CONTROLLED RELEASE SOCIETY Virtual Annual Meeting: 2020 Vision for Global Impact June 29-July 2, 2020 #CR52020 Impact of Particle Size on *In Vitro* Release from Long-Acting Injectable Suspensions Quanying Bao¹, Yuan Zou², Yan Wang², Stephanie Choi², Diane J. Burgess¹ ¹University of Connecticut, School of Pharmacy, Storrs, CT 06269, USA ² FDA/CDER, Office of Generic Drugs, Office of Research and Standards, Silver Spring, MD 20993, USA Contact: <u>quanying.bao@uconn.edu</u>; <u>diane.burgess@uconn.edu</u>;

INTRODUCTION

- Long-acting injectable (LAI) aqueous suspensions (*e.g.*, Depo-SubQ Provera104®) are administered intramuscularly or subcutaneously to achieve a depot with extended drug release from weeks to several months, which reduces dosing frequency and hence improves patient compliance or adherence.
- LAI suspensions achieve extended release through the formation of drug depots from which poorly soluble drugs gradually undergo dissolution followed by absorption into the systemic circulation. Active pharmaceutical ingredients (APIs) in LAI suspensions are generally in the form of micro or nano sized crystals dispersed in the injection media.
- The particle size of the drug crystals is critical to the *in vitro* as well as the *in vivo* performance. Accordingly, the impact of particle size on the *in vitro* release from LAI suspensions was investigated.

MATERIALS & METHODS

- Medroxyprogesterone acetate (Micronized, USP grade) was purchased from Spectrum Chemical Manufacturing Corp.
- Three qualitatively (Q1) and quantitatively (Q2) equivalent medroxyprogesterone acetate suspensions formulations were prepared. Each formulation used APIs with different particle sizes.
- Formulation 1 was prepared using the API as received. Formulations 2 was prepared using the API recrystallized via the antisolvent method (acetone:water=1:1). Formulation 3 was prepared using the API recrystallized via the solvent evaporation method (tetrahydrofuran (THF)).
- The particle size distribution (*i.e.*, D50 and SPAN=(D90-D10)/D50) were determined using laser diffraction. Physicochemical characterization (e.g., distribution, drug content, morphology, *etc.*) was performed.
- An *in vitro* release testing method was developed and optimized: pH 7.4 phosphate buffered saline (PBS) with 1% w/v sodium dodecyl sulfate at 37°C using USP apparatus 2 with enhancer cells (exposed area: 4 cm²). The release testing was performed under sink conditions. The samples were withdrawn at predetermined time intervals and replenished with fresh media.

MATERIALS & METHODS (CONT'D)



Three Q1/Q2 equivalent LAI suspensions were prepared using API of different particle sizes with the target drug content.

Table 1. Particle size distribution of the prepared LAI suspensions using AccuSizer (n=3, mean \pm SD)

	Dv10 (µm)	Dv50 (µm)	Dv90 (µm)	SPAN
F1	8.53 ± 0.21	15.07 ± 0.44	22.67 ± 0.94	0.94 ± 0.02
F2	8.56 ± 0.99	19.10 ± 1.60	34.80 ± 1.17	1.38 ± 0.11
F3	4.83 ± 0.77	9.59 ± 0.87	14.31 ± 0.84	0.99 ± 0.08



Figure 3. PLM images of LAI suspensions (scale bar: 20 $\mu\text{m},\,200\text{-}$ fold magnification)



Figure 4. Scanning electron microscopic images of LAI suspensions (scale bar: 10 µm, 5000-fold magnification)

RESULTS



Figure 1. Differential scanning calorimetry, thermogravimetric profiles and polarized light microscopic (PLM) images (scale bar: 100 µm, 200-fold magnification) of the recrystallized API using: **A)** antisolvent (acetone:water=1:1); and **B)** solvent (THF) evaporation method.

RESULTS (CONT'D)



Figure 2. In vitro release profiles of Q1/Q2 equivalent LAI suspensions with difference in drug particle size (n=2, mean \pm SD) using USP apparatus 2 with enhancer cells.

CONCLUSION

- Particle size distribution has a significant impact on drug release from the LAI suspensions. Higher particle size yields to slower drug release rate and vice versa.
- The *in vitro* release testing method has good discriminatory ability for the Q1/Q2 equivalent formulations.
- In vitro release from the LAI suspensions followed first order release kinetics.

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