

Introduction

The goal of this study is to develop a USP4 apparatus flow-through assay for measuring Amphotericin B release from liposomal formulations capable of discriminating liposome manufacturing and product compositional differences.

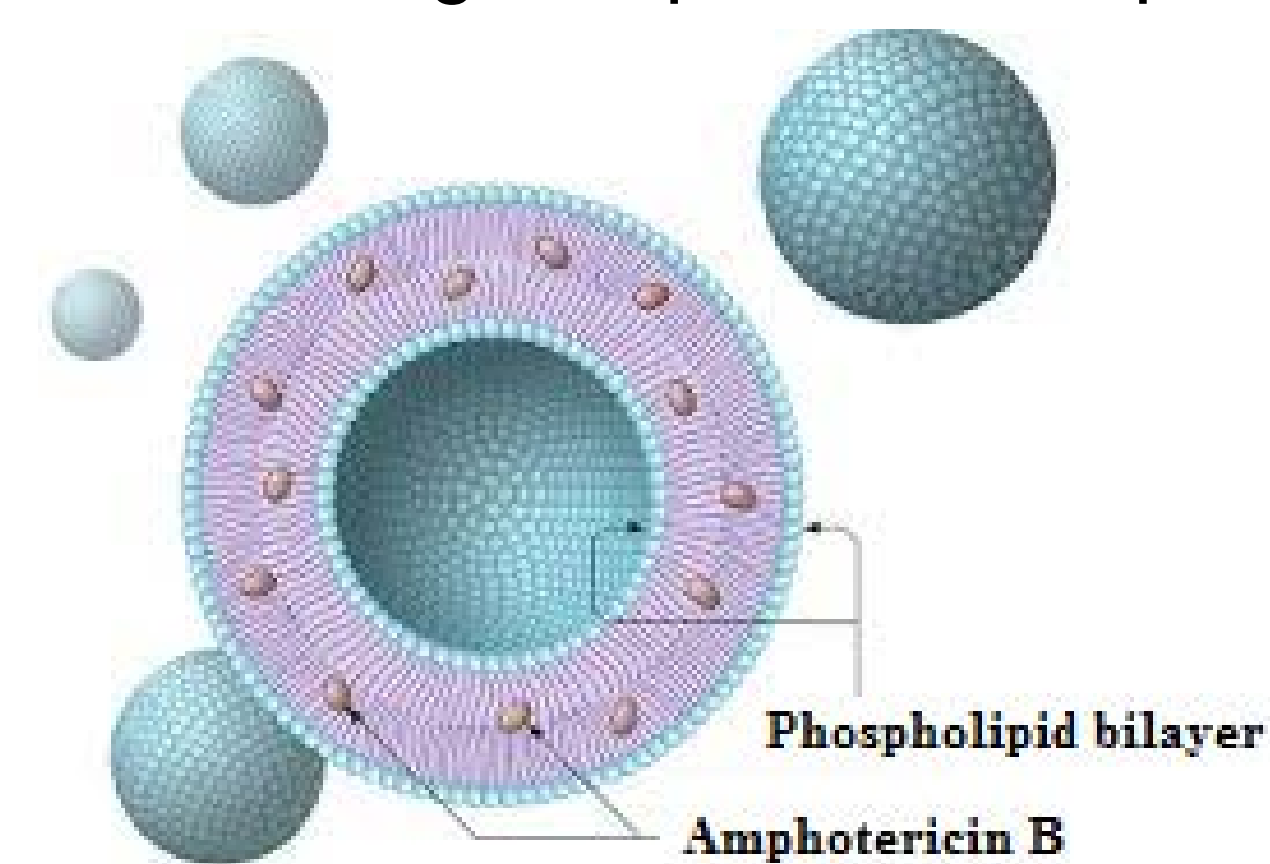


Figure 1. Schematic picture of AmBisome®

Methods

The basic release media used in the assay contained 5% sucrose, 10 mM HEPES and 0.01% NaN₃ (pH=7.4). In the single-unit vial-based assay, AmBisome® or free Amphotericin B (Amp B) were placed in Float-A-Lyzer® dialysis tubes (Spectrum Labs, molecular weight cut-off 300 kDa) and inserted in release media, then incubated in a shaking water bath. To increase the *in vitro* release of AmBisome®, sodium dodecyl sulfate (SDS), isopropanol (IPA) and γ -cyclodextrin (γ -CD) were tested. The assay was adapted to USP 4 apparatus flow-through apparatus Sotax® CE7 Smart. Each cell contained 50 mL of the release media re-circulated at 16 mL/min flow rate. The effects of temperature and drug concentration on the Amp B release were investigated.

