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**BACKGROUND**

- Bupivacaine (BPV), an amide type local anesthetic, has a relatively short half-life ( $t_{1/2-BPV} \sim 2.7$  hours)
- BPV, when encapsulated in a multivesicular liposome (MVL) formulation, exhibits *sustained release* characteristics ( $t_{1/2-BPV} \sim 34$  hours)
- Multivesicular liposomes (MVLs) consist of a non-lamellar honeycomb structure with *non-concentric* aqueous chambers
- Limited information on the mechanism of drug release from MVLs – required to advance MVL drug product development, quality assessment, and generic formulation equivalence
- Unique physicochemical properties and complex drug release characteristics *challenge* the design and development of appropriate in vitro release test (IVRT) methods
- It is *hypothesized* that altering IVRT conditions can affect the mechanism of drug release from the MVLs

- Speed and orientation of agitation
- Composition of release medium (presence of protein)
- pH
- Temperature

influences

- Change in liposomal vesicles (e.g. size and morphology of the outer lipid membrane and inner vesicles)
- Drug (e.g. solubility, ionization, and partitioning)
- Lipids (e.g. arrangement and phase transitions)

**OBJECTIVES**

- Obtain a mechanistic understanding of the physical phenomena involved in drug release from MVLs
- Characterize the vesicle size and morphology of the BPV-MVL complex formulation
- Conduct IVRTs to analyze the effect of different parameters such as a) agitation, b) composition of release medium, c) temperature, d) pH, and e) dissolution set-up on the release mechanism of the drug over a period of 7 days - expected complete drug release profile (5 times the  $t_{1/2-BPV}$ )

**METHODS**

- MVL vesicle size and morphology: Cryo-scanning electron microscopy (Cryo-SEM), laser diffraction, confocal microscopy
- IVRT set-up and drug release detection techniques:
  - Rotary shaker (Thermo Scientific™ Tube Revolver / Rotator)

Dissolution media	50 mM PBS (pH 7) with varied concentrations of HSA				
Temp.	37°C	Rotation	12 rpm	Conc. BPV - MVLs	0.782 mg / mL

