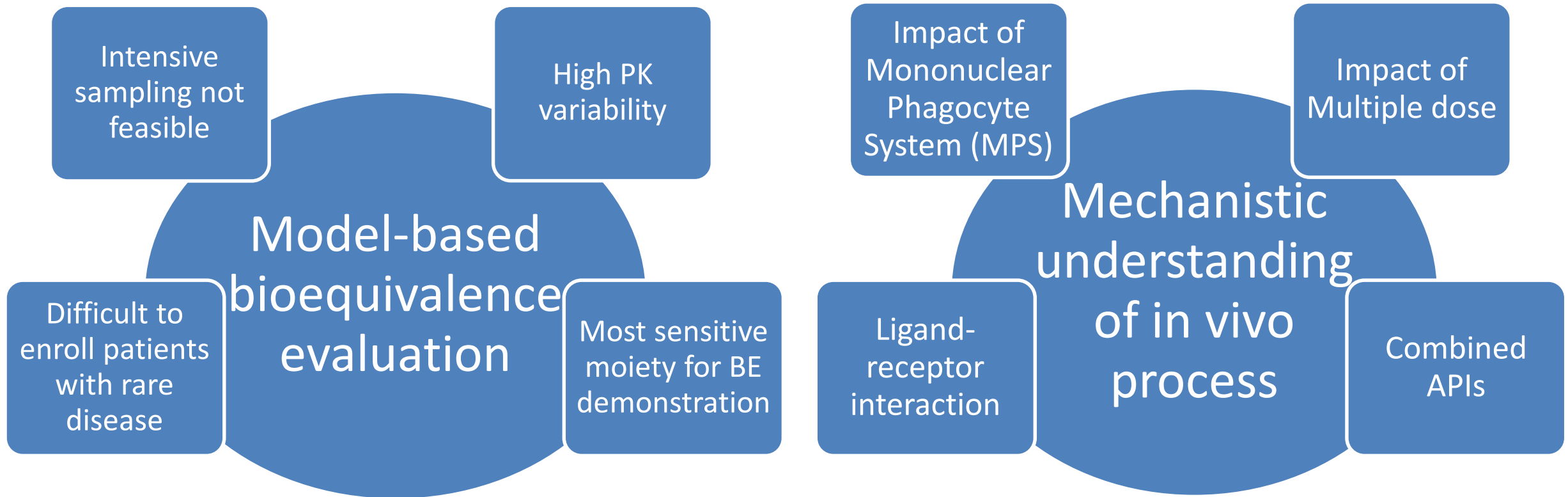
Healthy Subjects

Patients (one or multiple indications)
(Bio-Investigational New Drug Application (Bio-IND) may be needed)

In Vivo Bioequivalence Study Considerations of Liposome Drug Products



Future Opportunities for Liposome Drug In Vivo Bioequivalence Evaluation



Summary

- There are unique challenges for therapeutic equivalence demonstration of liposome drug products due to their diverse and complex natures.
- FDA applies a product-specific approach to tailor bioequivalence recommendations for each liposome product.
- More research is needed to develop model-based bioequivalence evaluation and to understand the in vivo process of liposomes with increasing complexity.

Acknowledgement



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Thank you for your attention

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