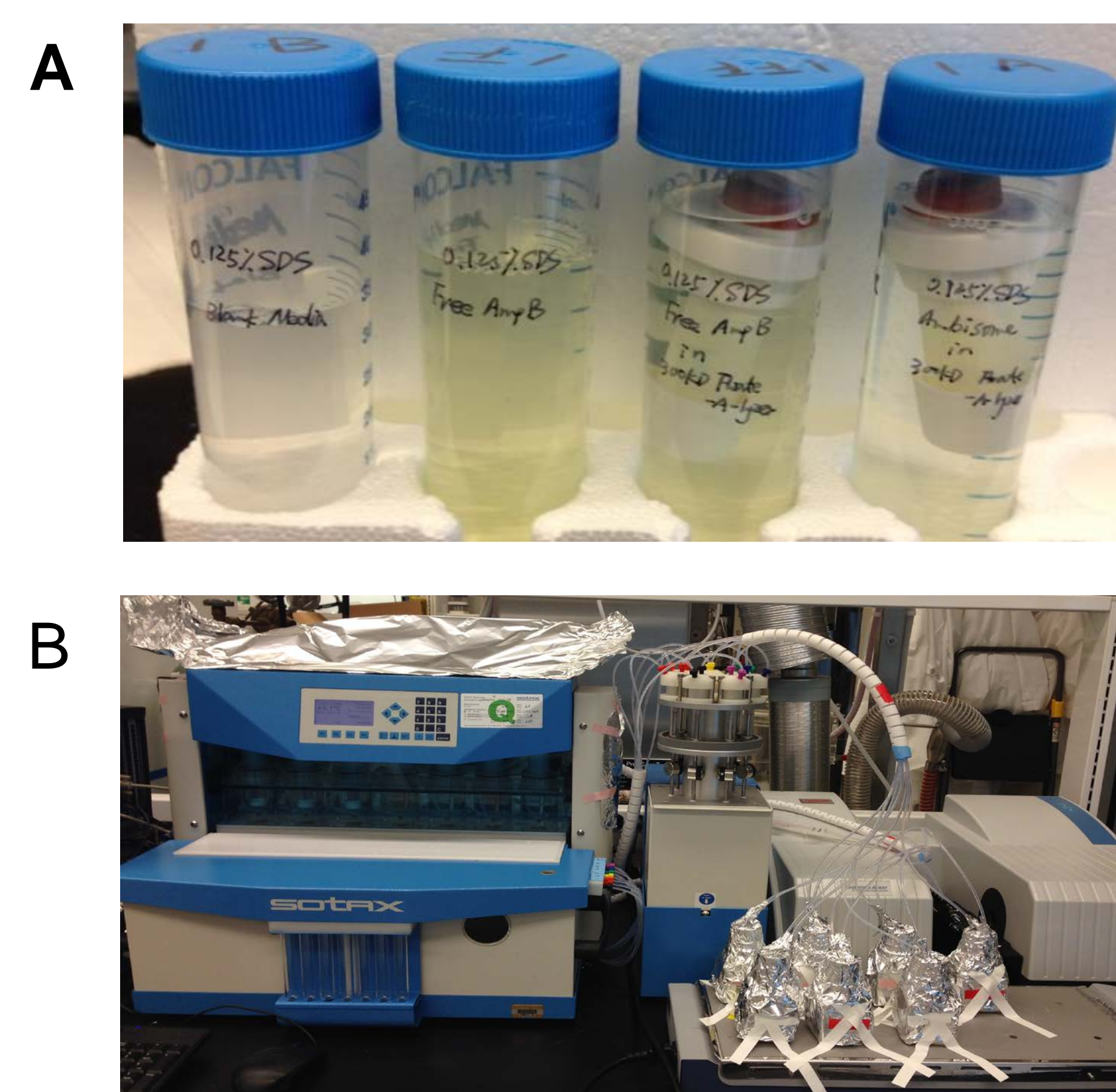


Figure 2. Picture of single-unit vial-based assay system (A) and USP 4 apparatus CE7-smart (SOTAX®) dissolution system (B)