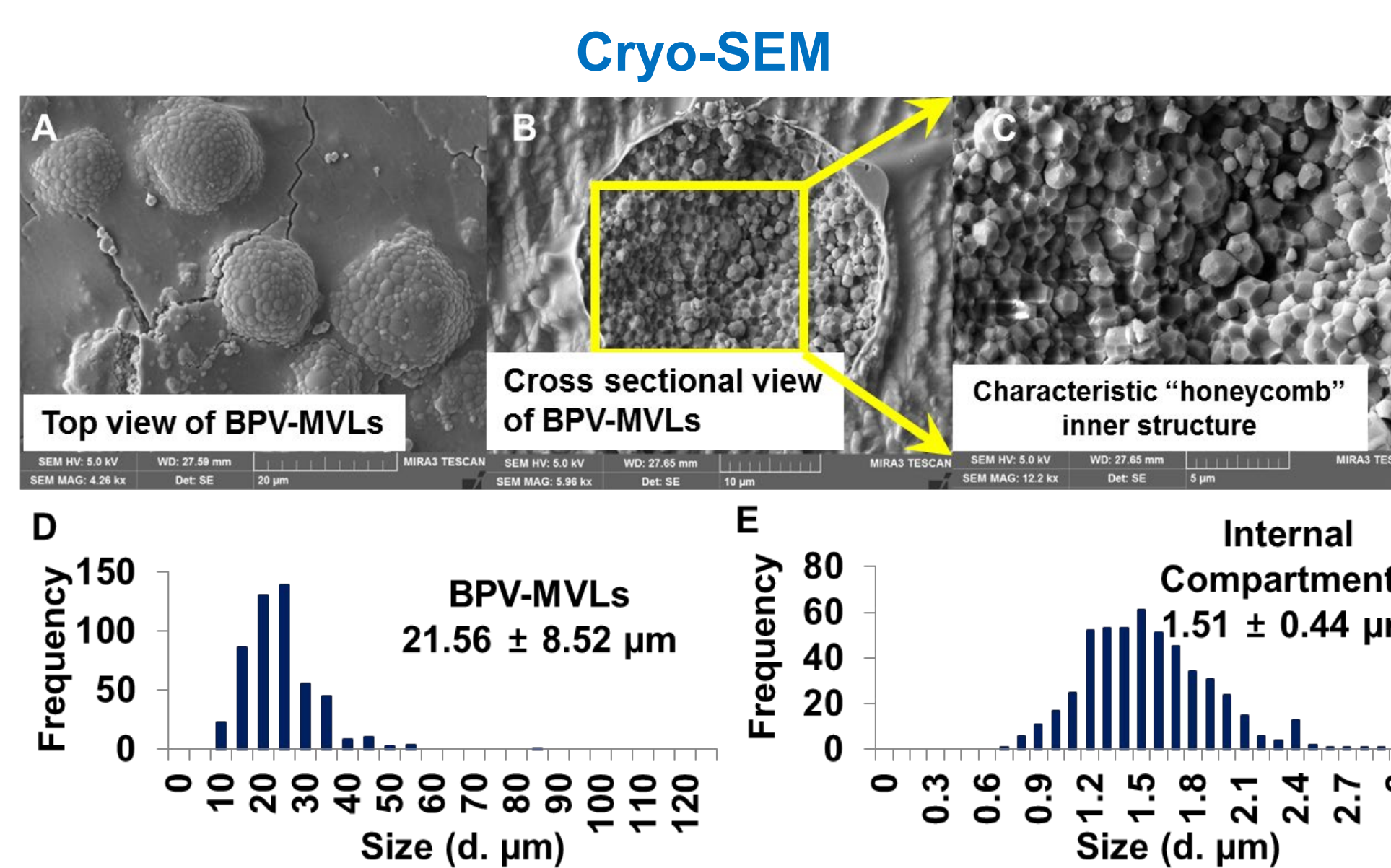
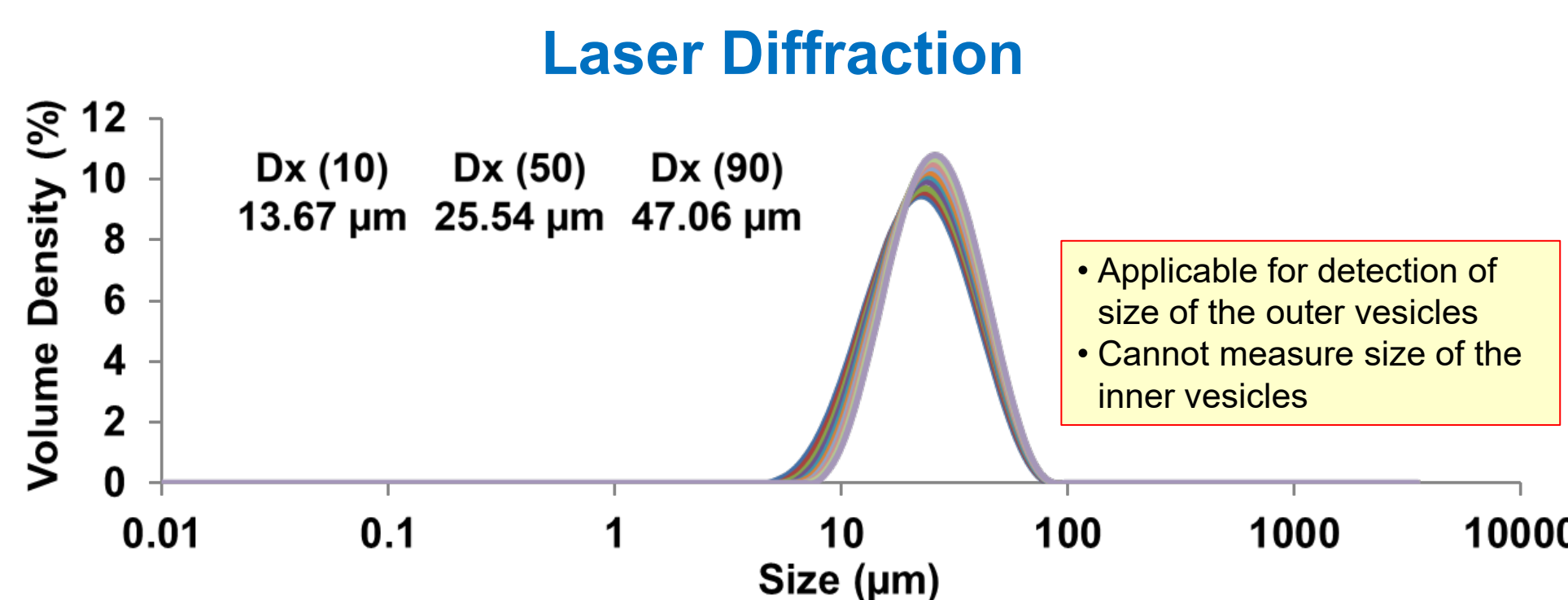
HPLC Column	Agilent ZORBAX SB-CN 4.6 × 150 mm, 5µm		
Mobile phase	40% Acetonitrile + 0.01% TFA; pH 2.8		
Flow rate	1 mL/min	Column Temp.	30°C
$\lambda_{BPV}$	263 nm	Ret. time	~ 2.1 min

- USP II apparatus with Reverse dialysis (Teledyne Hanson Research)

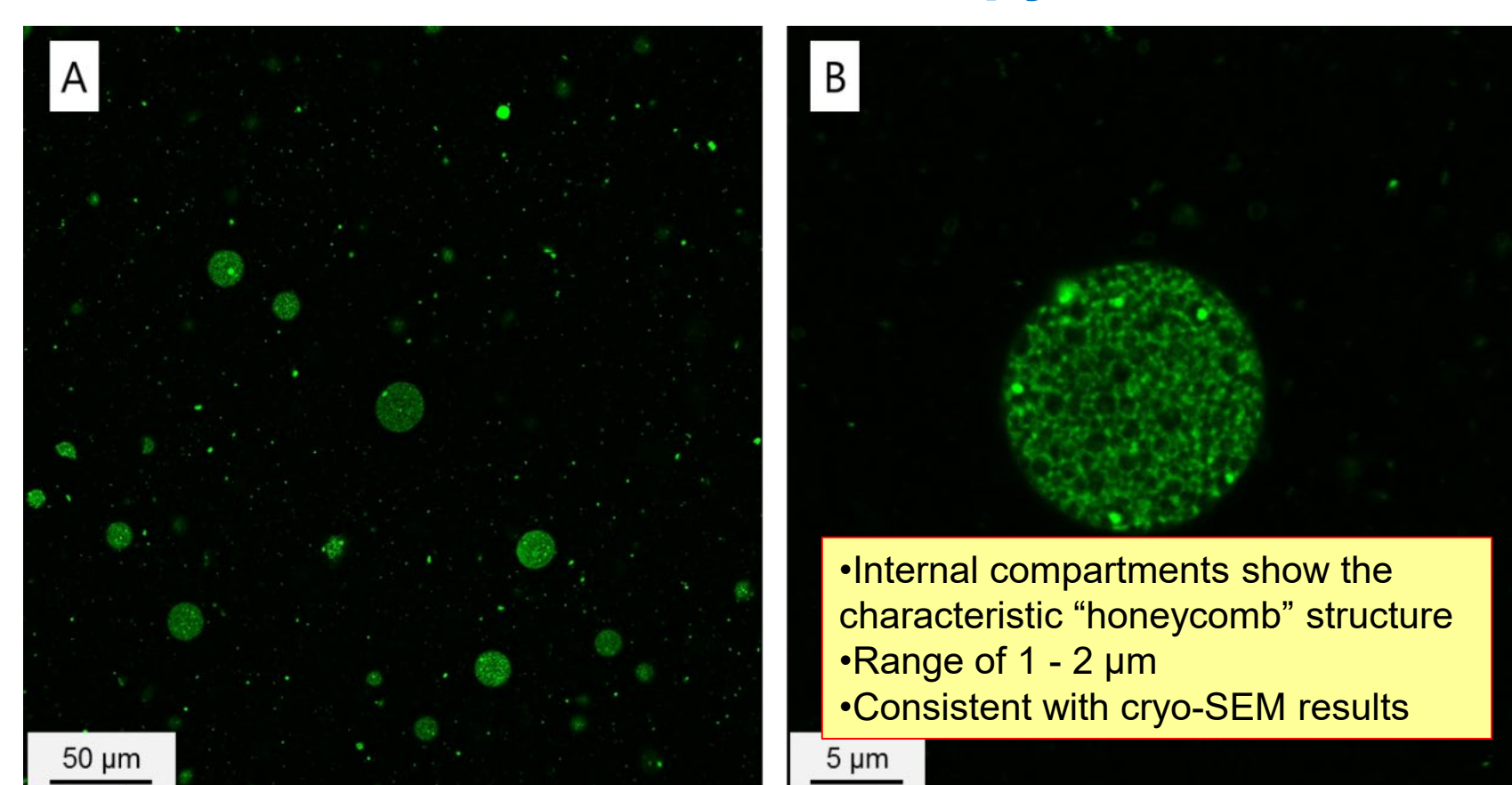
Dissolution media	pH 5, pH 6 (citrate phosphate buffer) pH 7 (phosphate buffer) pH 10 (carbonate buffer)		
Temp.	25°C, 31°C, 37°C and 40°C	Agitation	120 rpm 240 rpm