Results

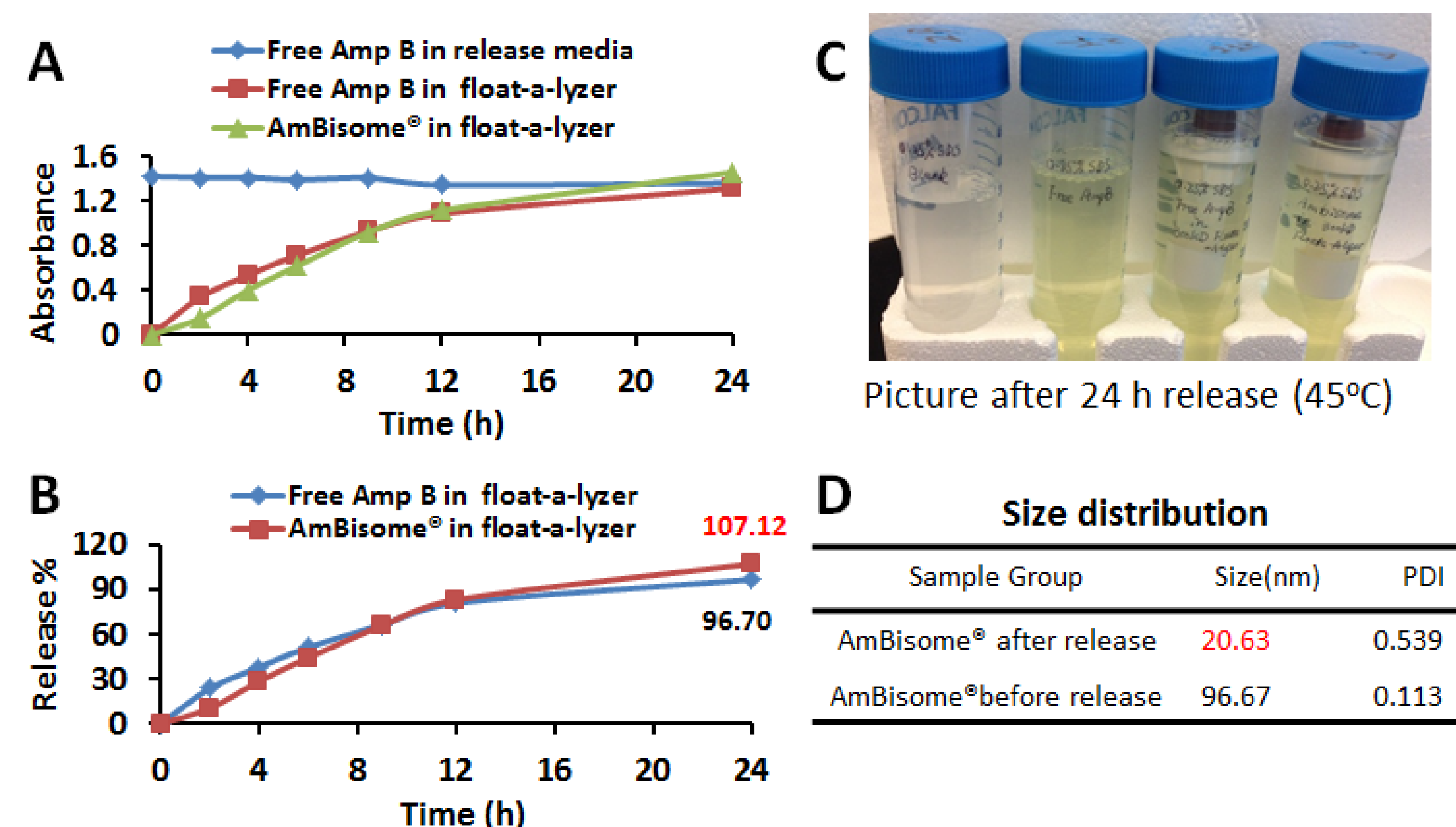


Figure 3. The absorbance (A) and cumulative release (B) of Amp B in the release media containing 0.25% (w/v) SDS. (C) The pictures of test tubes after release. (D) The size distribution of AmBisome® before and after release.

As shown in figure 3, addition of SDS resulted in faster release of Amp B, however AmBisome® liposomes decreased from 100 nm to 20 nm, indicating liposome structural degradation.