Dialysis cartridges	100 kDa (MWCO) cellulose ester membrane conditioned with SDS
Drug detection	In situ UV-Vis fiber optic probe
Conc. BPV - MVLs	0.58 mg / mL

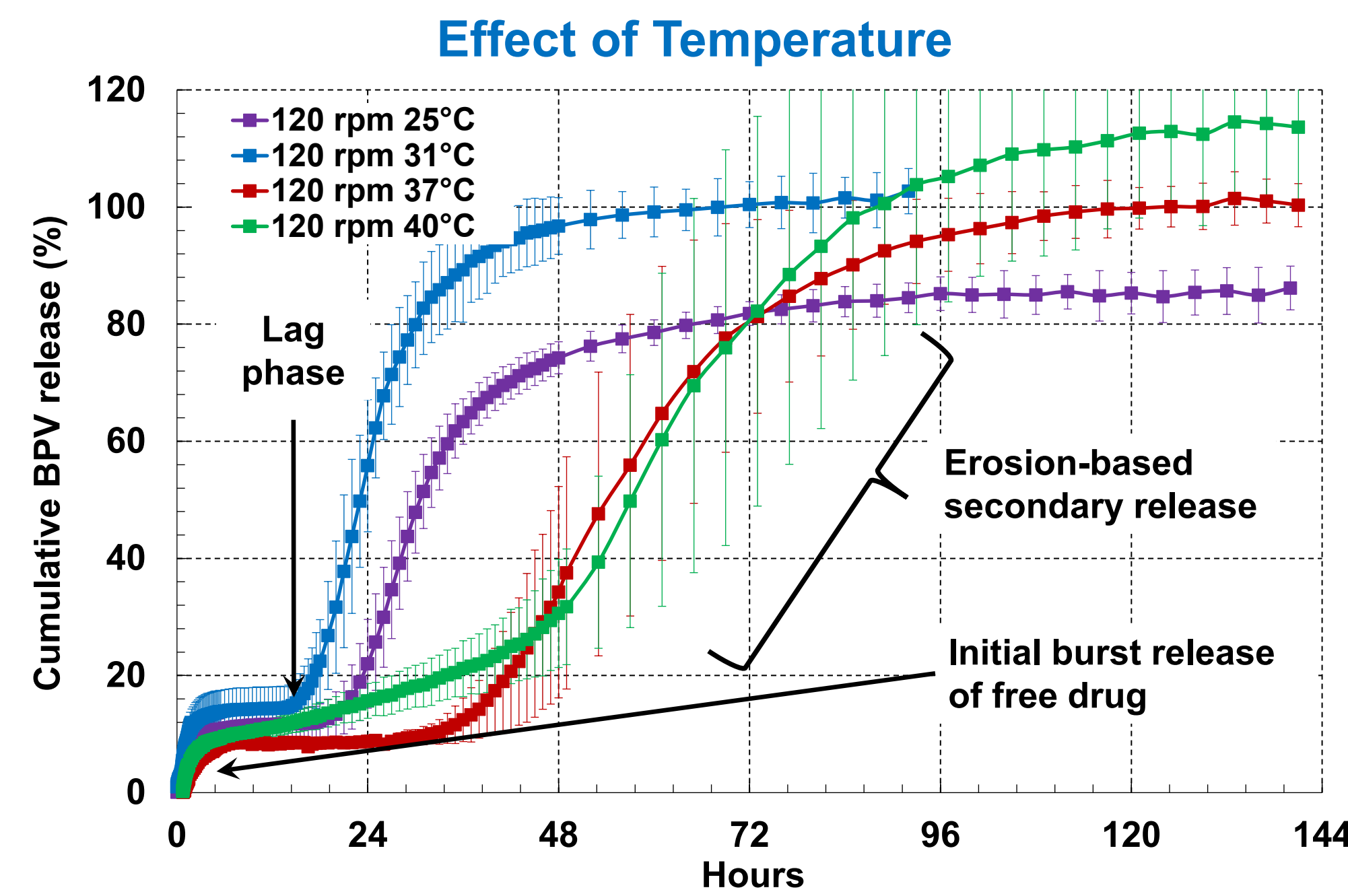
**RESULTS: MVL Vesicle Size and Morphology**



**Confocal Microscopy**

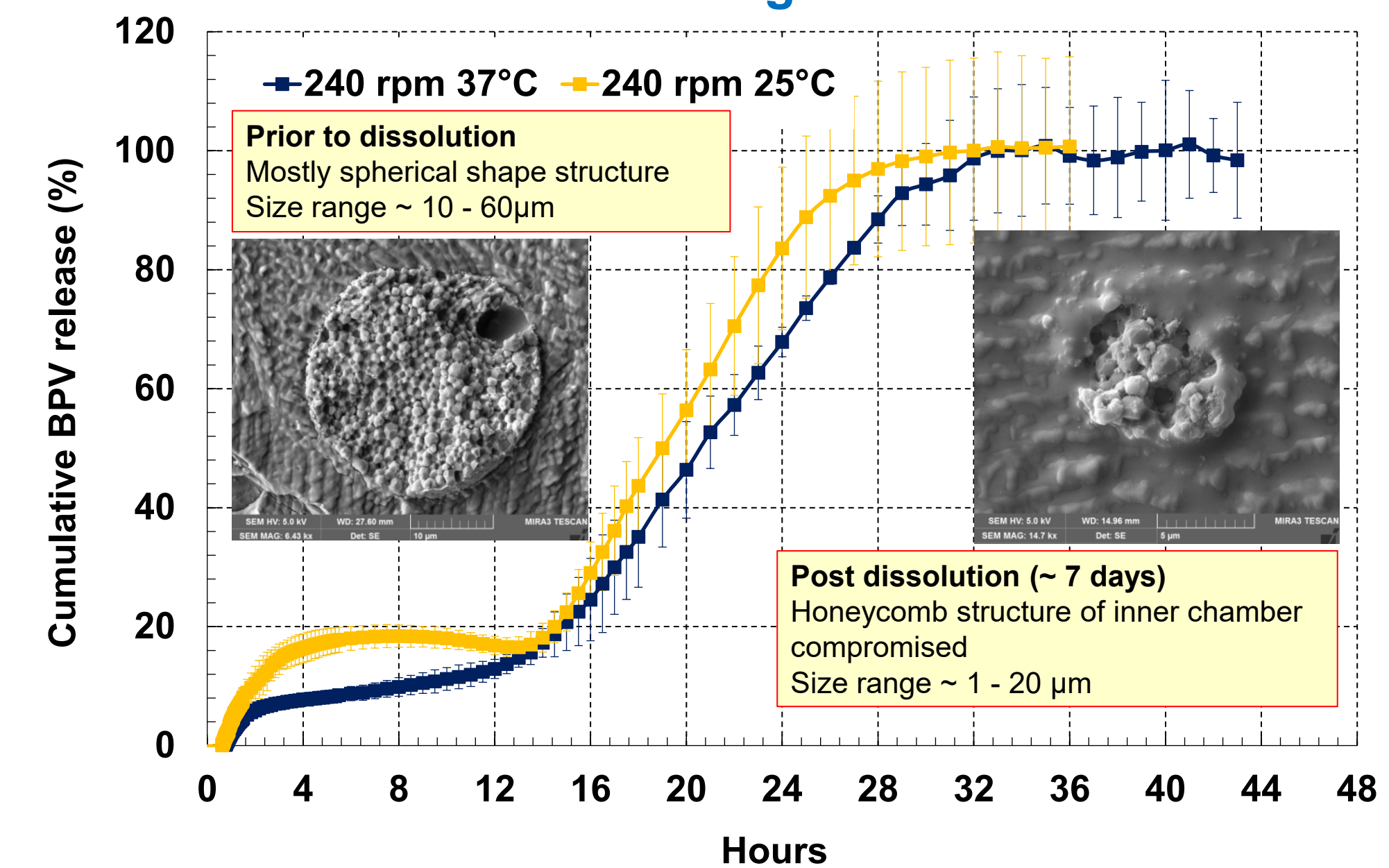


**RESULTS: In vitro Drug Release – USP II with Reverse Dialysis + in situ UV**



- Temp. influences the lag phase and the secondary release phase
- Temp. close to  $T_m$  of the lipids (~ 41°C) cause more variable release in the secondary release phase