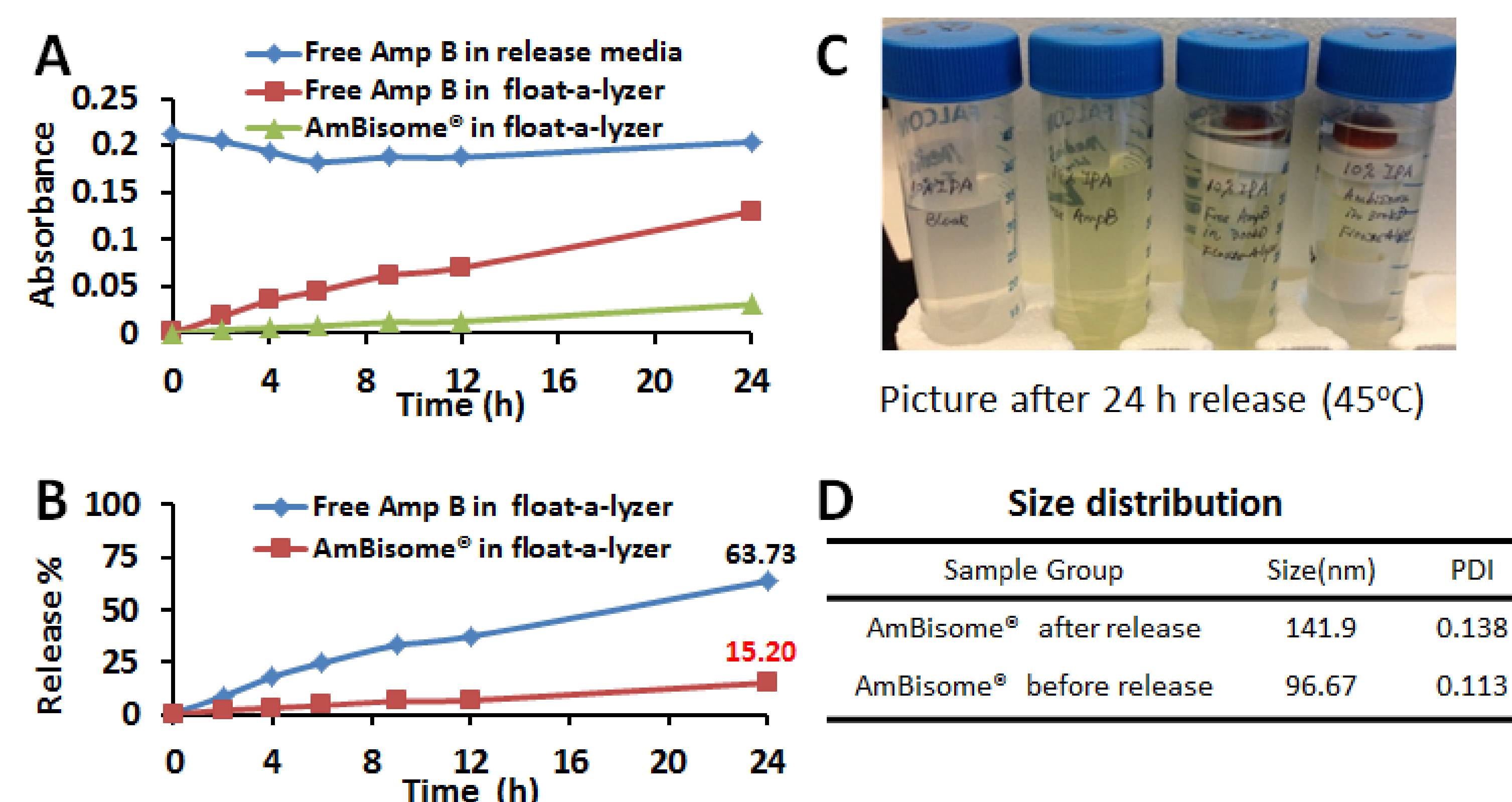


Figure 4. The absorbance (A) and cumulative release (B) of Amp B in the release media containing 10% IPA. (C) The pictures of test tubes after release. (D) The size distribution of AmBisome® before and after release.

The above results showed that both free Amp B release and AmBisome® release were slow and limited with addition of 10% IPA to the release media.