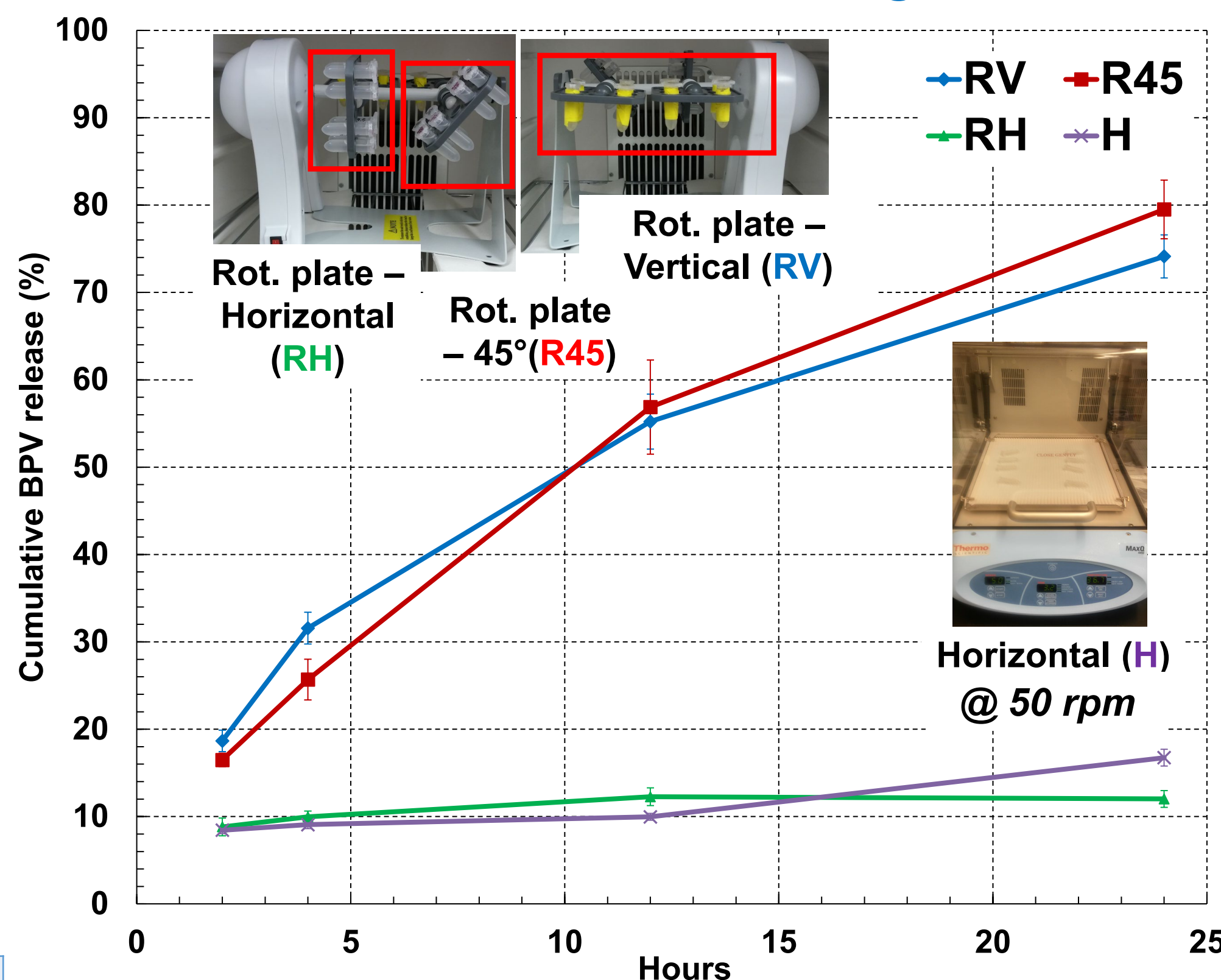
**Effect of Agitation**



- Higher agitation releases the drug faster, irrespective of the temperature (in comparison to 120 rpm – please see above)

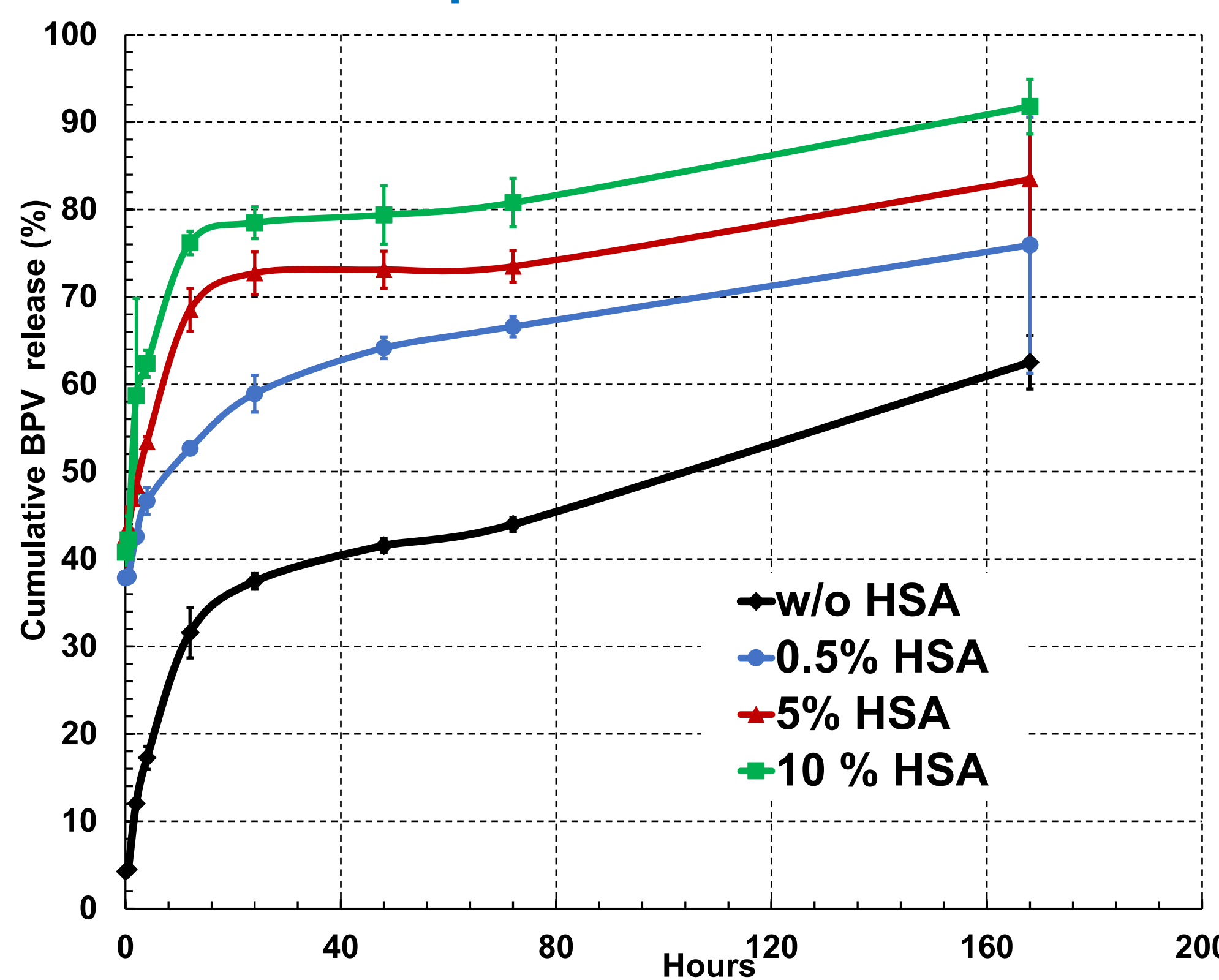
**RESULTS: In vitro Drug Release – Rotary Shaker + HPLC**