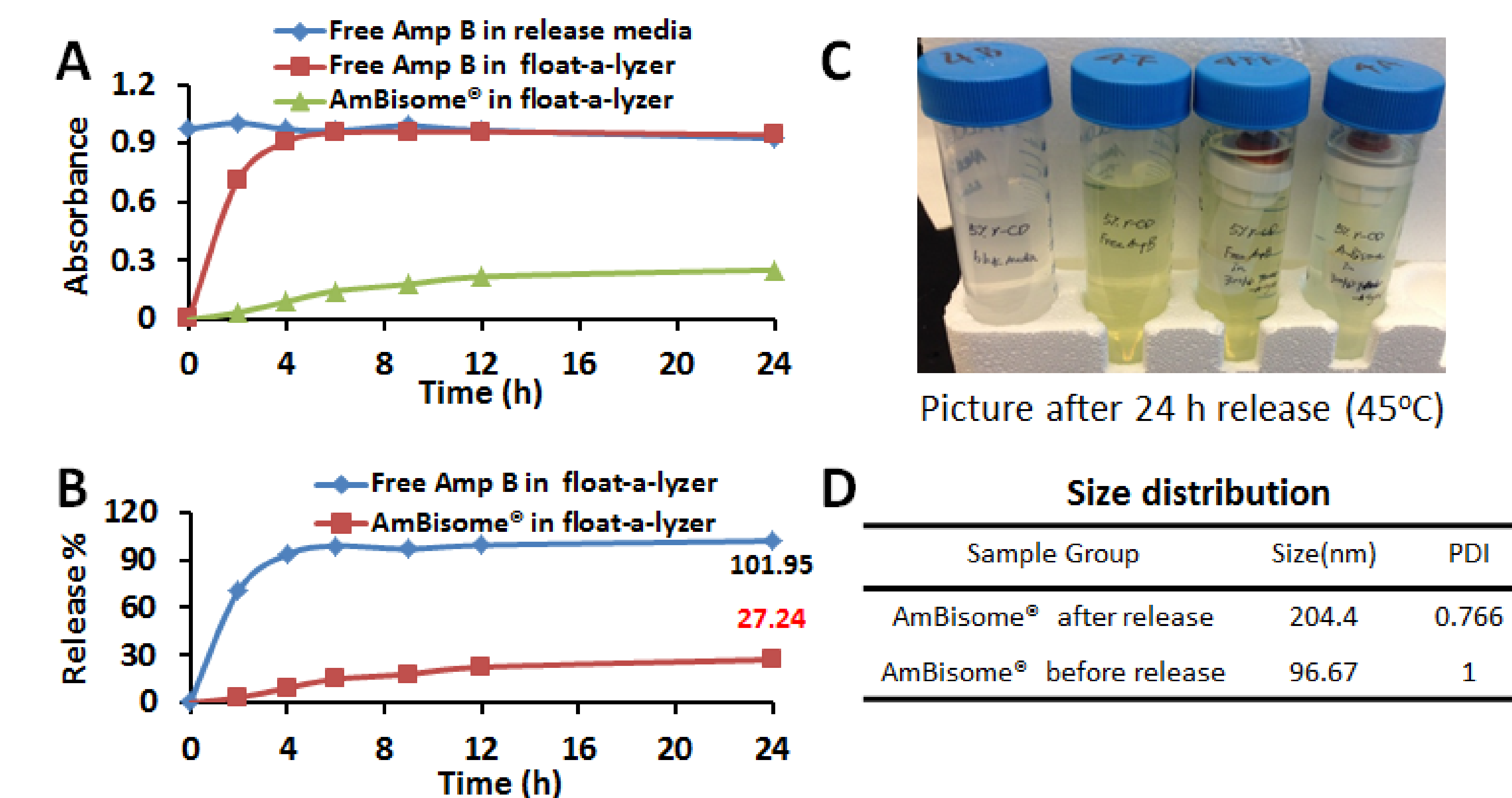


Figure 5. The absorbance (A) and cumulative release (B) of Amp B in the release media containing 5% γ -CD. (C) The pictures of test tubes after release. (D) The size distribution AmBisome® before and after release.

When 5% γ -CD was added to the release media, AmBisome® release was only 27.24% in 24 hours at 45° C, however, the free drug release was quick and thorough.

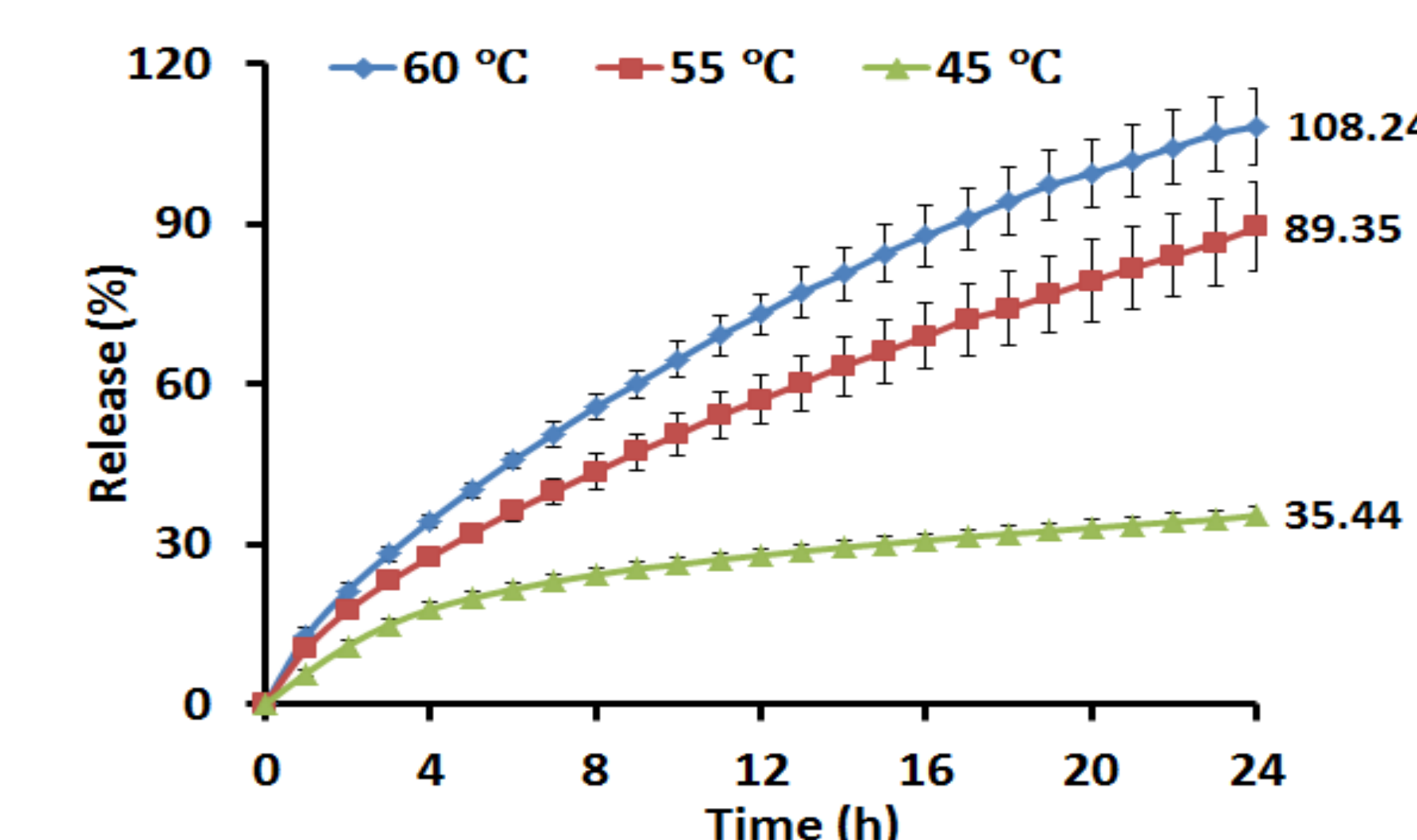


Figure 6. The cumulative release of Amp B in the release media containing 5% γ -CD at 45, 55 and 60 °C, respectively.

Increase in temperature had significant effect on the rate of Amp B release with 35%, 89% and 108% of cumulative release in 5% γ -CD median within 24 hours at 45, 55 and 60 °C, respectively.

Conclusion

Amp B could be released completely from AmBisome® in the media containing 5% sucrose, 10 mM HEPES, 0.01% NaN₃ and 5% γ -CD (pH = 7.4) within 24 hours at 60 °C. This release assay could be used in the future to potentially discriminate possible differences between generic and innovator liposomal Amp B products and provide a more accurate prediction of *in vivo* drug release kinetics. This would be a major advance in the quality evaluation of complex generic products.