**Effect of Orientation of Agitation**



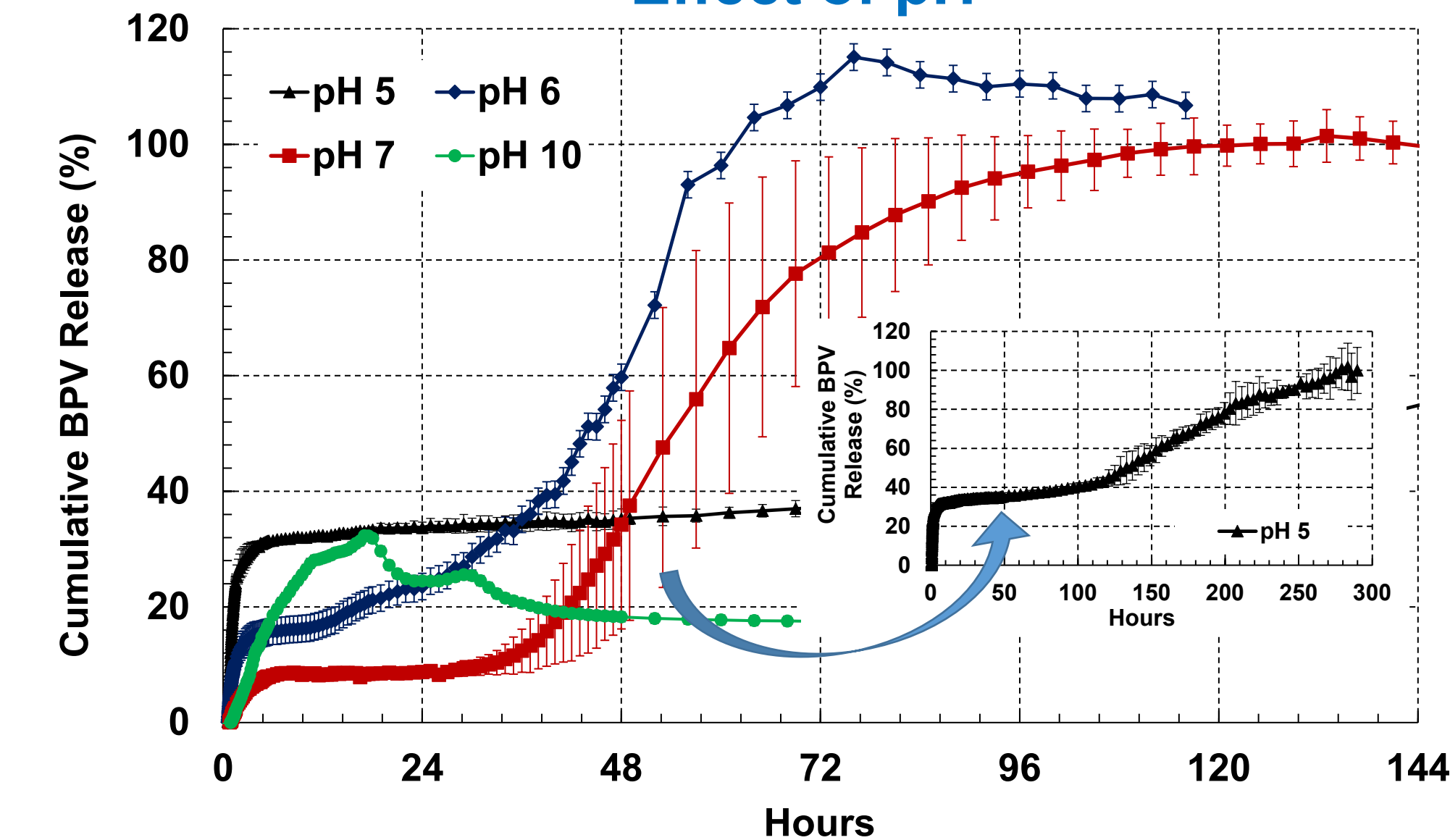
Initial release in RV and R45 orientations is greater compared to RH and H orientations

**Effect of Composition of Dissolution Media**



Presence of HSA in 50 mM PBS caused accelerated release of BPV from the MVLs under RV rotation

**Effect of pH**



- pH ↓ higher water solubility of BPV (~ 40 mg/mL) ↑
- pH ↑ ionization of BPV (pKa = 8.4) ↓, water solubility ↓

**CONCLUSIONS**

- BPV MVLs are monodisperse spherical particles with complex internal compartment morphology
- Possible mechanism of release: combination of diffusion (initial burst), rearrangement of internal vesicles, physical degradation (secondary release)
- IVRT– Rotary shaker (captures a *biphasic* profile)
  - Orientation of agitation and presence of HSA influence BPV release
- IVRT– Reverse dialysis – USP II coupled with in-situ UV fiber optic (captures a *triphasic* profile)
  - Discern both the initial diffusion burst release (~ 2 – 4 hr) and the secondary release, likely triggered by physical degradation of MVLs
  - Advantage - continuous monitoring of BPV release
  - Initial burst release was primarily influenced by the pH, while the lag and secondary release were impacted by the temperature, agitation and pH

**ACKNOWLEDGEMENTS**

The authors would like to thank the FDA Advanced Characterization Facility (ACF) and CDRH/Office of Science and Engineering laboratories/Division of Biology, Chemistry and Material Science for instrument use. Dr. Manna was supported in part by an appointment to the Oak Ridge Institute for Science and Education (ORISE) Research Participation Program at the Center for Drug Evaluation and Research administered by the ORISE through an agreement between the U. S. Department of Energy and FDA/CDER.

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